

Amtrak's original on-board signage has been replaced with a new modern signage package. A new on-board signage system has been developed using new materials, ADA standards, design and electronic production methods. All of the new signs have been included in this Manual for easy reference for ordering, application and designing future signs.

For ordering and purchasing of any of the on-board signs contact Amtrak Purchasing and review the Specification Sheets, Signage Index or Understanding Specification Sheets for clarification. All signs should only be purchased through Amtrak Purchasing.

If a sign is needed that is not in this Manual contact Amtrak's Corporate Equipment Engineering and Mechanical Department. Corporate Engineering will produce new signs as quickly as possible. If circumstances dictate the a new sign is critically needed, sign fabricators may create a sign using the design guidelines found in this Manual. Corporate Engineering must be contacted for a Sign and AMMP numbers. The electronic file and hard copy of the new sign then must be sent to Corporate Engineering prior to proofing and printing.

Detailed specifications for designing the existing and future signs can be located in the Signage Guidelines. In this section the requirements for spot colors, typefaces, text size and placement, sign sizes, sign types and materials used are spelled out.

A CD maybe supplied with all the electronic files, or they may be emailed, listed in this Manual for digital output to film. In the future an online system may be in place to allow Amtrak employees access to the Manual and Specification sheets. All of these signage files are set up for clean, accurate color separations for each color plate. More detailed explanations can be found in the Electronic Output and Color Separations sections.

The Glossary and Contact Information can be found at the end of this Manual.

Amtrak's Corporate Equipment Engineering and Mechanical Department is, among other things, responsible for the quality and design of all Amtrak's on-board signage for the entire nation. This Signage Manual is provided by Corporate Engineering for establishing guidelines for the design, ordering, purchasing, electronic production and installation of the existing and future On-Board Signage.

This Manual is for use by Amtrak employees, designated representatives and approved vendors only. Reproduction and distribution of this Manual is prohibited without permission of the Amtrak's Corporate Equipment Engineering and Mechanical Department. For additional Manuals contact the Amtrak's Corporate Equipment Engineering and Mechanical Department.

ABOUT THIS MANUAL

COLORS

The primary color for the National On-Board Signage is PMS Warm Gray #3 for the background and PMS 302 for lettering and most icons.

The Icon Field is typically knocked out with one exception. Whenever the handicap "Wheelchair" icon is used the icon is knocked-out of an Icon Field of PMS 284 surrounded by a knocked-out border. When text or an object is "Knocked-Out" the color of the substrate shows through. In most cases the substrate is white. In rare cases a white ink is used, primarily on a backlit, clear substrate.

Additional icon colors of PMS 485 for Emergency Red and PMS Yellow for Caution signs. PMS 485 for red and white (knock-out) are the **ONLY** colors to be used for emergency signs. Caution signs must only use PMS 302, PMS Yellow and white (knock-out). **NO OTHER COLORS ARE PERMITTED!**

PMS is the abbreviation for the Pantone® Matching System. A universal color print standard for insuring color consistency of spot colors in the printing industry. Refer to the Pantone® Color Specifier 1000 for accurate representation of the colors specified.

The colors in this Manual are reproduced from four-color toners and are not meant to reflect the spot color accuracy of the Pantone® Matching System.

ADA

All signs relevant to impaired passengers **SHOULD** follow the guidelines set forth in this Manual. ADA signs **MUST** consist of integral raised Grade 2 Braille and uppercase lettering as noted on Specification Sheets. All braille is set at 18/28.8 Plain. The braille typeface is provided on CD for approved sign fabricators.

TEXT

Frutiger (Adobe) is the **ONLY** acceptable typeface for all National On-Board Signage. **NO OTHER TYPEFACES ARE PERMITTED!**

Frutiger Black, Black Italic, Bold and Roman are the standard faces used in all signage. Frutiger Bold is the standard face used in the majority of signs with Frutiger Roman used for secondary messages. Frutiger Black is used for Emergency signs while Frutiger Black Italic is used only for Warning or Caution signs. See examples of type styles in the Sign Types section.

Text sizes can range from typically 26 to 48 points for primary text and 20 to 32 points for secondary messages. However, text sizes vary according to sign sizes. Smaller sizes are used for three-quarter or half-inch high signs and very large text is used where appropriate. Signs should use the standard type sizes when possible. If not possible, signs should use type sizes appropriate to its use and environment. Odd number or fractional type sizes are **NOT** to be used. See examples of text sizes in the Sign Types section.

Text placement is almost always centered on the sign or between the icon and the right edge. Icons are **ALWAYS** on the left. **NO EXCEPTIONS!** Primary text with icons **ALWAYS** hangs from the icon while secondary text either

SIGNAGE GUIDELINES



Frutiger Black
Frutiger Black Italic
Frutiger Bold
Frutiger Roman

NOTE: All colors on this page are for representative use ONLY. Use specified PANTONE® colors as indicated. Pantone® is a registered trademark of Pantone, Inc.

rests on the centerline, hangs from the centerline or sits on the baseline. See examples of text placement in the Sign Types section.

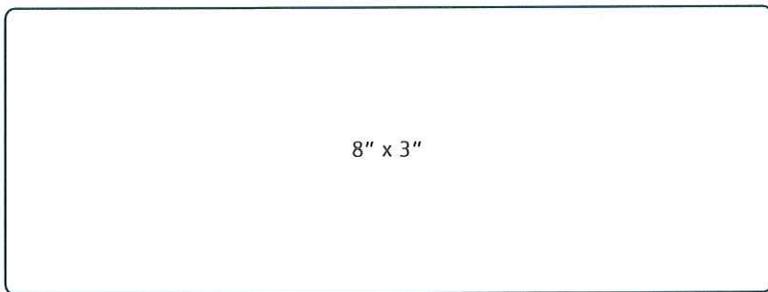
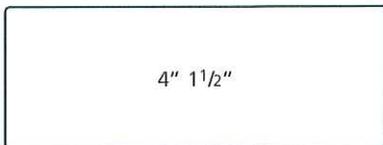
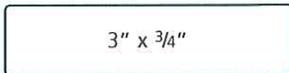
ICONS

To improve legibility for our international, senior citizens, young and functionally illiterate passengers, as well as being consistent with other facilities, pictograms are used wherever possible. International, Transportation (AIGA/DOT, TCRP/ADA) and Recreational (SEGD) symbol signs are the ONLY symbol styles acceptable. U.S. Highway signs are NEVER to be used due to the lack of conformity with those symbol styles previously mentioned.

SIZES

The standard sizes of the on-board signs are 3 X 3/4, 4 X 1 1/2 and 8 X 3 inches. Non-standard sizes may incorporate any of the above heights and vary in whole number increments in width. For very large signs whole number increments are to be used. Fractional sizes are **NOT** to be used above 1-1/2 inches.

SIGNAGE GUIDELINES



The National On-Board Signage are printed on one of seven different materials. Most are silkscreened on a 9 mil polycarbonate material, while the ADA signs are printed on a thicker, flexible 15 mil PVF/PC substrate. A few signs are surface-printed with a protective overcoat on prefabricated pieces or printed on transparent film for decals. Emergency signs may need a high-reflective material or light-emitting luminescent substrate.

MATERIALS

All signs, except surface-printed, are backed with a 3M 468 or Equal adhesive, covered with a Premask and either die-cut with 1/16" or 1/8" corners unless otherwise indicated.

The material specifications for each sign are listed on every Specification Sheet in the bottom left-hand corner. A substrate summary follows.

NON-ADA

Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

ADA

Raised Features: Lettering, Grade 2 Braille
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

REFLECTIVE

Substrate: 7 mil 3M 681-10 Reflective White Vinyl
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

PHOTO-LUMINESCENT

Substrate: 15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: 3M 468
 Application Tape: Premask

METAL

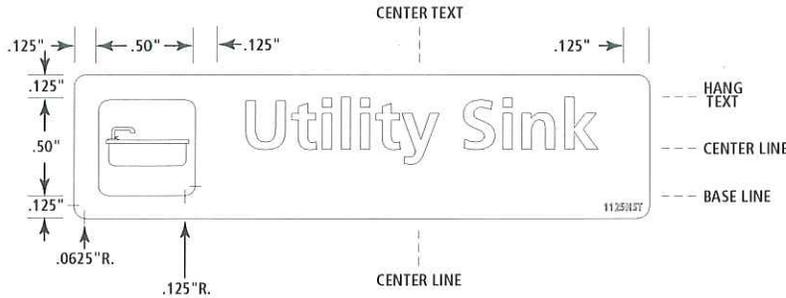
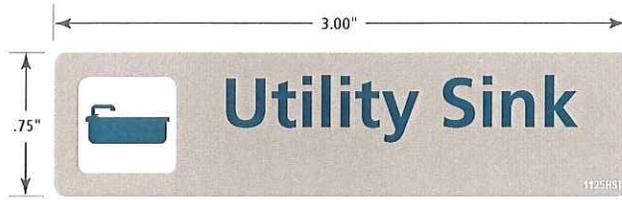
Material: 0.90" Stainless Steel 4H301 or 4H302
 Finish: "B", P-S Spec 520
 Adhesive: Riveted
 Application: NA

TRANSPARENT FILM

Substrate: 3M 180-114 Scotchcal Transparent Film
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

SURFACE PRINTING

Substrate: Component Material
 Finish: 9700 Transparent Inks when backlit Subsurface or Opaque Inks w/Clear Overprint on Solid Surface
 Adhesive: NA
 Application Tape: NA

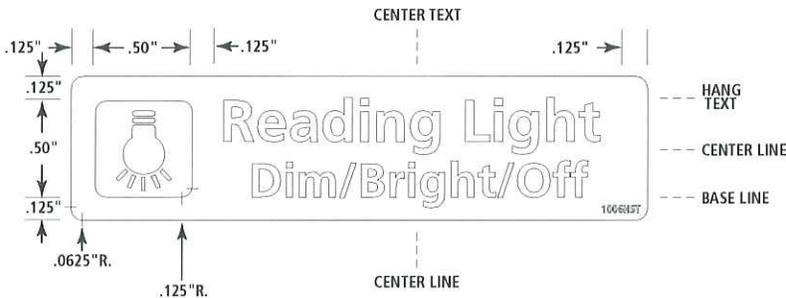
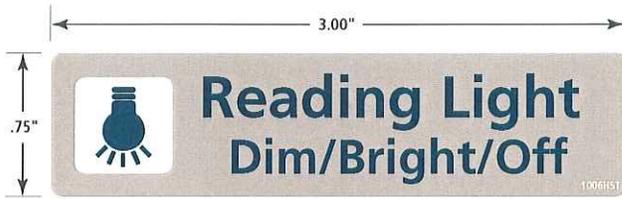


STANDARD—NON-ADA

SIGN STYLE SN1A

SPECIFICATIONS:

- Sign Size: 3.00 x .75
- Typeface: Frutiger Bold
- Type Size: 26 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask

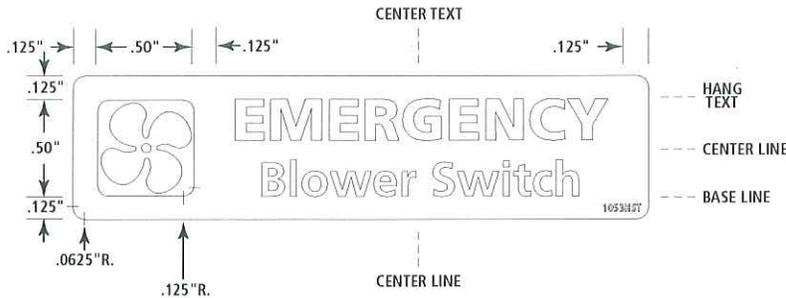


SIGN STYLE SN1B

SPECIFICATIONS:

- Sign Size: 3.00 x .75
- Typeface: Frutiger Bold
- Type Size: 22, 18/21 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



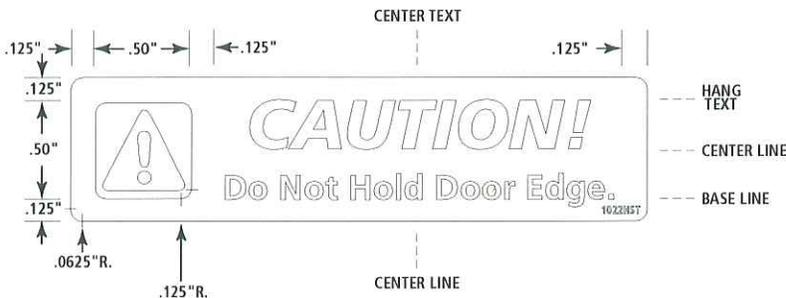


STANDARD — NON-ADA

SIGN STYLE SN1C

SPECIFICATIONS:

- Sign Size: 3.00 x .75
- Typeface: Frutiger Black, Bold
- Type Size: 22, 18/21 pt.
- Text Color: Knock Out
- Icon Color: PMS 485
- Icon Field: Knock Out
- Background: PMS 485
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask

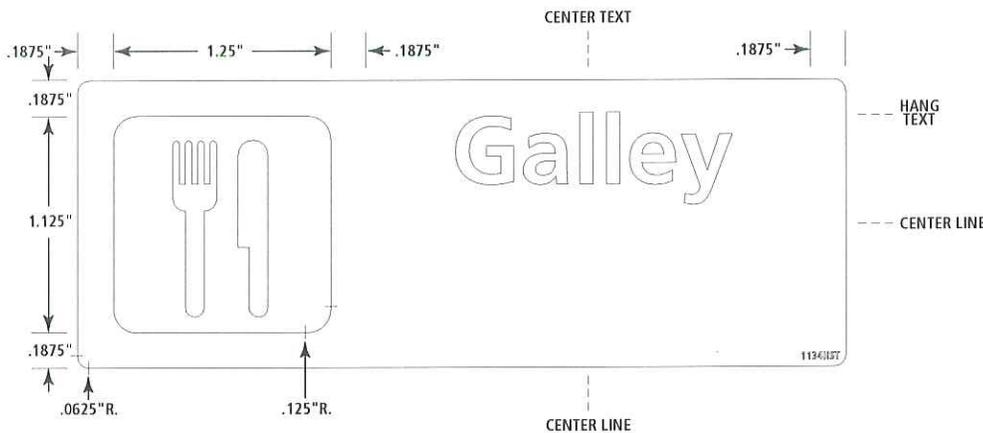


SIGN STYLE SN1D

SPECIFICATIONS:

- Sign Size: 3.00 x .75
- Typeface: Frutiger Black Italic, Bold
- Type Size: 26, 13/19 pt.
- Text Color: PMS 302
- Icon Color: PMS 302, PMS Yellow
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



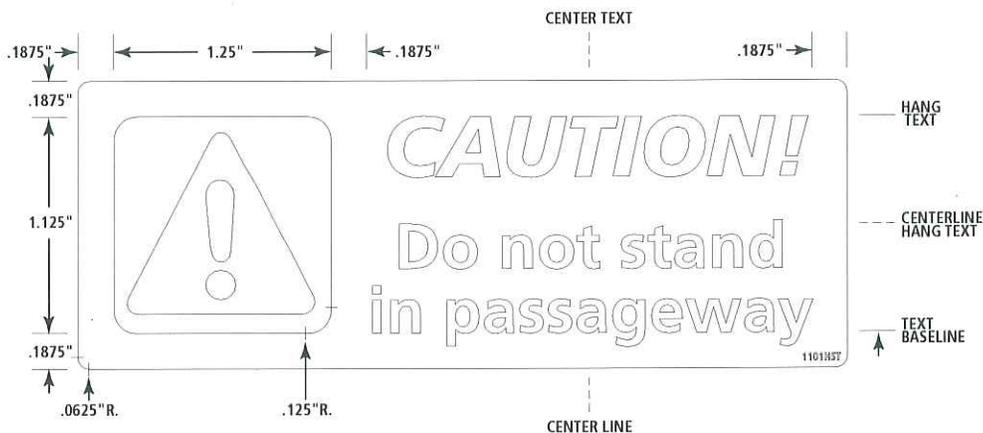


STANDARD—NON-ADA

SIGN STYLE SN2A

SPECIFICATIONS:

- Sign Size: 4.00 x 1.50
- Typeface: Frutiger Bold
- Type Size: 36 pt.
- Text Color: PMS 302
- Icon Color: PMS 302, PMS Yellow
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



SIGN STYLE SN2B

SPECIFICATIONS:

- Sign Size: 4.00 x 1.50
- Typeface: Frutiger Black Italic, Bold
- Type Size: 32, 24/24 pt.
- Text Color: PMS 302
- Icon Color: PMS 302, PMS Yellow
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



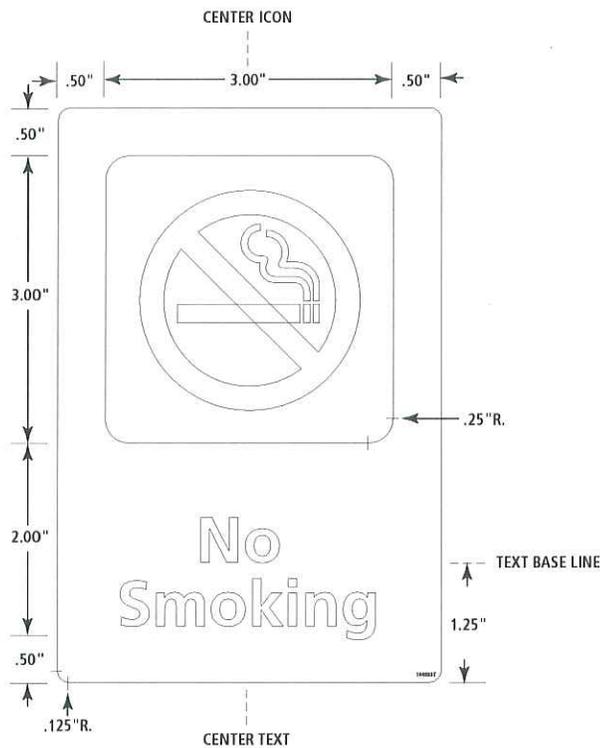


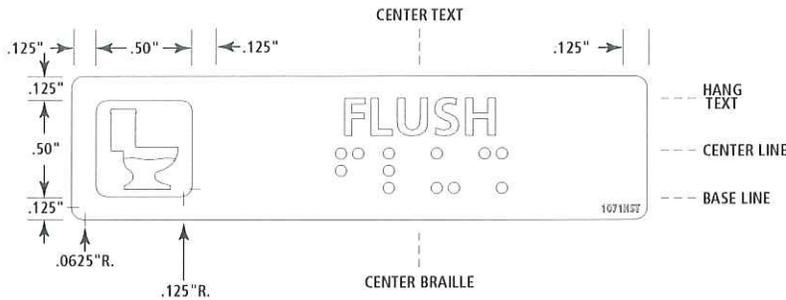
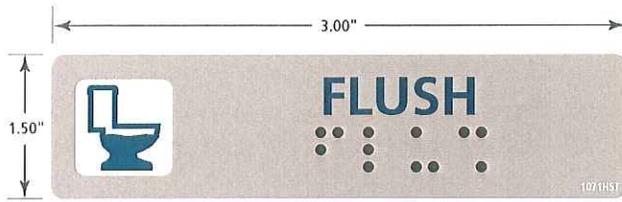
STANDARD — NON-ADA

SIGN STYLE SN3A

SPECIFICATIONS:

- Sign Size: 4.00 x 6.00
- Typeface: Frutiger Bold
- Type Size: 48 pt.
- Text Color: PMS 302
- Icon Color: PMS 302, PMS 485
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



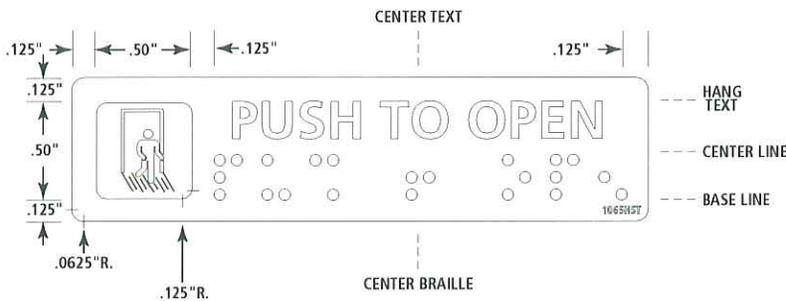
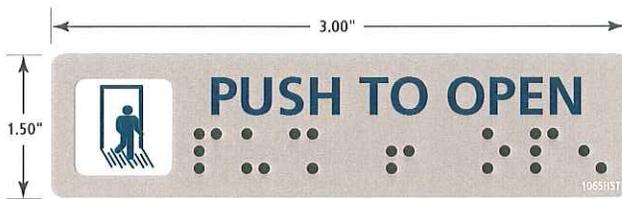


STANDARD—ADA

SIGN STYLE SA1A

SPECIFICATIONS:

- Sign Size: 3.00 x .75
- Typeface: Frutiger Bold
- Type Size: 20 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: Lettering, Grade 2 Braille
- Material: PVF/PC, 15 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask

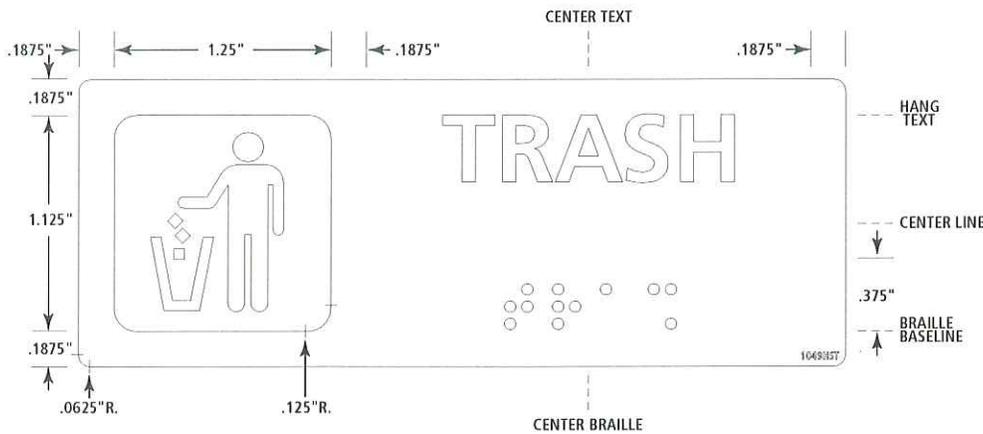
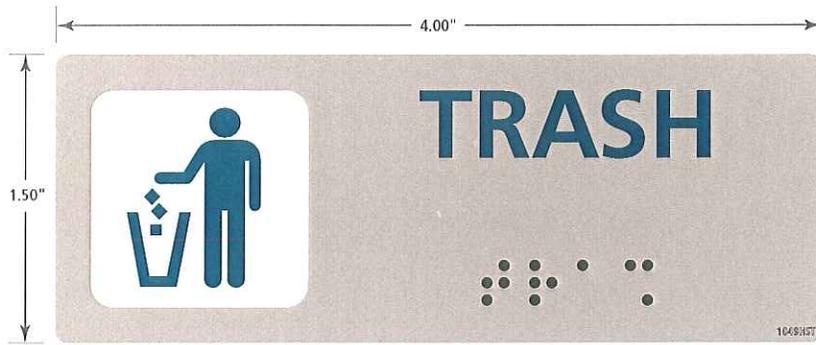


SIGN STYLE SA1B

SPECIFICATIONS:

- Sign Size: 3.00 x .75
- Typeface: Frutiger Bold
- Type Size: 20 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: Lettering, Grade 2 Braille
- Material: PVF/PC, 15 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask





STANDARD—ADA

SIGN STYLE SA2A

SPECIFICATIONS:

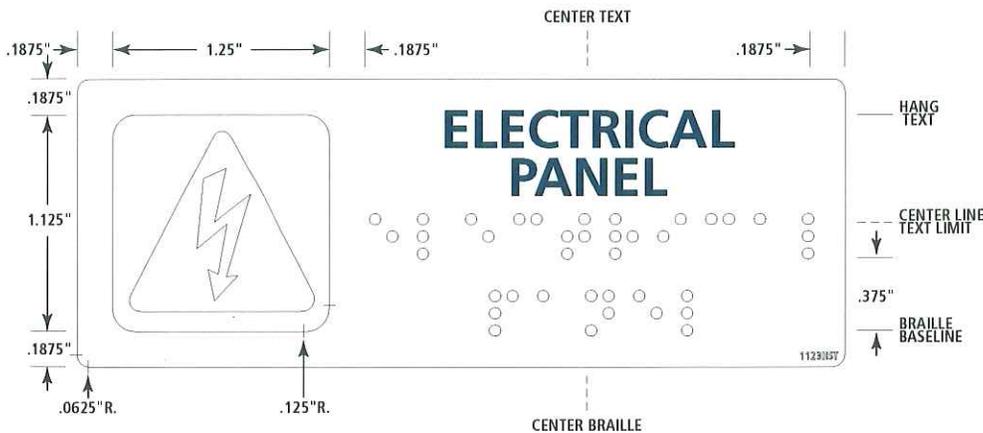
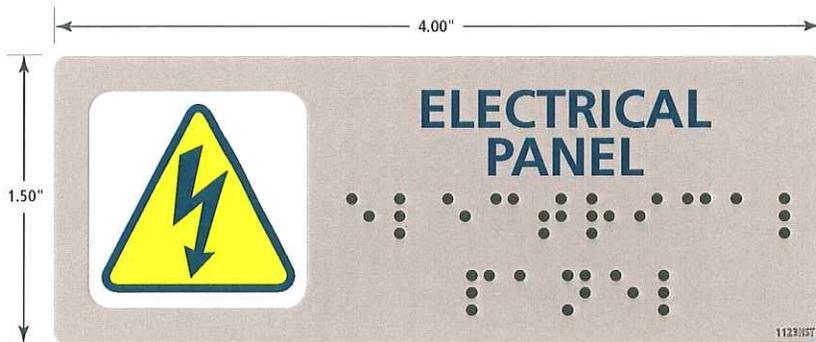
- Sign Size: 4.00 x 1.50
- Typeface: Frutiger Bold
- Type Size: 36 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: Lettering, Braille
- Material: PVF/PC, 15 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



SIGN STYLE SA2B

SPECIFICATIONS:

- Sign Size: 4.00 x 1.50
- Typeface: Frutiger Bold
- Type Size: 26/23 pt.
- Text Color: PMS 302
- Icon Color: PMS 302, PMS Yellow
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: Lettering, Braille
- Material: PVF/PC, 15 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



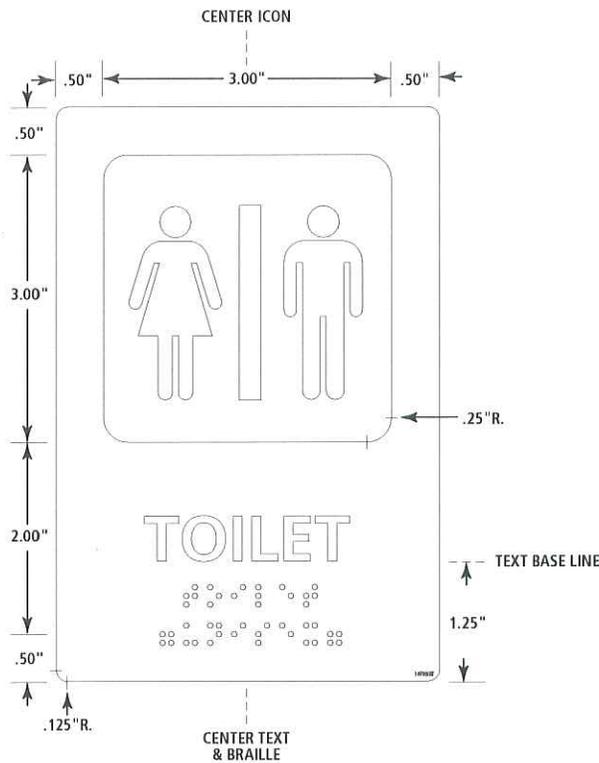


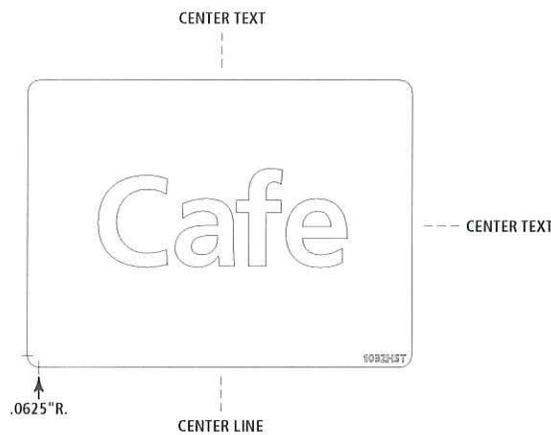
STANDARD—ADA

SIGN STYLE SA3A

SPECIFICATIONS:

- Sign Size: 4.00 x 6.00
- Typeface: Frutiger Bold
- Type Size: 48 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: Lettering, Grade 2 Braille
- Material: PVF/PC, 15 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



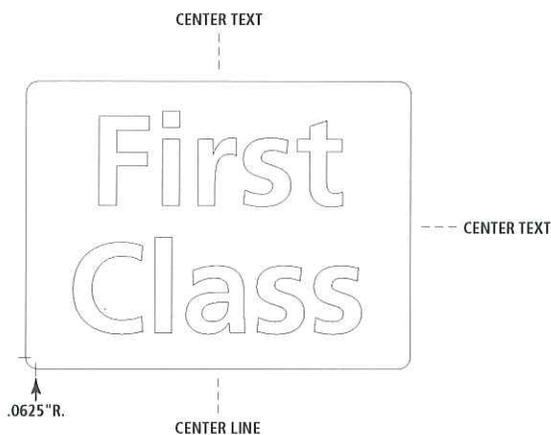
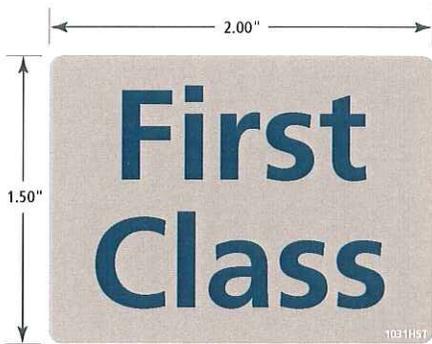


**NON-STANDARD—
NON-ADA**

SIGN STYLE NN1A

SPECIFICATIONS:

- Sign Size: 2.00 x 1.50
- Typeface: Frutiger Bold
- Type Size: 48 pt.
- Text Color: PMS 302
- Icon Color: NA
- Icon Field: NA
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask

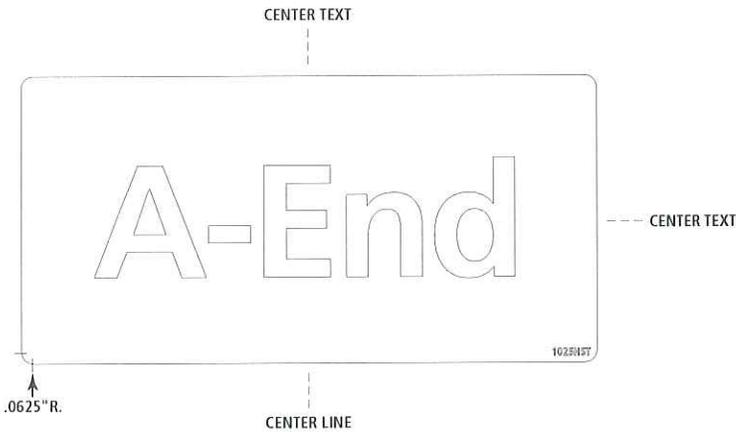
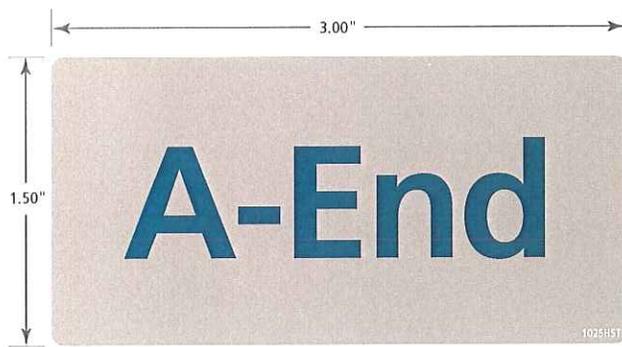


SIGN STYLE MNN1B

SPECIFICATIONS:

- Sign Size: 2.00 x 1.50
- Typeface: Frutiger Bold
- Type Size: 48/48 pt.
- Text Color: PMS 302
- Icon Color: NA
- Icon Field: NA
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



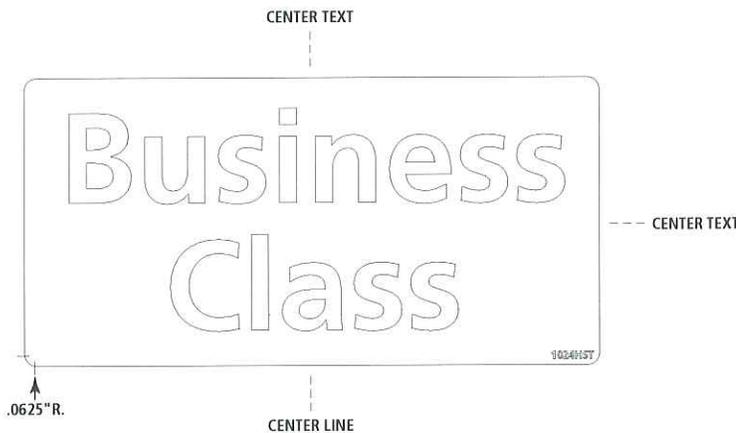
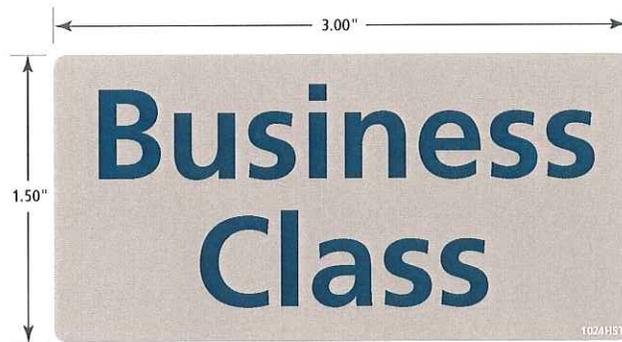


**NON-STANDARD—
NON-ADA**

SIGN STYLE NN2A

SPECIFICATIONS:

- Sign Size: 3.00 x 1.50
- Typeface: Frutiger Bold
- Type Size: 60 pt.
- Text Color: PMS 302
- Icon Color: NA
- Icon Field: NA
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



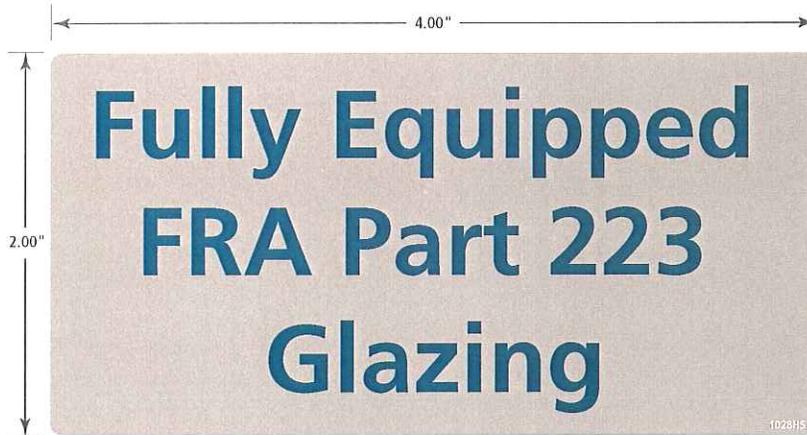
SIGN STYLE MNN2B

SPECIFICATIONS:

- Sign Size: 3.00 x 1.50
- Typeface: Frutiger Bold
- Type Size: 48/48 pt.
- Text Color: PMS 302
- Icon Color: NA
- Icon Field: NA
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



NO ICON



**NON-STANDARD—
NON-ADA**

SIGN STYLE NN3A

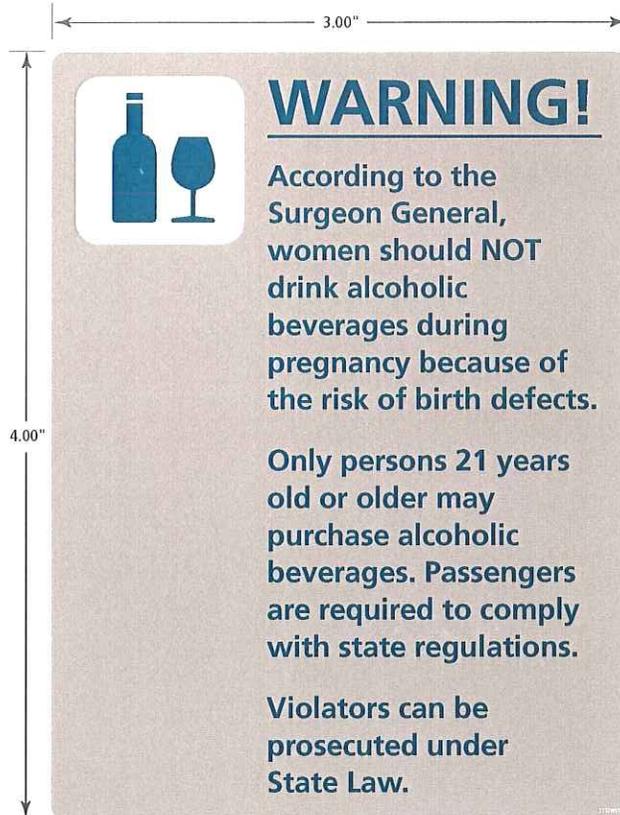
SPECIFICATIONS:

Sign Size:	4.00 x 2.00
Typeface:	Frutiger Bold
Type Size:	60 pt.
Text Color:	PMS 302
Icon Color:	NA
Icon Field:	NA
Background:	PMS Warm Gray #3
Raised:	NA
Material:	Polycarbonate, 9 mil
Finish:	Matte, Low Glare
Adhesive:	3M 468 or Equal
Application:	Premask

TEXT FLUSH LEFT



WITH ICON



NON-STANDARD—NON-ADA

SIGN STYLE NN4A

SPECIFICATIONS:

- Sign Size: 6.00 x 8.00
- Typeface: Frutiger Bold
- Type Size: 48, 22/28 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Icon Field: Knock Out
- Background: PMS Warm Gray #3
- Raised: NA
- Material: Polycarbonate, 9 mil
- Finish: Matte, Low Glare
- Adhesive: 3M 468 or Equal
- Application: Premask



To speed production and reduce costs these signs are electronically created for color film separations and bound in this Manual for establishing design guidelines, ordering, purchasing and installation.

ORDERING

Finding the correct sign to order can be accomplished by cross-referencing the Drawing Number (Sign Number) and AMMPS Number. Almost every sign has a small Drawing Number printed on the bottom right-hand side of the sign. In addition, in the Manual there is a Signage Index for quick visual reference of all the signs. The Drawing Number can be cross-referenced with the AMMPS Number on the bottom of every Specification Sheet and in the Amtrak Materials Management Purchasing System.

ELECTRONIC OUTPUT

The Specification Sheets in this Manual serve three purposes. They spell out the specifications for each individual sign, help facilitate ordering and are used by the fabricator for color separations.

Adobe Illustrator 7.01 for the Macintosh was used to create the electronic files for all of these signs. These electronic files are burned to CD and listed by Drawing Number. The fonts are also included on the CD along with the Guidelines for this Manual. The CDs are being supplied to all our approved signage vendors.

Page from this Manual are NOT to be used for camera ready art.

COLOR SEPARATIONS

The electronic files supplied on CD for the Specification Sheets were created for clean, accurate color separations. Each color separation can be outputted to film simply by selecting the output device and the desired film size, orientation, emulsion side and the color separation desired. Each color separation will have the necessary crop marks and registration marks.

Many signs are reduced to 1/2 or 1/4 scale to fit on the Specification Sheet. When outputting film these files should be enlarged in the Page Set-Up dialog window to the correct size.

As can be seen on the Specification Sheets a Strike Line for the die-cut of Non-Repro Black and a 1/16" bleed of the background color have been included on most signs.

There are two colors listed in the Adobe Illustrator files that are NEVER used in the color separations. They are labeled as Non-Repro Pantone 185 and Non-Repro Reflex Blue. They are merely used in the page layout borders and the Amtrak logo. Non-Repro Black is also used for the specifications.

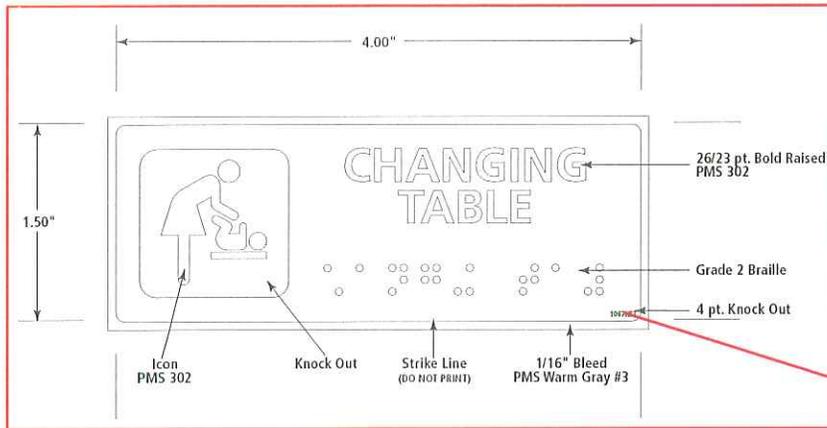
All dark colors should overprint lighter colors. Trapping has been kept to a minimum.

PRODUCTION



NOTE: When outputting film, be sure to enlarge the output to the correct size listed on each individual Sign Specification Sheet.

UNDERSTANDING SPECIFICATION SHEETS



Sign Specifications

Drawing Number



Live Sign Area for Color Film Separations

NOTE: All colors on this page are for representative use ONLY. Use specified PANTONE® colors as indicated.

SPECIFICATIONS:

ImageSize:	4.00" x 1.50"
Type:	Frutiger Bold 26/23, 4 pt.
Text Color:	PMS 302 Raised
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Material:	PVF/PC, 15 mil
Finish:	Matte, Low Glare
Adhesive:	3M 468 or Equal
Application Tape:	Premask

Sign Specifications

 Standard Sign		For Application to Cars and Locomotives	
Title: Changing Table			
Sign No.:	1067HST	Amms No.:	32 322 0048
Sheet:	na	Revision:	A
Scale:	Full	Date:	12/31/97
		Approved:	

Drawing Number

Sign Scale

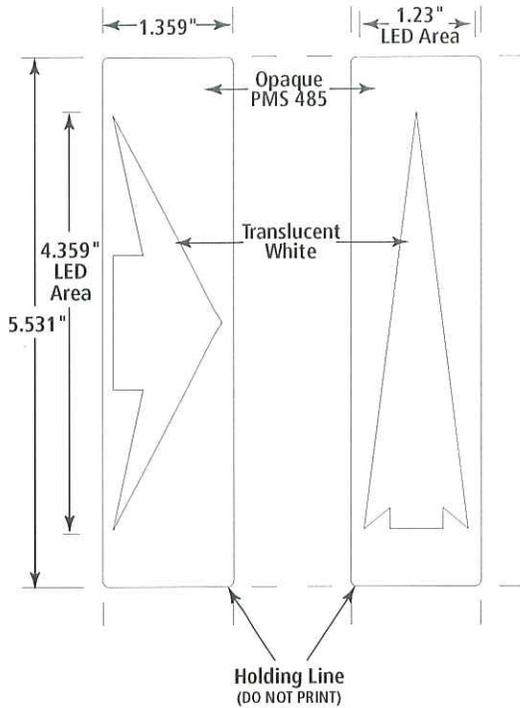
Drawing Revision

Revision Date

Drawing Name

Amtrak Materials Management Part Number

SIGN SPECIFICATIONS



"C"



"D"

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SPECIFICATIONS:

- Sign Size: 1.359 x 5.531"
- Type: Frutiger Black 30 pt.
- Text Color: NA
- IconColor: Translucent White
- Background Color: Opaque PMS 485 (Red)
- Raised Features: NA
- Corner Radius: 1/16" (.0625")
- Bleed: NA
- Substrate: 10 mil Polycarbonate Velvet/Matte
- Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque and Translucent Inks
- Finish: NA
- Adhesive: 3M 468
- Application Tape: NA



For Application to Cars and Locomotives

Standard Sign

Title:
Arrows (Exit)

Sign No.:
1001HST1

AAMPS No.:
32 322 00001

Sheet:
1 of 2

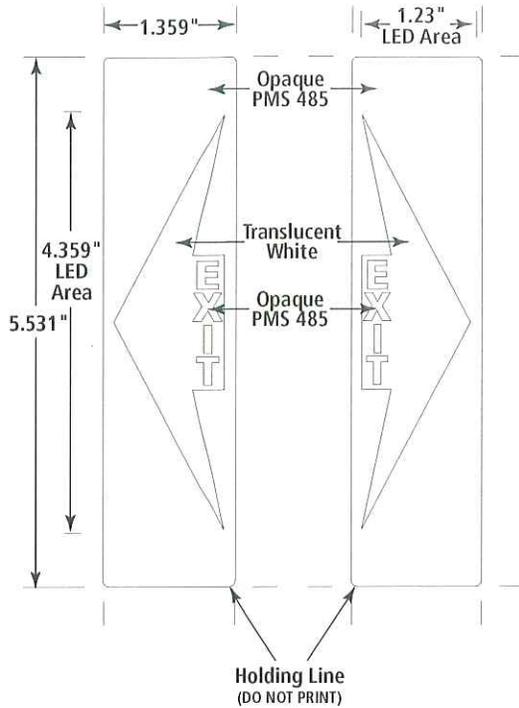
Revision:
A

Date:
1/21/99

Scale:
Full

Approved:


Director of Vehicular Design



"C"



"D"

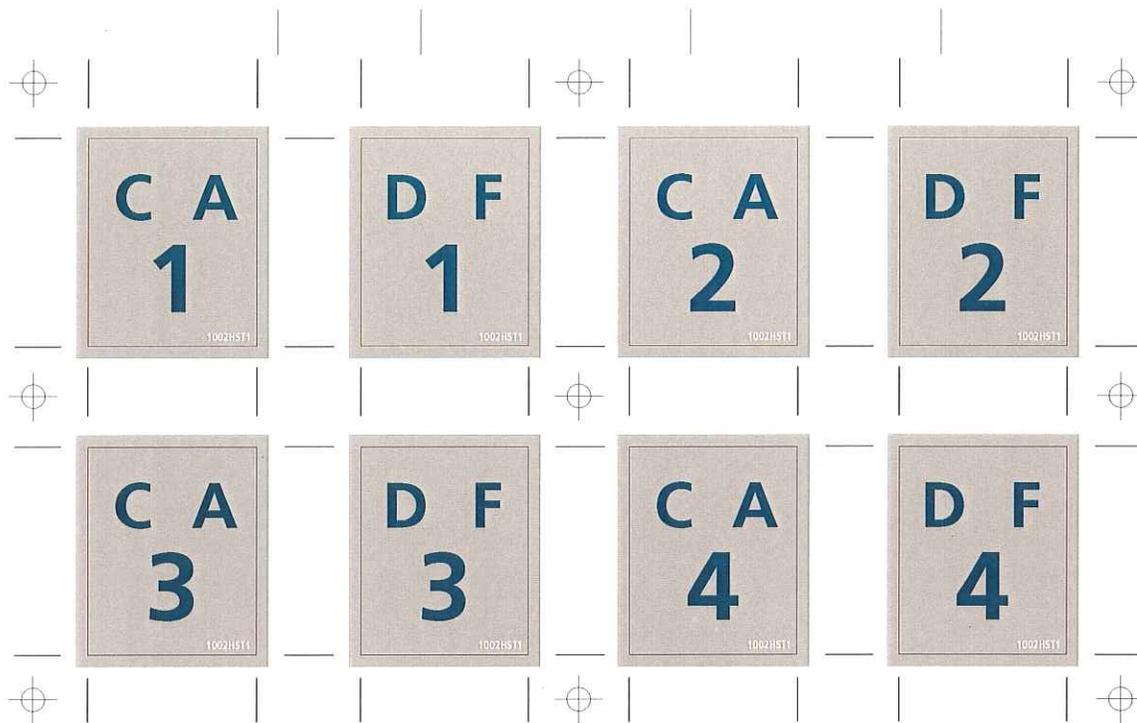
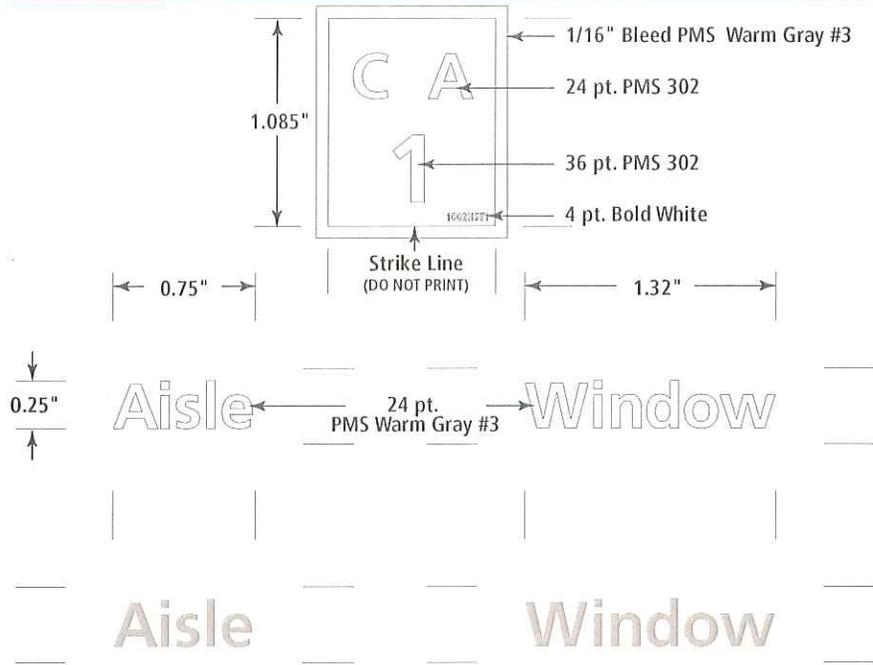
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SPECIFICATIONS:

Sign Size: 1.359 x 5.531"
 Type: Frutiger Black 30 pt.
 Text Color: NA
 IconColor: Translucent White
 Background Color: Opaque PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: NA
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque and Translucent Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Exit Arrows			
Sign No.: 1001HST2		AAMPS No.: 32 322 00144	
Sheet: 2 of 2		Revision: A	Date: 1/21/99
Scale: Full		Approved:  Director of Vehicular Design	

Amtrak® High Speed Trainset On-Board Signage Guidelines



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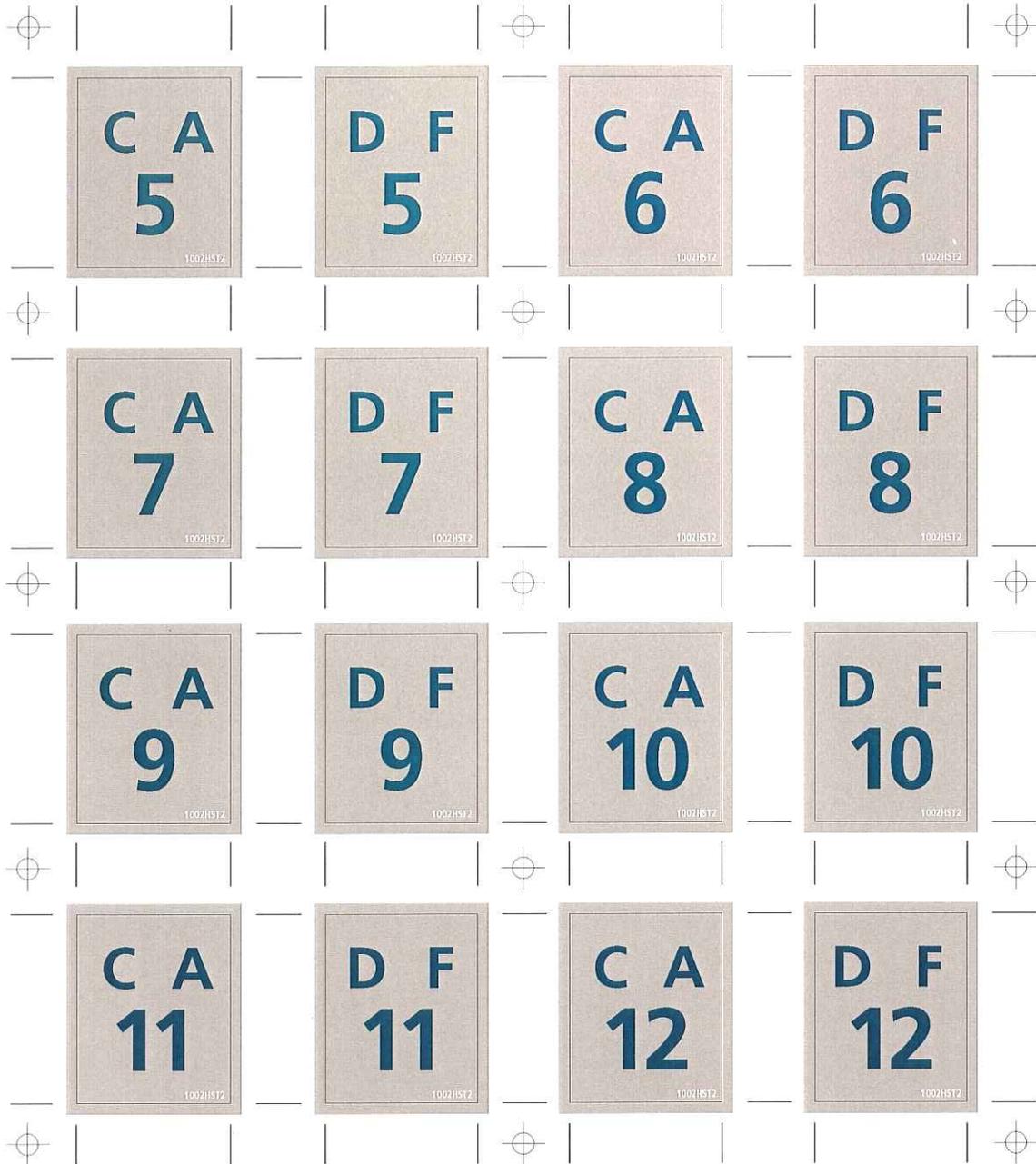
SPECIFICATIONS:

Sign Size: 0.875" x 1.085"
 Type: Frutiger Bold 36,24 pt.
 Text Color: PMS 302, PMS Warm Gray #3
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: NA
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlac 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA



For Application to Cars and Locomotives

Title: Seat Numbers (1-4)		
Sign No.:	Amms No.:	
1002HST1	32 322 00120	
Sheet:	Revision:	Date:
1 of 3	A	8/18/98
Scale:	Approved:	
Full	 Director of Vehicular Design	

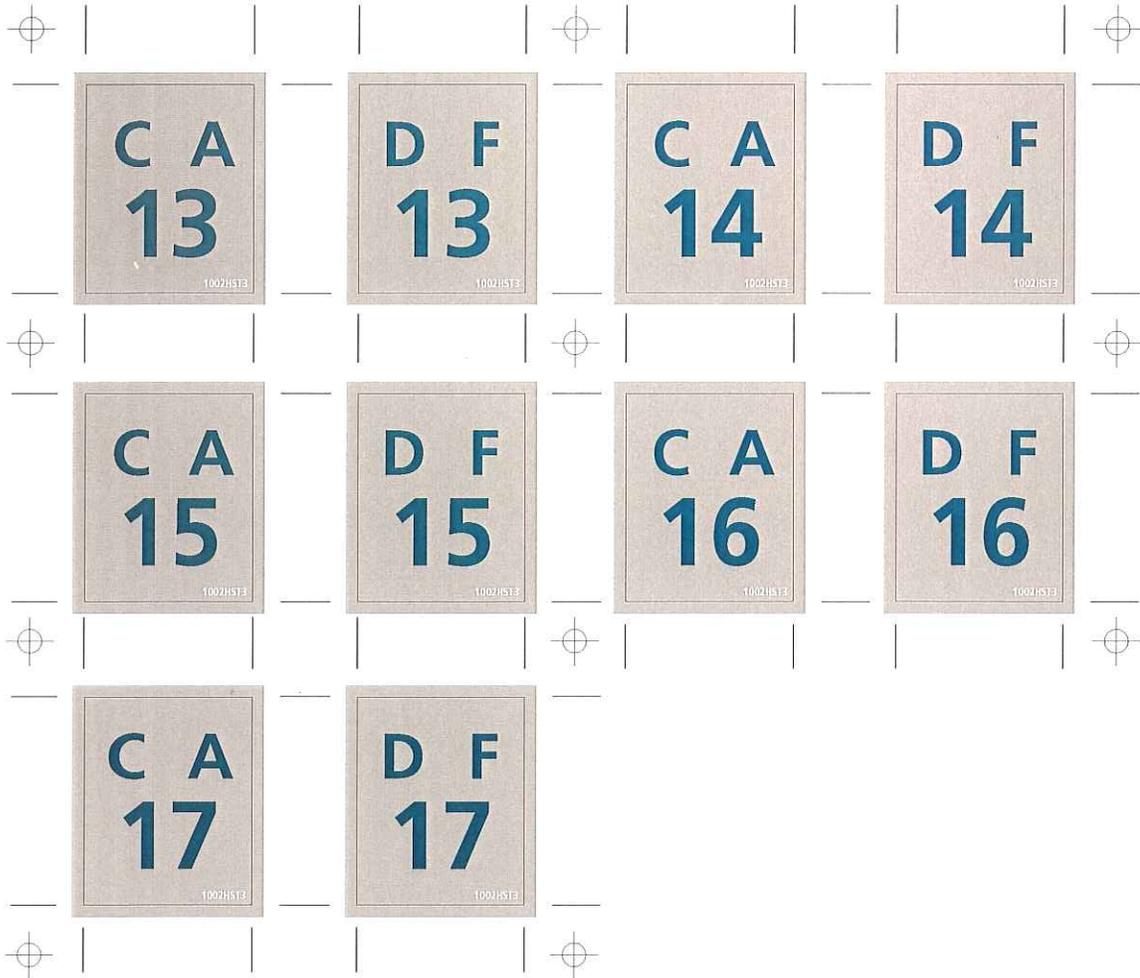


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SPECIFICATIONS:

Sign Size: 0.875" x 1.085"
 Type: Frutiger Bold 36,24 pt.
 Text Color: PMS 302, PMS Warm Gray #3
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: NA
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Seat Numbers (5-12)			
Sign No.:	Amms No.:		
1002HST2	32 322 00121		
Sheet:	Revision:	Date:	
2 of 3	A	8/18/98	
Scale:	Approved:		
Full	 Director of Vehicular Design		



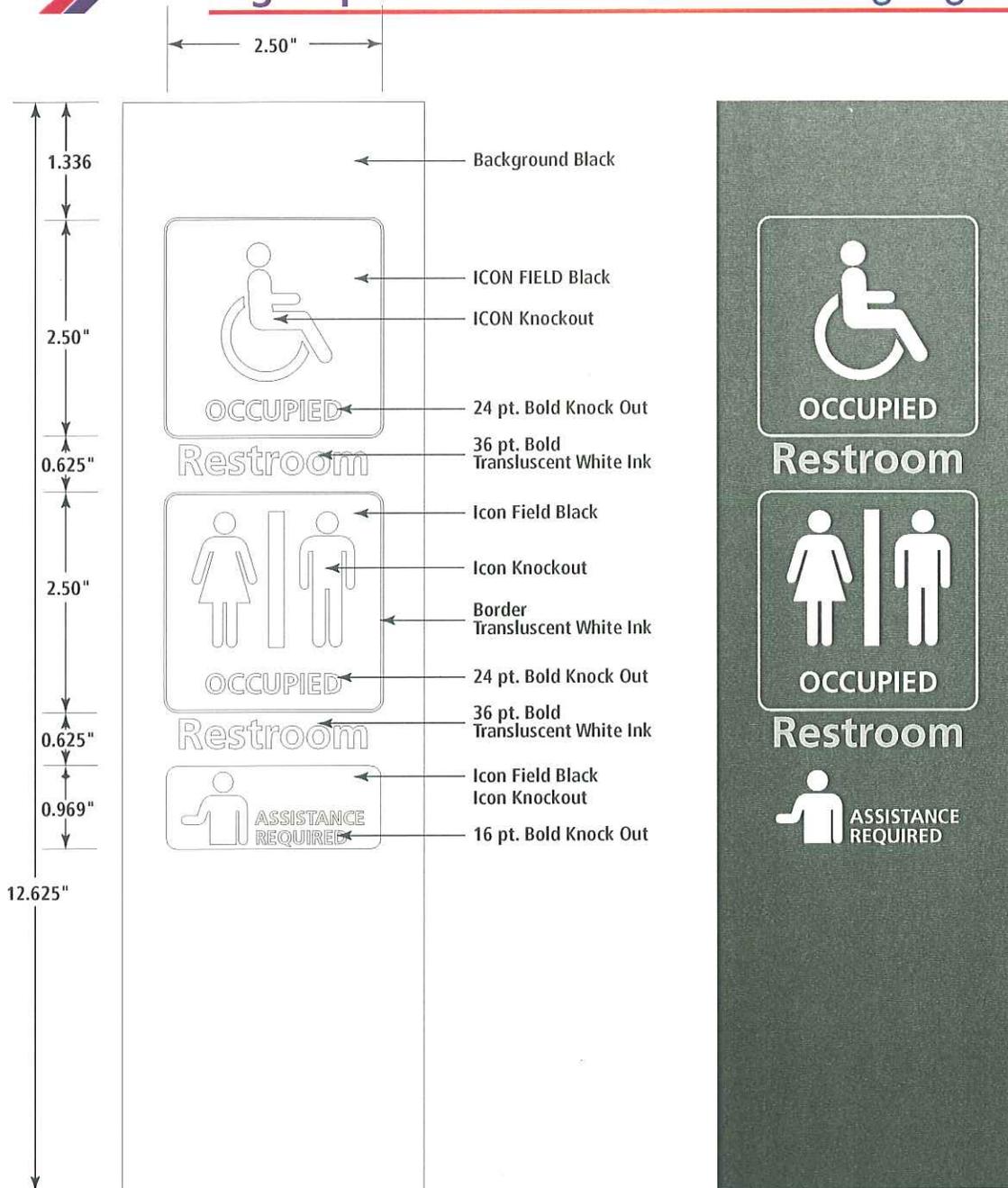
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SPECIFICATIONS:

Sign Size: 0.875" x 1.085"
 Type: Frutiger Bold 36,24 pt.
 Text Color: PMS 302, PMS Warm Gray #3
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: NA
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Seat Numbers (13-17)			
Sign No.:	Amms No.:		
1002HST3	32 322 00122		
Sheet:	Revision:	Date:	
3 of 3	A	8/18/98	
Scale:	Approved:		
Full	 Director of Vehicular Design		

Amtrak® High Speed Trainset On-Board Signage Guidelines



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SPECIFICATIONS:

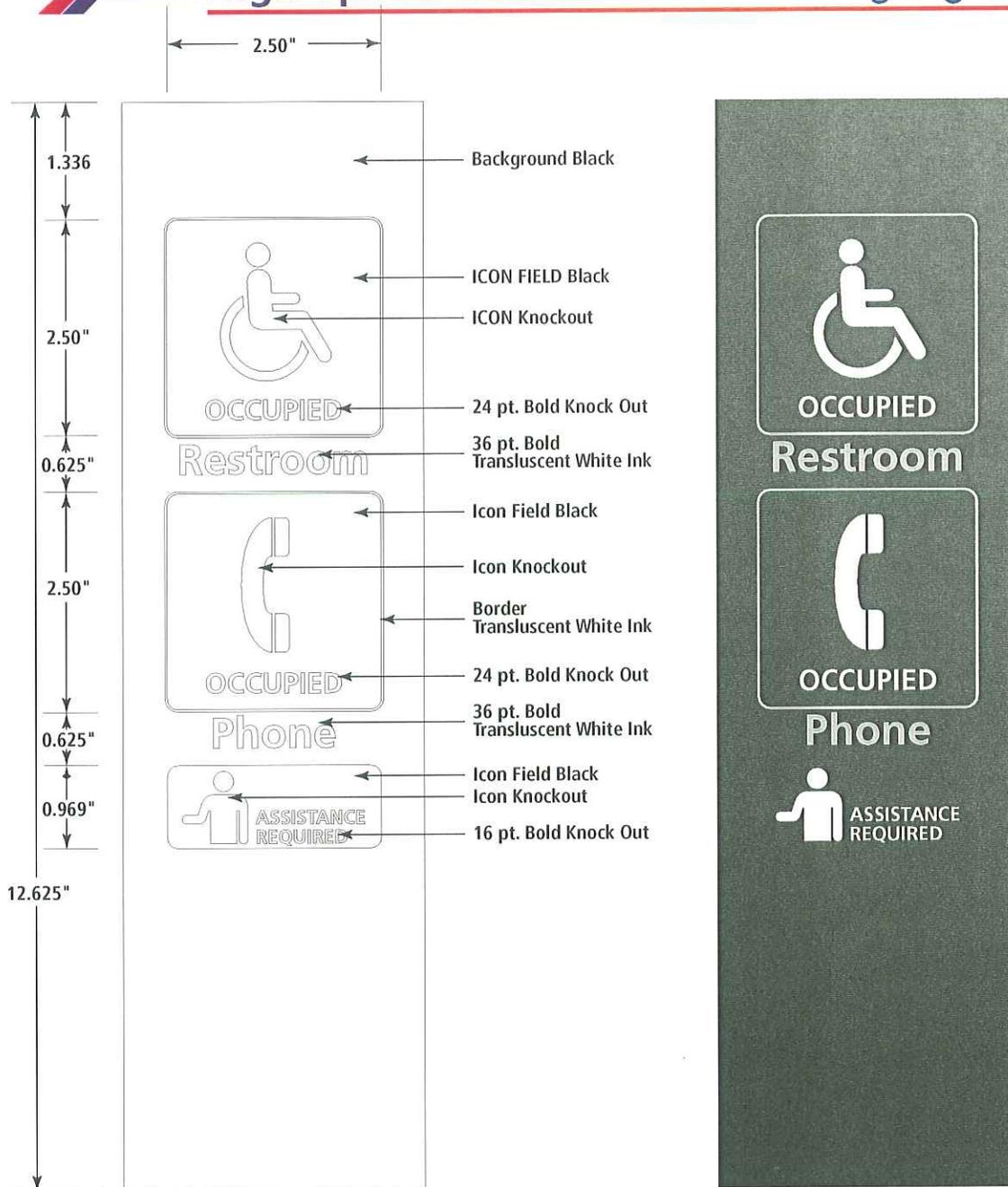
ImageSize: 12.625" Tall
 Type: Frutiger Bold 36, 24, 16 pt.
 Text Color: Knock Out or White Ink
 Icon Color: Knockout
 Background Color: Black
 Raised Features: NA
 Corner Radius: NA
 Bleed: NA
 Material: Surface Print
 Finish: Matte, Low Glare
 Adhesive: NA
 Application Tape: NA



For Application to Cars and Locomotives

Title: Restroom & Assistance Required		
Sign No.:	AAMPS No.:	
1003HST	32 322 00003	
Sheet:	Revision:	Date:
na	B	4/15/99
Scale:	Approved:	
1/2	 Director of Vehicular Design	

Amtrak® High Speed Trainset On-Board Signage Guidelines



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SPECIFICATIONS:

ImageSize: 12.625" Tall
 Type: Frutiger Bold 36, 24, 16 pt.
 Text Color: Knock Out or White Ink
 Icon Color: Knockout
 Background Color: Black
 Raised Features: NA
 Corner Radius: NA
 Bleed: NA
 Material: Surface Print
 Finish: Matte, Low Glare
 Adhesive: NA
 Application Tape: NA



For Application to Cars and Locomotives

Standard Sign

Title: **Restroom, Phone & Assistance Required**

Sign No.: **1004HST**

AAMPS No.: **32 322 00004**

Sheet: **na**

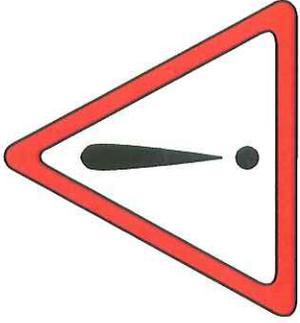
Revision: **B**

Date: **4/15/99**

Scale: **1/2**

Approved:

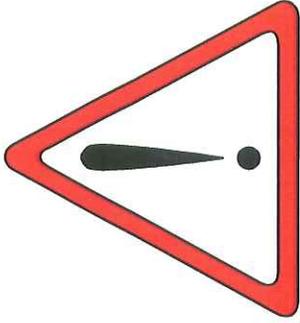
Director of Vehicular Design



EMERGENCY 72 VOLT BATTERY PACK LOCATED
INSIDE

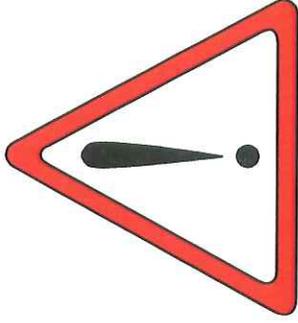
3X6 - MOST EMER! DANGER SIGNS ARE
1.5" x 4"

Title: Emergency Battery Pack Sign	
Author: M. Ercolino	
Date 6/15/06	Sheet: 1
Revision: 0	



**EMERGENCY 72 VOLT BATTERY PACK LOCATED
OPPOSITE END**

Title: Emergency Battery Pack Sign	
Author: M. Ercolino	
Date 7/26/06	Sheet: 1
Revision: 0	



PARKING BRAKE EMERGENCY KEY STATION

Title: Parking Brake Key Station Sign

Author: M. Ercolino

Date: 6/12/06

Sheet: 1

Revision: 0

DANGER

**USE ONLY IN NO
POWER
EMERGENCY**

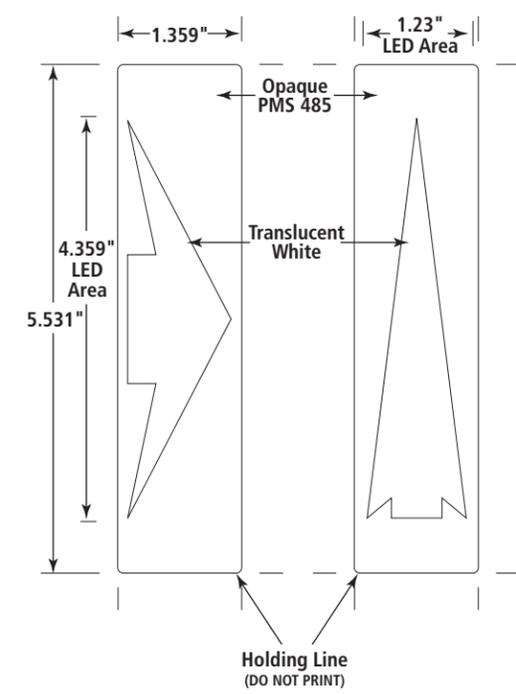
Title: Parking Brake Emergency Sign

Author: M. Ercolino

Date: 6/12/06

Sheet: 1

Revision: 0



"C"



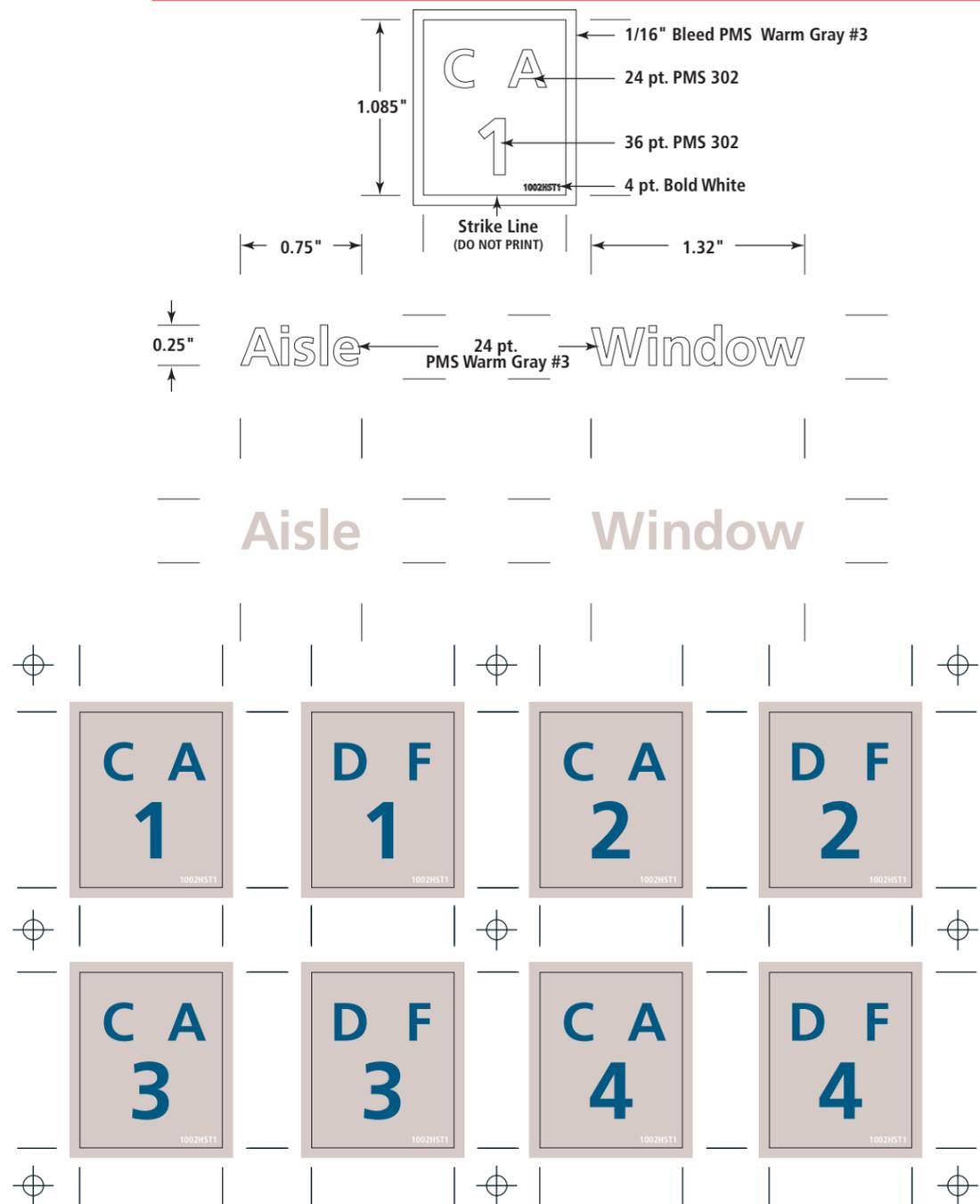
"D"

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SPECIFICATIONS:

Sign Size:	1.359 x 5.531"
Type:	Frutiger Black 30 pt.
Text Color:	NA
IconColor:	Translucent White
Background Color:	Opaque PMS 485 (Red)
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	NA
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque and Translucent Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives	
Title: Arrows (Exit)	
Sign No.: 1001HST1	AAMPS No.: 32 322 00001
Sheet: 1 of 2	Revision: A
Date: 1/21/99	
Scale: Full	Approved:

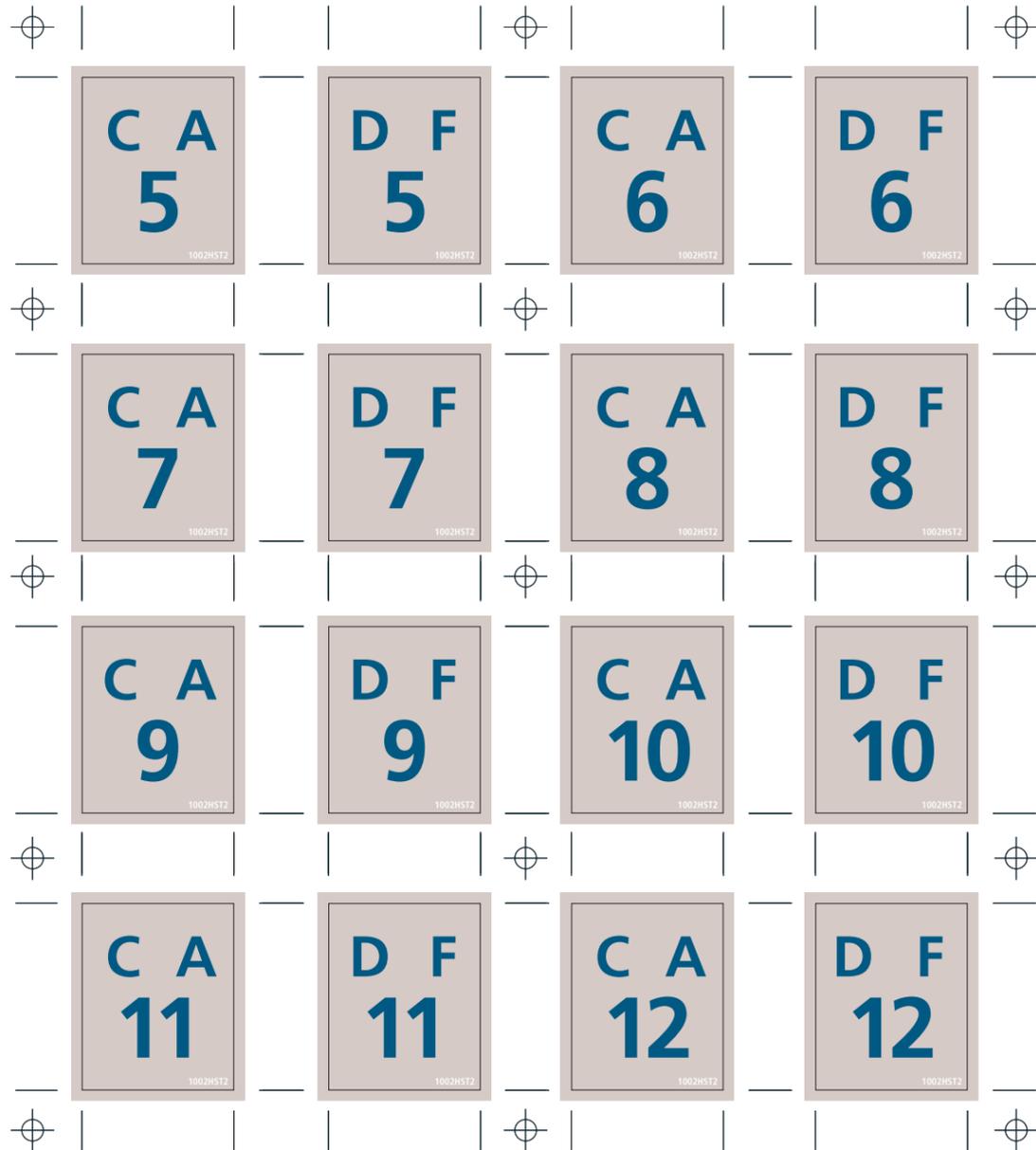


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SPECIFICATIONS:

Sign Size: 0.875" x 1.085"
 Type: Frutiger Bold 36,24 pt.
 Text Color: PMS 302, PMS Warm Gray #3
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: NA
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives Standard Sign	
Title: Seat Numbers (1-4)	
Sign No.: 1002HST1	Amms No.: 32 322 00120
Sheet: 1 of 3	Revision: A Date: 8/18/98
Scale: Full	Approved:

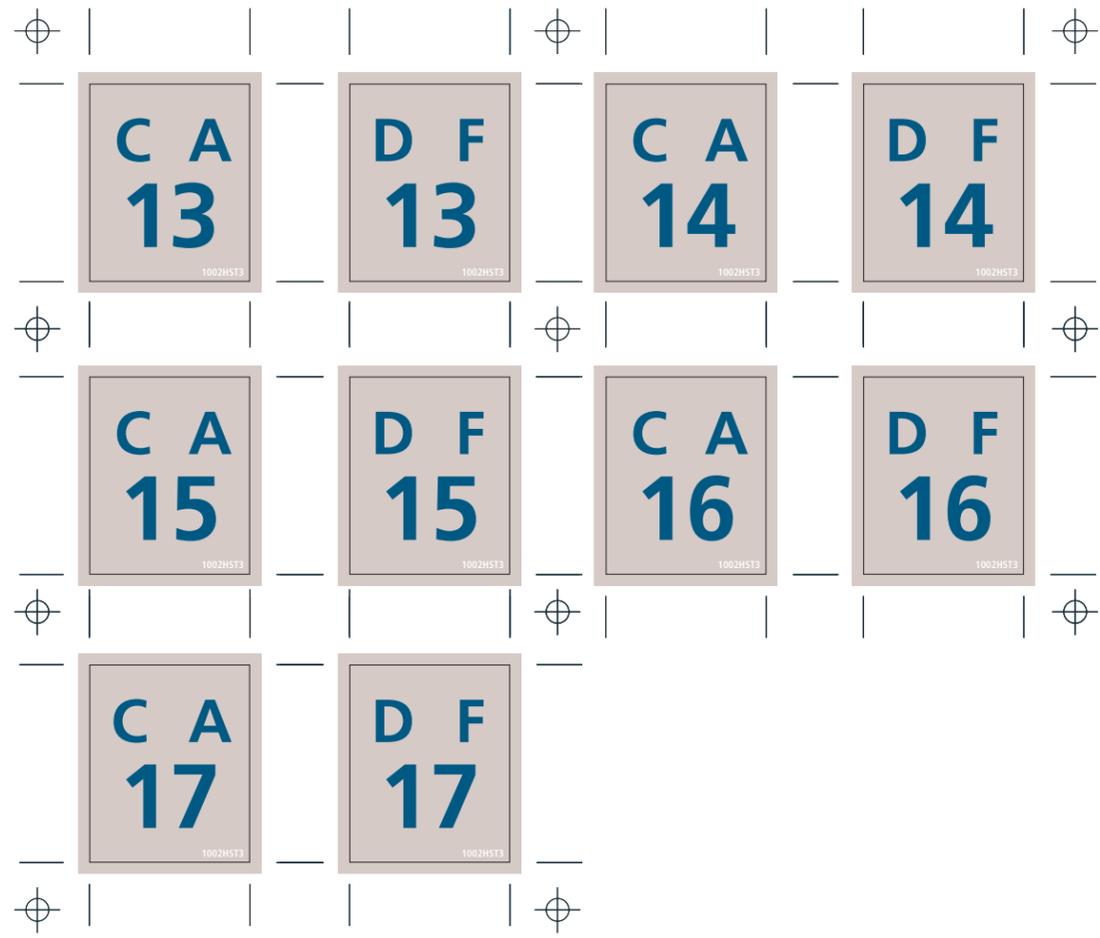


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SPECIFICATIONS:

Sign Size: 0.875" x 1.085"
 Type: Frutiger Bold 36,24 pt.
 Text Color: PMS 302, PMS Warm Gray #3
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: NA
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Seat Numbers (5-12)	
Sign No.: 1002HST2	Amms No.: 32 322 00121
Sheet: 2 of 3	Revision: A Date: 8/18/98
Scale: Full	Approved:

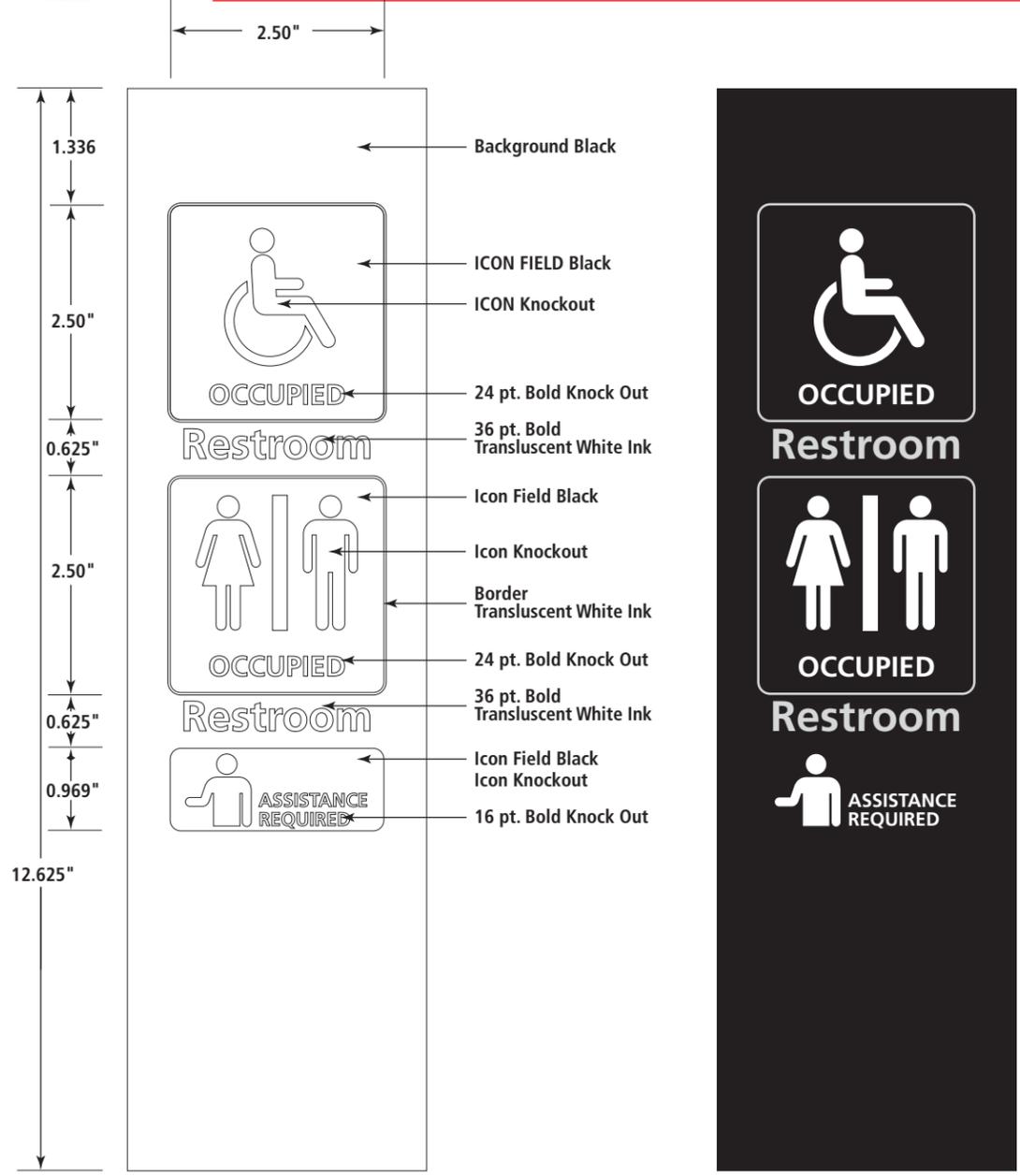


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SPECIFICATIONS:

Sign Size:	0.875" x 1.085"
Type:	Frutiger Bold 36,24 pt.
Text Color:	PMS 302, PMS Warm Gray #3
Icon Color:	NA
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	NA
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: Seat Numbers (13-17)		
Sign No.:	Amms No.:	
1002HST3	32 322 00122	
Sheet:	Revision:	Date:
3 of 3	A	8/18/98
Scale:	Approved:	
Full		

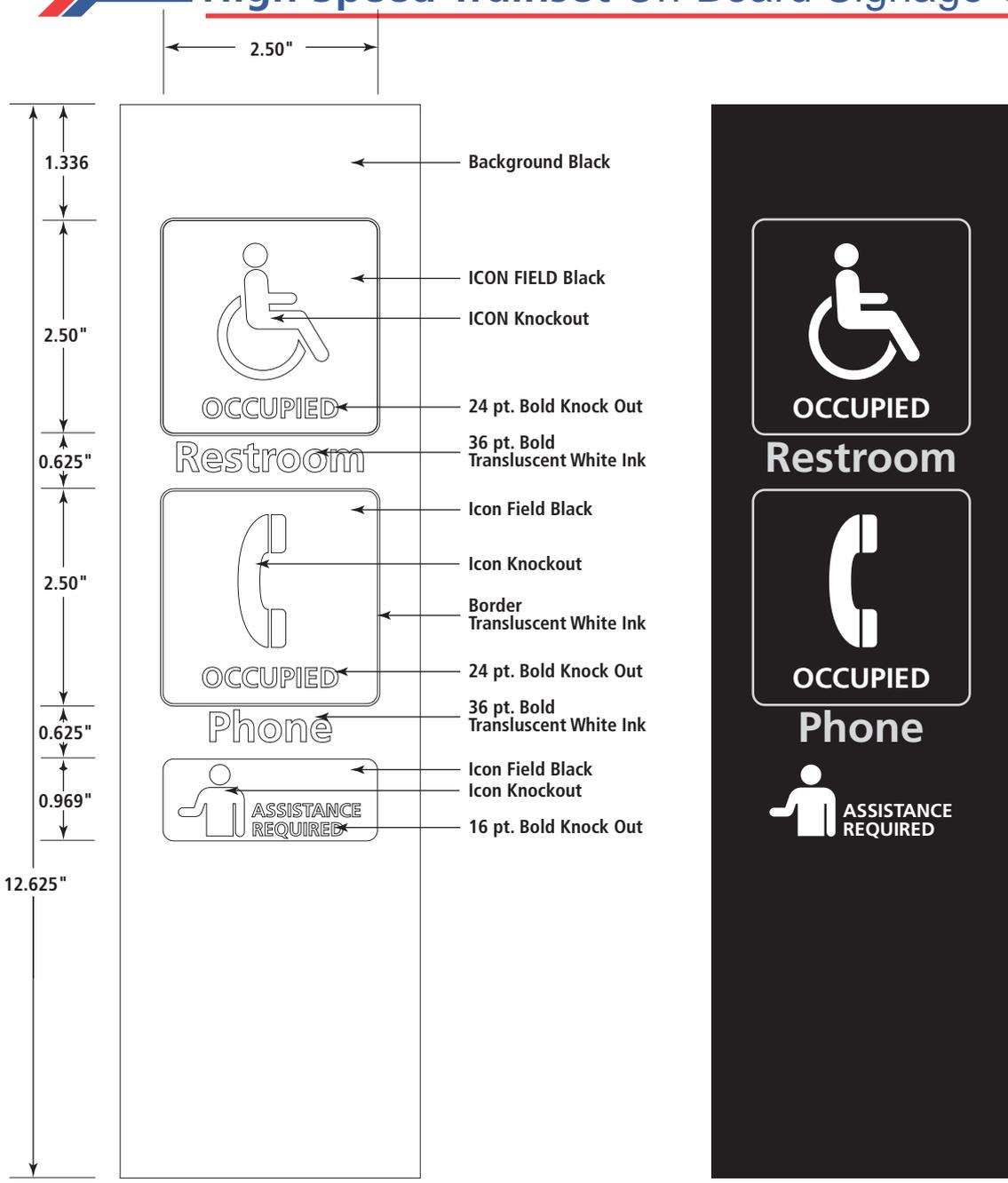


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SPECIFICATIONS:

ImageSize:	12.625" Tall
Type:	Frutiger Bold 36, 24, 16 pt.
Text Color:	Knock Out or White Ink
Icon Color:	Knockout
Background Color:	Black
Raised Features:	NA
Corner Radius:	NA
Bleed:	NA
Material:	Surface Print
Finish:	Matte, Low Glare
Adhesive:	NA
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Restroom & Assistance Required	
Sign No.: 1003HST	AAMPS No.: 32 322 00003
Sheet: na	Revision: B
Scale: 1/2	Date: 4/15/99
Approved:	

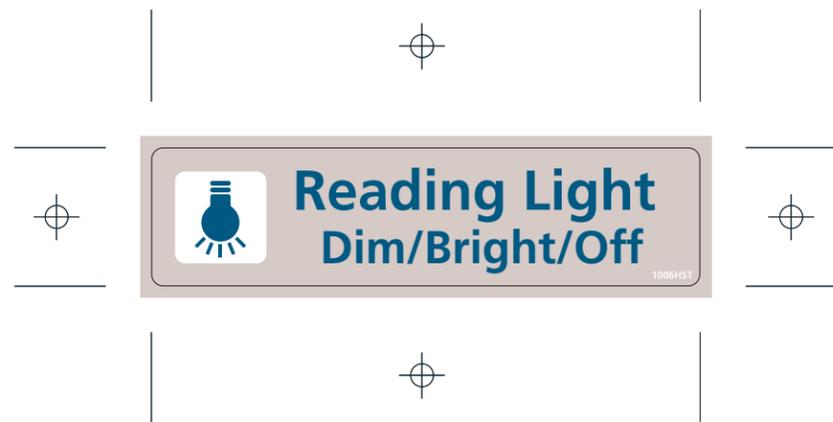
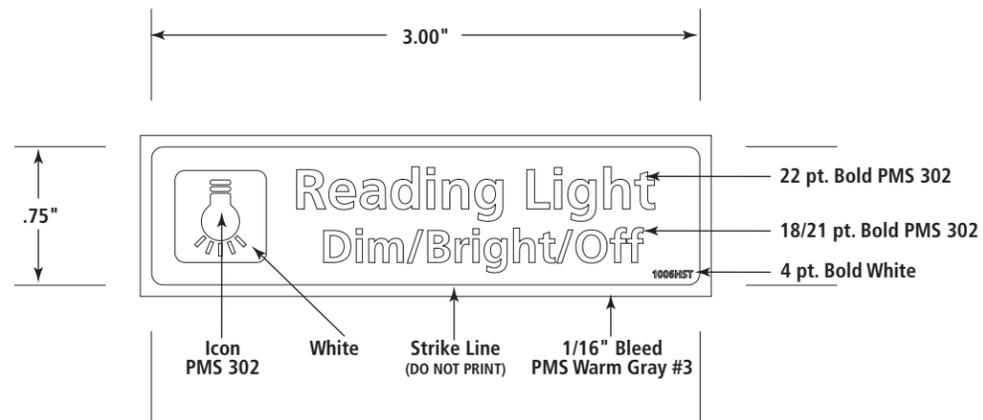


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SPECIFICATIONS:

- ImageSize: 12.625" Tall
- Type: Frutiger Bold 36, 24, 16 pt.
- Text Color: Knock Out or White Ink
- Icon Color: Knockout
- Background Color: Black
- Raised Features: NA
- Corner Radius: NA
- Bleed: NA
- Material: Surface Print
- Finish: Matte, Low Glare
- Adhesive: NA
- Application Tape: NA

		For Application to Cars and Locomotives	
Title: Restroom, Phone & Assistance Required			
Sign No.: 1004HST		AAMPS No.: 32 322 00004	
Sheet: na		Revision: B	Date: 4/15/99
Scale: 1/2		Approved:	

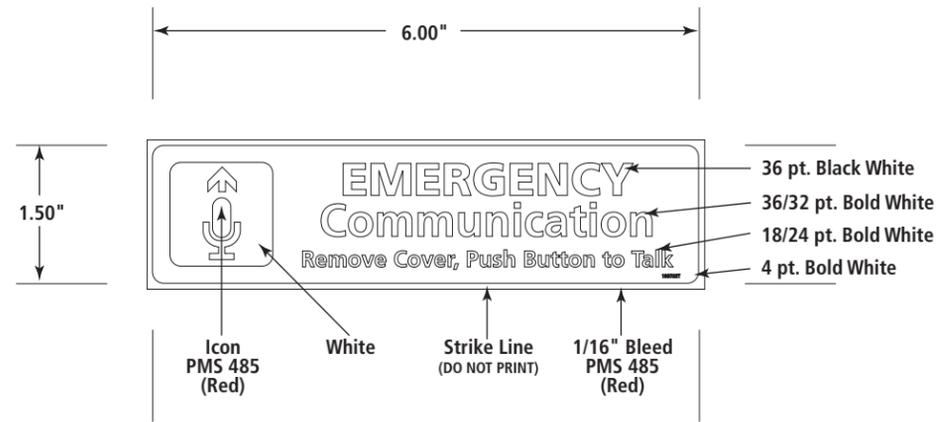


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SPECIFICATIONS:

Sign Size: 3.00" x 0.75"
 Type: Frutiger Bold 22, 18/21, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (0.0625")
 Bleed: 1/16" (0.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Reading Light-Dim/Bright/Off			
Sign No.:	1006HST	AAmps No.:	32 322 00005
Sheet:	na	Revision:	A
Scale:	Full	Date:	12/31/97
		Approved:	

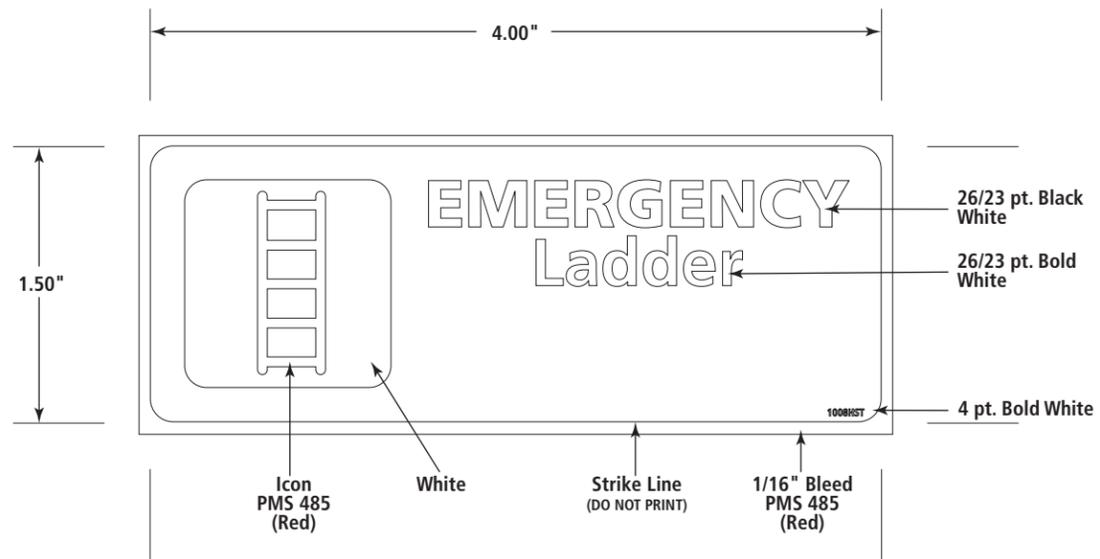


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SPECIFICATIONS:

Sign Size:	6.00" x 1.50"
Type:	Frutiger Black 36, Bold 36/32, 18/24, 4 pt.
Text Color:	White
Icon Color:	PMS 485 (Red)
Background Color:	PMS 485 (Red)
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	7 mil 3M 681-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

 For Application to Cars and Locomotives	
Title: Emergency Communication	
Sign No.: 1007HST	AAMPS No.: 32 322 00006
Sheet: na	Revision: A
Scale: Full	Date: 8/26/98
Approved:	

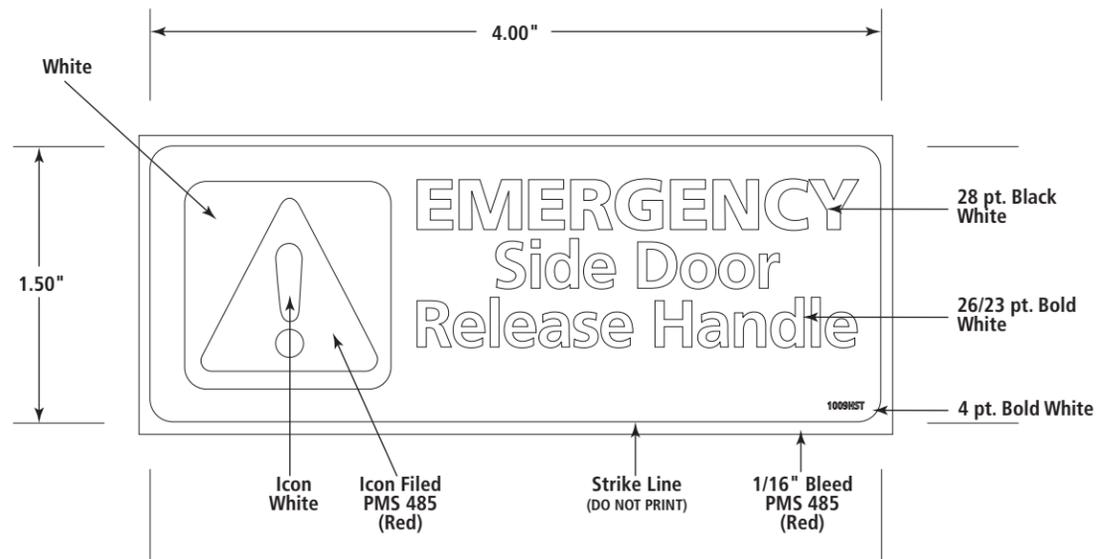


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black, Bold 26/23, 4 pt.
 Text Color: White
 Icon Color: PMS 485 (Red)
 Background Color: PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 7 mil 3M 681-10 Reflective White Vinyl
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

		For Application to Cars and Locomotives	
Title: Emergency Ladder			
Sign No.:	1008HST	AAMPS No.:	32 322 00007
Sheet:	na	Revision:	A
		Date:	8/26/98
Scale:	Full	Approved:	

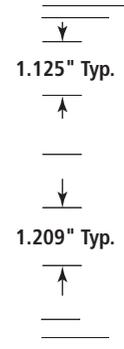
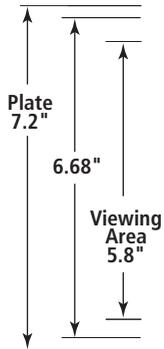
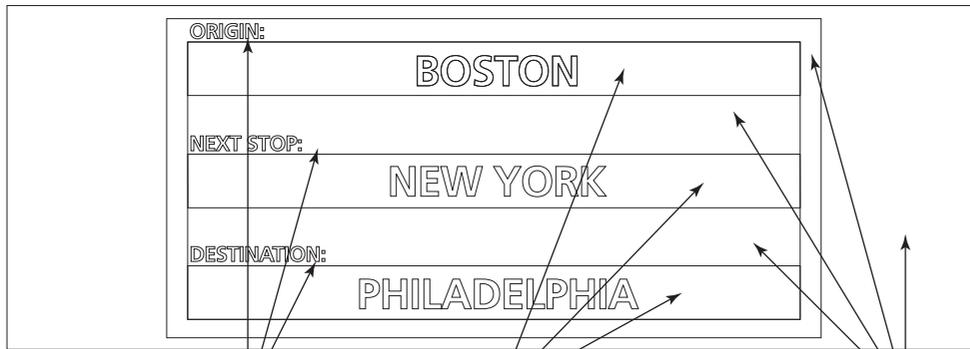
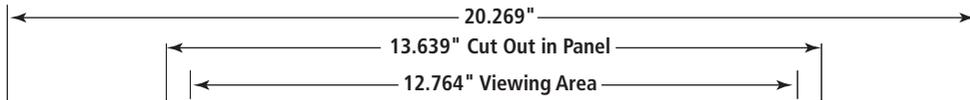


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black 28 pt., Bold 2623, 4 pt.
 Text Color: White
 Icon Color: PMS 485 (Red)
 Background Color: PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 7 mil 3M 681-10 Reflective White Vinyl
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

 For Application to Cars and Locomotives	
Title: Emergency Side Door Release Handle	
Sign No.: 1009HST	AAMPS No.: 32 322 00127
Sheet: na	Revision: A
	Date: 9/7/98
Scale: Full	Approved:



40 pt. Bold White Ink Transparent Windows for LCD Display Knock Out Black



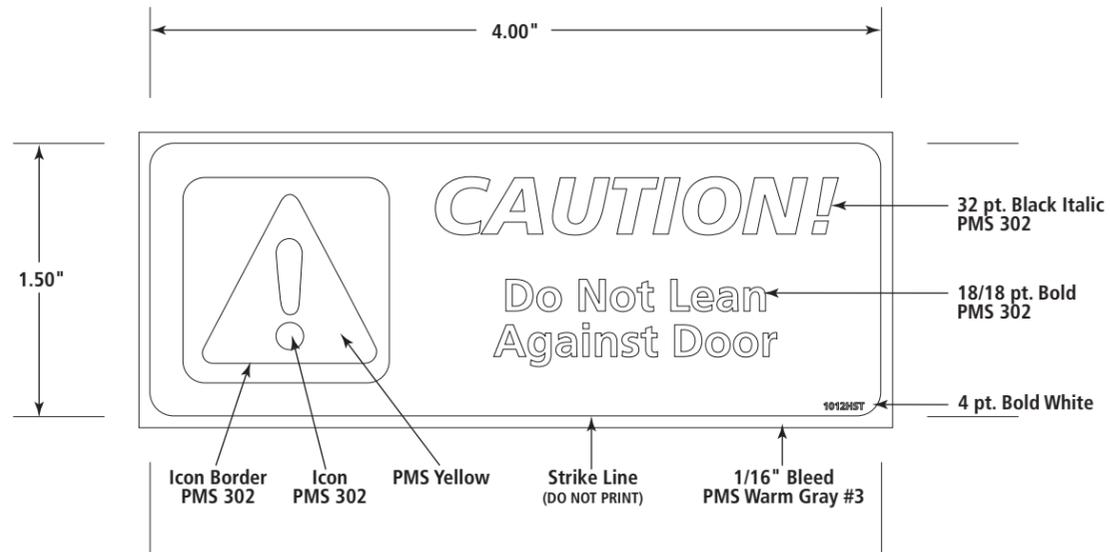
1.125
1.209
1.125
1.209
1.125

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SPECIFICATIONS:

- Plate: 20.269" x 7.2
- Type: Frutiger Bold 32 pt.
- Text Color: White Ink
- Icon Color: NA
- Background Color: Black
- Raised Features: NA
- Corner Radius: NA
- Bleed: NA
- Material: Reverse Sub-Surface Print
- Finish: Matte, Low Glare
- Adhesive: NA
- Application Tape: NA

Standard Sign		For Application to Cars and Locomotives	
Title: Route Display			
Sign No.: 1010HST		AAMPS No.: 32 322 00128	
Sheet: na		Revision: A	Date: 9/25/98
Scale: 1/4		Approved:	

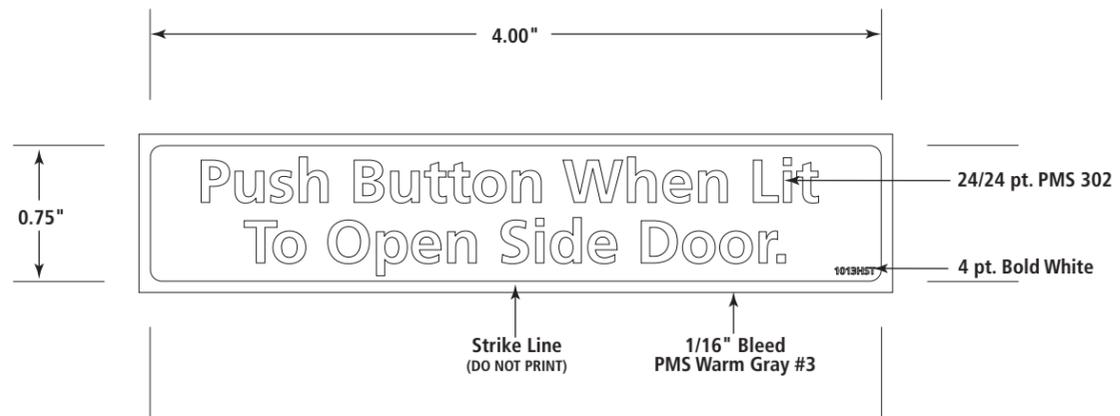


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/18, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS Yellow, PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Caution! Do Not Lean Against Door	
Sign No.: 1012HST	AAMPS No.: 32 322 00008
Sheet: na	Revision: A Date: 8/20/98
Scale: Full	Approved:

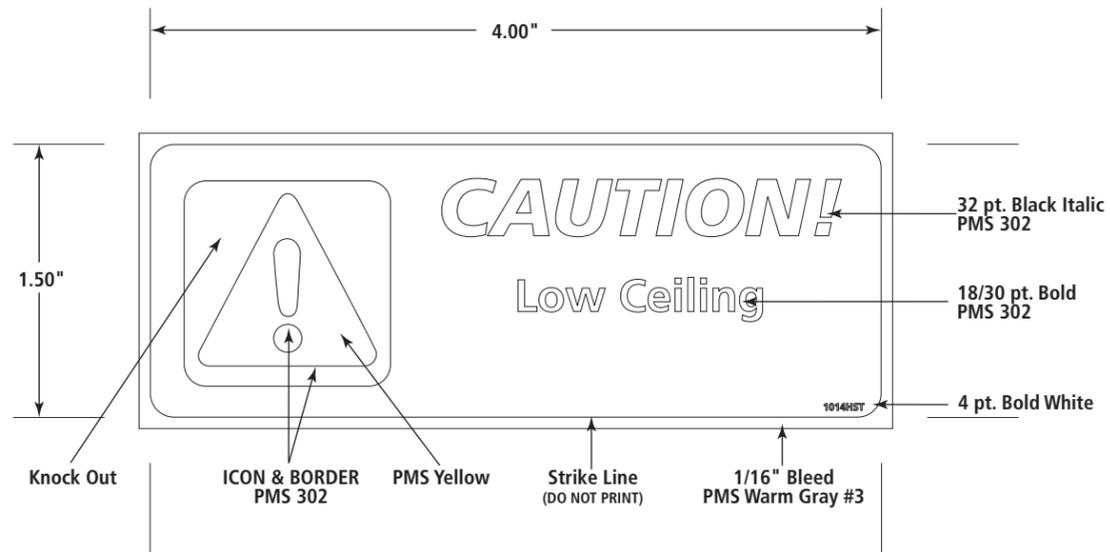


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SPECIFICATIONS:

Sign Size: 4.00" x 0.75"
 Type: Frutiger Bold 24/24, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Push Button When Lit To Open Side Door.	
Sign No.: 1013HST	AAMPS No.: 32 322 00009
Sheet: na	Revision: A
	Date: 12/31/97
Scale: Full	Approved:

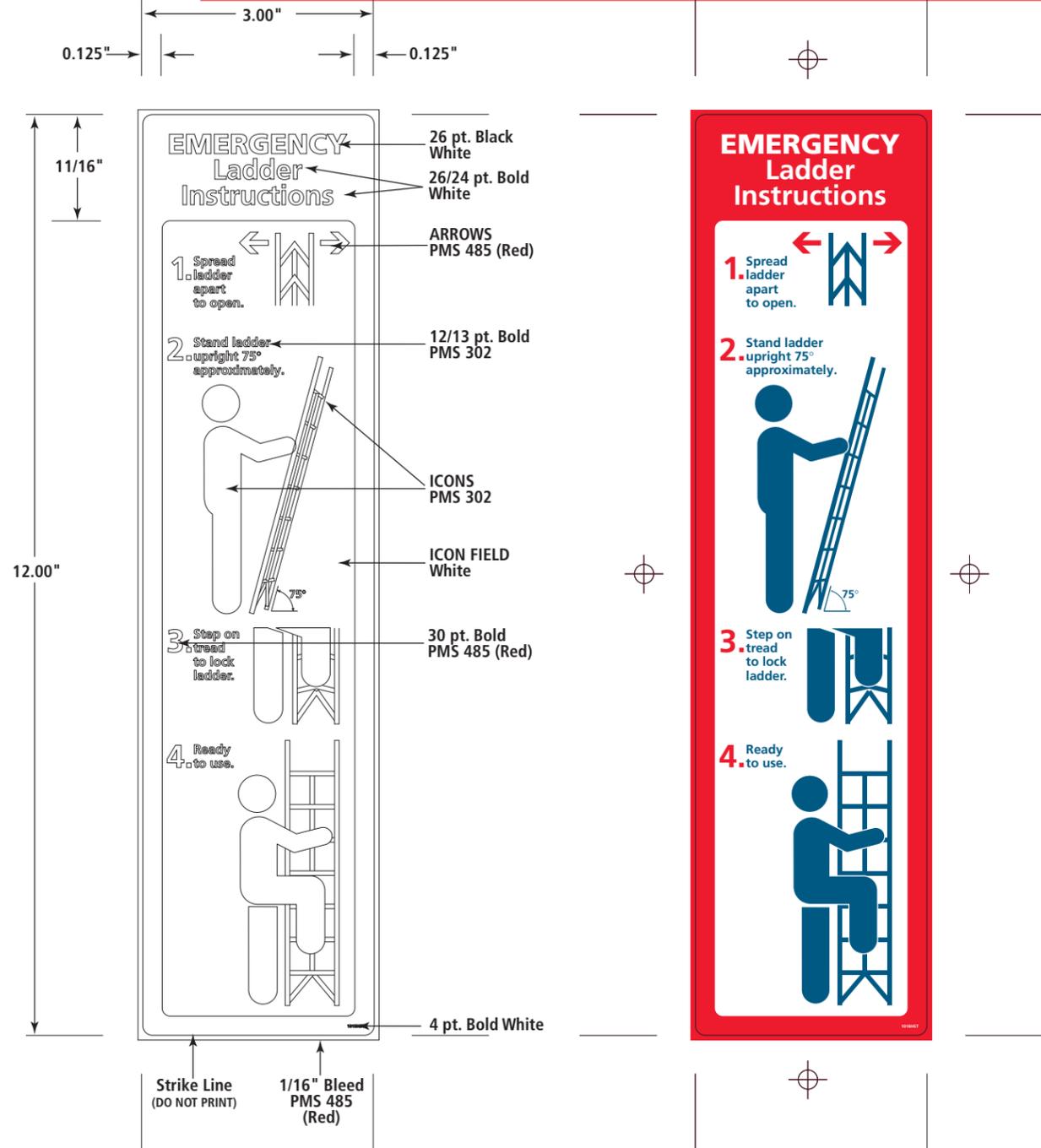


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/30, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Caution! Low Ceiling	
Sign No.: 1014HST	AAMPS No.: 32 322 00010
Sheet: na	Revision: A Date: 8/17/98
Scale: Full	Approved:

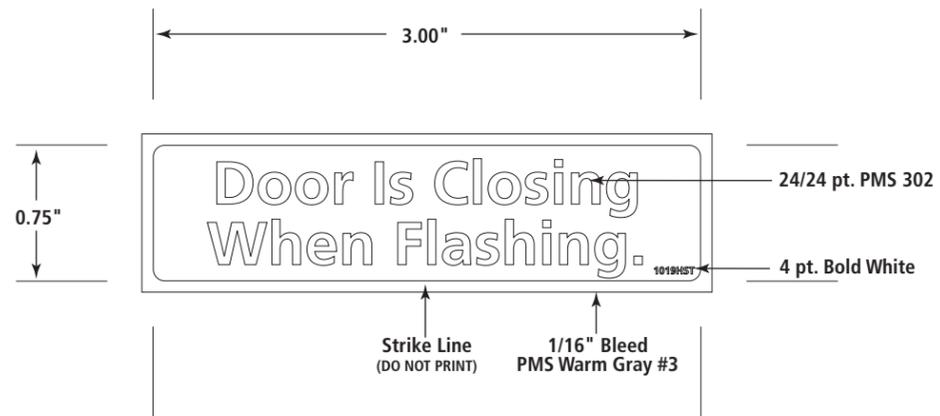


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SPECIFICATIONS:

Sign Size:	3.00" x 12.00"
Type:	Frutiger Black 26 pr., Bold 30, 26/24, 12/13, 4 pt.
Text Color:	PMS 302, PMS 485 (Red), White
Icon Color:	PMS 302, PMS 485 (Red)
Background Color:	White
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: <h3>Emergency Ladder Instructions</h3>		
Sign No.:	AAMPS No.:	
1018HST	32 322 00099	
Sheet:	Revision:	Date:
na	B	4/7/99
Scale:	Approved:	
1/2		

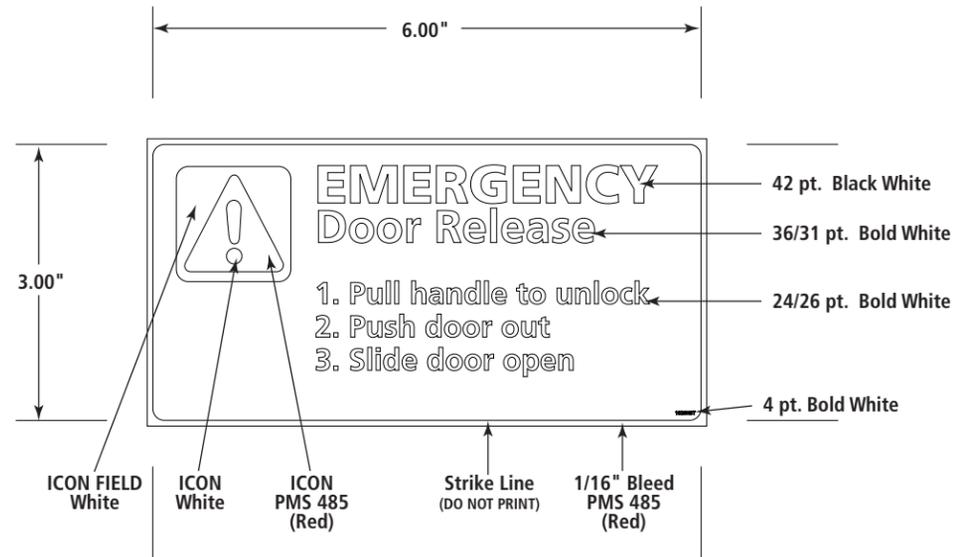


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SPECIFICATIONS:

ImageSize: 3.00" x 0.75"
 Type: Frutiger Bold 24/24, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Door Is Closing When Flashing.			
Sign No.:	1019HST	AAMPS No.:	32 322 00011
Sheet:	na	Revision:	A
		Date:	12/31/97
Scale:	Full	Approved:	

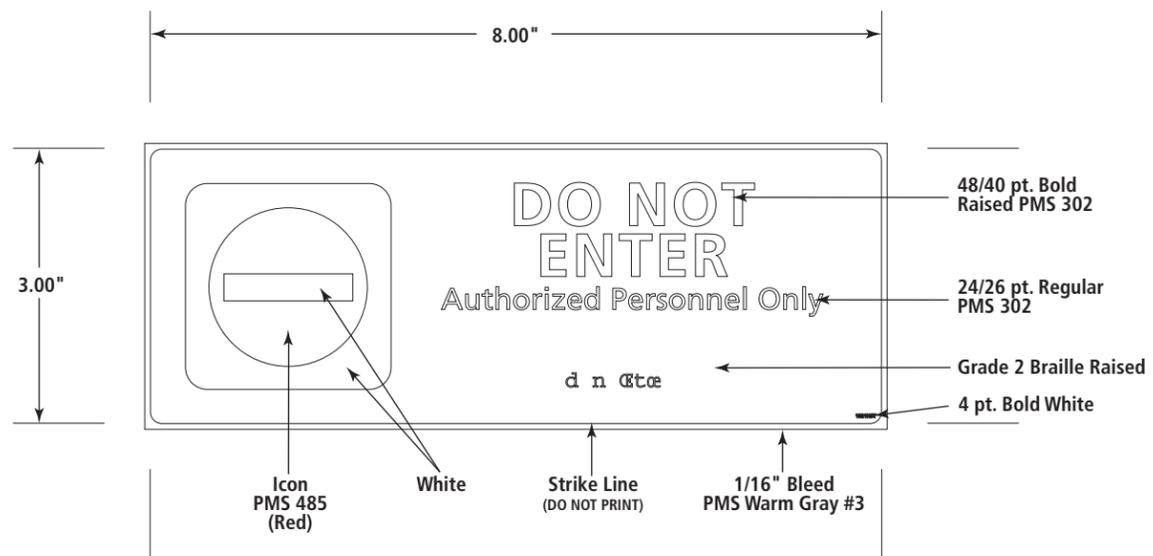


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SPECIFICATIONS:

Sign Size: 6.00" x 3.00"
 Type: Frutiger Black 42 pt., Bold 36/31, 24/26, 4 pt.
 Text Color: White
 Icon Color: PMS 485 (Red)
 Background Color: PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 7 mil 3M 681-10 Reflective White Vinyl
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

 For Application to Cars and Locomotives	
Title: Emergency Door Release Instructions	
Sign No.: 1020HST	AAMPS No.: 32 322 00100
Sheet: na	Revision: B
Date: 4/15/99	
Scale: 1/2	Approved:

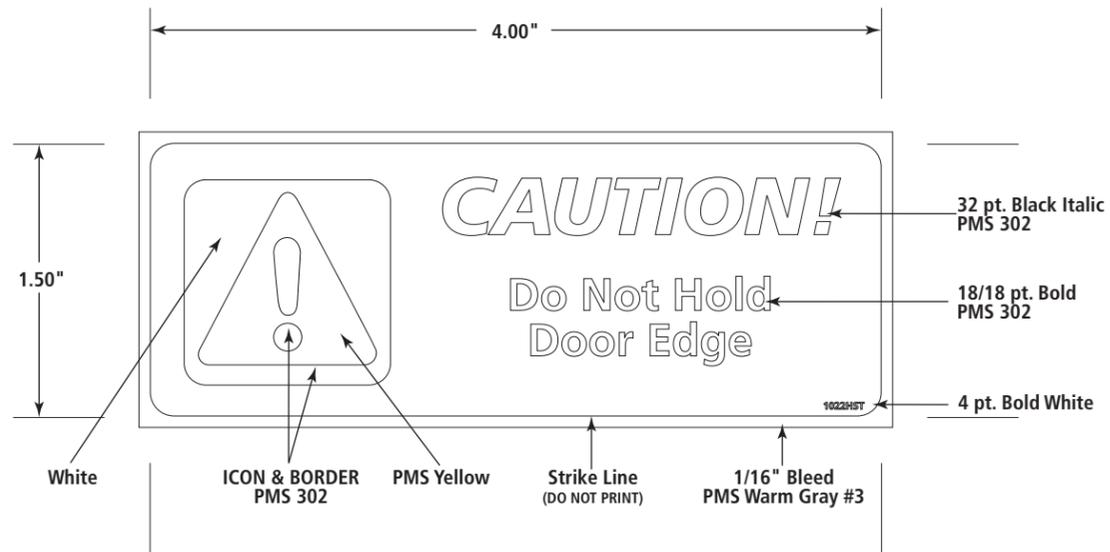


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SPECIFICATIONS:

Sign Size: 8.00" x 3.00"
 Type: Frutiger Bold 48 pt., 4 pt. Regular 24/26 pt.
 Text Color: PMS 302
 Icon Color: PMS 485 (Red)
 Background Color: PMS Warm Gray #3
 Raised Features: Raised Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Do Not Enter/Authorized Personnel Only	
Sign No.: 1021HST	AAMPS No.: 32 322 00012
Sheet: na	Revision: A Date: 8/20/98
Scale: 1/2	Approved:

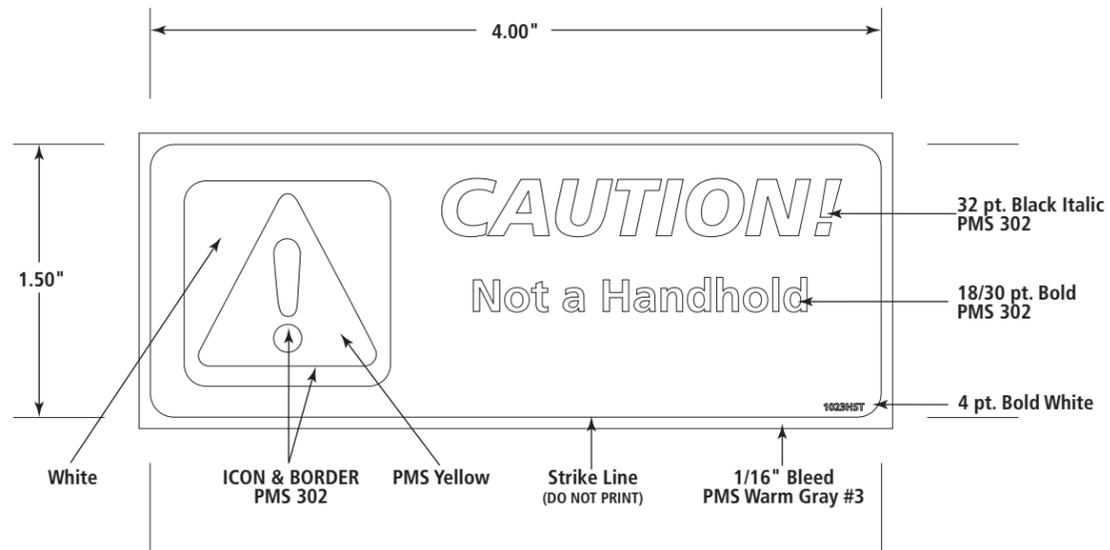


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SPECIFICATIONS:

ImageSize: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/18, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Caution! Do Not Hold Door Edge	
Sign No.: 1022HST	AAMPS No.: 32 322 00013
Sheet: na	Revision: A
	Date: 8/20/98
Scale: Full	Approved:

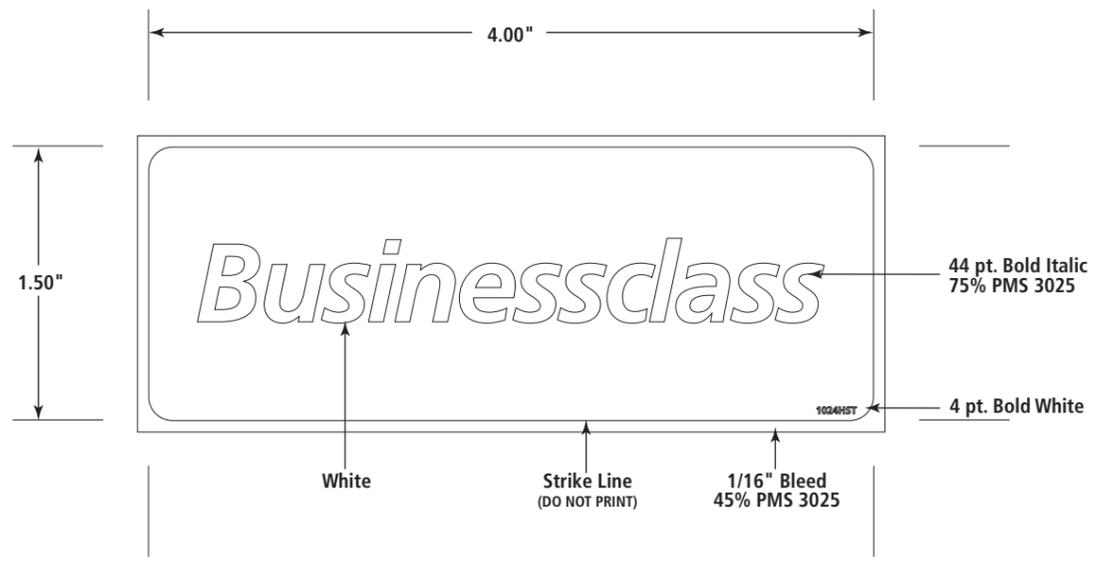


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/30, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Caution! Not a Handhold	
Sign No.: 1023HST	AAMPS No.: 32 322 00014
Sheet: na	Revision: A Date: 8/17/98
Scale: Full	Approved:

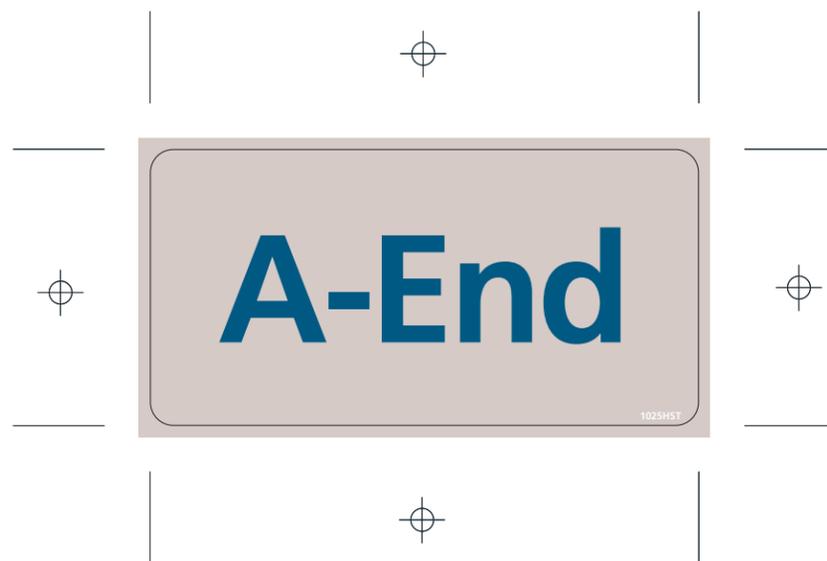
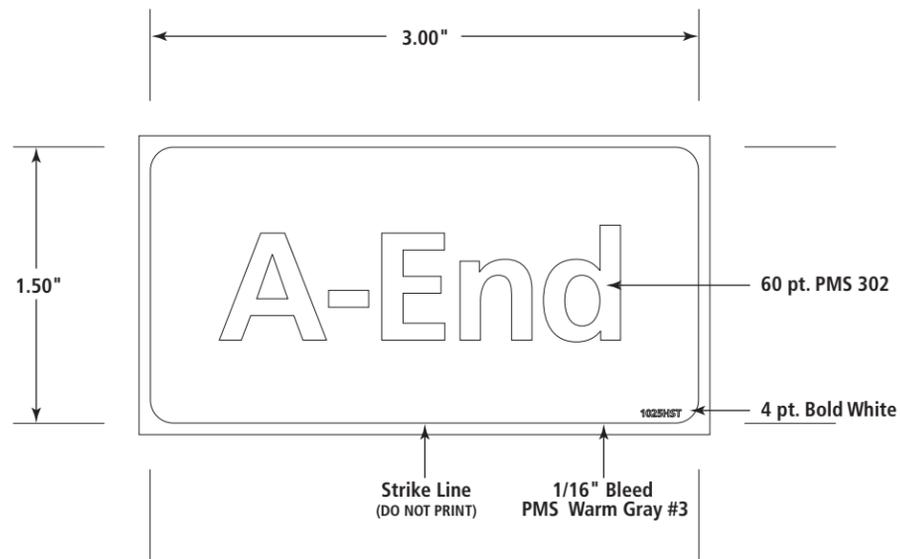


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SPECIFICATIONS:

Sign Size:	4.00" x 1.50"
Type:	Frutiger Bold Italic 44 pt., 4 pt.
Text Color:	75% PMS 3025, White
Icon Color:	NA
Background Color:	45% PMS 3025
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Businessclass	
Sign No.: 1024HST	AAMPS No.: 32 322 00015
Sheet: na	Revision: A
Date: 10/13/98	
Scale: Full	Approved:

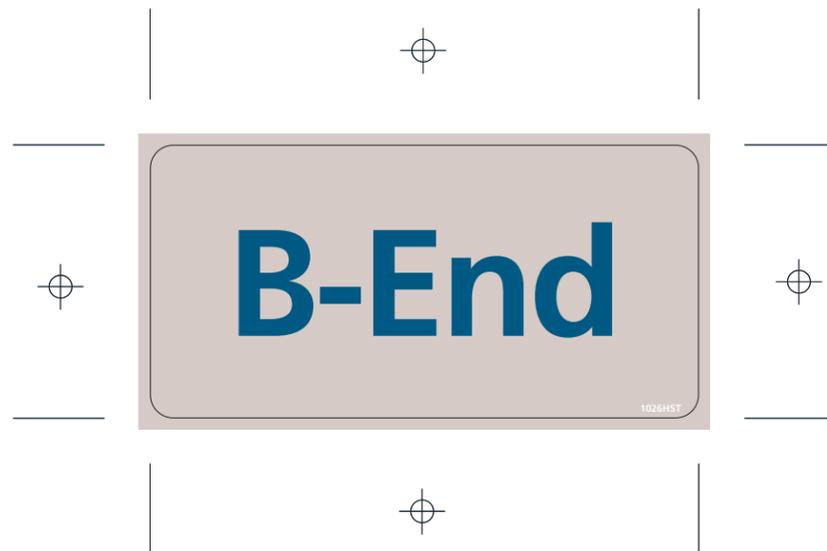
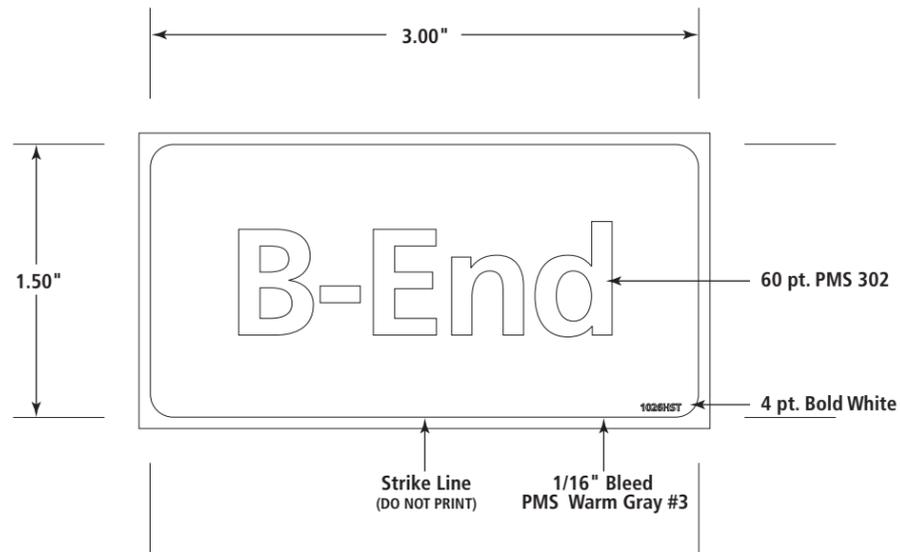


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SPECIFICATIONS:

Sign Size: 3.00" x 1.50"
 Type: Frutiger Bold 60, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: A-End ID			
Sign No.: 1025HST		AAMPS No.: 32 322 00016	
Sheet: NA		Revision: A	Date: 8/26/98
Scale: Full		Approved:	

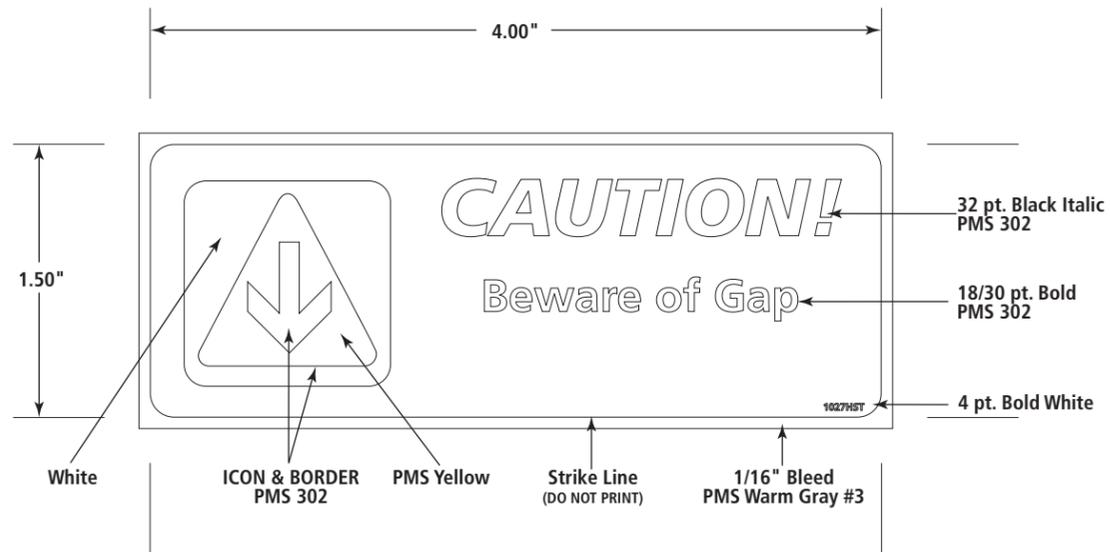


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SPECIFICATIONS:

Sign Size: 3.00" x 1.50"
 Type: Frutiger Bold 60, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: B-End ID			
Sign No.:		AAMPS No.:	
1026HST		32 322 00017	
Sheet:		Revision:	Date:
NA		A	8/26/98
Scale:		Approved:	
Full			

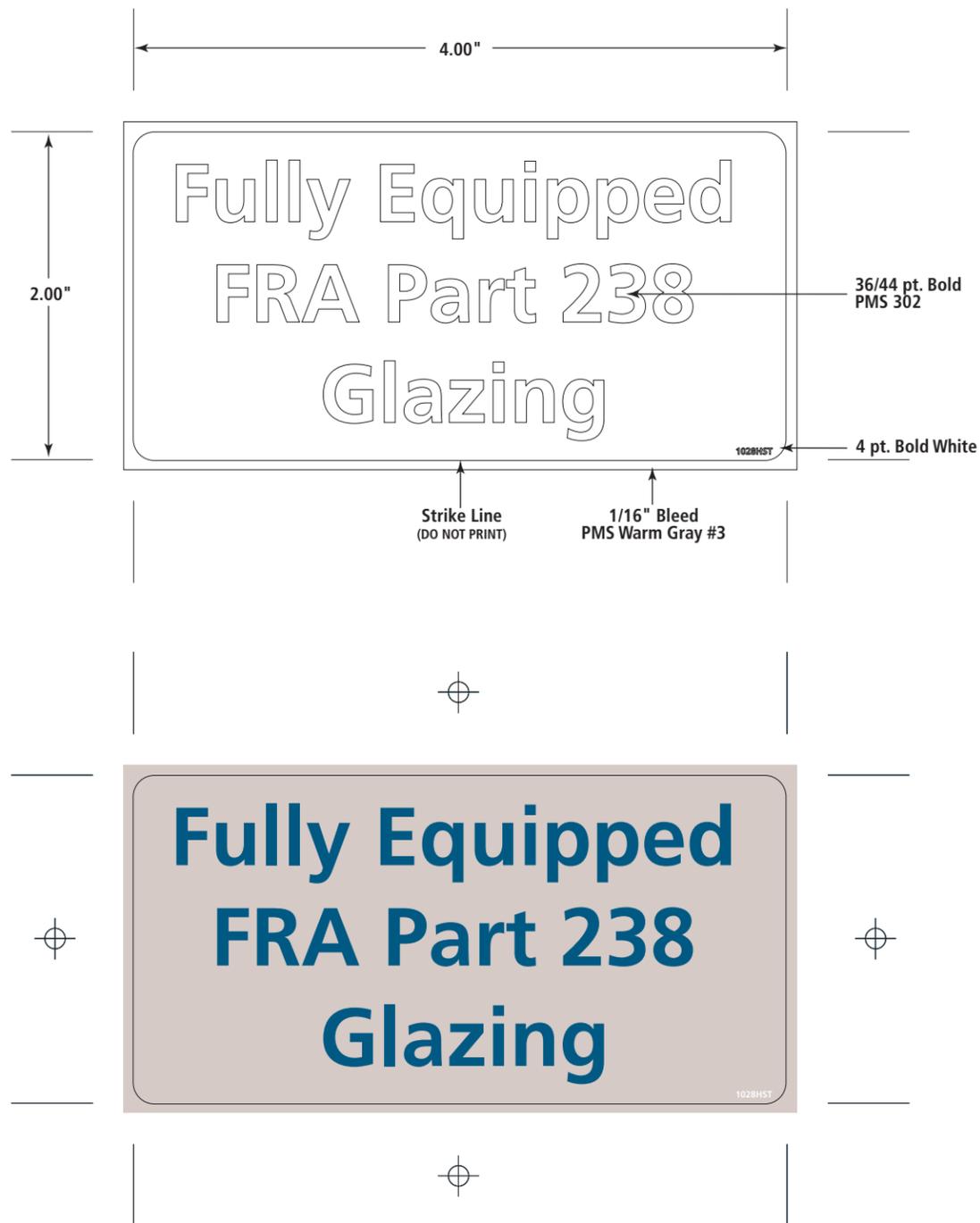


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/30, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Caution! Beware of Gap			
Sign No.:	1027HST	AAMPS No.:	32 322 00018
Sheet:	na	Revision:	A
		Date:	8/17/98
Scale:	Full	Approved:	

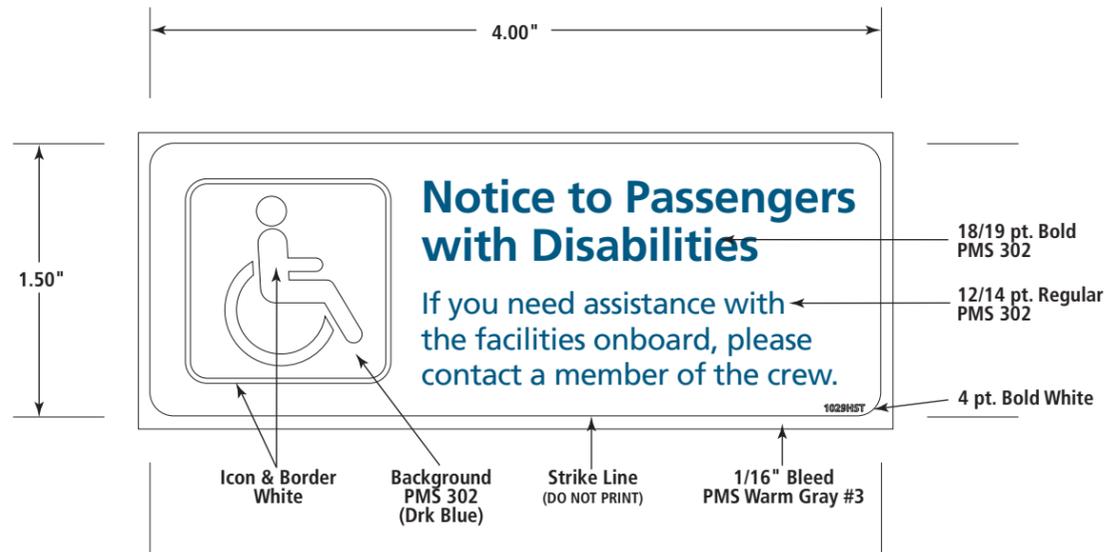


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SPECIFICATIONS:

Sign Size: 4.00" x 2.00"
 Type: Frutiger Bold 36/44, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Fully Equipped FRA Part 238 Glazing.	
Sign No.: 1028HST	AAMPS No.: 32 322 00019
Sheet: na	Revision: A
Date: 9/15/98	
Scale: Full	Approved:

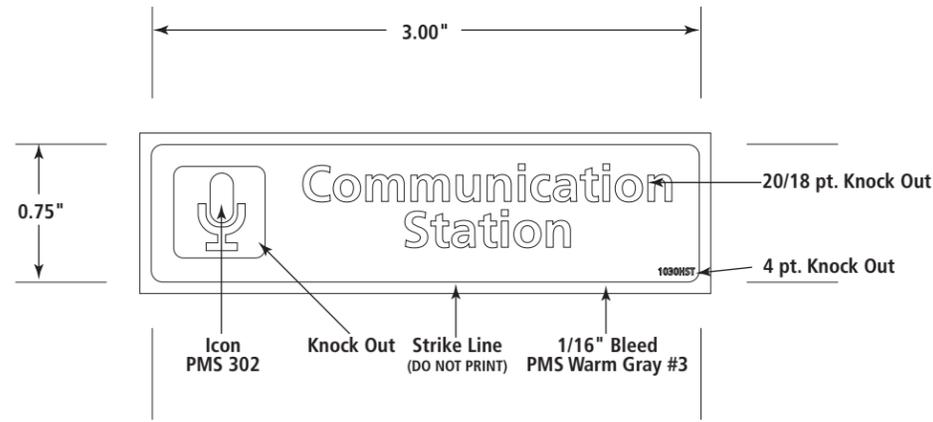


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold 18/19, 4 pt., Regular 12/14 pt.
 Text Color: PMS 302
 Icon Color: White, PMS 302 (Drk Blue)
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Notice to Passengers with Diasabilities	
Sign No.: 1029HST	AAMPS No.: 32 322 00020
Sheet: na	Revision: C
Date: 7/10/2000	
Scale: Full	Approved:

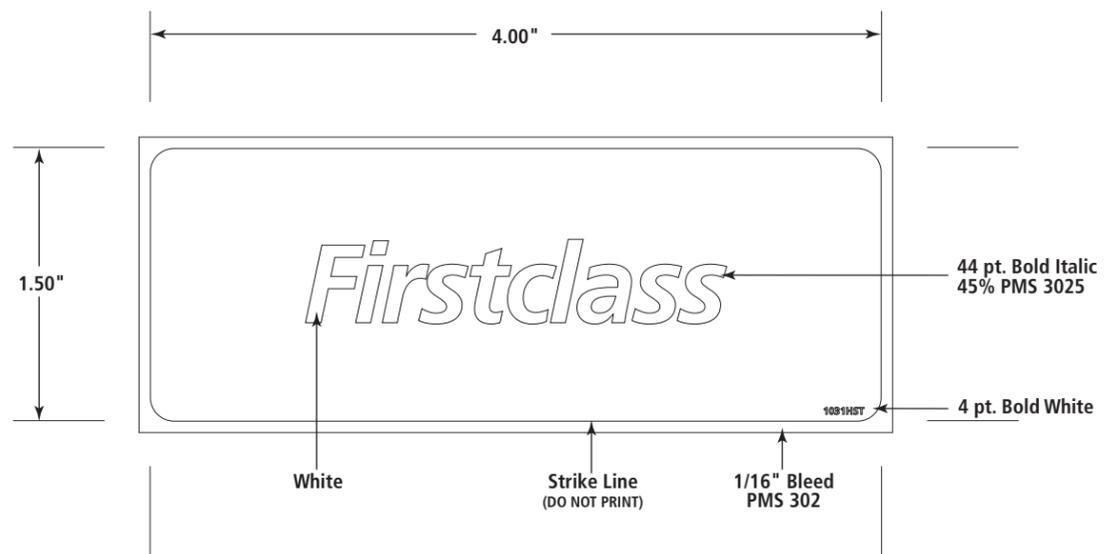


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SPECIFICATIONS:

ImageSize:	3.00" x 0.75"
Type:	Frutiger Bold 20/18, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Material:	Polycarbonate, 9 mil
Finish:	Matte, Low Glare
Adhesive:	3M 468 or Equal
Application Tape:	Premask

For Application to Cars and Locomotives		
Standard Sign		
Title: Communication Station		
Sign No.:	AAMPS No.:	
1030HST	32 322 00021	
Sheet:	Revision:	Date:
na	A	12/31/97
Scale:	Approved:	
Full		

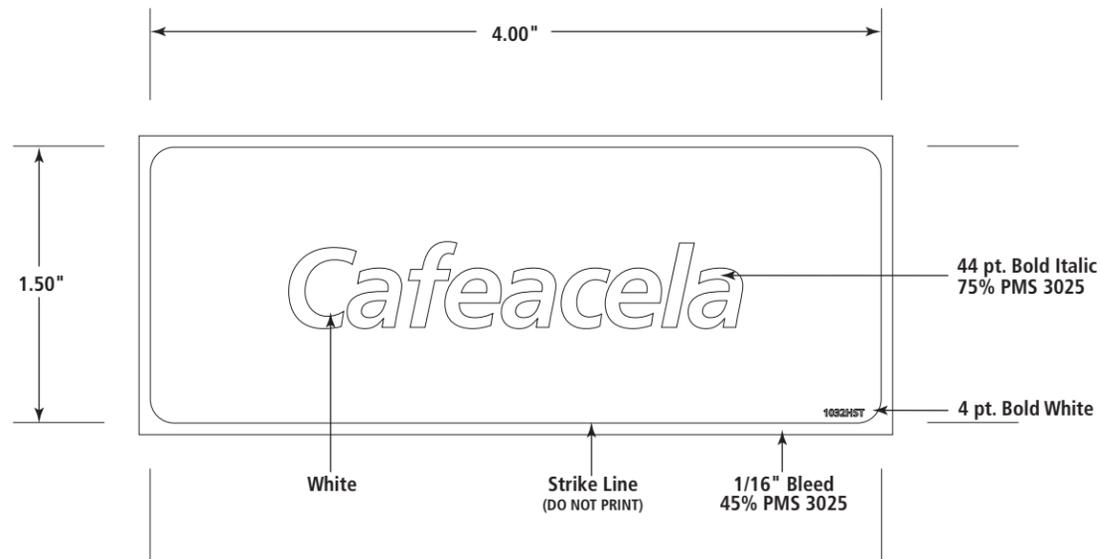


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SPECIFICATIONS:

Sign Size:	4.00" x 1.50"
Type:	Frutiger Bold Italic 44 pt., 4 pt.
Text Color:	45% PMS 3025, White
Icon Color:	NA
Background Color:	PMS 302
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Firstclass			
Sign No.:	1031HST	AAMPS No.:	32 322 00022
Sheet:	na	Revision:	A
		Date:	10/13/98
Scale:	Full	Approved:	

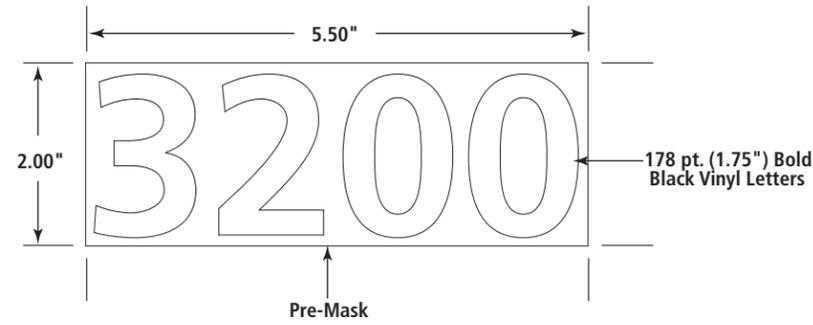


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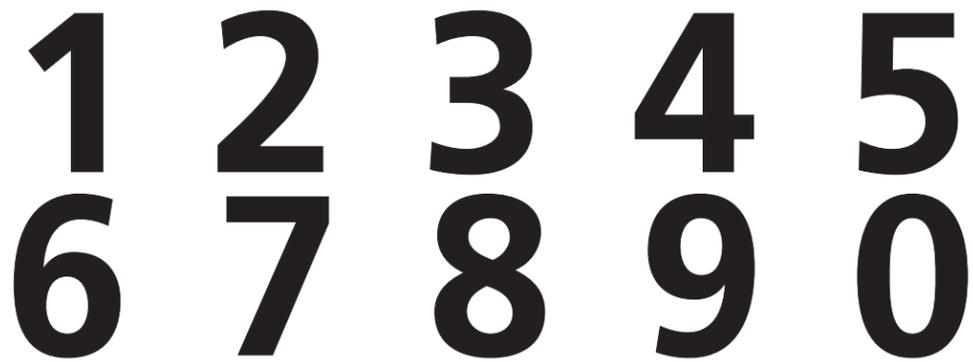
SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold Italic 44 pt., 4 pt.
 Text Color: 75% PMS 3025, White
 Icon Color: NA
 Background Color: 45% PMS 3025
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Cafeacela			
Sign No.: 1032HST		AAMPS No.: 32 322 00023	
Sheet: na		Revision: A	Date: 10/13/98
Scale: Full		Approved:	



Black Plate Prints as Black Vinyl

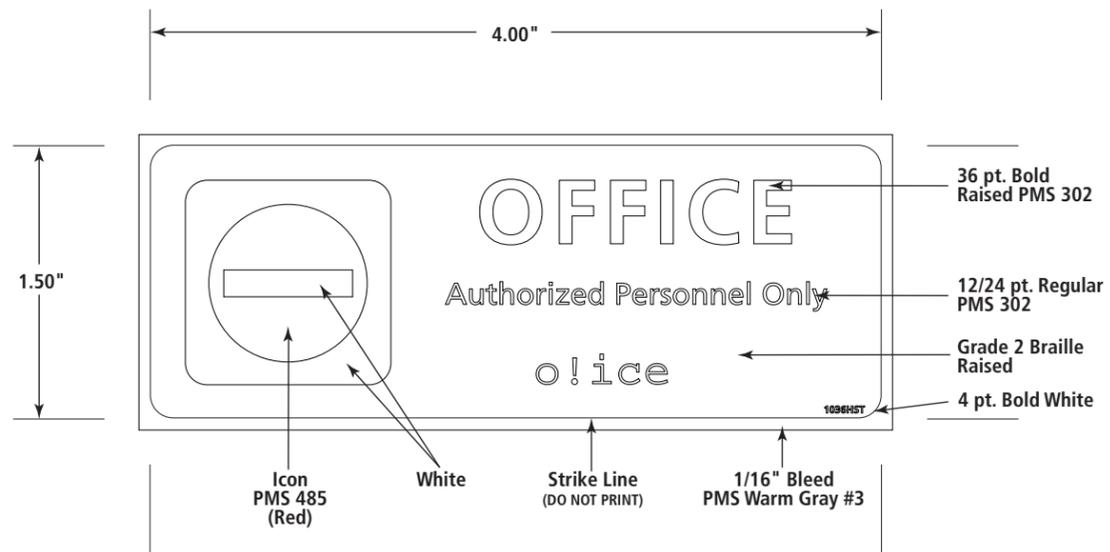


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SPECIFICATIONS:

ImageSize: 5.50" x 2.00" Premask
 Type: Frutiger Bold 178 pt.
 Text Color: Black
 Icon Color: NA
 Background Color: NA
 Raised Features: NA
 Corner Radius: NA
 Bleed: NA
 Material: Black Vinyl, 3M 180-12 or Equivalent
 Finish: NA
 Adhesive: 3M 468 or Equal
 Application Tape: Premask

		For Application to Cars and Locomotives	
Standard Sign			
Title: Car Numbers (0 – 9)			
Sign No.:	1034HST	AAMPS No.:	32 322 00025
Sheet:	na	Revision:	A
		Date:	9/22/98
Scale:	1/2	Approved:	

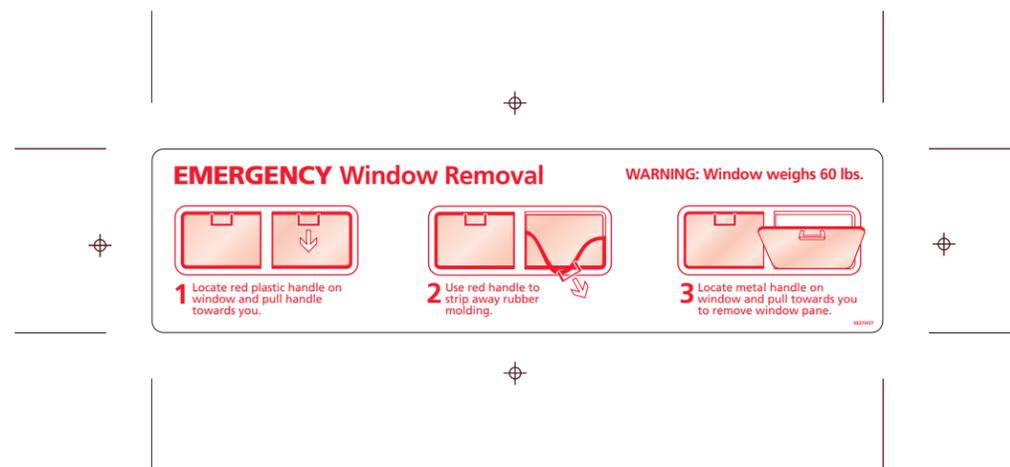
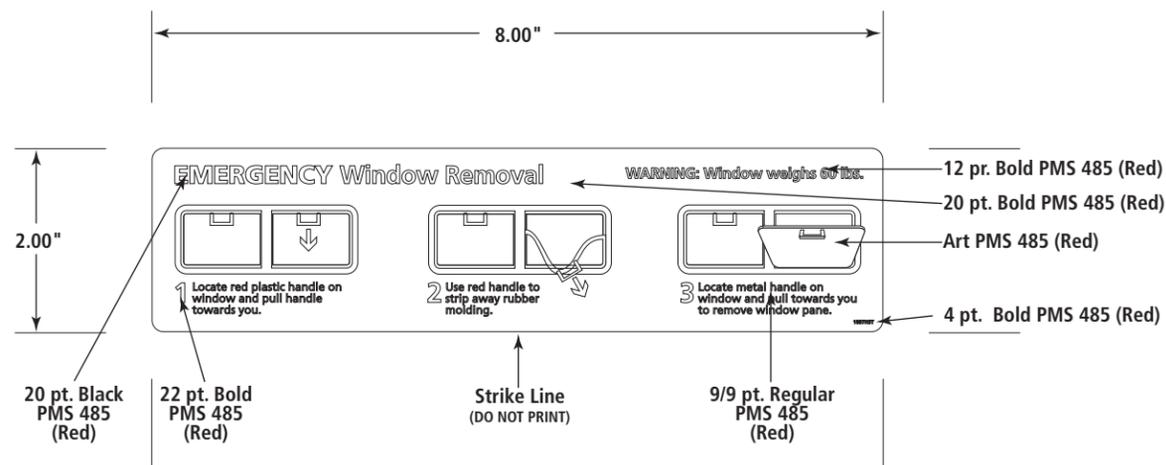


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold 36 pt., 4 pt., Regular 12/24 pt.
 Text Color: PMS 302
 Icon Color: PMS 485 (red)
 Background Color: PMS Warm Gray #3
 Raised Features: Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives		
Title: Office/Authorized Personnel Only		
Sign No.:	AAMPS No.:	
1036HST	32 322 00080	
Sheet:	Revision:	Date:
na	A	9/14/98
Scale:	Approved:	
Full		

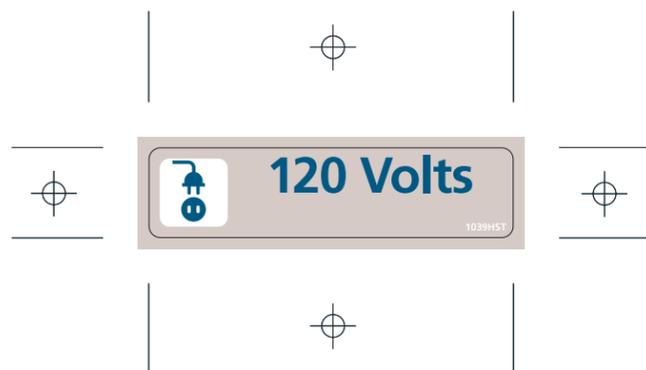
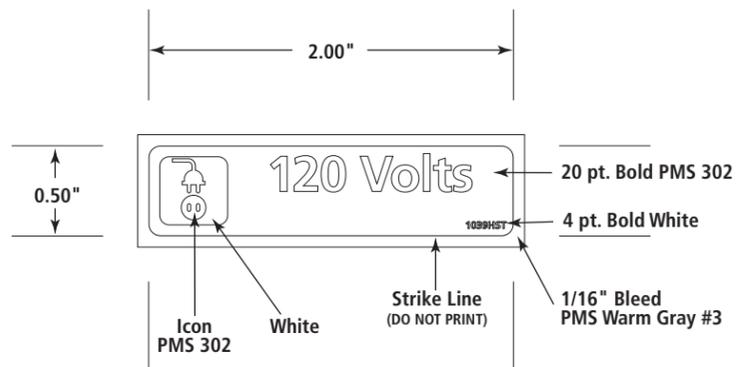


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SPECIFICATIONS:

Sign Size:	8.00" x 2.00"
Type:	Frutiger Black 20 pt., Bold 22, 12 pt., Reg. 9/9, 4 pt.
Text Color:	PMS 485 (Red)
Icon Color:	PMS 485 (Red)
Background Color:	Transparent Film
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	3M 180-114 Scotchcal Transparent Film
Inks:	Match PMS with 3M 9700 Series Opaque Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

 For Application to Cars and Locomotives	
Title: Emergency Window Instructions	
Sign No.: 1037HST	AAMPS No.: 32 322 00026
Sheet: na	Revision: B
Scale: 1/2	Date: 4/7/99
Approved:	

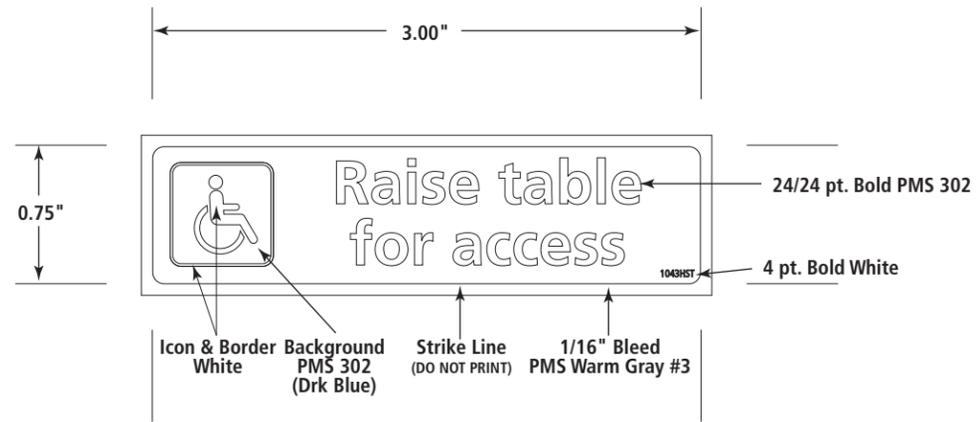


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SPECIFICATIONS:

Sign Size:	2.00" x 0.50"
Type:	Frutiger Bold 20 pt., 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives
Standard Sign		
Title: 120 Volts		
Sign No.:	1039HST	AAMPS No.:
		32 322 00028
Sheet:	na	Revision:
		A
		Date:
		8/19/98
Scale:	Full	Approved:

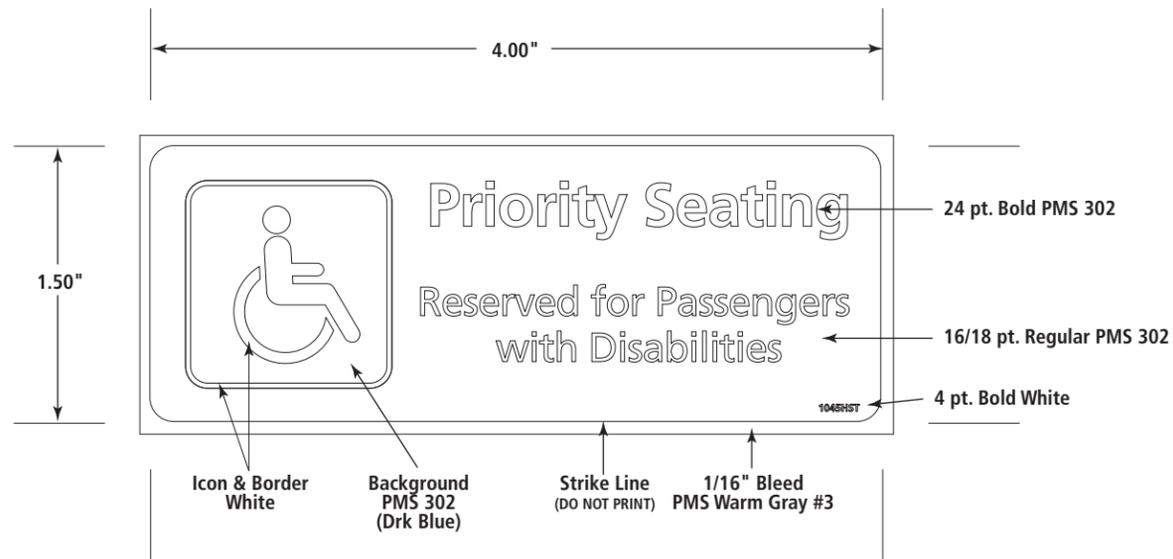


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold 24/24, 4 pt.
Text Color:	PMS 302
Icon Color:	White, PMS 302 (Drk Blue)
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives	
Title: Raise Table For Access	
Sign No.: 1043HST	AAMPS No.: 32 322 00029
Sheet: na	Revision: B
Date: 4/9/99	
Scale: Full	Approved:

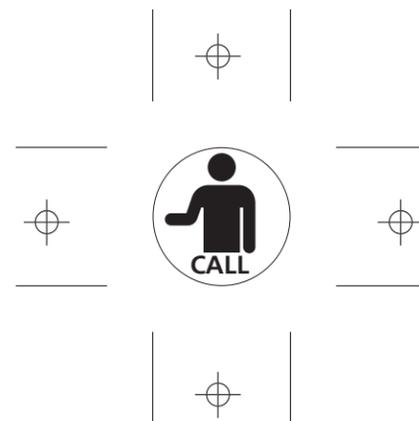
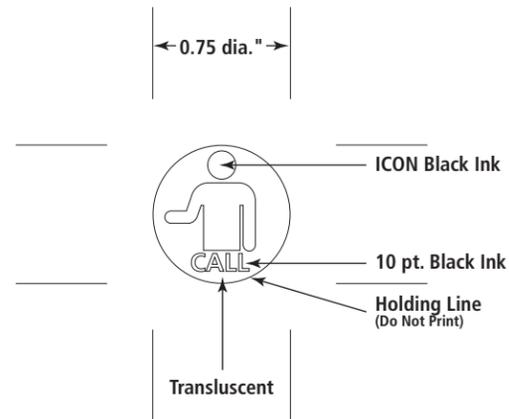


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold 24, 4 pt., Regular 16/18pt.
 Text Color: PMS 302
 Icon Color: White, PMS 302 (Drk Blue)
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Priority Seating/Reserved for Disabled ...	
Sign No.: 1045HST	AAMPS No.: 32 322 00031
Sheet: na	Revision: C
Scale: Full	Date: 7/10/2000
Approved:	

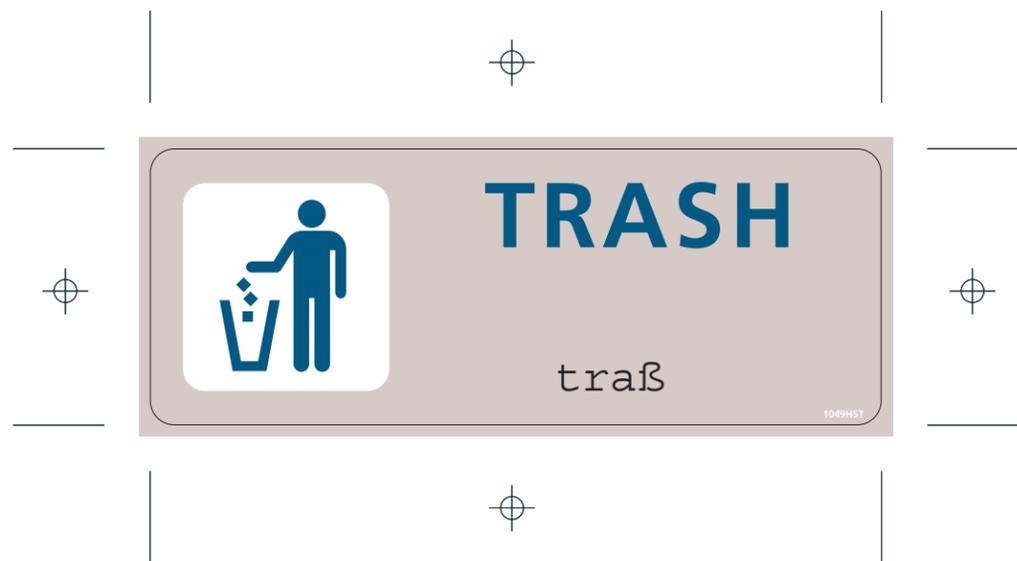
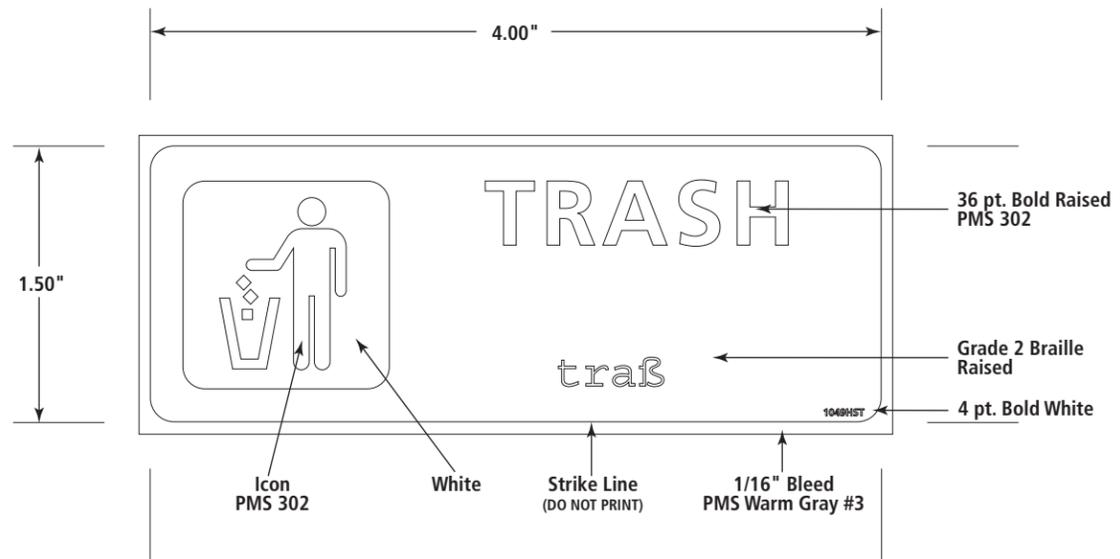


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SPECIFICATIONS:

ImageSize:	0.75" dia.
Type:	Frutiger Bold 10 pt.
Text Color:	Black Ink
Icon Color:	Black Ink
Background Color:	Translucent
Raised Features:	NA
Corner Radius:	NA
Bleed:	NA
Material:	Surface Print on Button
Finish:	Matte, Low Glare
Adhesive:	NA
Application Tape:	NA

		For Application to Cars and Locomotives	
Title: Call Button			
Sign No.:	1047HST	AAMPS No.:	32 322 00032
Sheet:	na	Revision:	A
		Date:	09/22/98
Scale:	Full	Approved:	

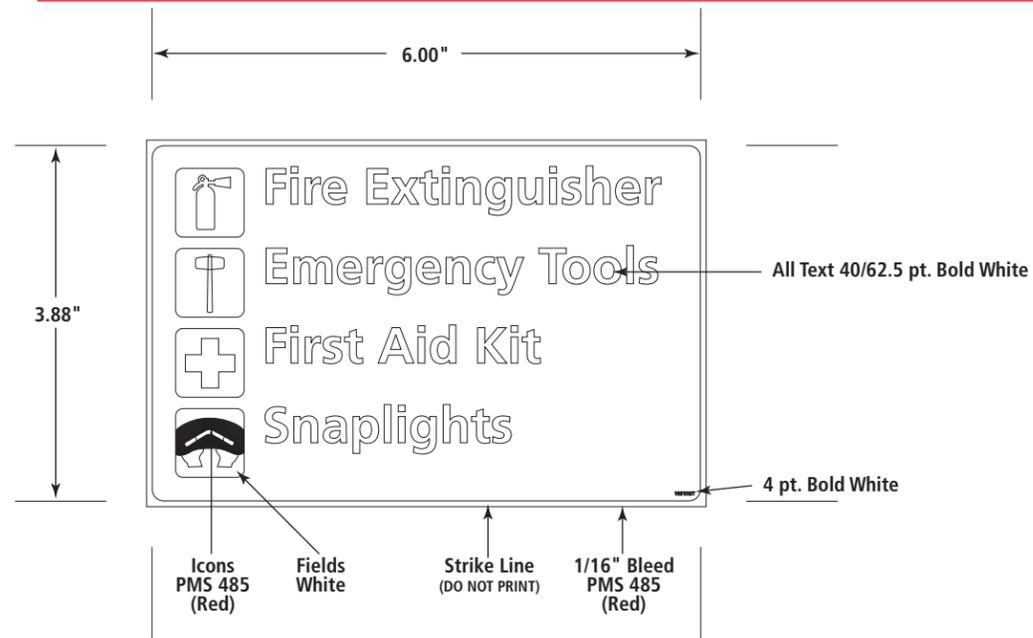


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold 36, 4 pt.
 Text Color: White
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Trash	
Sign No.: 1049HST	AAMPS No.: 32 322 00034
Sheet: na	Revision: A
	Date: 9/14/98
Scale: Full	Approved:

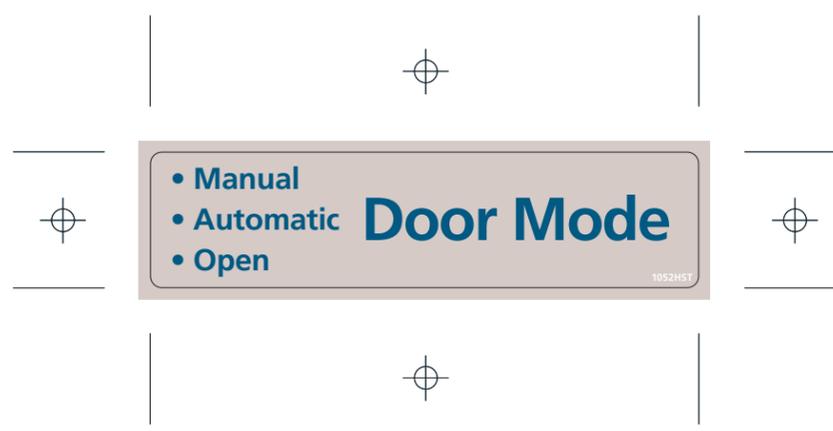
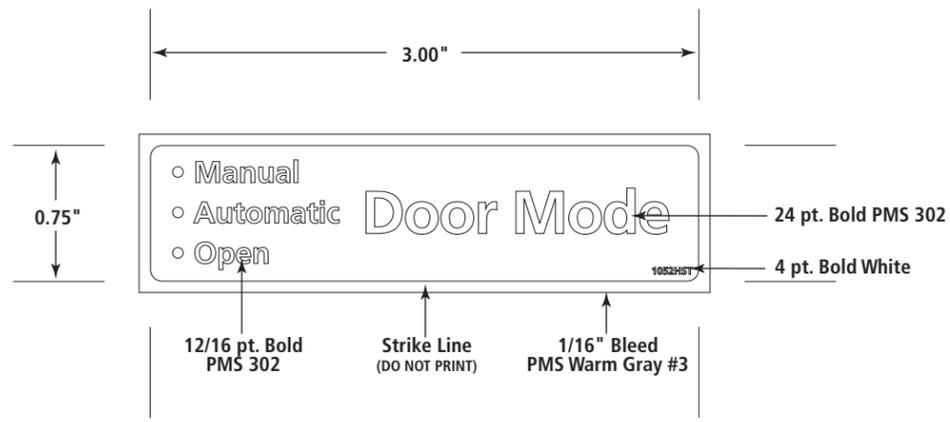


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SPECIFICATIONS:

ImageSize:	6.00" x 3.88"
Type:	Frutiger Bold 40/62.5, 4 pt.
Text Color:	White
Icon Color:	PMS 485 (Red)
Background Color:	PMS 485 (Red)
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Material:	Polycarbonate, 10 mil
Finish:	9700 Series Inks w/Clear Overprint
Adhesive:	3M 468 or Equal
Application Tape:	Premask

 For Application to Cars and Locomotives	
Title: Emergency Equipment Box	
Sign No.: 1051HST	AAMPS No.: 32 322 00036
Sheet: na	Revision: B
Scale: 1/2	Date: 9/3/99
Approved:	

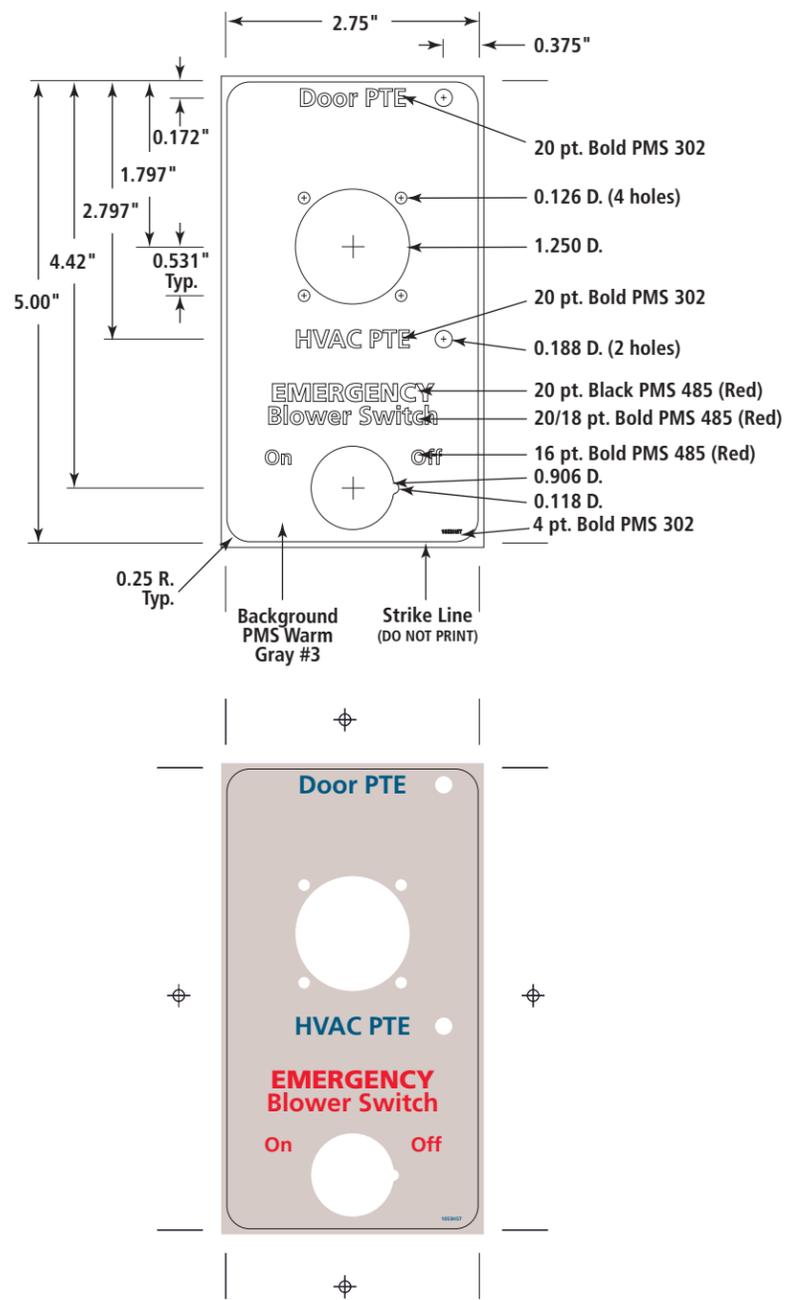


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold 24, 12/16, 4 pt.
Text Color:	PMS 302
Icon Color:	NA
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Door Mode	
Sign No.: 1052HST	AAMPS No.: 32 322 00037
Sheet: na	Revision: B
Date: 12/02/99	
Scale: Full	Approved:

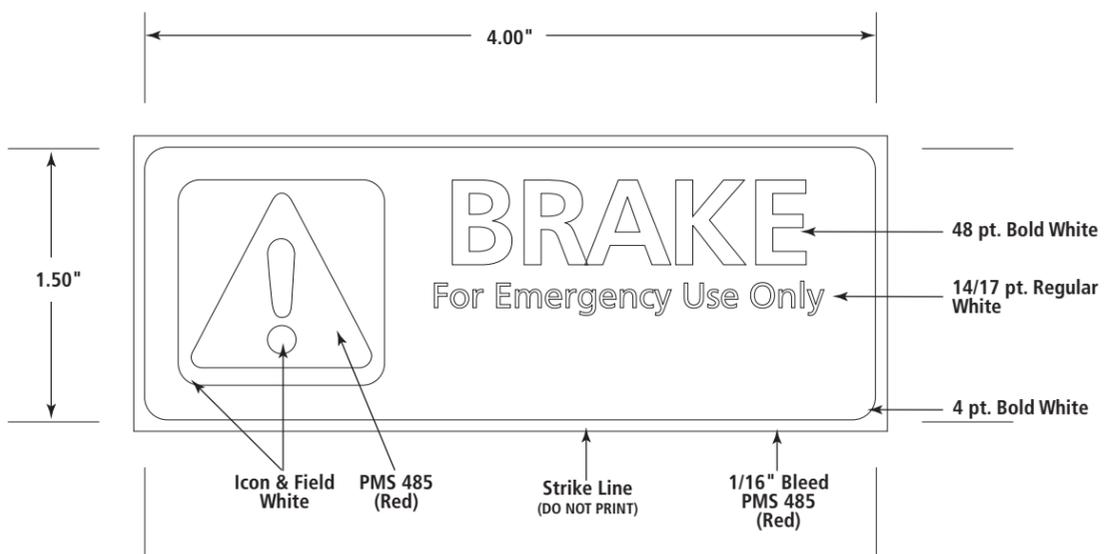


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SPECIFICATIONS:

Sign Size:	2.75" x 5.00
Type:	Frutiger Black 20 pt., Bold 20/18, 16, 4 pt.,
Text Color:	PMS 302, PMS 485 (Red)
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/4" (0.25")
Bleed:	1/16" (0.06")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	Premask

For Application to Cars and Locomotives		
Standard Sign		
Title: Door PTE, HVAC PTE and Emer. Blower...		
Sign No.:	AAMPS No.:	
1053HST	32 322 00038	
Sheet:	Revision:	Date:
na	C	1/21/2000
Scale:	Approved:	
1/2		

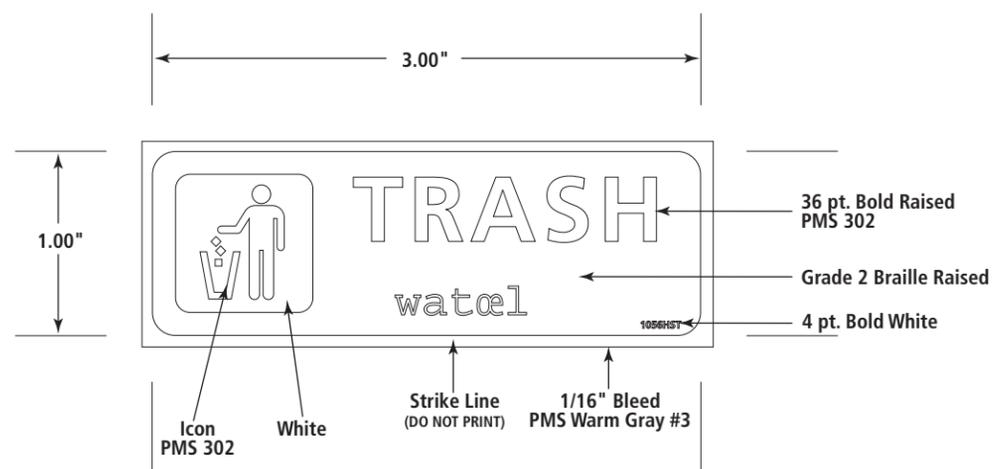


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SPECIFICATIONS:

Sign Size:	4.00" x 1.50"
Type:	Frutiger Bold 48, 4 pt., Regular 14/17 pt.
Text Color:	White
Icon Color:	NA
Background Color:	PMS 485
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: Emergency Brake Valve		
Sign No.:	AAMPS No.:	
1054HST	32 322 00039	
Sheet:	Revision:	Date:
na	B	8/9/99
Scale:	Approved:	
Full		

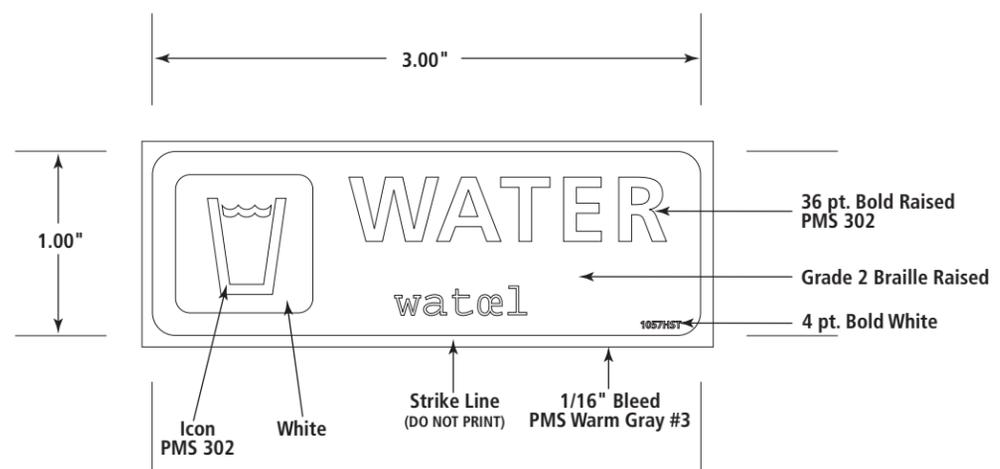


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SPECIFICATIONS:

Sign Size:	3.00" x 1.00"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives
Title: Trash		
Sign No.:	1056HST	AAMPS No.:
		32 322 00040
Sheet:	na	Revision:
		A
		Date:
		9/22/98
Scale:	Approved:	
Full		

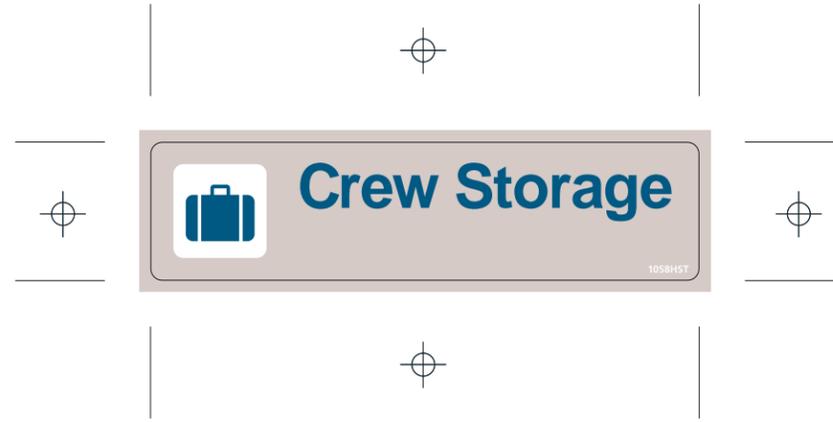
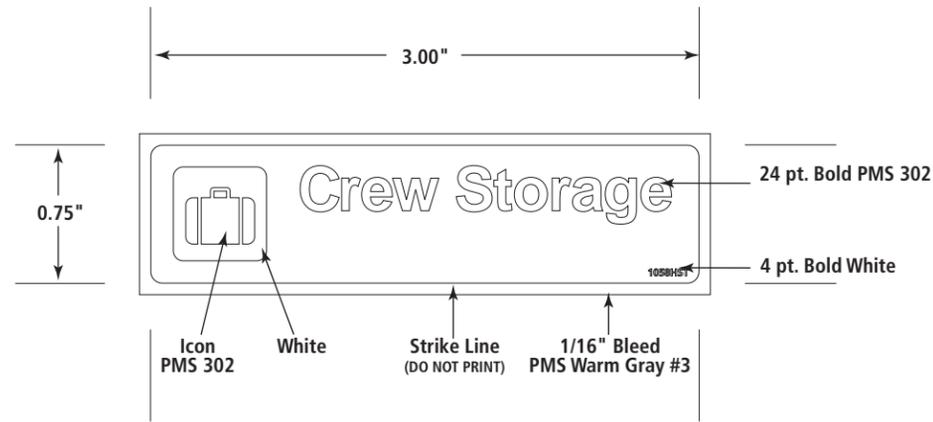


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SPECIFICATIONS:

Sign Size:	3.00" x 1.00"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives
Title: Ice Water		
Sign No.: 1057HST	AAMPS No.: 32 322 00041	
Sheet: na	Revision: A	Date: 9/15/98
Scale: Full	Approved:	

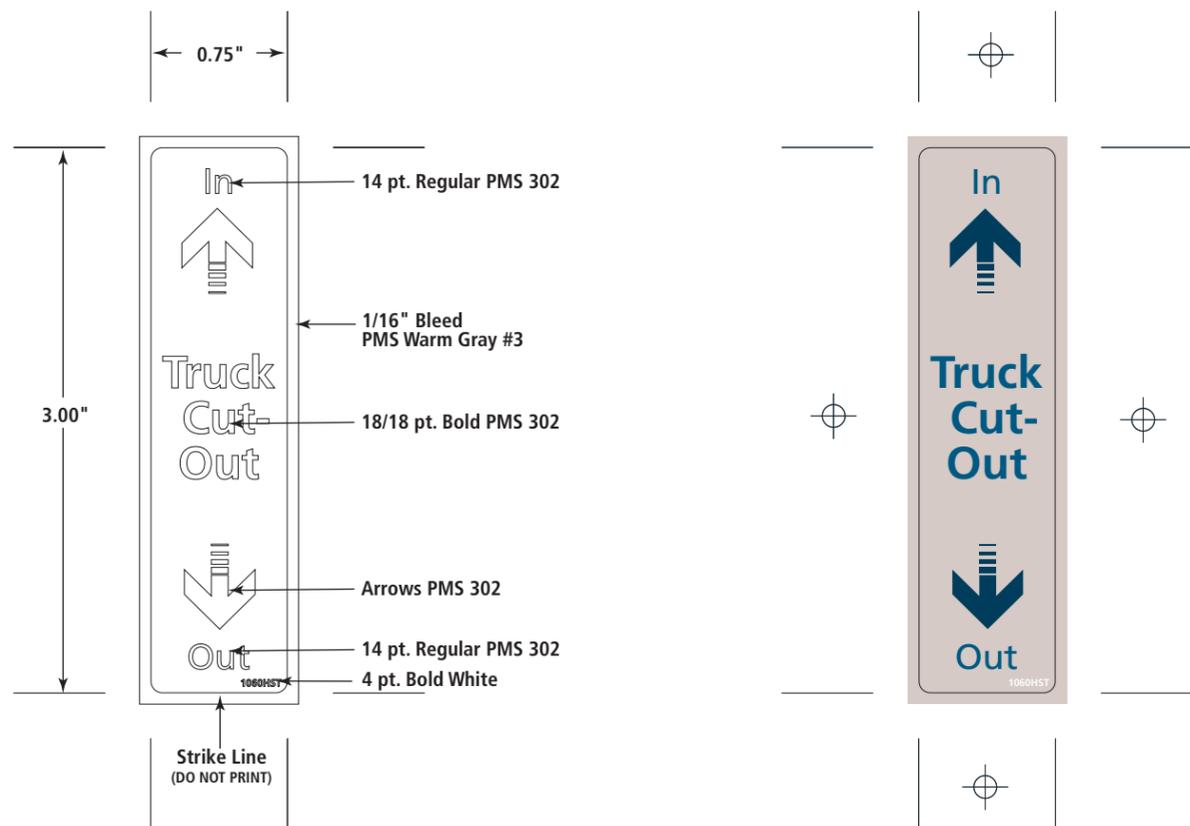


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SPECIFICATIONS:

Sign Size:	4.00" x 1.50"
Type:	Frutiger Bold 24, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives	
Title: <h3 style="text-align: center;">Crew Storage</h3>			
Sign No.:	1058HST	AAMPS No.:	32 322 00042
Sheet:	na	Revision:	A
		Date:	8/17/97
Scale:	Full		
	Approved:		

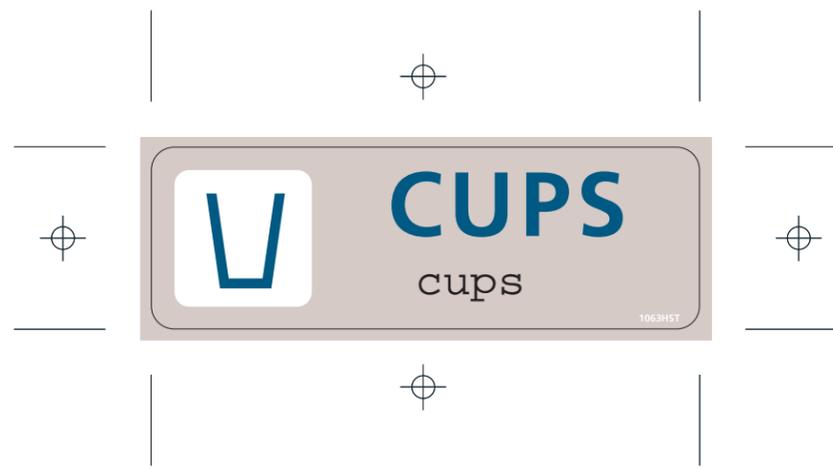
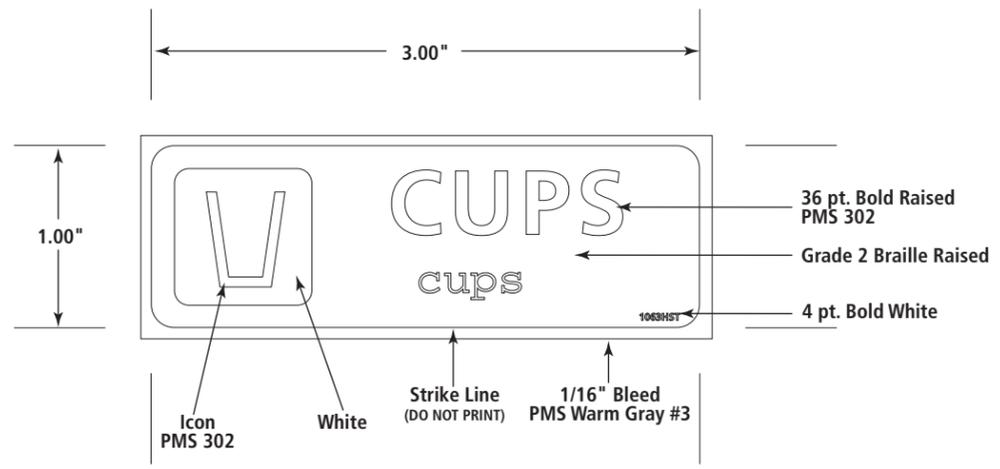


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SPECIFICATIONS:

Sign Size: 0.75" x 3.00"
 Type: Frutiger Bold 18, 4 pt., Regular 14. pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Truck Cut-Out			
Sign No.:	1060HST	AAMPS No.:	32 322 00044
Sheet:	na	Revision:	A
		Date:	8/18/98
Scale:	Full	Approved:	

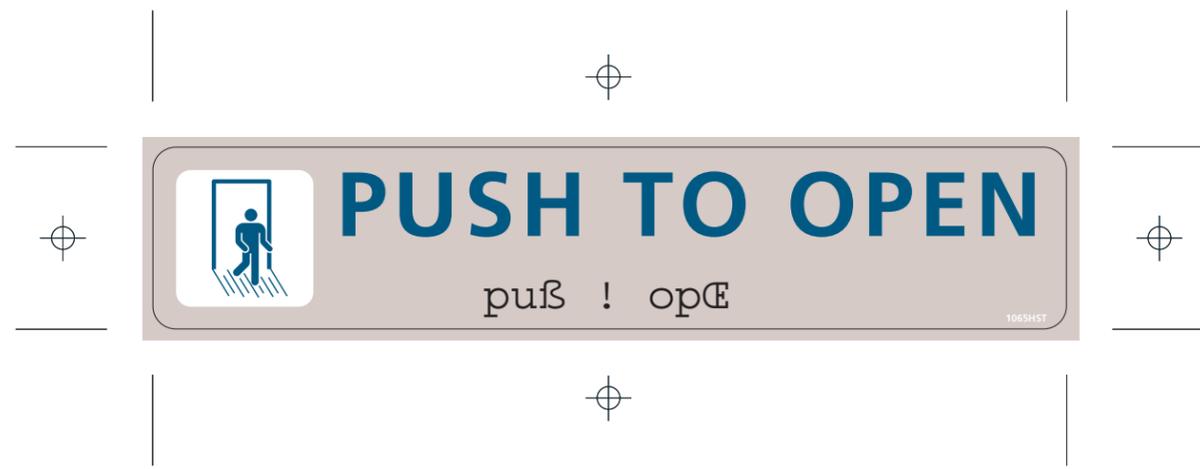
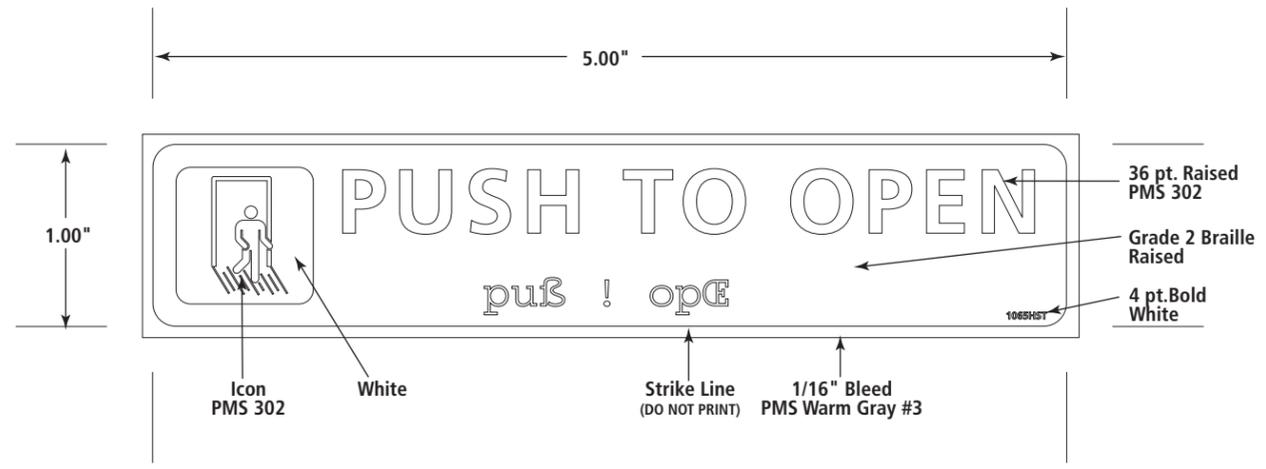


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SPECIFICATIONS:

Sign Size:	3.00" x 1.00"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: <h3>Cups</h3>		
Sign No.:	AAMPS No.:	
1063HST	32 322 00046	
Sheet:	Revision:	Date:
na	A	9/15/98
Scale:	Approved:	
Full		

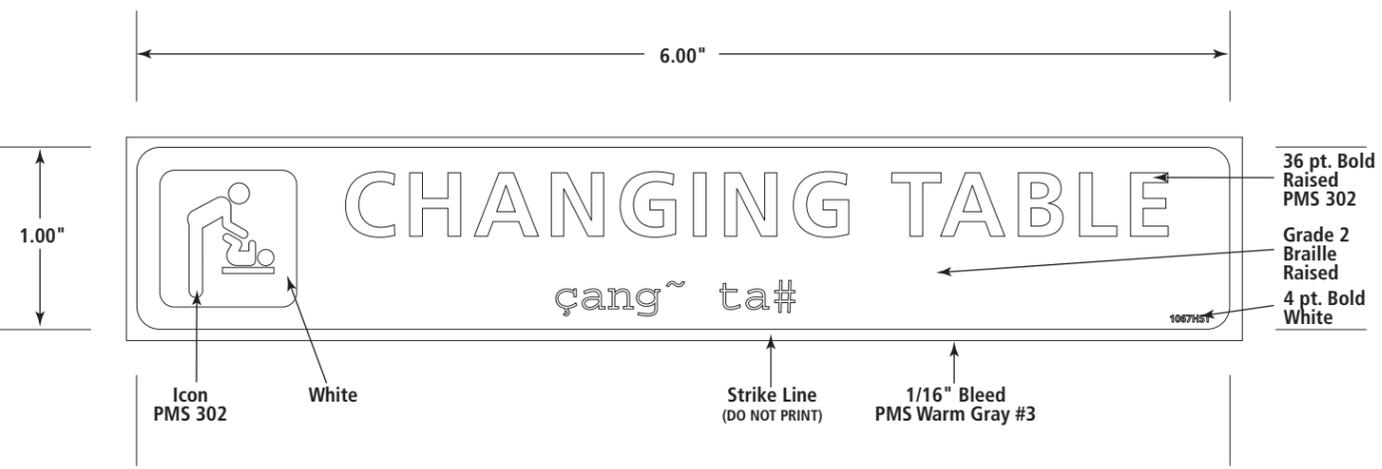


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SPECIFICATIONS:

Sign Size:	5.00" x 1.00"
Type:	Frutiger Bold 36 pt., 4 pt.
Text Color:	PMS 302
Icon Color:	PMS Yellow, PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives		
Title: <h3 style="text-align: center;">Push To Open</h3>		
Sign No.:	AAMPS No.:	
1065HST	32 322 00047	
Sheet:	Revision:	Date:
na	A	9/24/98
Scale:	Approved:	
Full		

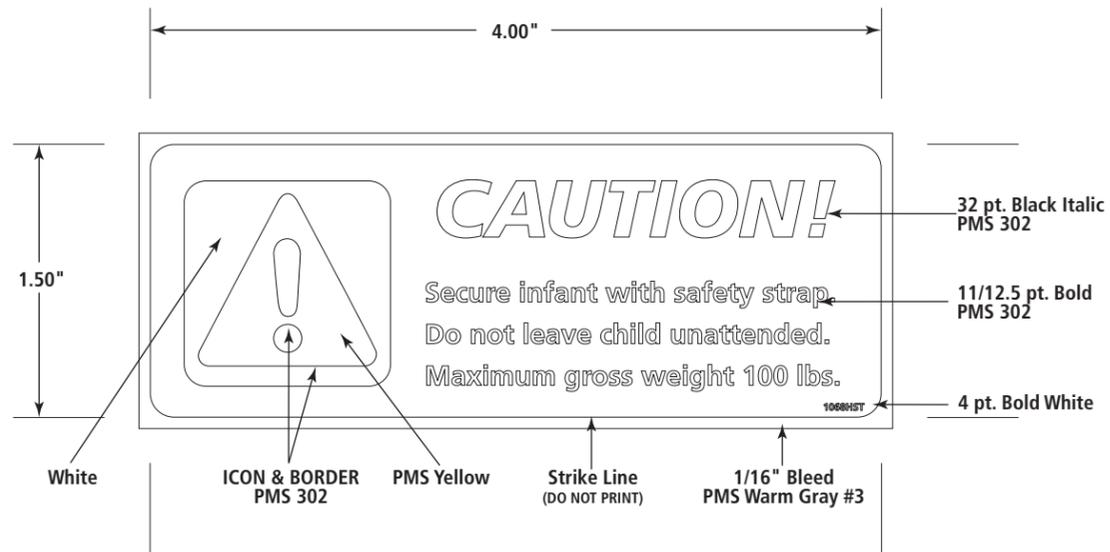


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SPECIFICATIONS:

Sign Size:	6.00" x 1.00"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Changing Table	
Sign No.: 1067HST	AAMPS No.: 32 322 00048
Sheet: na	Revision: A
	Date: 9/15/98
Scale: Full	Approved:

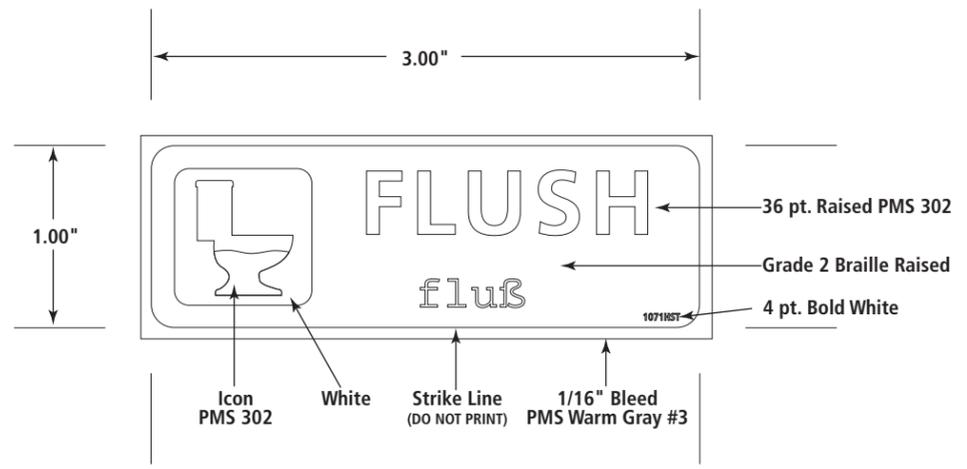


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 11/12.5, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives
Standard Sign		
Title: Caution! Secure Infant...		
Sign No.: 1068HST	AAMPS No.: 32 322 00049	
Sheet: na	Revision: A	Date: 8/18/98
Scale: Full	Approved:	

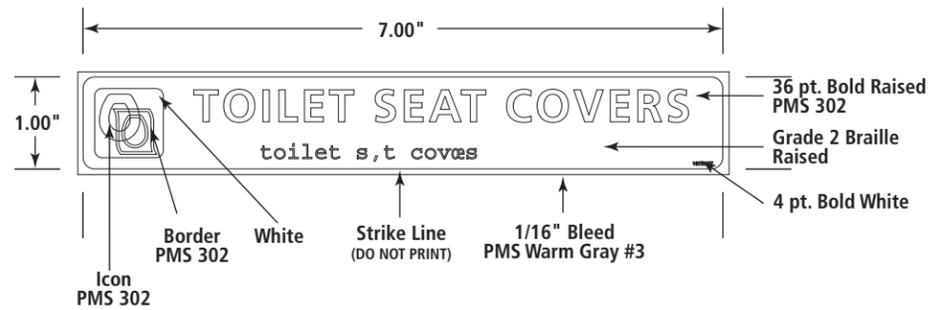


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SPECIFICATIONS:

Sign Size:	3.00" x 1.00"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives	
Title: Flush	
Sign No.: 1071HST	AAMPS No.: 32 322 00051
Sheet: na	Revision: A
	Date: 9/15/98
Scale: Full	Approved:

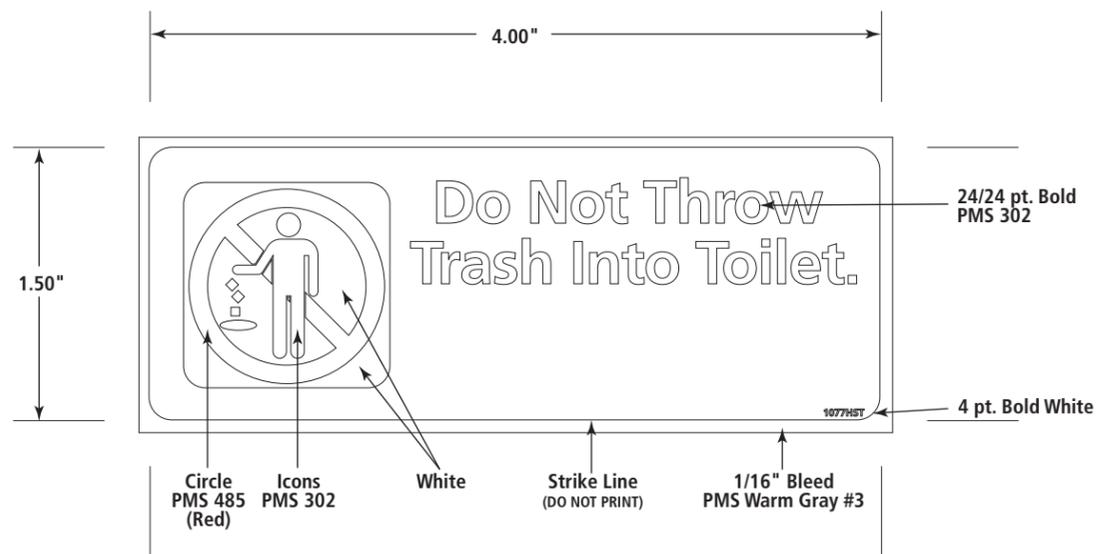


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SPECIFICATIONS:

Sign Size: 7.00" x 1.00"
 Type: Frutiger Bold 36, 4 pt.
 Text Color: PMS 302 Raised
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Toilet Seat Covers			
Sign No.:	1073HST	AAMPS No.:	32 322 00053
Sheet:	na	Revision:	A
		Date:	9/15/98
Scale:	1/2	Approved:	

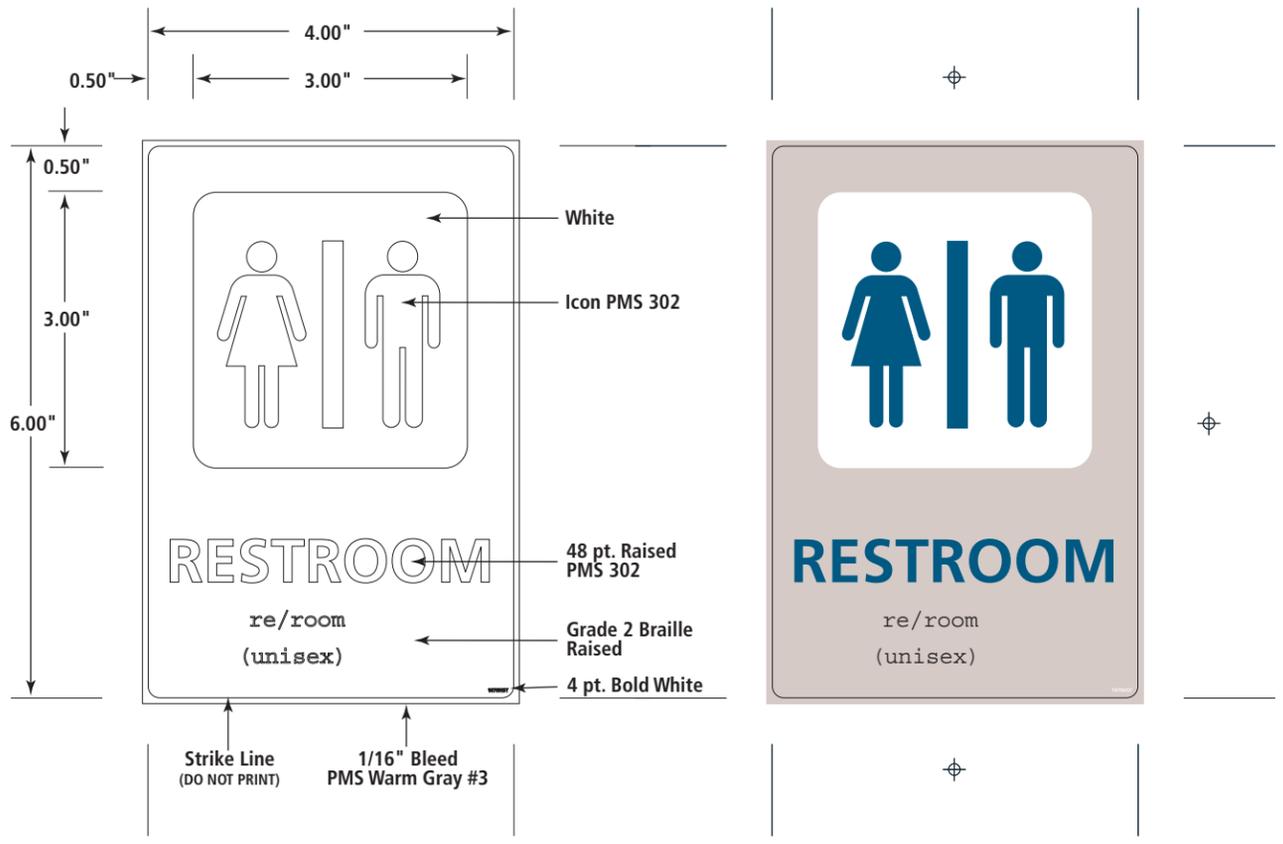


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SPECIFICATIONS:

Sign Size:	4.00" x 1.50"
Type:	Frutiger Bold 24/24, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302, PMS 485 (Red)
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives Standard Sign	
Title: Do Not Throw Trash Into Toilet	
Sign No.: 1077HST	AAMPS No.: 32 322 00129
Sheet: na	Revision: A
Date: 9/04/98	
Scale: Full	Approved:

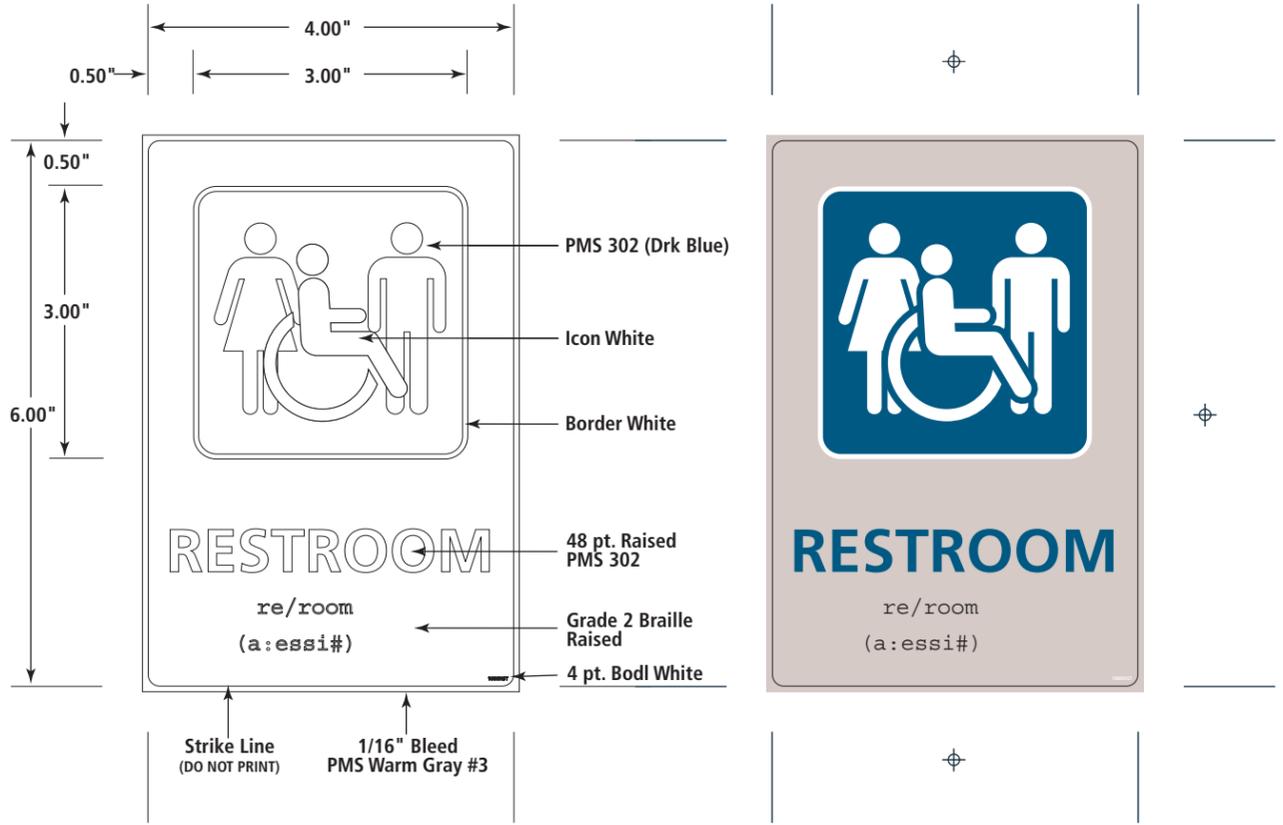


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SPECIFICATIONS:

Sign Size:	4.00" x 6.00"
Type:	Frutiger Bold 48 pt., 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: Restroom (Unisex)		
Sign No.:	AAMPS No.:	
1079HST	32 322 00057	
Sheet:	Revision:	Date:
na	B	4/7/99
Scale:	Approved:	
1/2		

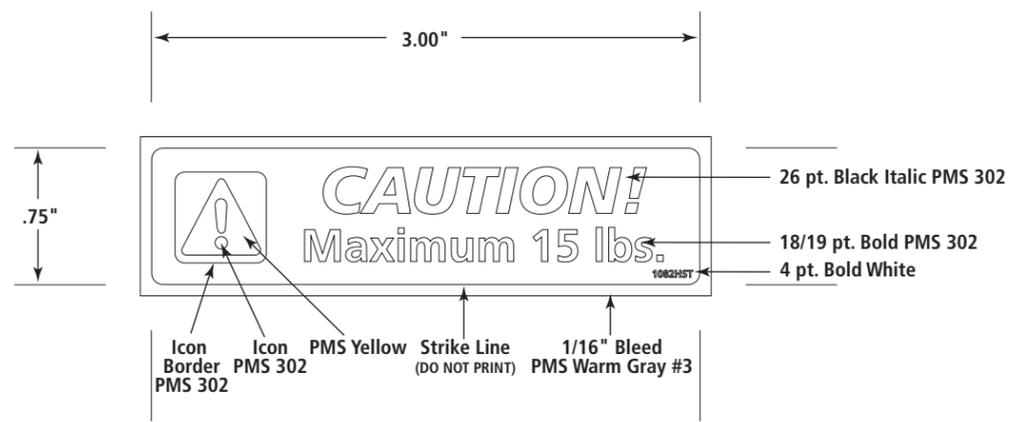


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SPECIFICATIONS:

Sign Size:	4.00" x 6.00"
Type:	Frutiger Bold 48 pt., 4 pt.
Text Color:	PMS 302
Icon Color:	White, Border White, Box PMS 302 (Drk Blue)
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives Standard Sign	
Title: Restroom (Accessible)	
Sign No.: 1080HST	AAMPS No.: 32 322 00058
Sheet: na	Revision: B
	Date: 4/7/99
Scale: 1/2	Approved:

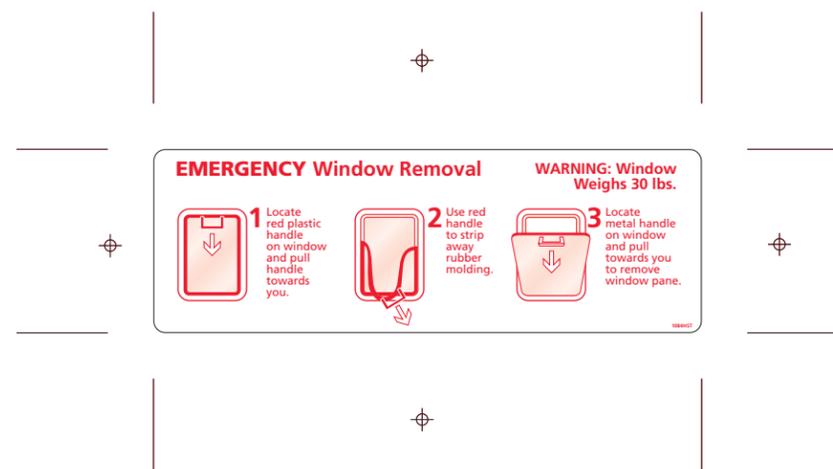
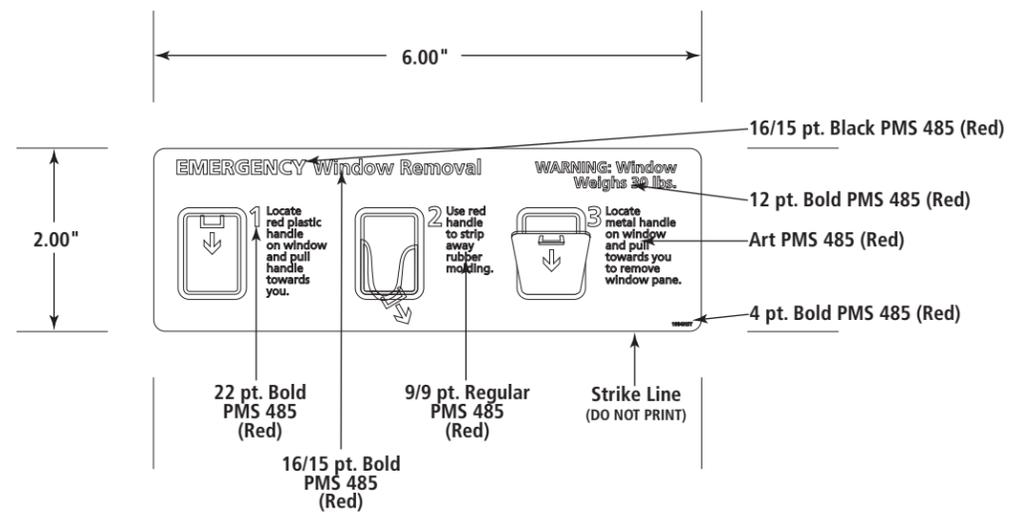


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SPECIFICATIONS:

Sign Size:	3.00" x .75"
Type:	Frutiger Black Italic 26 pt., Bold 18/19, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS Yellow, PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives
Title: Caution! Maximum 15 lbs.		
Sign No.:	1082HST	AAMPS No.:
		32 322 00060
Sheet:	na	Revision:
		A
		Date:
		12/31/97
Scale:	Full	Approved:



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SPECIFICATIONS:

ImageSize:	6.00" x 2.00"
Type:	Frutiger Black 16/15 pt., Bold 22, 12 pt., Reg. 9/9, 4 pt.
Text Color:	PMS 485
Icon Color:	PMS 485
Background Color:	Transparent Film
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Material:	3M 180-114 Transparent Film
Finish:	3900 or UV Series Inks w/Clear Overprint
Adhesive:	3M 468 or Equal
Application Tape:	Premask

For Application to Cars and Locomotives		
Standard Sign		
Title: Emergency Exit Window Instructions		
Sign No.:	AAMPS No.:	
1084HST	32 322 00138	
Sheet:	Revision:	Date:
na	C	9/16/99
Scale:	Approved:	
1/2		

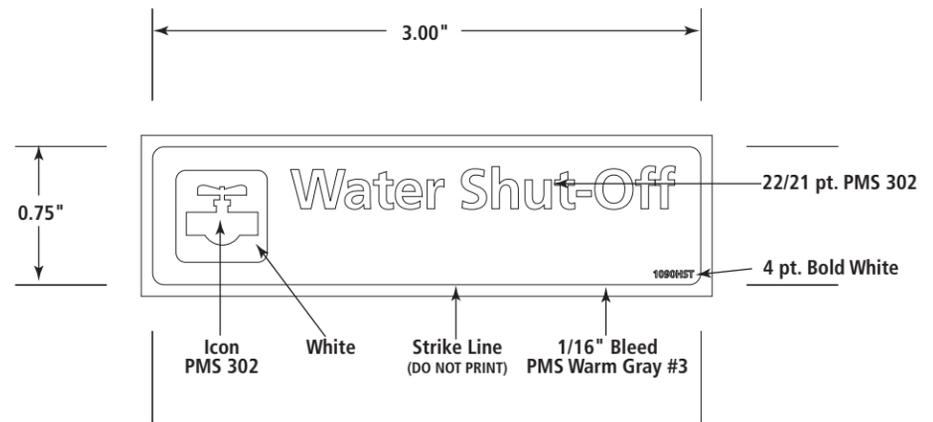


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SPECIFICATIONS:

Sign Size: 5.00" x 1.00"
 Type: Frutiger Bold 36, 4 pt.
 Text Color: PMS 302 Raised
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives		
Title: Toilet Paper		
Sign No.:	AAMPS No.:	
1085HST	32 322 00061	
Sheet:	Revision:	Date:
na	A	9/24/98
Scale:	Approved:	
Full		

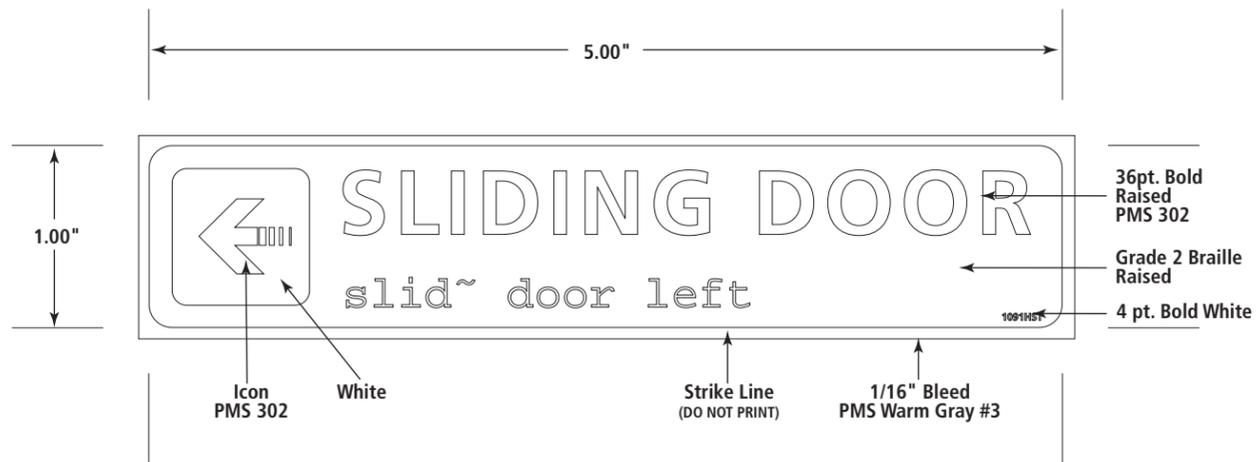


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold 22/21, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Water Shut-Off	
Sign No.: 1090HST	AAMPS No.: 32 322 00062
Sheet: na	Revision: A
Date: 12/31/97	
Scale: Full	Approved:

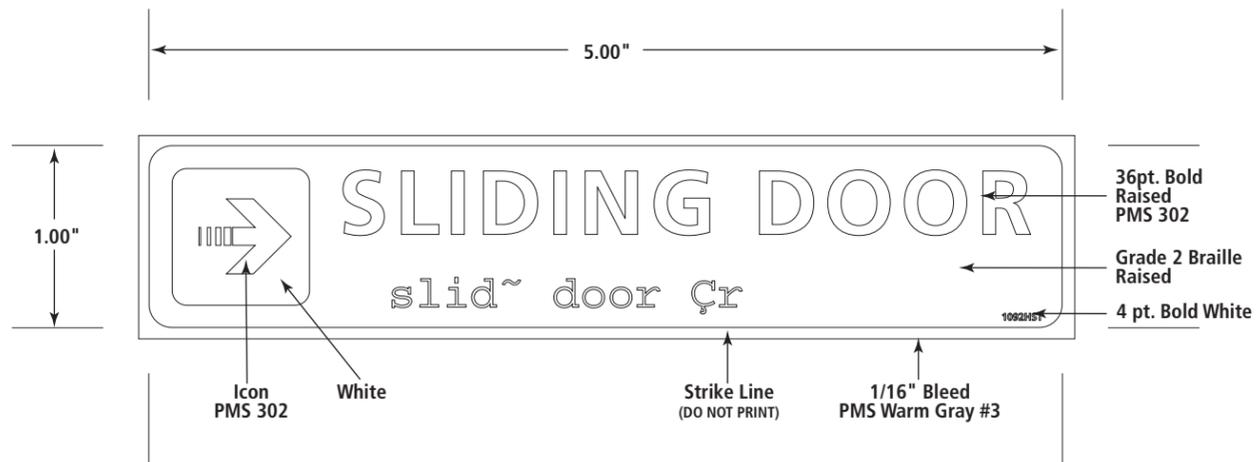


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SPECIFICATIONS:

Sign Size: 5.00" x 0.75"
 Type: Frutiger Bold 36, 4 pt.
 Text Color: PMS 302 Raised
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Sliding Door (Left)			
Sign No.:	1091HST	AAMPS No.:	32 322 00063
Sheet:	na	Revision:	A
		Date:	9/24/98
Scale:	Full	Approved:	

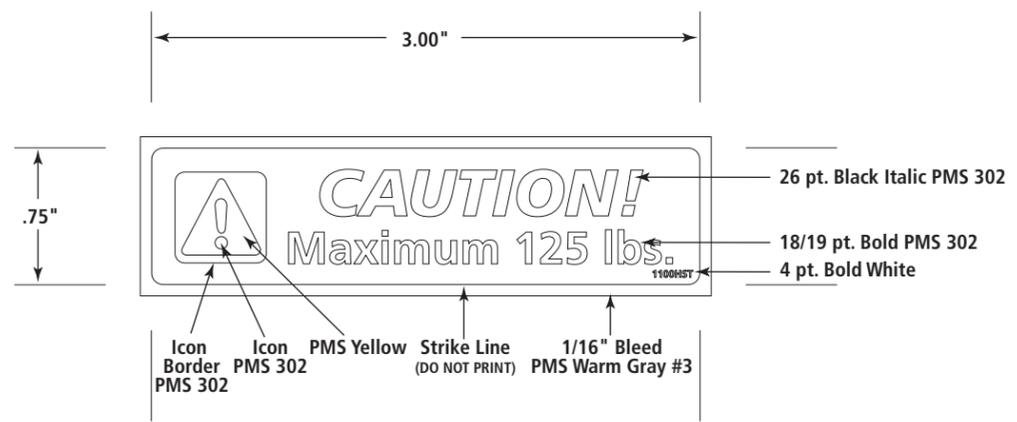


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SPECIFICATIONS:

Sign Size: 5.00" x 0.75"
 Type: Frutiger Bold 36, 4 pt.
 Text Color: PMS 302 Raised
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Sliding Door (Right)			
Sign No.:	1092HST	AAMPS No.:	32 322 00124
Sheet:	na	Revision:	A
		Date:	9/24/98
Scale:	Full	Approved:	

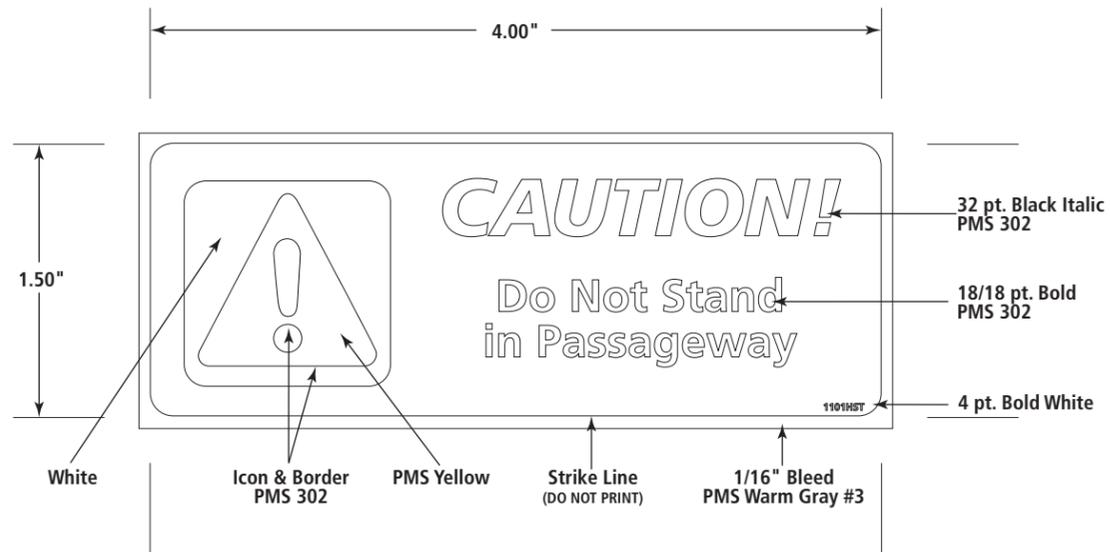


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SPECIFICATIONS:

Sign Size:	3.00" x .75"
Type:	Frutiger Black Italic 28 pt., Bold 18/17, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS Yellow, PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives		
Title: Caution! Maximum 125 lbs.		
Sign No.:	AAMPS No.:	
1100HST	32 322 00065	
Sheet:	Revision:	Date:
na	A	02/05/98
Scale:	Approved:	
Full		

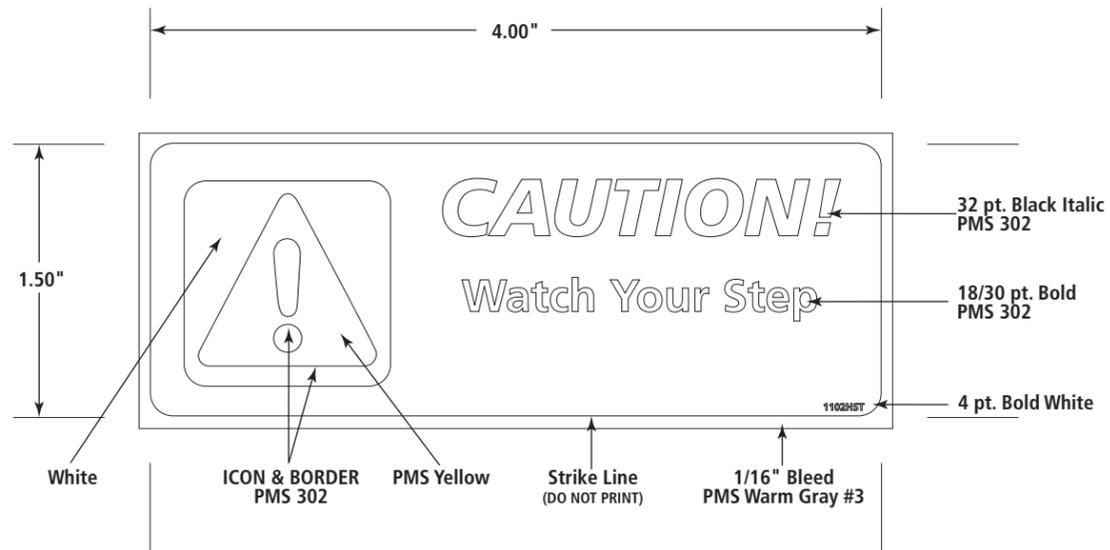


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/18, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Caution! Do Not Stand in Passageway	
Sign No.: 1101HST	AAMPS No.: 32 322 00066
Sheet: na	Revision: A
	Date: 8/26/98
Scale: Full	Approved:

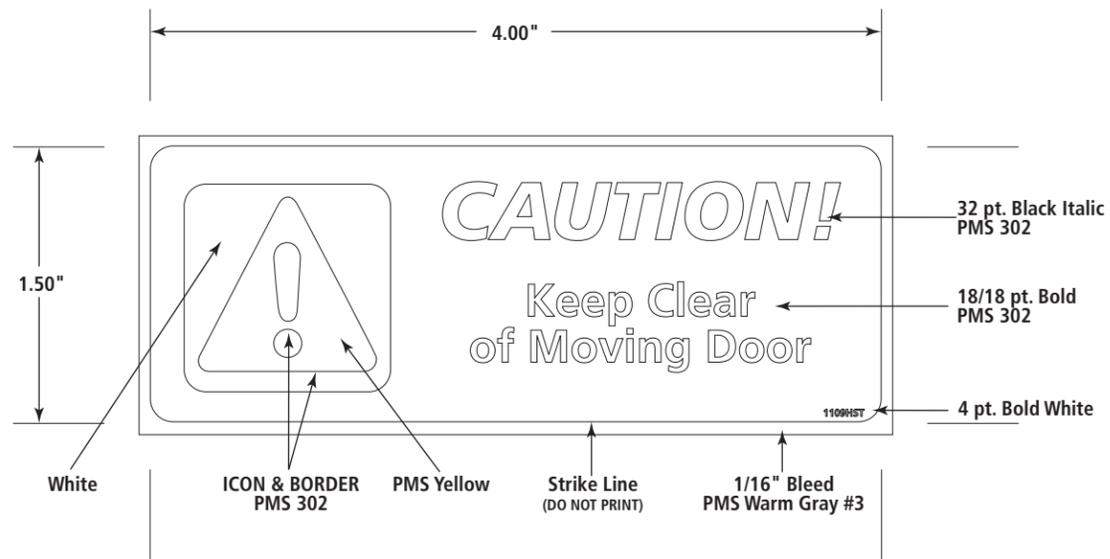


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/30, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Caution! Watch Your Step	
Sign No.: 1102HST	AAMPS No.: 32 322 00067
Sheet: na	Revision: A Date: 8/26/98
Scale: Full	Approved:



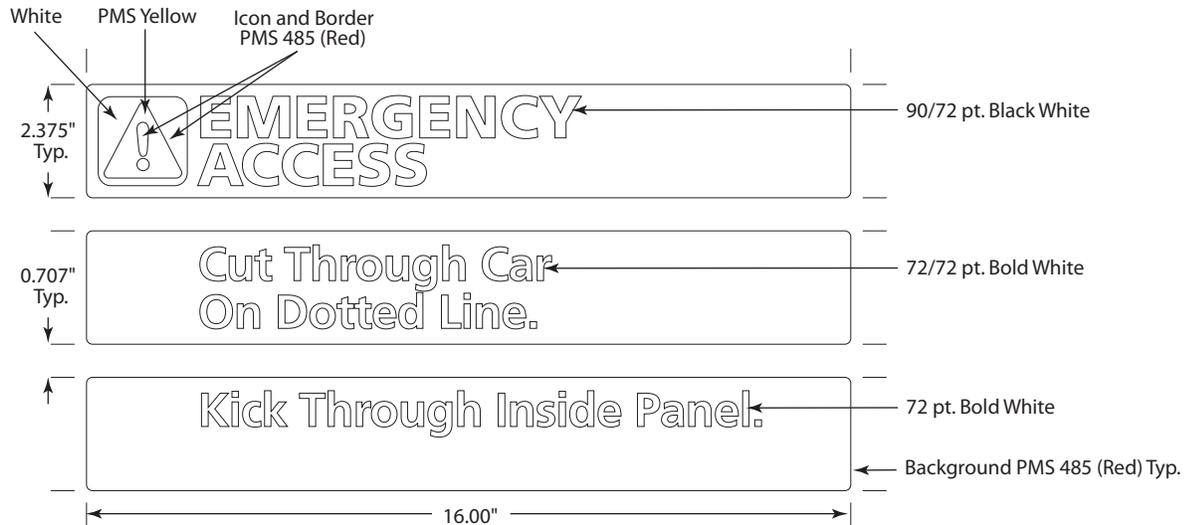
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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/18, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives
Standard Sign		
Title: Caution! Keep Clear Of Moving Door		
Sign No.:	1109HST	AAMPS No.: 32 322 00069
Sheet:	na	Revision: A Date: 8/26/98
Scale:	Full	Approved:

Amtrak® High Speed Trainset On-Board Signage Guidelines



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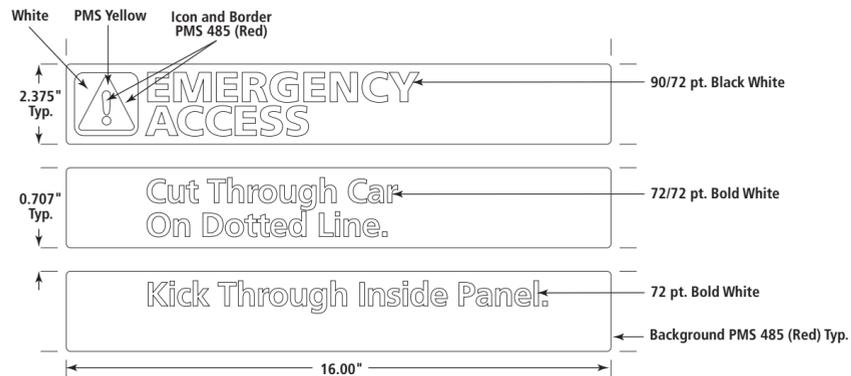
SPECIFICATIONS:

Sign Size:	16.00" x 2.375 Typ."
Type:	Frutiger Black 90/72 pt., Bolds 72/72 pt.
Text Color:	White
Icon Color:	PMS Yellow, PMS 485 (Red)
Background Color:	PMS 485 (Red)
Raised Features:	NA
Corner Radius:	1/4" (.125")
Bleed:	1/8" (.0625")
Substrate:	7 mil 3M 681-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask



For Application to Cars and Locomotives

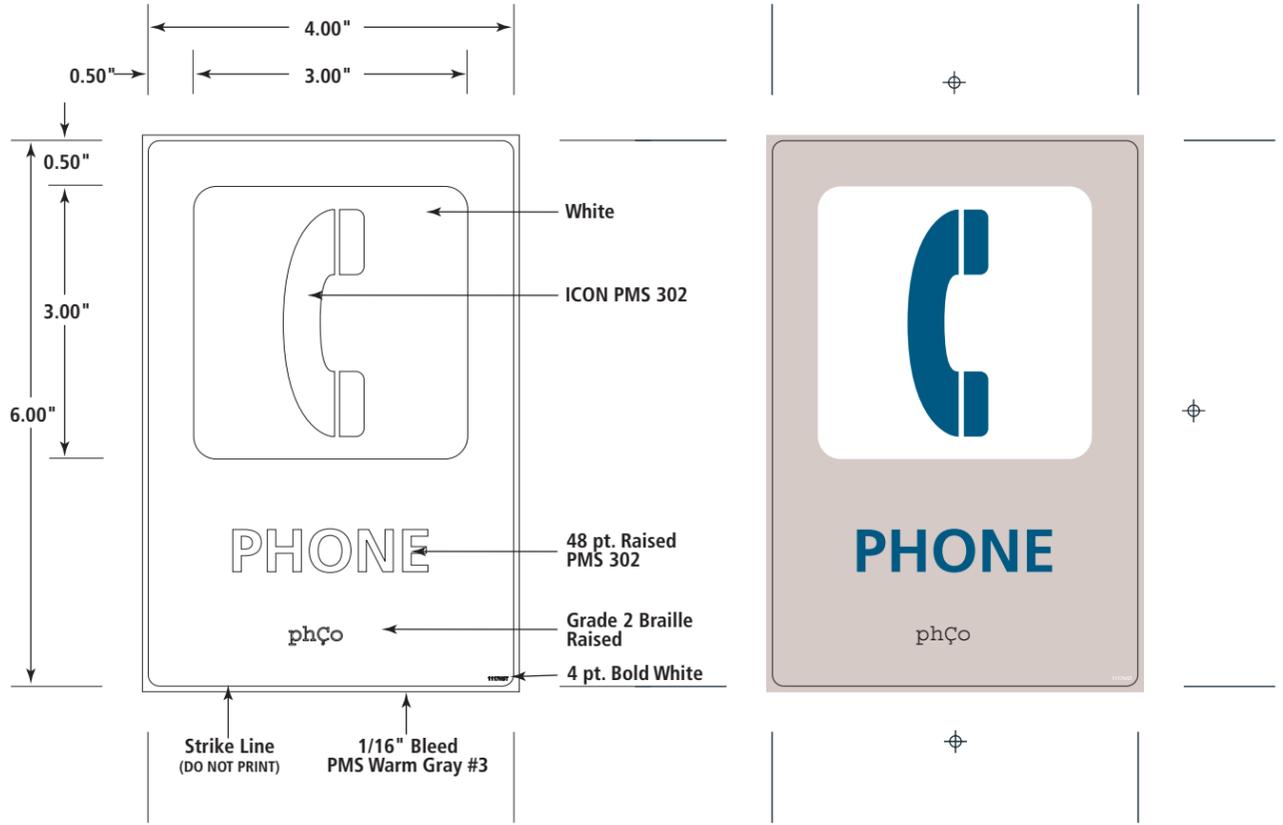
Title: Emergency Access/Cut Through Here...		
Sign No.:	AAMPS No.:	
1115HST	32 322 00070	
Sheet:	Revision:	Date:
na	A	4/21/98
Scale:	Approved:	
1/4		



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SPECIFICATIONS:
 Sign Size: 16.00" x 2.375 Typ."
 Type: Frutiger Black 90/72 pt., Bolds 72/72 pt.
 Text Color: White
 Icon Color: PMS Yellow, PMS 485 (Red)
 Background Color: PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/4" (.125")
 Bleed: 1/8" (.0625")
 Substrate: 7 mil 3M 681-10 Reflective White Vinyl
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

For Application to Cars and Locomotives Standard Sign	
Title: Emergency Access/Cut Through Here...	
Sign No.: 1115HST	AAMPS No.: 32 322 00070
Sheet: na	Revision: A Date: 4/21/98
Scale: 1/4	Approved:

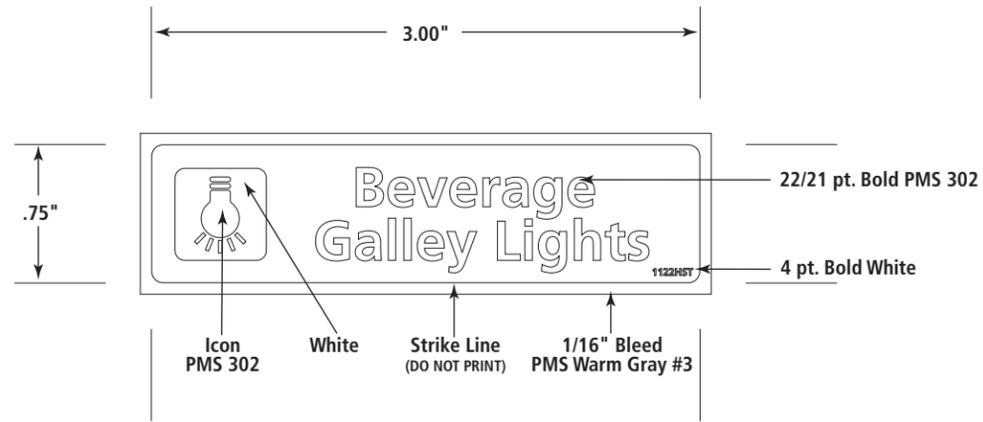


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SPECIFICATIONS:

Sign Size:	4.00" x 6.00"
Type:	Frutiger Bold 48 pt., 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: Phone		
Sign No.:	AAMPS No.:	
1117HST	32 322 00071	
Sheet:	Revision:	Date:
na	A	2/10/98
Scale:	Approved:	
1/2		

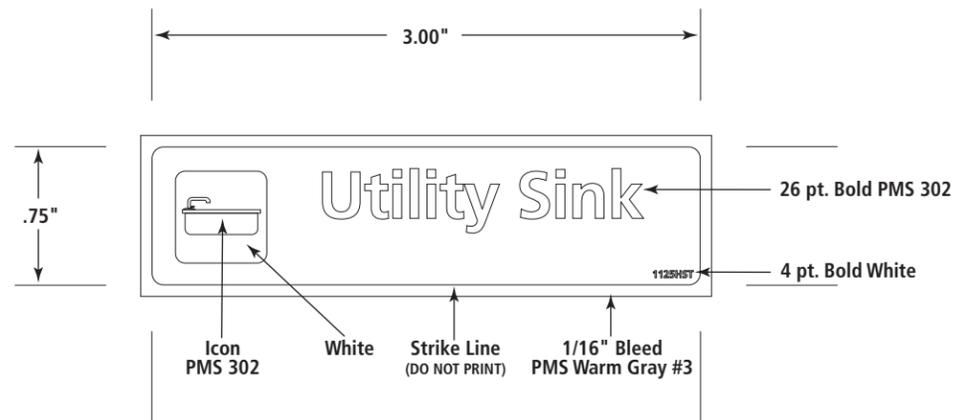


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold 22/21, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (0.0625")
Bleed:	1/16" (0.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Beverage Galley Lights			
Sign No.:	1122HST	AAMPS No.:	32 322 00072
Sheet:	na	Revision:	A
		Date:	12/31/97
Scale:	Full	Approved:	

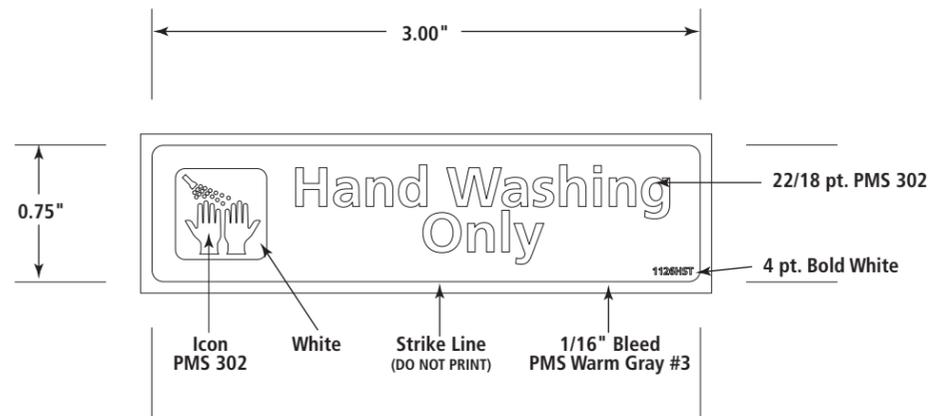


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SPECIFICATIONS:

Sign Size: 3.00" x 0.75"
 Type: Frutiger Bold 26, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (0.0625")
 Bleed: 1/16" (0.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Utility Sink			
Sign No.:	1125HST	AAMPS No.:	32 322 00074
Sheet:	na	Revision:	A
		Date:	12/31/97
Scale:	Full	Approved:	

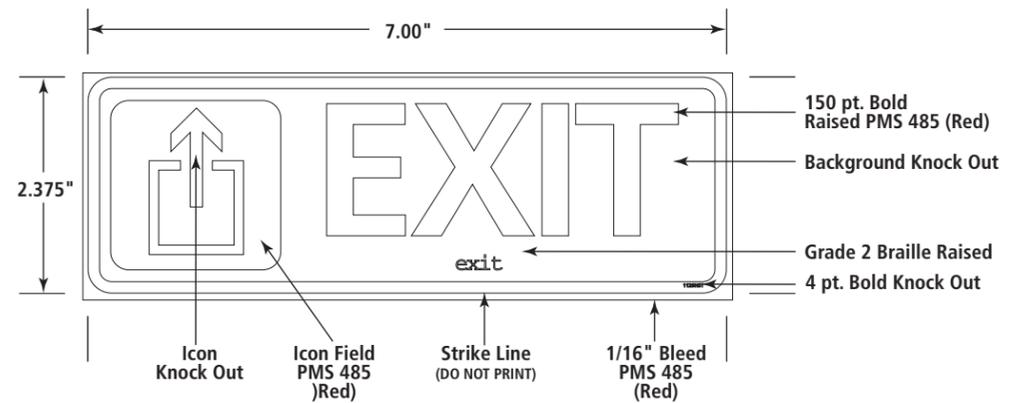


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SPECIFICATIONS:

Sign Size: 3.00" x 0.75"
 Type: Frutiger Bold 22/18, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Hand Washing Only			
Sign No.:	1126HST	AAMPS No.:	32 322 00075
Sheet:	na	Revision:	A
		Date:	12/31/97
Scale:	Full	Approved:	

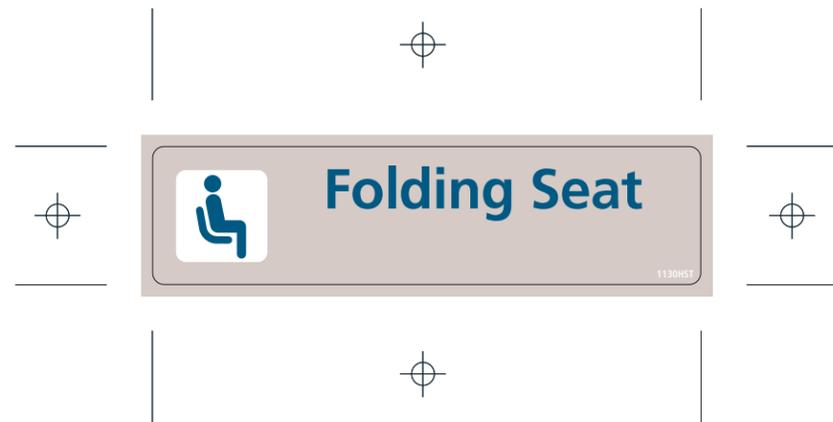
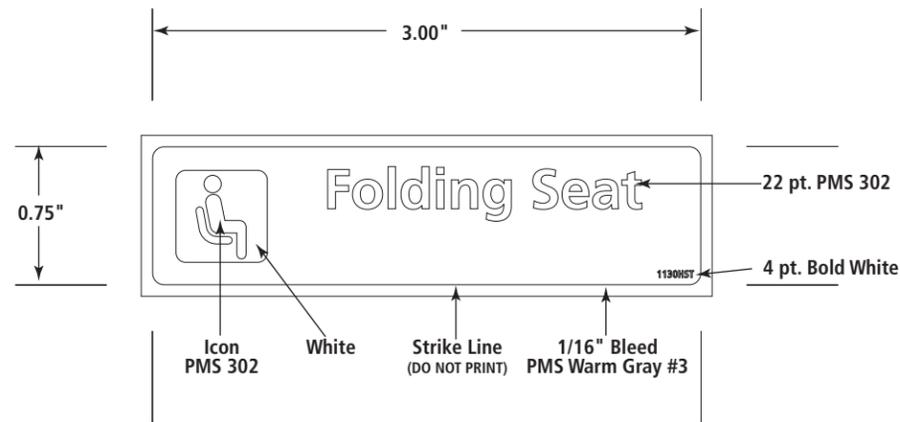


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SPECIFICATIONS:

ImageSize:	7.00" x 2.375"
Type:	Frutiger Black 150, 4 pt.
Text Color:	PMS 485 (Red)
Icon Color:	PMS 485 (Red)
Background Color:	Luminescent
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/4" (.25")
Bleed:	1/16" (.0625")
Substrate:	15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	3M 468
Application Tape:	Premask

 For Application to Cars and Locomotives	
Title: Exit	
Sign No.: 1129HST	AAMPS No.: 32 322 00076
Sheet: na	Revision: A
Scale: 1/2	Date: 9/11/98
Approved:	

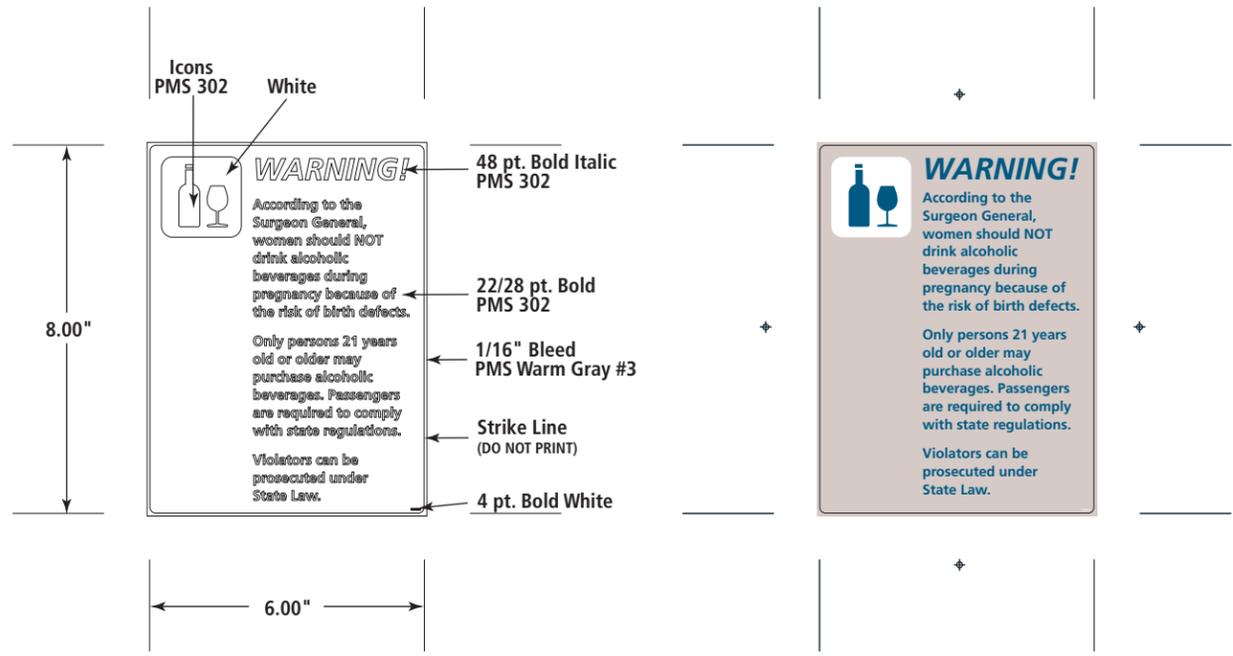


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold 22, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Folding Seat	
Sign No.: 1130HST	AAMPS No.: 32 322 00077
Sheet: na	Revision: A
Date: 8/26/98	
Scale: Full	Approved:

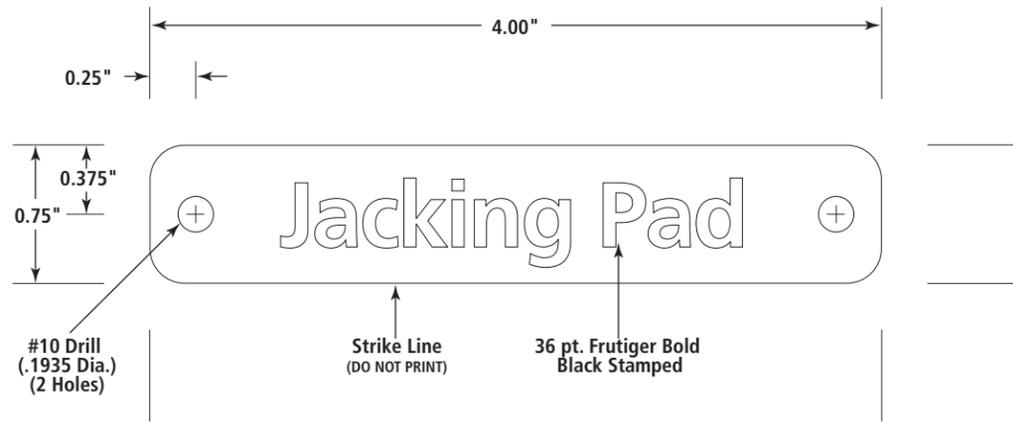


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SPECIFICATIONS:

Sign Size:	6.00" x 8.00"
Type:	Frutiger Bold Italic 48 pt., Bold 22/28, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302, White
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	Premask

		For Application to Cars and Locomotives
Standard Sign		
Title: Warning! Alcohol Causes Birth Defects		
Sign No.:	1132HST	AAMPS No.:
		32 322 00078
Sheet:	na	Revision:
		B
		Date:
		4/7/99
Scale:	1/4	Approved:

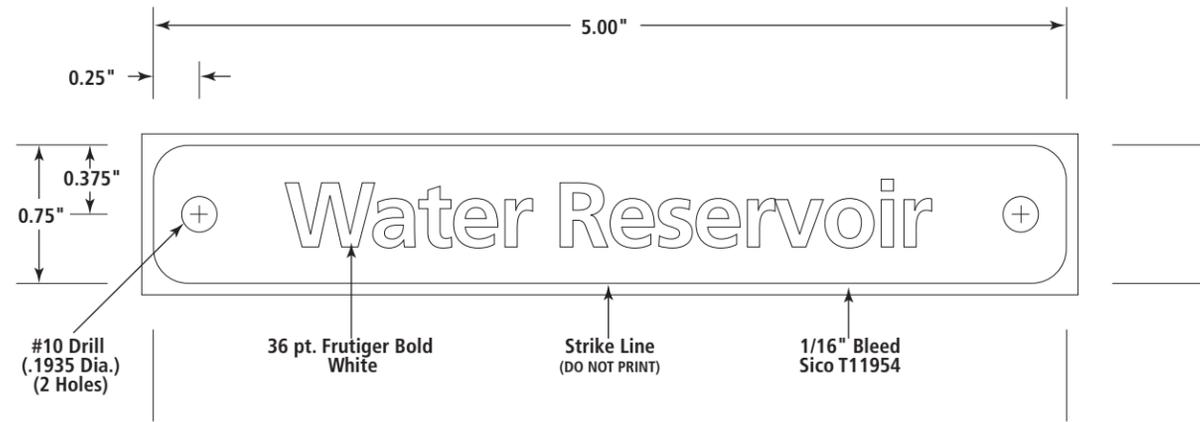


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SPECIFICATIONS:

- Sign Size: 4.00" x 0.75"
- Type: Frutiger Bold, 36 pt.
- Text Color: Black Paint-Filled
- Icon Color: NA
- Background Color: PMS 432
- Raised Features: Stamp Depth 0.004" – 0.005"
- Corner Radius: 3/16" (.1875")
- Bleed: NA
- Substrate: 0.09" Stainless Steel 304
- Finish: Paint to Match Sico Y40114 Full Gloss (Silver)
- Adhesive: Revited & 3M 468 or Equal
- Application Tape: NA

For Application to Cars and Locomotives	
Title: Jacking Pad	
Sign No.: 1139HST	AAMPS No.: 32 322 00081
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

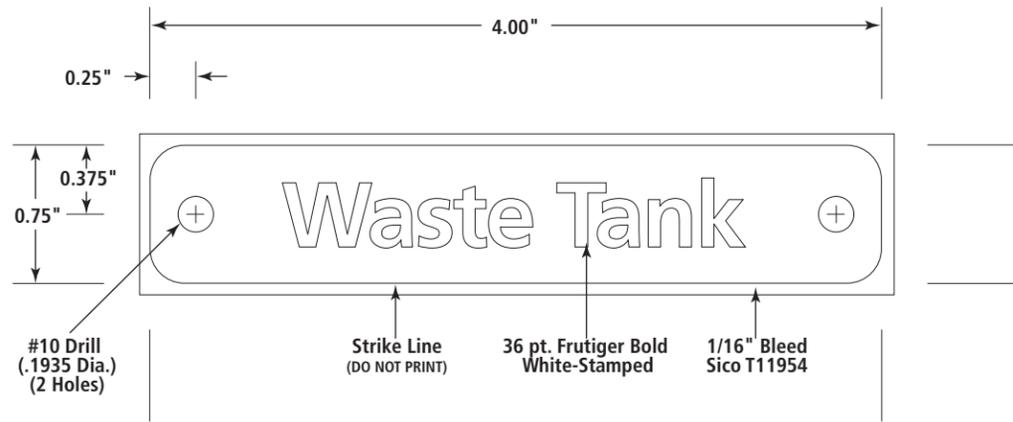


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SPECIFICATIONS:

Sign Size: 5.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Water Reservoir			
Sign No.:	1141HST	AAMPS No.:	32 322 00083
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	Full	Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

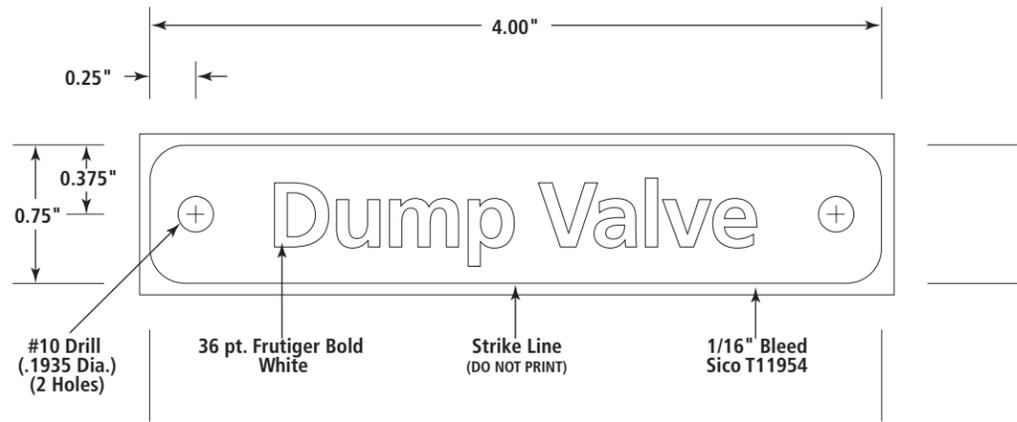


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SPECIFICATIONS:

Sign Size: 4.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Waste Tank	
Sign No.: 1142HST	AAMPS No.: 32 322 00084
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

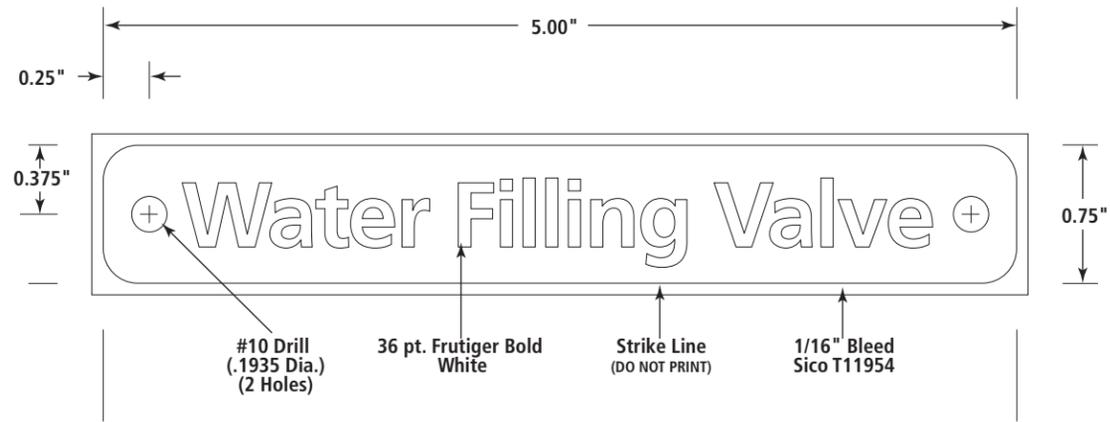


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SPECIFICATIONS:

Sign Size: 4.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Dump Valve	
Sign No.: 1143HST	AAMPS No.: 32 322 00085
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

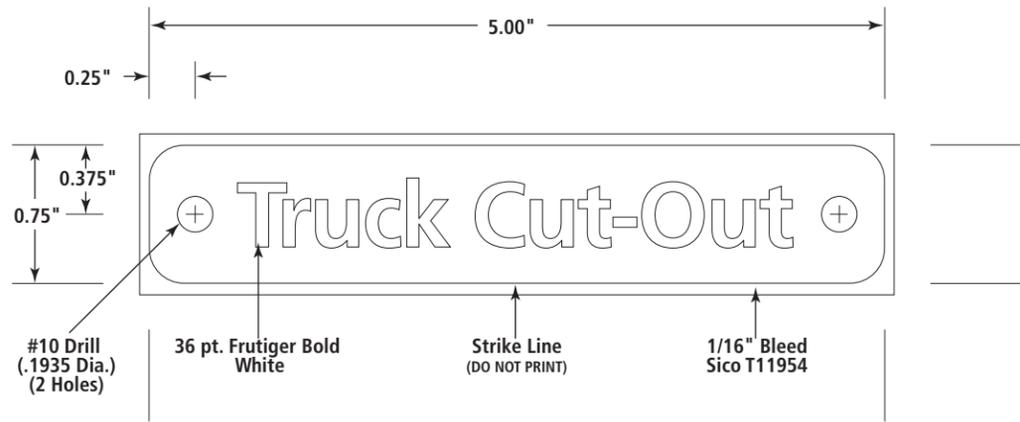


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SPECIFICATIONS:

Sign Size: 5.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Water Filling Valve			
Sign No.: 1144HST		AAMPS No.: 32 322 00086	
Sheet: na		Revision: A	Date: 9/08/98
Scale: Full		Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

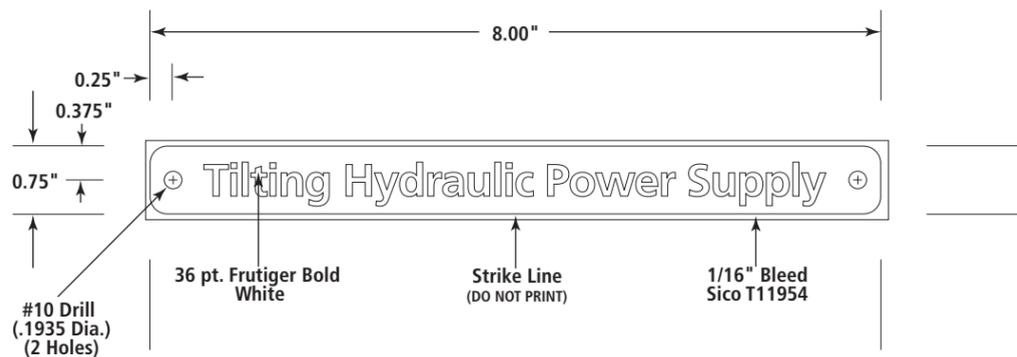


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SPECIFICATIONS:

Sign Size:	4.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	White
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	1/16" (.0625")
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico T11954 Full Gloss (Dark Gray)
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives	
Title: Truck Cut-Out			
Sign No.:	1145HST	AAMPS No.:	32 322 00087
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	Full	Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

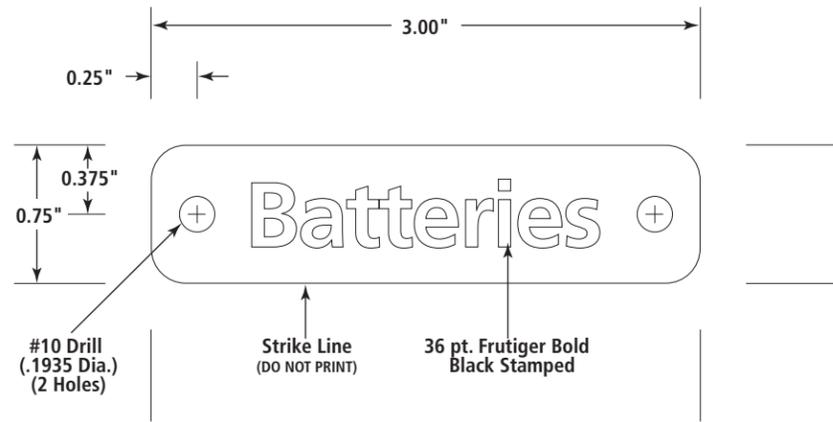


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SPECIFICATIONS:

Sign Size:	8.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	White
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	1/16" (.0625")
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico T11954 Full Gloss (Dark Gray)
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives
Standard Sign		
Title: Tilting Hyralic Power Supply		
Sign No.:	AAMPS No.:	
1146HST	32 322 00088	
Sheet:	Revision:	Date:
na	A	9/08/98
Scale:	Approved:	
1/2		

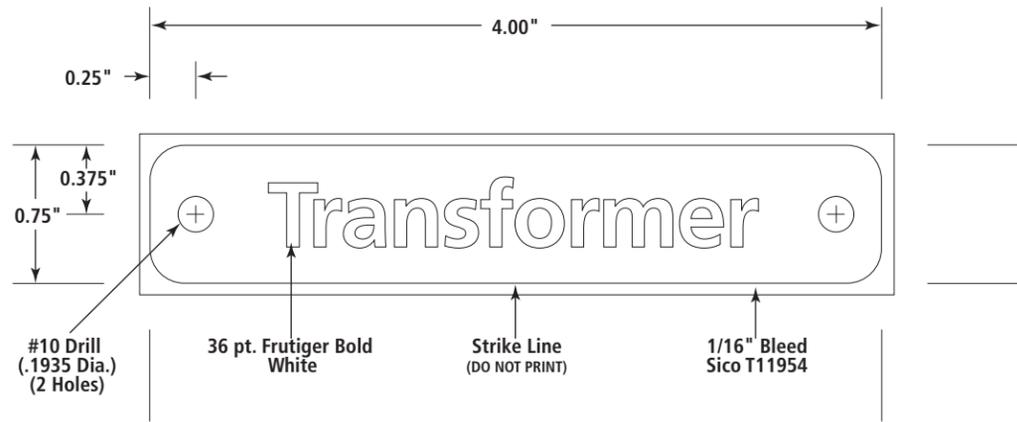


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	Black Paint-Filled
Icon Color:	NA
Background Color:	PMS 432
Raised Features:	Stamp Depth 0.004" – 0.005"
Corner Radius:	3/16" (.1875")
Bleed:	NA
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico Y40114 Full Gloss (Silver)
Adhesive:	Revited & 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives	
Title: Batteries			
Sign No.: 1147HST		AAMPS No.: 32 322 00089	
Sheet: na		Revision: A	Date: 9/08/98
Scale: Full		Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

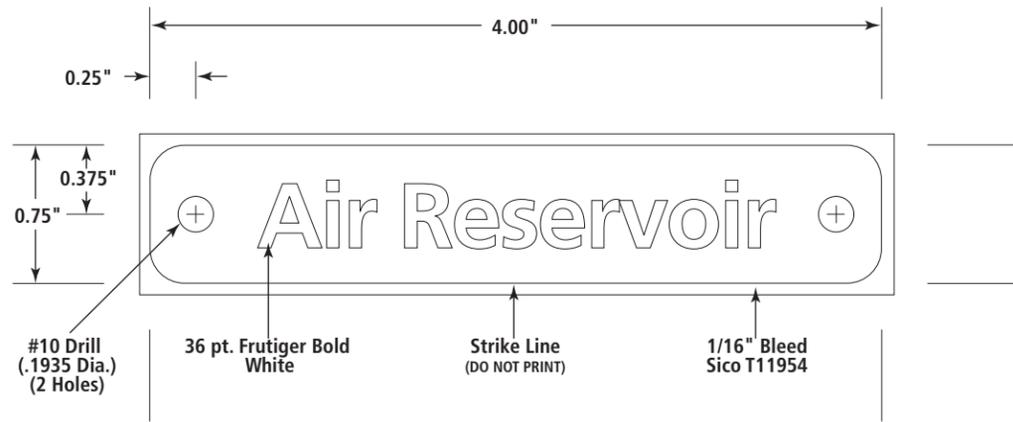


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SPECIFICATIONS:

Sign Size: 4.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Transformer	
Sign No.: 1148HST	AAMPS No.: 32 322 00090
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

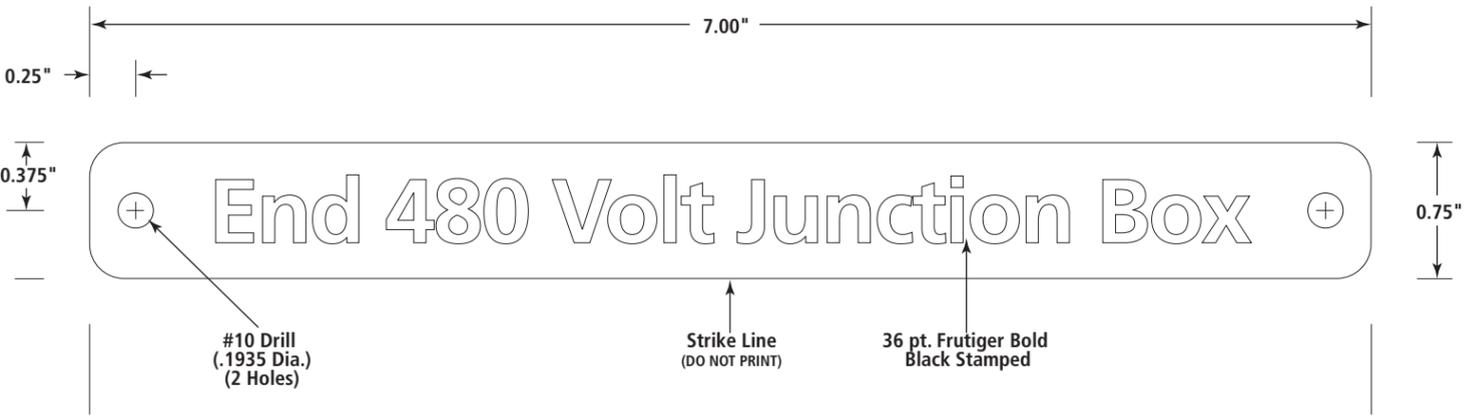


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SPECIFICATIONS:

Sign Size: 4.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Air Reservoir	
Sign No.: 1149HST	AAMPS No.: 32 322 00091
Sheet: na	Revision: A
Scale: Full	Date: 9/08/98
Approved:	

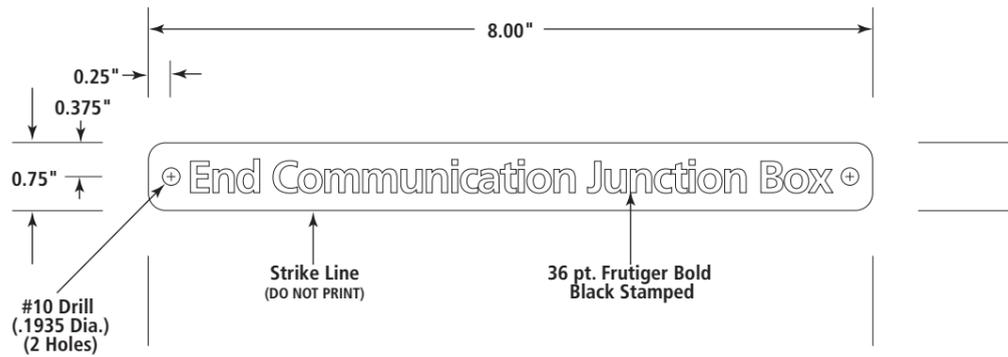


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SPECIFICATIONS:

Sign Size:	7.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	Black Paint-Filled
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	NA
Substrate:	0.09" Stainless Steel 304
Finish:	Mill Finish
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives
Title: End 480 Volt Junction Box		
Sign No.:	AAMPS No.:	
1151HST	32 322 00093	
Sheet:	Revision:	Date:
na	A	9/08/98
Scale:	Approved:	
Full		

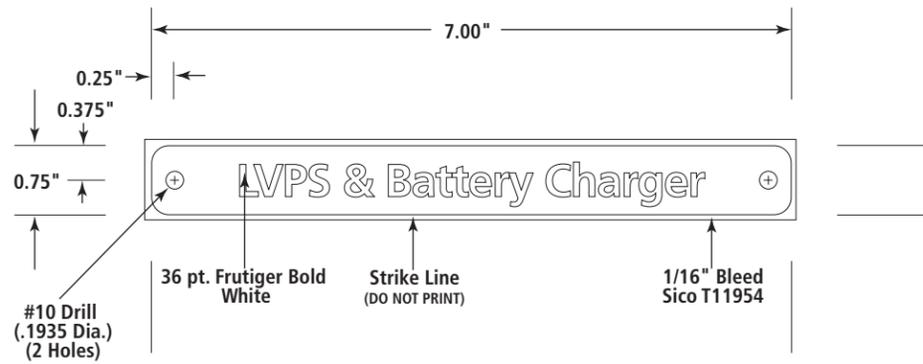


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SPECIFICATIONS:

Sign Size: 8.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: Black Paint-Filled
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: NA
 Substrate: 0.09" Stainless Steel 304
 Finish: Mill Finish
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: End Communication Junction Box			
Sign No.:	1152HST	AAMPS No.:	32 322 00094
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	1/2	Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

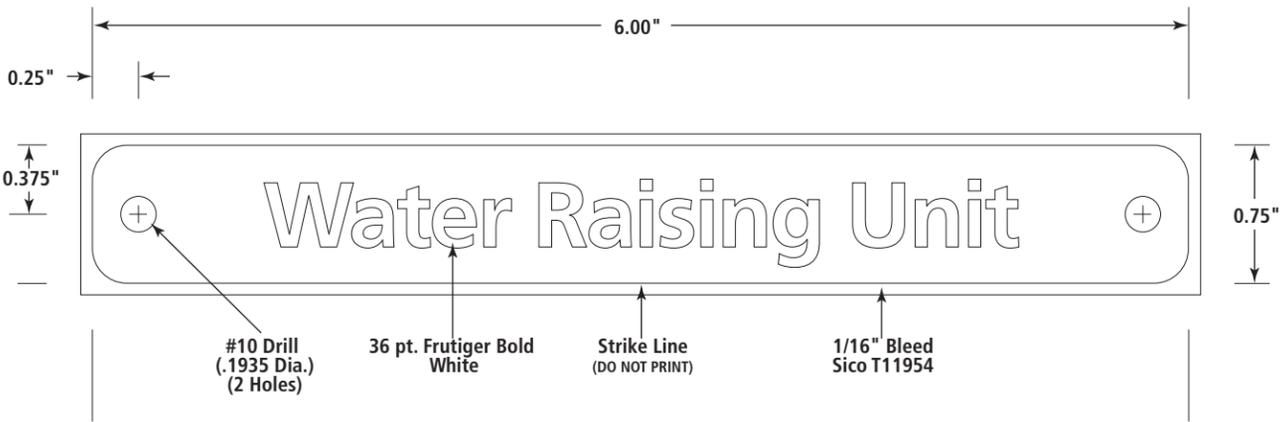


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SPECIFICATIONS:

Sign Size: 7.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: LVPS & Battery Charger	
Sign No.: 1153HST	AAMPS No.: 32 322 00095
Sheet: na	Revision: A
	Date: 9/08/98
Scale: 1/2	Approved:



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

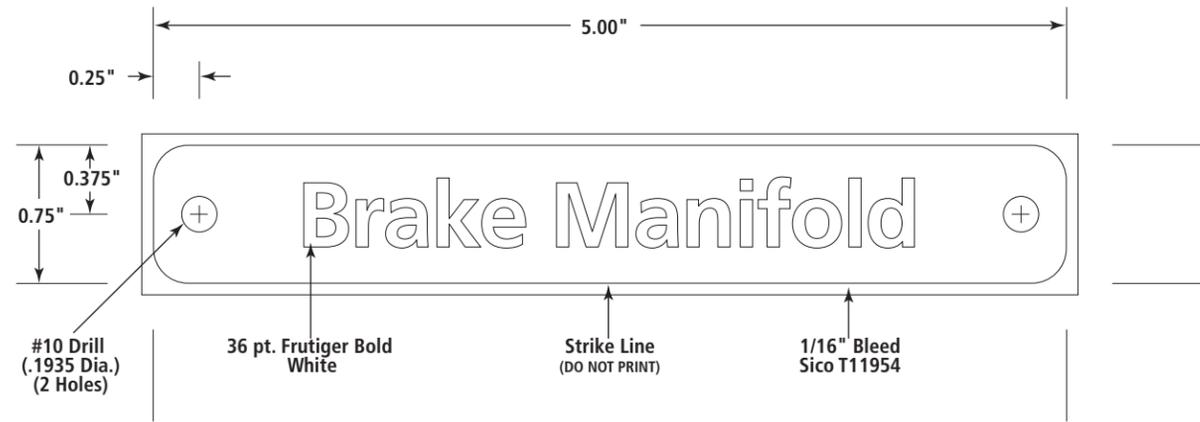


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SPECIFICATIONS:

Sign Size:	6.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	White
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	1/16" (.0625")
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico T11954 Full Gloss (Dark Gray)
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Water Raising Unit	
Sign No.: 1154HST	AAMPS No.: 32 322 00096
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

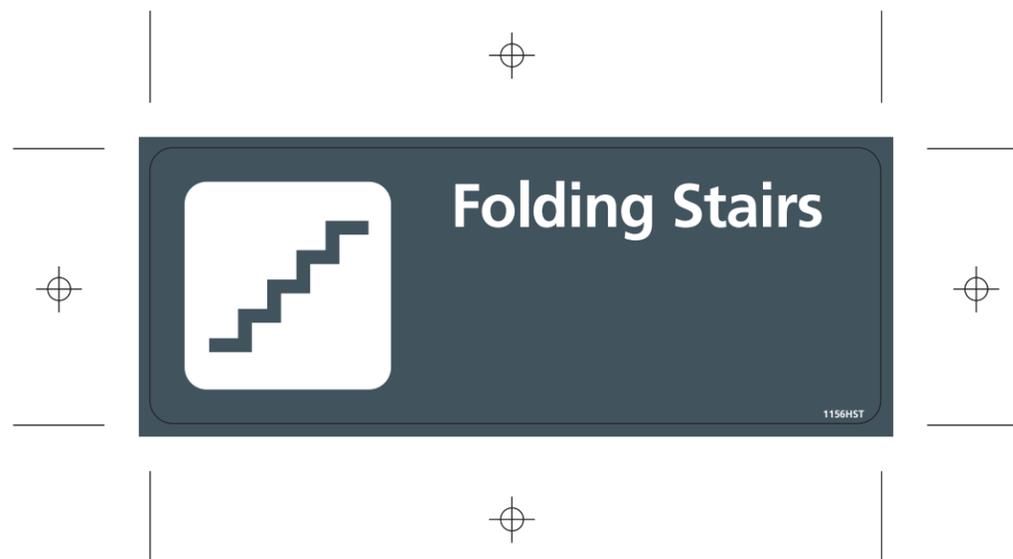
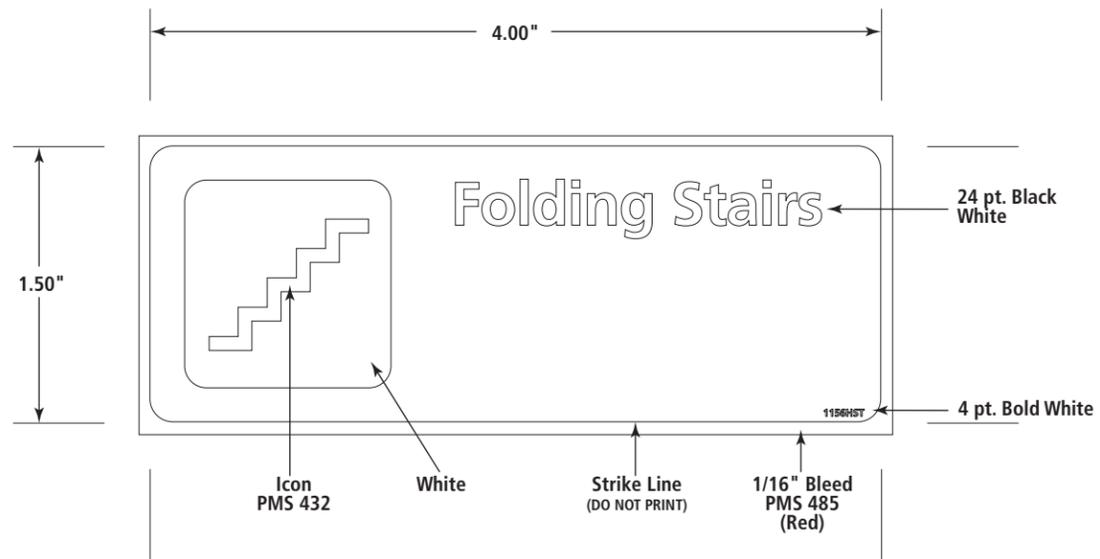


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SPECIFICATIONS:

Sign Size: 5.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Brake Manifold			
Sign No.:	1155HST	AAMPS No.:	32 322 00097
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	Full	Approved:	

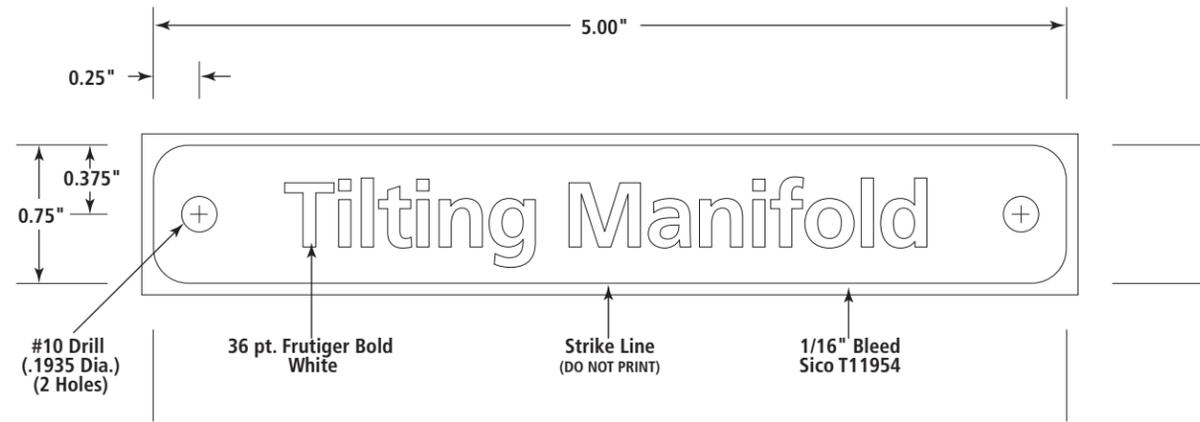


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold 24, 4 pt.
 Text Color: White
 Icon Color: Match PMS 432
 Background Color: Match PMS 432
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil 3M 181-10 Controltac
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Application Tape: SCPM-3

		For Application to Cars and Locomotives	
Title: Folding Stairs			
Sign No.:	1156HST	AAMPS No.:	32 322 00098
Sheet:	na	Revision:	C
		Date:	9/3/99
Scale:	Full	Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

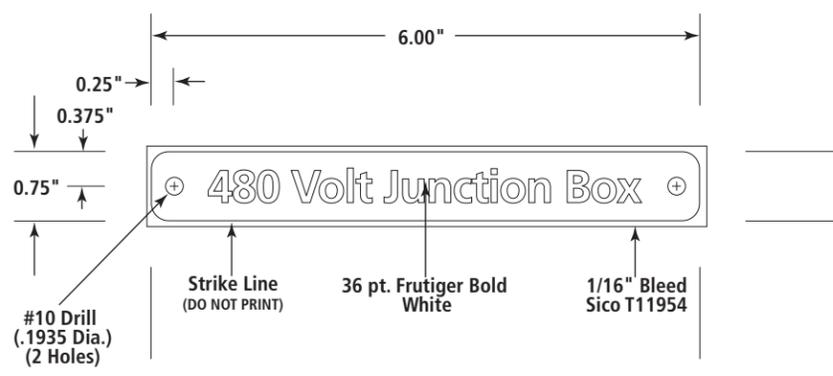


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SPECIFICATIONS:

Sign Size: 5.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Tilting Manifold			
Sign No.:	1158HST	AAMPS No.:	32 322 00102
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	Full	Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

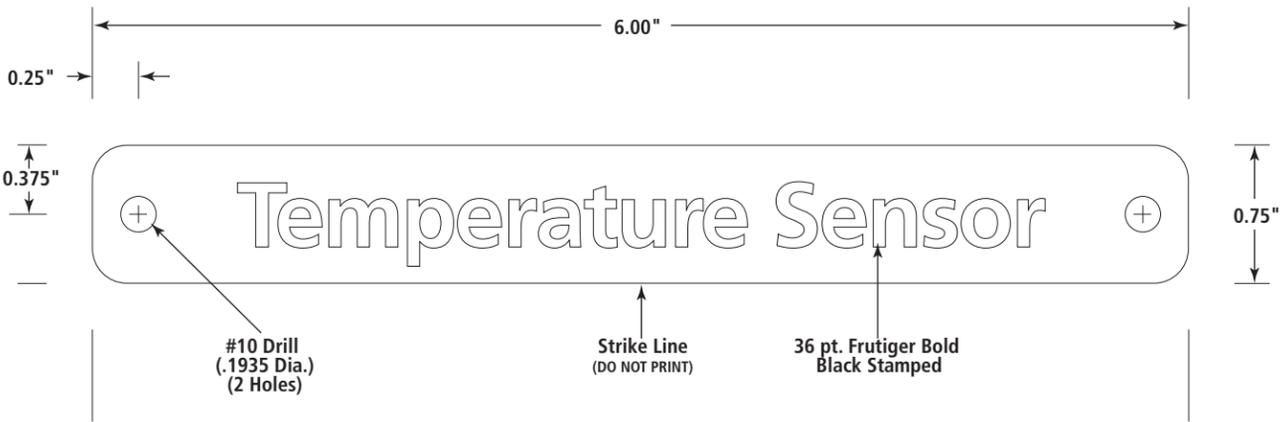


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SPECIFICATIONS:

Sign Size:	6.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	White
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	1/16" (.0625")
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico T11954 Full Gloss (Dark Gray)
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives	
Title: 480 Volt Junction Box			
Sign No.:	1159HST	AAMPS No.:	32 322 00103
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	1/2	Approved:	

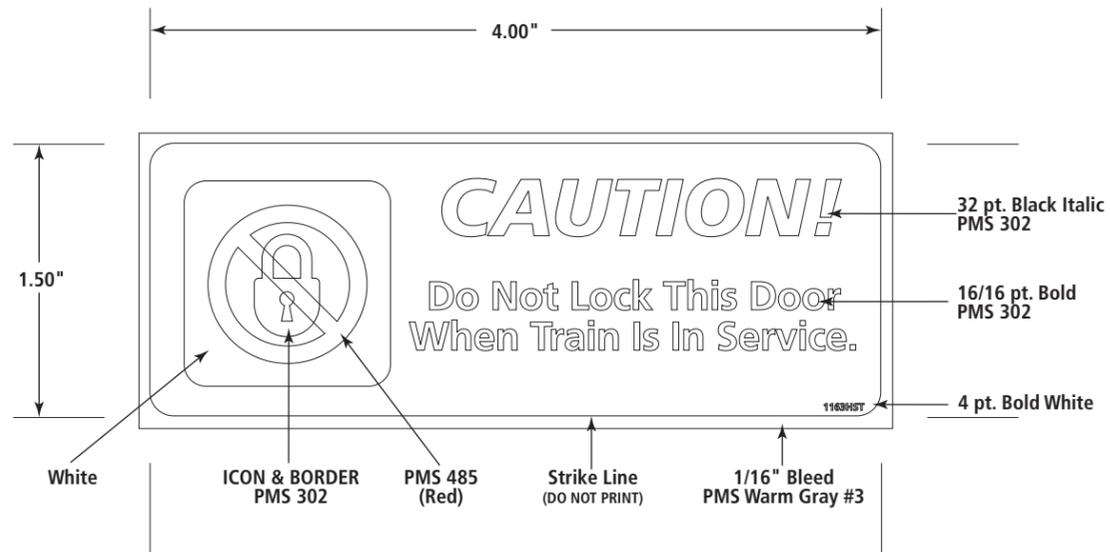


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SPECIFICATIONS:

Sign Size:	6.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	Black Paint-Filled
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	NA
Substrate:	0.09" Stainless Steel 304
Finish:	Mill Finish
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Temperature Sensor	
Sign No.: 1160HST	AAMPS No.: 32 322 00105
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:

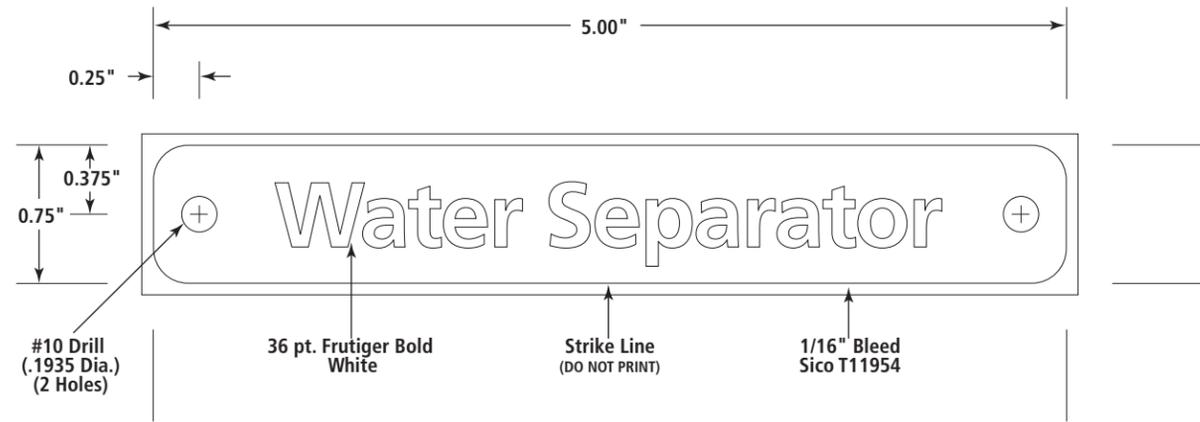


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 16/16, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS 485 (Red)
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Caution! Do Not Lock This Door When...			
Sign No.:	1163HST	AAMPS No.:	32 322 00108
Sheet:	na	Revision:	A
		Date:	8/18/98
Scale:	Full	Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

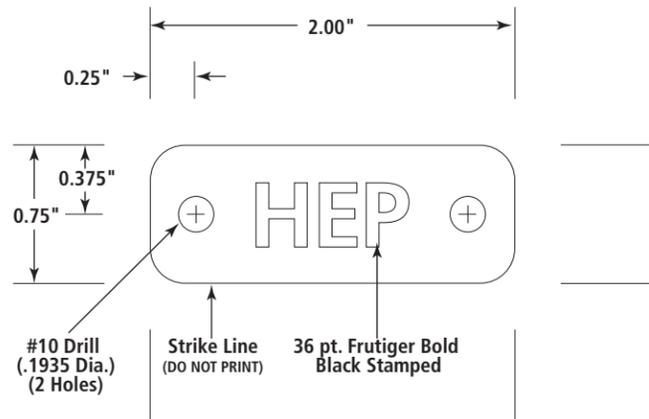


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SPECIFICATIONS:

Sign Size:	5.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	White
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	1/16" (.0625")
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico T11954 Full Gloss (Dark Gray)
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives
Title: Water Separator		
Sign No.:	AAMPS No.:	
1164HST	32 322 00109	
Sheet:	Revision:	Date:
na	A	9/08/98
Scale:	Approved:	
Full		

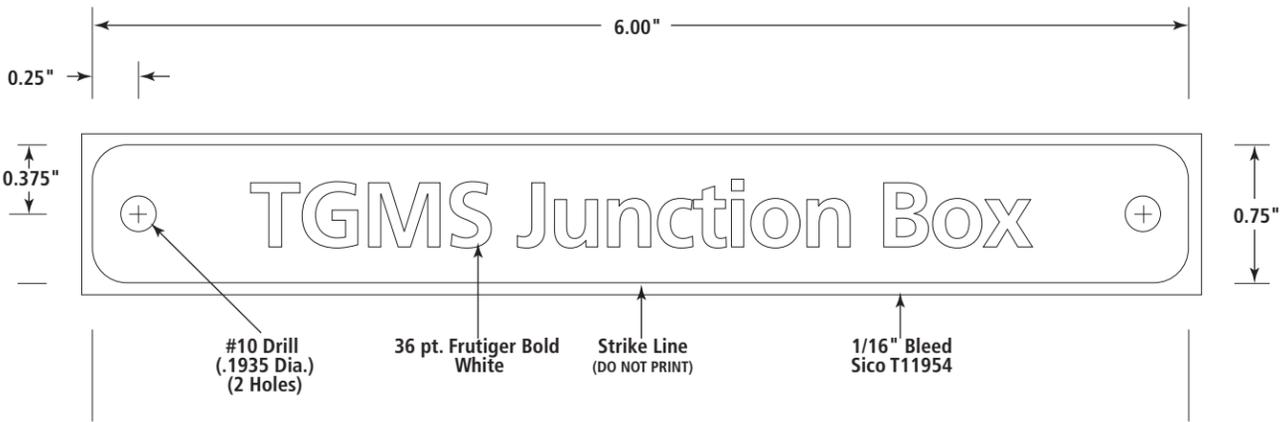


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SPECIFICATIONS:

Sign Size: 2.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: Black Paint-Filled
 Icon Color: NA
 Background Color: PMS 432
 Raised Features: Stamp Depth 0.004" – 0.005"
 Corner Radius: 3/16" (.1875")
 Bleed: NA
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico Y40114 Full Gloss (Silver)
 Adhesive: Revited & 3M 468 or Equal
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: HEP			
Sign No.: 1165HST		AAMPS No.: 32 322 00110	
Sheet: na		Revision: A	Date: 9/08/98
Scale: Full		Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

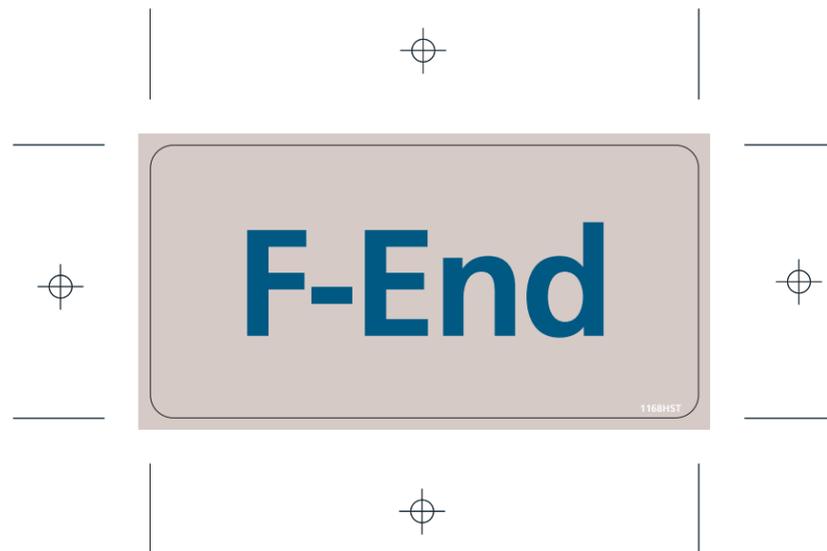
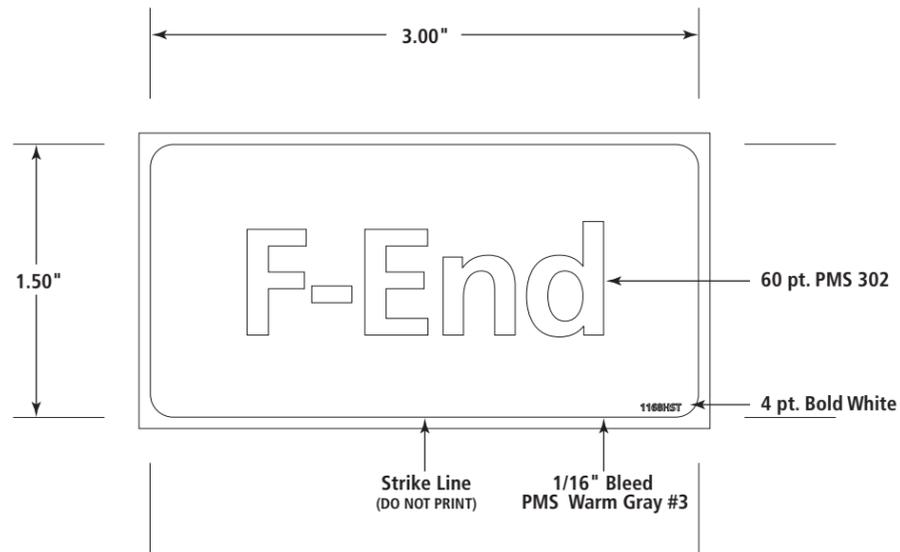


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SPECIFICATIONS:

Sign Size:	6.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	White
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	1/16" (.0625")
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico T11954 Full Gloss (Dark Gray)
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives	
Title: TGMS Junction Box			
Sign No.:	1166HST	AAMPS No.:	32 322 00111
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	Full	Approved:	

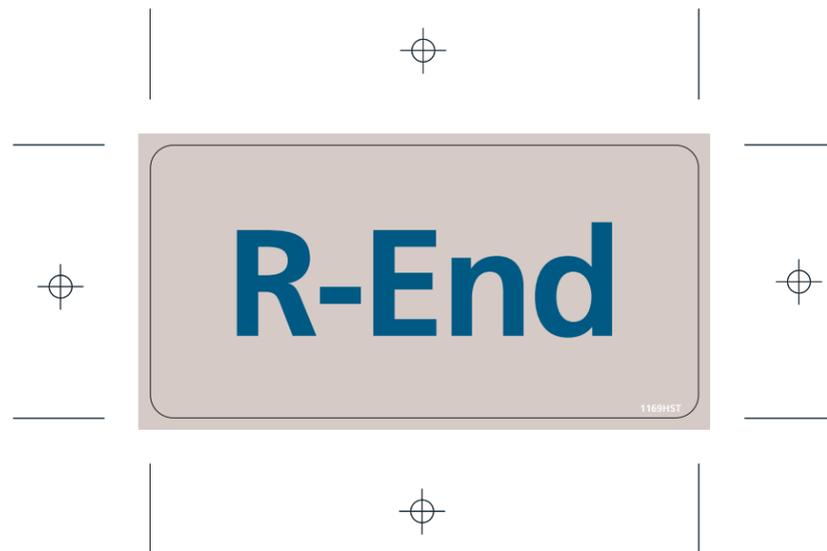
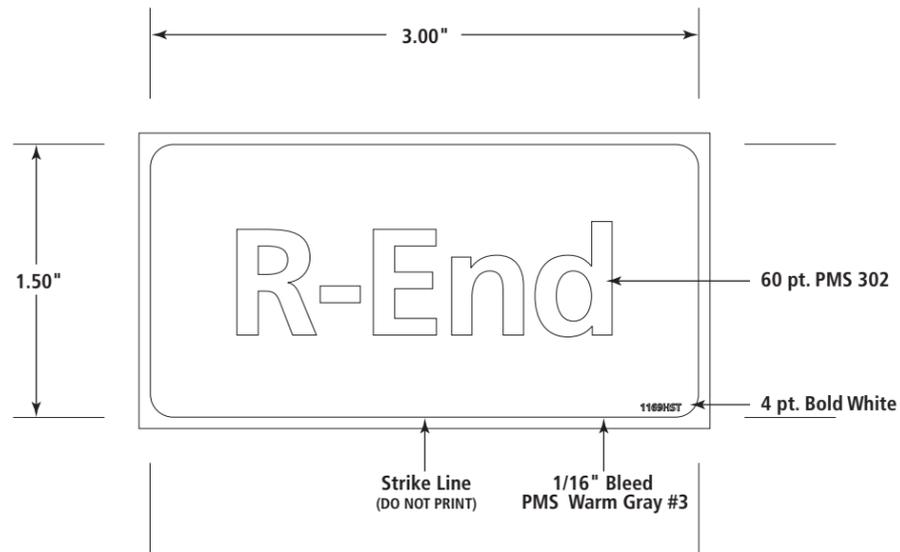


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SPECIFICATIONS:

Sign Size: 3.00" x 1.50"
 Type: Frutiger Bold 60, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign		Title: F-End ID	
Sign No.:	1168HST	AAMPS No.:	32 322 00113
Sheet:	NA	Revision:	A
		Date:	8/26/98
Scale:	Full	Approved:	

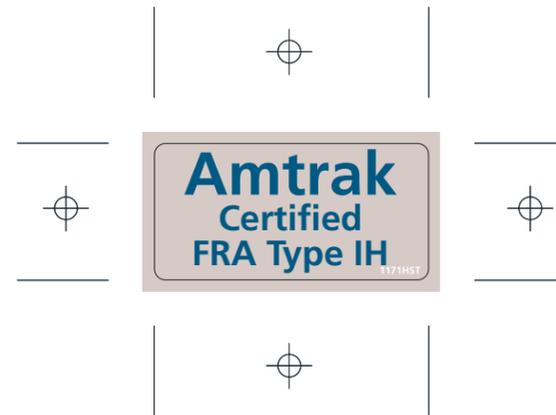
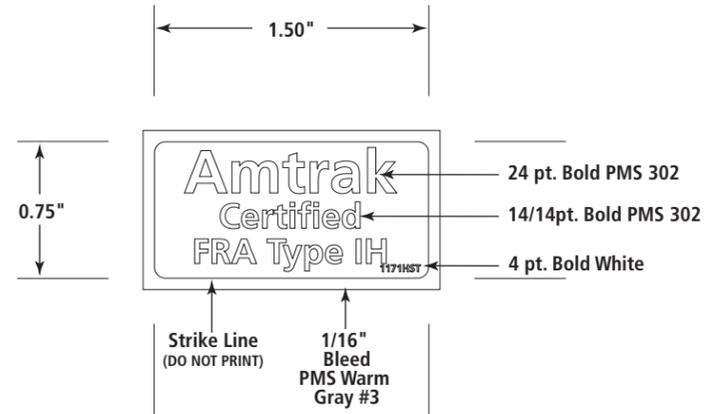


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SPECIFICATIONS:

Sign Size: 3.00" x 1.50"
 Type: Frutiger Bold 60, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives
Standard Sign		
Title: R-End ID		
Sign No.:	AAMPS No.:	
1169HST	32 322 00114	
Sheet:	Revision:	Date:
NA	A	8/26/98
Scale:	Approved:	
Full		

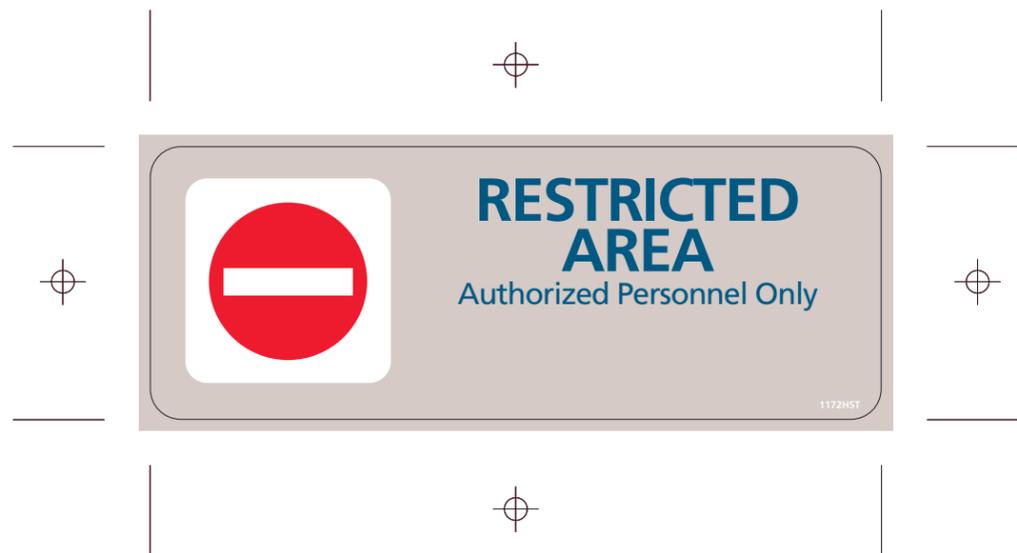
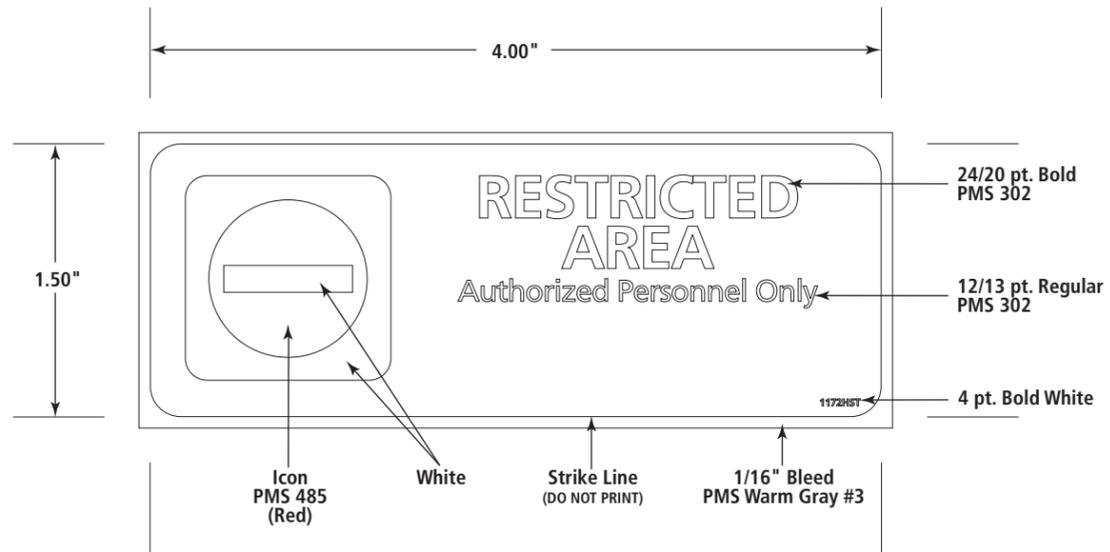


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SPECIFICATIONS:

Sign Size: 1.50" x 0.75"
 Type: Frutiger Bold 24, 14/14, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Amtrak Certified FRA Type IH			
Sign No.:	1171HST	AAMPS No.:	32 322 00116
Sheet:	na	Revision:	A
		Date:	2/24/98
Scale:	Full	Approved:	

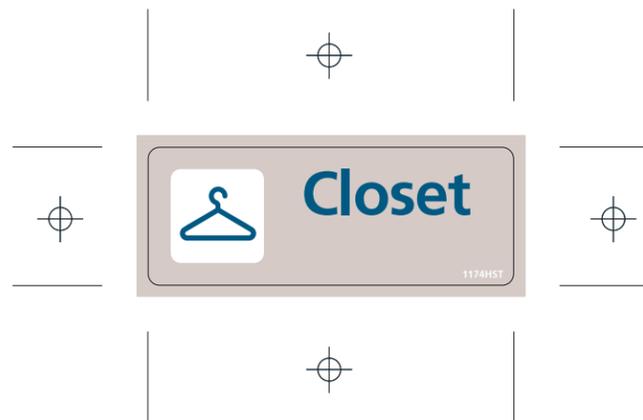
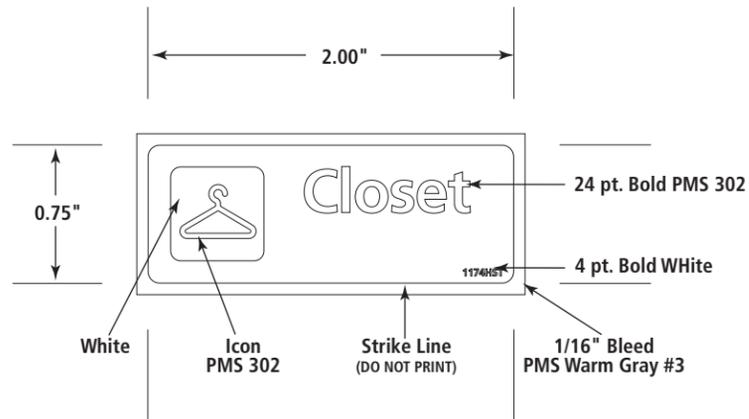


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold 24/20 pt., 4 pt. Regular 12/13 pt.
 Text Color: PMS 302
 Icon Color: PMS 485 (Red)
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Restricted Area/Authorized Personnel Only	
Sign No.: 1172HST	AAMPS No.: 32 322 01117
Sheet: na	Revision: A
	Date: 8/20/98
Scale: Full	Approved:

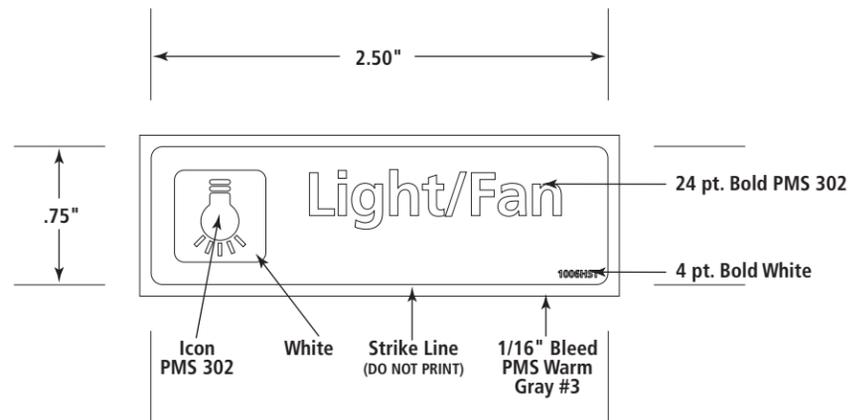


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SPECIFICATIONS:

Sign Size: 2.00" x 0.75"
 Type: Frutiger Bold 24, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: Closet			
Sign No.: 1174HST		AAMPS No.: 32 322 01119	
Sheet: na		Revision: A	Date: 2/09/99
Scale: Full		Approved:	

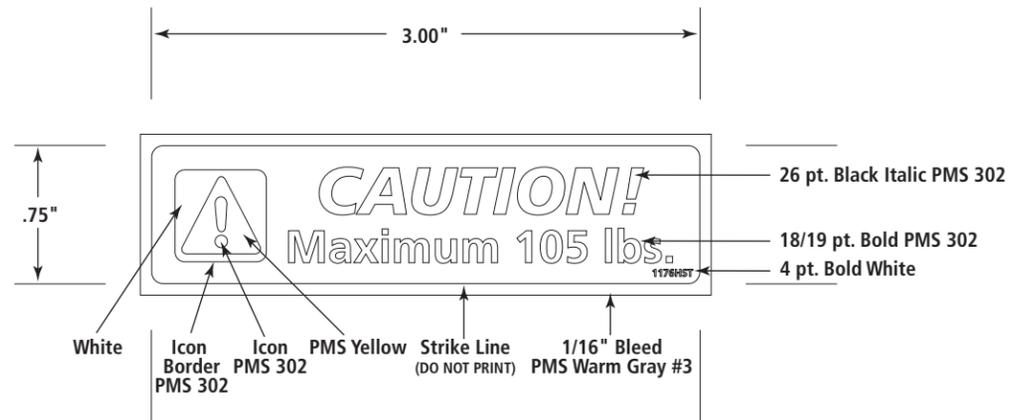


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SPECIFICATIONS:

Sign Size: 2.50" x 0.75"
 Type: Frutiger Bold 24, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (0.0625")
 Bleed: 1/16" (0.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Light/Fan On/Off Switch			
Sign No.:	1175HST	AAMPS No.:	32 322 00123
Sheet:	na	Revision:	A
		Date:	9/08/98
Scale:	Full	Approved:	

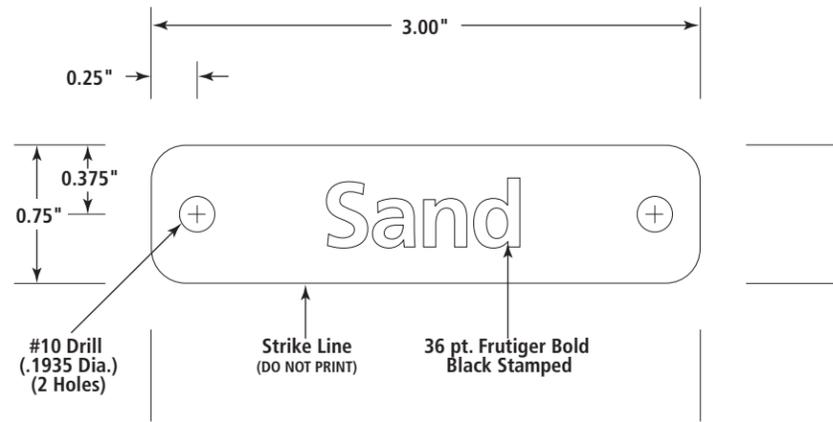


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SPECIFICATIONS:

Sign Size: 3.00" x .75"
 Type: Frutiger Black Italic 28 pt., Bold 18/17, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS Yellow, PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Caution! Maximum 105 lbs.	
Sign No.: 1176HST	AAMPS No.: 32 322 00126
Sheet: na	Revision: A
Date: 03/02/98	
Scale: Full	Approved:

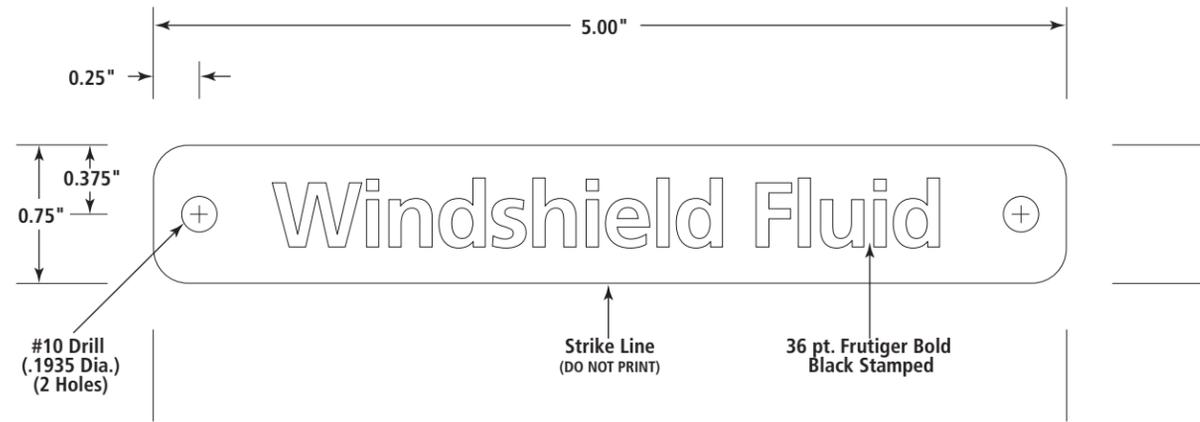


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	Black Paint-Filled
Icon Color:	NA
Background Color:	PMS 432
Raised Features:	Stamp Depth 0.004" – 0.005"
Corner Radius:	3/16" (.1875")
Bleed:	NA
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico Y40114 Full Gloss (Silver)
Adhesive:	Revited & 3M 468 or Equal
Application Tape:	NA

		For Application to Cars and Locomotives	
Title: Sand			
Sign No.: 1177HST		AAMPS No.: 32 322 00130	
Sheet: na		Revision: A	Date: 9/08/98
Scale: Full		Approved:	



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SPECIFICATIONS:

Sign Size:	5.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	Black Paint-Filled
Icon Color:	NA
Background Color:	PMS 432
Raised Features:	Stamp Depth 0.004" – 0.005"
Corner Radius:	3/16" (.1875")
Bleed:	NA
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico Y40114 Full Gloss (Silver)
Adhesive:	Revited & 3M 468 or Equal
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Windshield Fluid	
Sign No.: 1178HST	AAMPS No.: 32 322 00131
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:

RIGHT SIDE

LEFT SIDE

#1 #2
D F D F
d f d f

#2 #1
C A C A
c a c a

#3 #4
D F D F
d f d f

#4 #3
C A C A
c a c a

#5 #6
D F D F
d f d f

#6 #5
C A C A
c a c a

#7 #8
D F D F
d f d f

#8 #7
C A C A
c a c a

#9 #10
D F D F
d f d f

#10 #9
C A C A
c a c a

Alphanumeric text to be printed on premask for identification of braille.

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SPECIFICATIONS:

Sign Size: 2.00" x 0.75"
 Type: NA
 Text Color: NA
 Icon Color: NA
 Background Color: Clear
 Raised Features: Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: NA
 Substrate: 3M 180-114 Scotchcal Transparent Film
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask w/printed corresponding alphanumerics



For Application to Cars and Locomotives

Standard Sign

Title:

Seat Numbers ADA (1-10)

Sign No.:

1179HST1

Amms No.:

32 322 00132

Sheet:

1 of 2

Revision:

B

Date:

9/7/99

Scale:

Full

Approved:

LEFT SIDE	RIGHT SIDE	LEFT SIDE	RIGHT SIDE
#1 C A c a	#1 D F d f	#2 C A c a	#2 D F d f
#3 C A c a	#3 D F d f	#4 C A c a	#4 D F d f
#5 C A c a	#5 D F d f	#6 C A c a	#6 D F d f
#7 C A c a	#7 D F d f	#8 C A c a	#8 D F d f
#9 C A c a	#9 D F d f	#110 C A c a	#110 D F d f

Alphanumeric text to be printed on premask for identification of braille.

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SPECIFICATIONS:

Sign Size: 1.00" x 0.75"
 Type: NA
 Braille Color: Clear
 Icon Color: NA
 Background Color: Clear
 Raised Features: Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: NA
 Substrate: 3M 180-114 Scotchcal Transparent Film
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask w/printed corresponding alphanumeric

	For Application to Cars and Locomotives	
Standard Sign		
Title: Seat Numbers ADA (1-10)		
Sign No.: 1179HST1	Amms No.: 32 322 00132	
Sheet: 1 of 2	Revision: C	Date: 12/20/99
Scale: Full	Approved:	

LEFT SIDE	RIGHT SIDE	LEFT SIDE	RIGHT SIDE
#1 C A c a	#1 D F d f	#2 C A c a	#2 D F d f
#3 C A c a	#3 D F d f	#4 C A c a	#4 D F d f
#5 C A c a	#5 D F d f	#6 C A c a	#6 D F d f
#7 C A c a	#7 D F d f	#8 C A c a	#8 D F d f
#9 C A c a	#9 D F d f	#10 C A c a	#10 D F d f

Alphanumeric text to be printed on premask for identification of braille.

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SPECIFICATIONS:

Sign Size: 1.00" x 0.75"
 Type: NA
 Braille Color: PMS 428
 Icon Color: NA
 Background Color: PMS 428
 Raised Features: Raised 1/16" (0.0625") Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: NA
 Substrate: ABS 752 (0.020")
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: Sandblast
 Adhesive: 3M 468
 Application Tape: Premask w/printed corresponding alphanumerics

	For Application to Cars and Locomotives	
Standard Sign		
Title: Seat Numbers ADA (1-10)		
Sign No.: 1179HST1	Amms No.: 32 322 00132	
Sheet: 1 of 2	Revision: D	Date: 3/27/2001
Scale: Full	Approved:	

RIGHT SIDE

LEFT SIDE

#11 #12
D F D F
d f d f

#12 #11
C A C A
c a c a

#13 #14
D F D F
d f d f

#14 #13
C A C A
c a c a

#15 #16
D F D F
d f d f

#16 #15
C A C A
c a c a

#17 #18
D F D F
d f d f

#18 #17
C A C A
c a c a

#19 #20
D F D F
d f d f

#20 #19
C A C A
c a c a

Alphanumeric text to be printed on premask for identification of braille.

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SPECIFICATIONS:

Sign Size: 2.00" x 0.75"
 Type: NA
 Text Color: NA
 Icon Color: NA
 Background Color: Clear
 Raised Features: Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: NA
 Substrate: 3M 180-114 Scotchcal Transparent Film
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask w/printed corresponding alphanumerics



Standard Sign

For Application to Cars and Locomotives

Title:

Seat Numbers ADA (11-20)

Sign No.:

1179HST2

Amms No.:

32 322 00133

Sheet:

2 of 2

Revision:

B

Date:

9/7/99

Scale:

Full

Approved:

LEFT SIDE	RIGHT SIDE	LEFT SIDE	RIGHT SIDE
#111 C A c a	#111 D F d f	#112 C A c a	#112 D F d f
#113 C A c a	#113 D F d f	#114 C A c a	#114 D F d f
#115 C A c a	#115 D F d f	#116 C A c a	#116 D F d f
#117 C A c a	#117 D F d f		

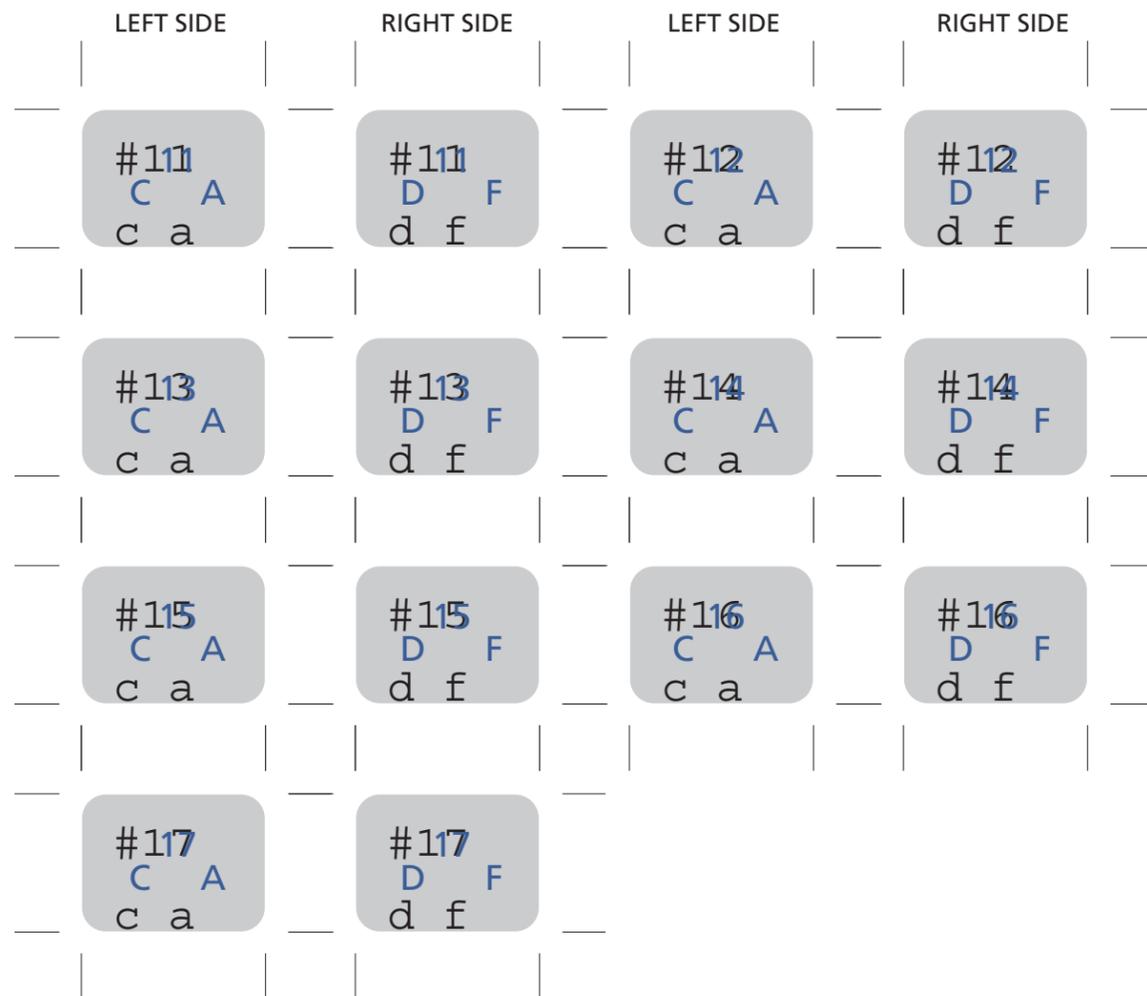
Alphanumeric text to be printed on premask for identification of braille.

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SPECIFICATIONS:

Sign Size:	1.00" x 0.75"
Type:	NA
Braille Color:	Clear
Icon Color:	NA
Background Color:	Clear
Raised Features:	Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	NA
Substrate:	3M 180-114 Scotchcal Transparent Film
Inks:	Match PMS with 3M 9700 Series Opaque Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask w/printed corresponding alphanumerics

	For Application to Cars and Locomotives	
Standard Sign		
Title:	Seat Numbers ADA (11-17)	
Sign No.:	1179HST2	Amms No.:
		32 322 00132
Sheet:	2 of 2	Revision:
		C
		Date:
		12/20/99
Scale:	Approved:	
Full		



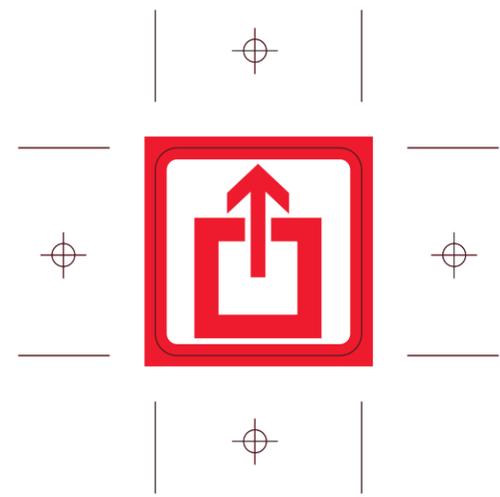
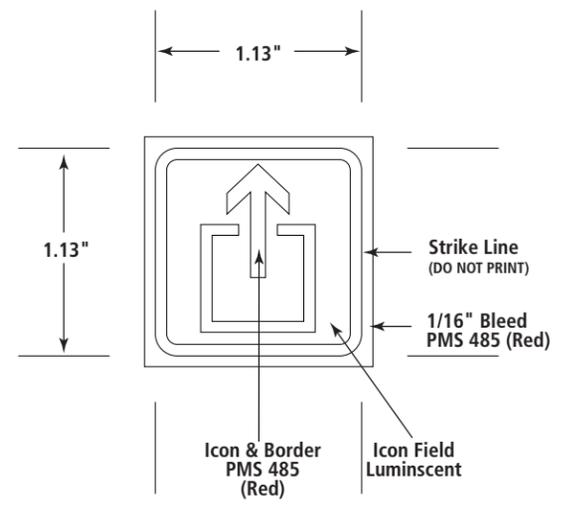
Alphanumeric text to be printed on premask for identification of braille.

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SPECIFICATIONS:

Sign Size: 1.00" x 0.75"
 Type: NA
 Braille Color: PMS 428
 Icon Color: NA
 Background Color: PMS 428
 Raised Features: Raised 1/16" (0.0625") Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: NA
 Substrate: ABS 752 (0.020")
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: Sandblast
 Adhesive: 3M 468
 Application Tape: Premask w/printed corresponding alphanumerics

		For Application to Cars and Locomotives	
Standard Sign			
Title: Seat Numbers ADA (11-17)			
Sign No.:	Amms No.:		
1179HST2	32 322 00132		
Sheet:	Revision:	Date:	
2 of 2	D	3/27/2001	
Scale:	Approved:		
Full			

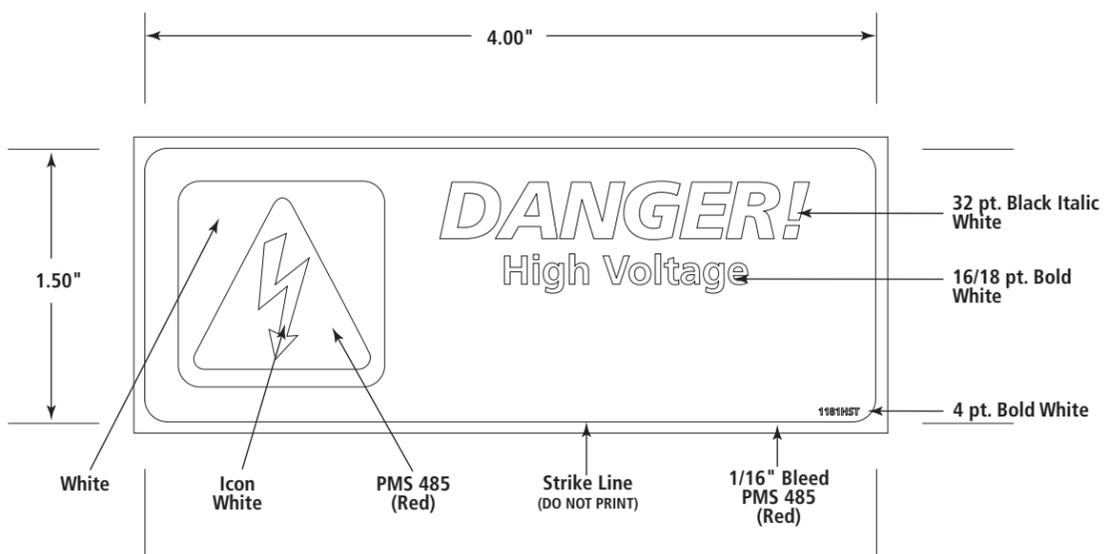


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SPECIFICATIONS:

Sign Size:	1.13" x 1.13"
Type:	NA
Text Color:	NA
Icon Color:	PMS 485 (Red)
Background Color:	Luminescent
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	3M 468
Application Tape:	Premask

 For Application to Cars and Locomotives		
Title: Emergency Exit Icon		
Sign No.:	AAMPS No.:	
1180HST	32 322 00134	
Sheet:	Revision:	Date:
na	A	8/19/98
Scale:	Approved:	
Full		

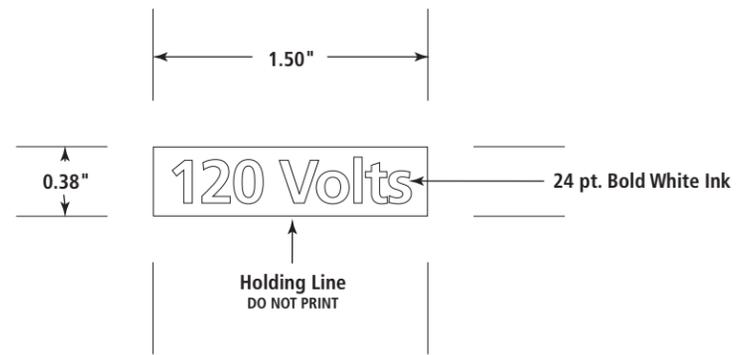


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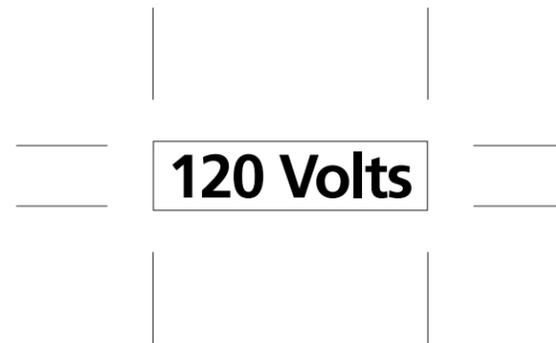
SPECIFICATIONS:

- Sign Size: 4" x 1.5"
- Type: Frutiger Black Italic 32 pt., Bold 16/18, 4 pt.
- Text Color: White
- Icon Color: PMS 485 (Red)
- Background Color: PMS 485 (Red)
- Raised Features: NA
- Corner Radius: 1/8" (.125")
- Bleed: 1/16" (.0625")
- Substrate: 10 mil Polycarbonate Velvet/Matte
- Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
- Finish: NA
- Adhesive: 3M 468
- Application Tape: NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Danger! High Voltage	
Sign No.: 1181HST	AAMPS No.: 32 322 00135
Sheet: na	Revision: A
Date: 4/1/99	
Scale: Full	Approved:



BLACK PLATE PRINTS WHITE
ON TRANSPARENT FILM

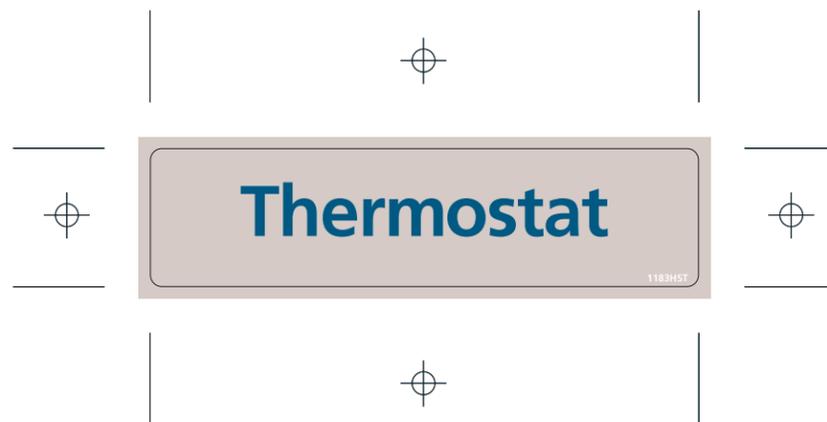
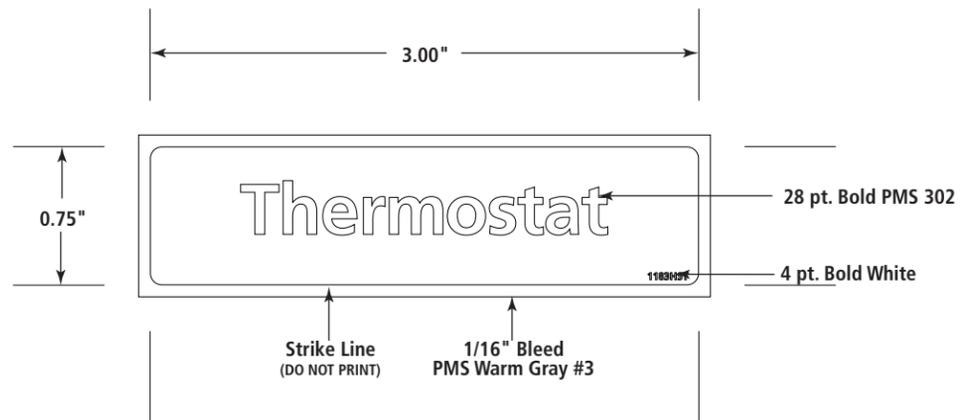


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SPECIFICATIONS:

Sign Size: 1.5 x 0.38"
 Type: Frutiger Black Italic 64 pt., Bold 32/36, 4 pt.
 Text Color: White
 Icon Color: NA
 Background Color: Transparent
 Raised Features: NA
 Corner Radius: NA
 Bleed: NA
 Substrate: 3M 180-114 Scotchcal Transparent Film
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

		For Application to Cars and Locomotives	
Title: 120 Volts			
Sign No.: 1182HST		AAMPS No.: 32 322 00136	
Sheet: na	Revision: A	Date: 8/19/98	
Scale: Full		Approved:	

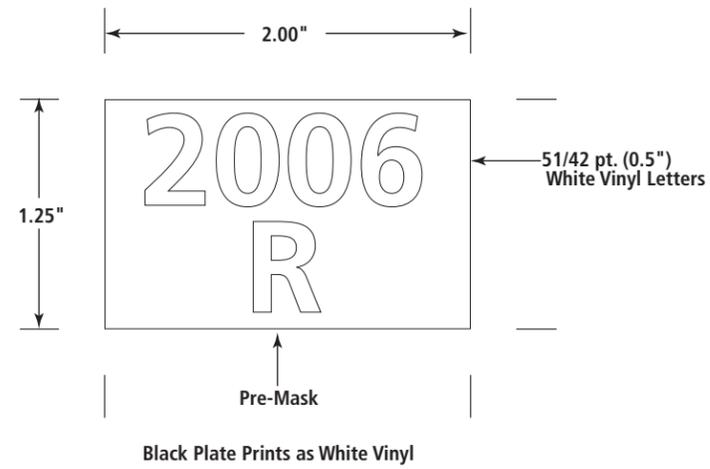


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SPECIFICATIONS:

Sign Size: 3.0" x 0.75"
 Type: Frutiger Bold 28 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (0.0625")
 Bleed: 1/16" (0.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Thermostat	
Sign No.: 1183HST	AAMPS No.: 32 322 00137
Sheet: na	Revision: A
Scale: Full	Date: 8/19/98
Approved:	



F R

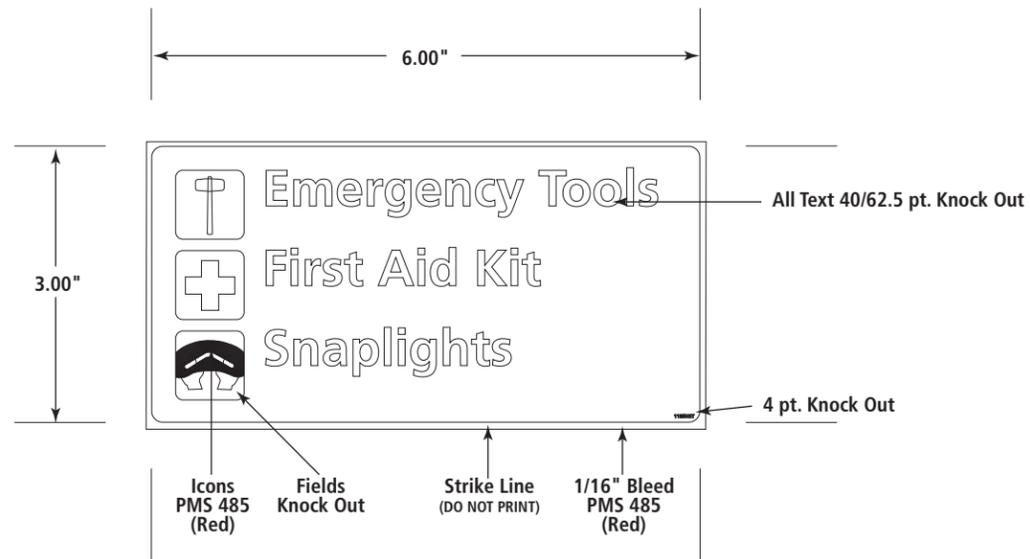
1 2 3 4 5
6 7 8 9 0

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SPECIFICATIONS:

ImageSize: 2.00" x 1.25" Premask
 Type: Frutiger Bold 51/42 pt. (0.5")
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: NA
 Corner Radius: NA
 Bleed: NA
 Material: White Vinyl, 3M 180-10 or Equivalent
 Finish: NA
 Adhesive: 3M 468 or Equal
 Application Tape: Premask

		For Application to Cars and Locomotives	
Standard Sign			
Title: Car Numbers (0 – 9, F & R)			
Sign No.:	1184HST	AAMPS No.:	32 322 00139
Sheet:	na	Revision:	A
		Date:	10/06/98
Scale:	Full	Approved:	

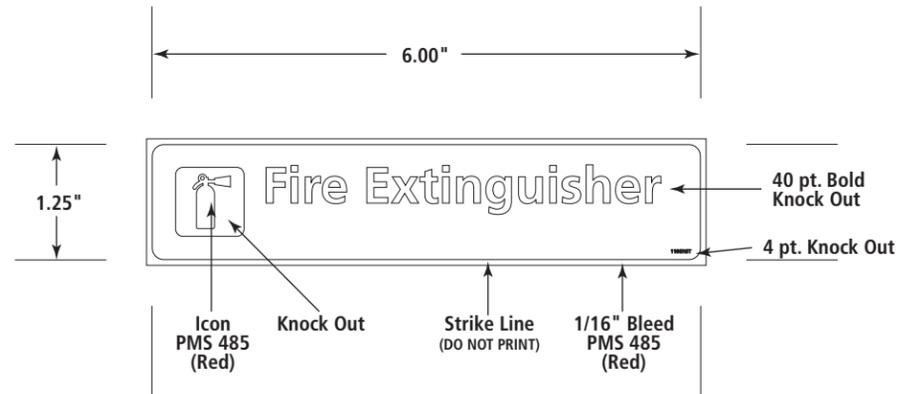


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SPECIFICATIONS:

Sign Size: 6.00" x 3.00"
 Type: Frutiger Bold 40/62.5, 4 pt.
 Text Color: White
 Icon Color: PMS 485 (Red)
 Background Color: PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Material: Polycarbonate, 10 mil
 Finish: 9700 Series Inks w/Clear Overprint
 Adhesive: 3M 468 or Equal
 Application Tape: Premask

 For Application to Cars and Locomotives	
Title: Emergency Equipment Box	
Sign No.: 1185HST	AAMPS No.: 32 322 00140
Sheet: na	Revision: B
	Date: 9/16/99
Scale: 1/2	Approved:

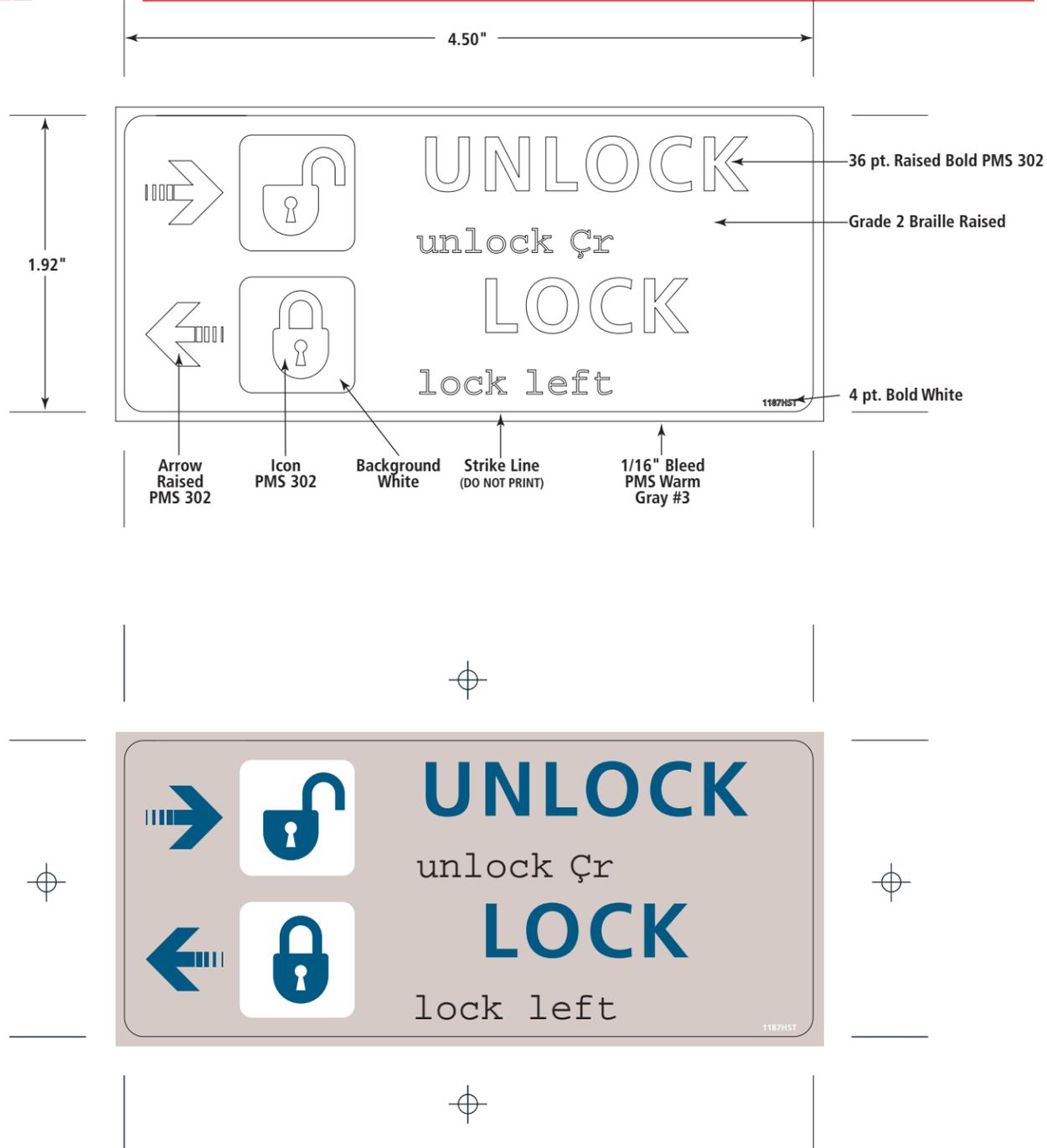


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SPECIFICATIONS:

Sign Size:	6.00" x 1.25"
Type:	Frutiger Bold 40/62.5, 4 pt.
Text Color:	Knock Out
Icon Color:	PMS 485 (Red)
Background Color:	PMS 485 (Red)
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	7 mil 3M 681-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

 For Application to Cars and Locomotives		
Title: Fire Extinguisher		
Sign No.:	AAMPS No.:	
1186HST	32 322 00141	
Sheet:	Revision:	Date:
na	A	8/20/98
Scale:	Approved:	
1/2		

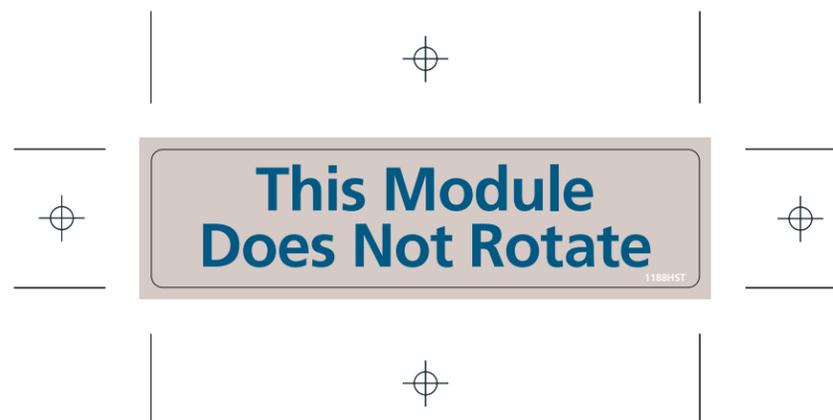
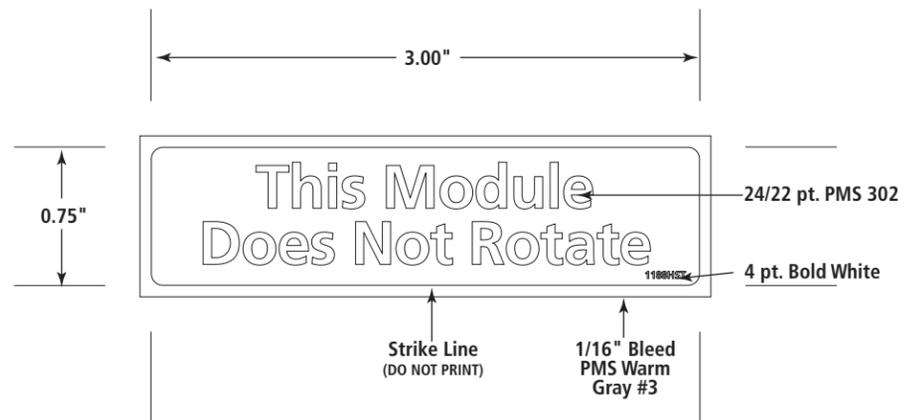


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SPECIFICATIONS:

Sign Size:	4.50" x 1.92"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray 3
Raised Features:	Lettering, Grade #2 Braille, Arrows
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives	
Title: Unlock/Lock (arrows)	
Sign No.: 1187HST	AAMPS No.: 32 322 00142
Sheet: na	Revision: B
Date: 9/25/99	
Scale: Full	Approved:

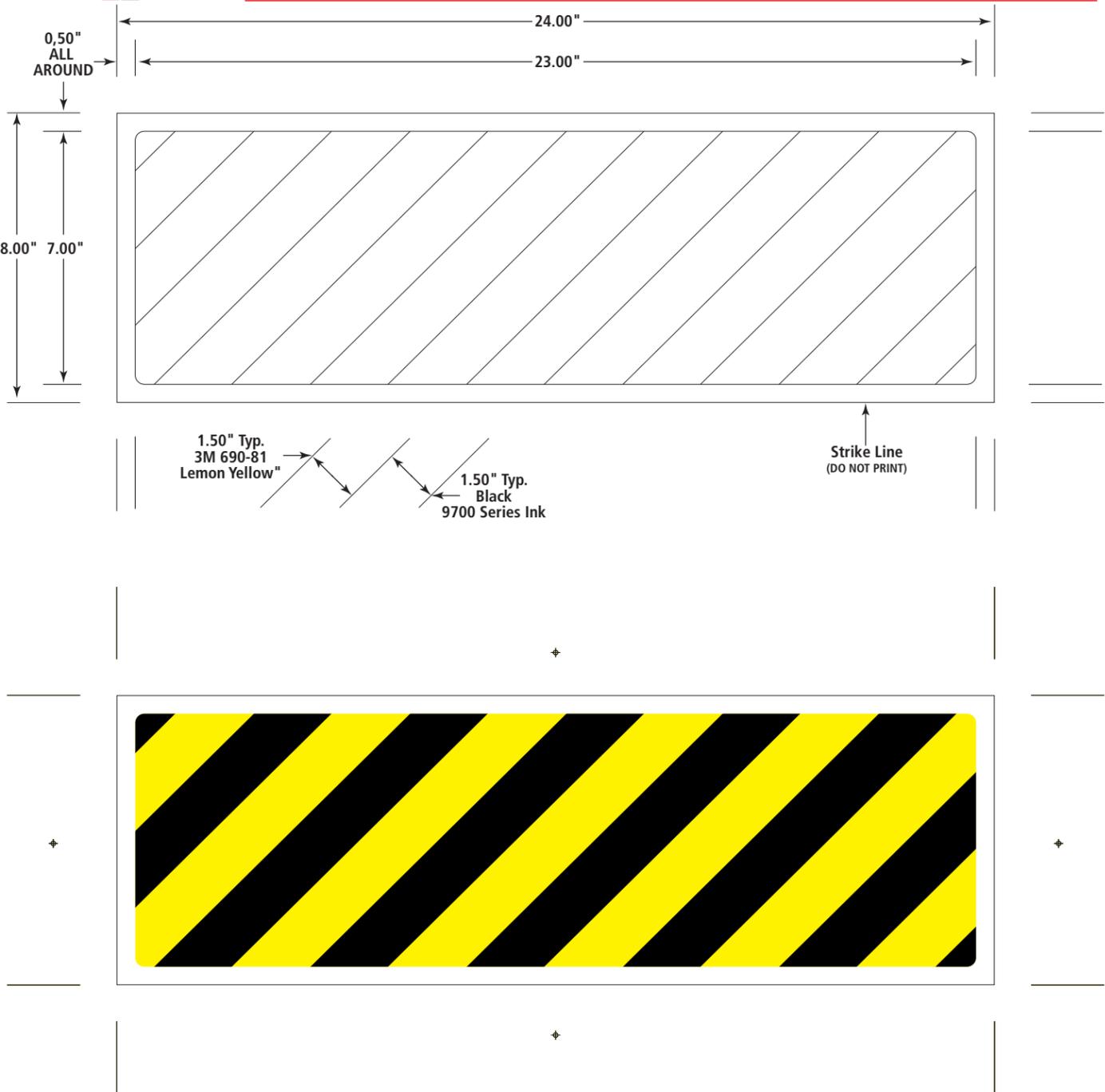


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold 24/22, 4 pt.
Text Color:	PMS 302
Icon Color:	NA
Background Color:	PMS Warm Gray 3
Raised Features:	NA
Corner Radius:	1/16" (.0625")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: This Module Does Not Rotate	
Sign No.: 1188HST	AAMPS No.: 32 322 00143
Sheet: na	Revision: A
Scale: Full	Date: 9/15/98
Approved:	

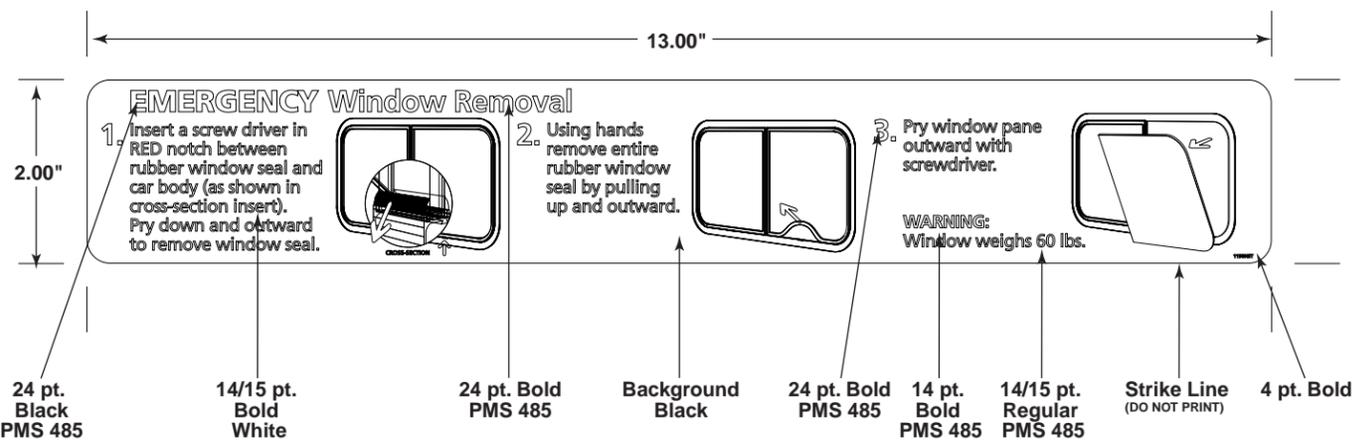


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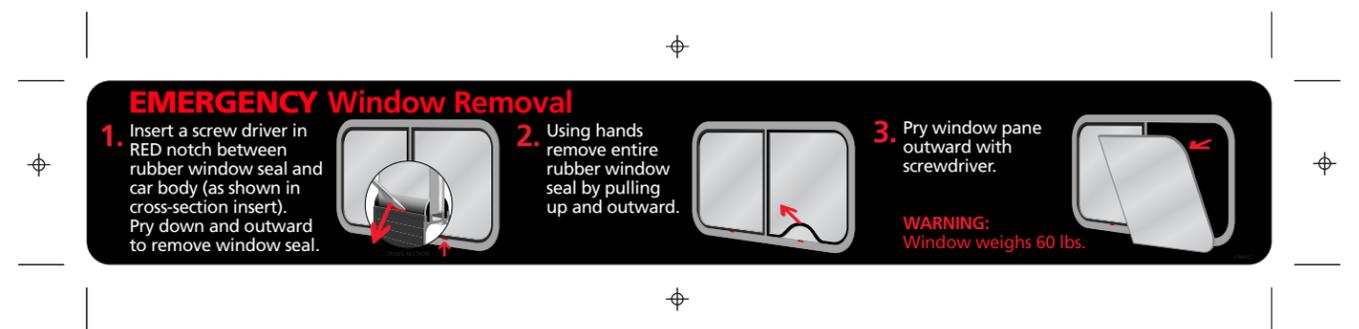
SPECIFICATIONS:

Sign Size:	23.00 x 7.00"
Type:	NA
Text Color:	NA
Icon Color:	NA
Background Color:	Reflective Yellow w/Black Stripes
Raised Features:	NA
Corner Radius:	1/4" (.25")
Bleed:	NA
Substrate:	3M 690-81 Lemon Yellow over Laminate Assembly with 3M ScotchCap 7735FL
Finish:	9700 Series Inks
Adhesive:	3M 468 or Equal
Application Tape:	Premask

		For Application to Cars and Locomotives	
Standard Sign			
Title: Bridge Plate Marking Strip			
Sign No.:	1189HST	AAMPS No.:	32 322 00144
Sheet:	na	Revision:	A
		Date:	8/24/98
Scale:	1/4	Approved:	



Acela Express ONLY

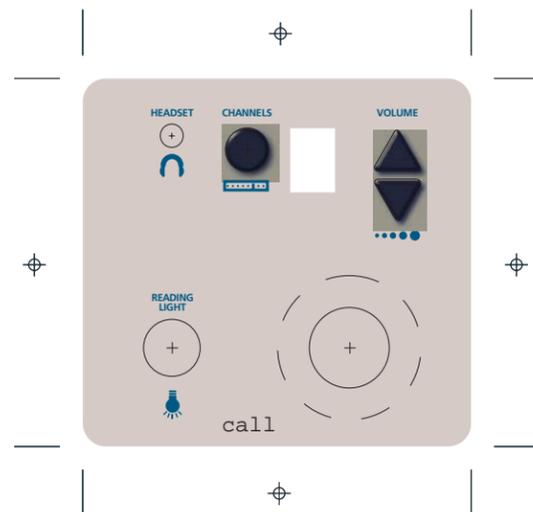
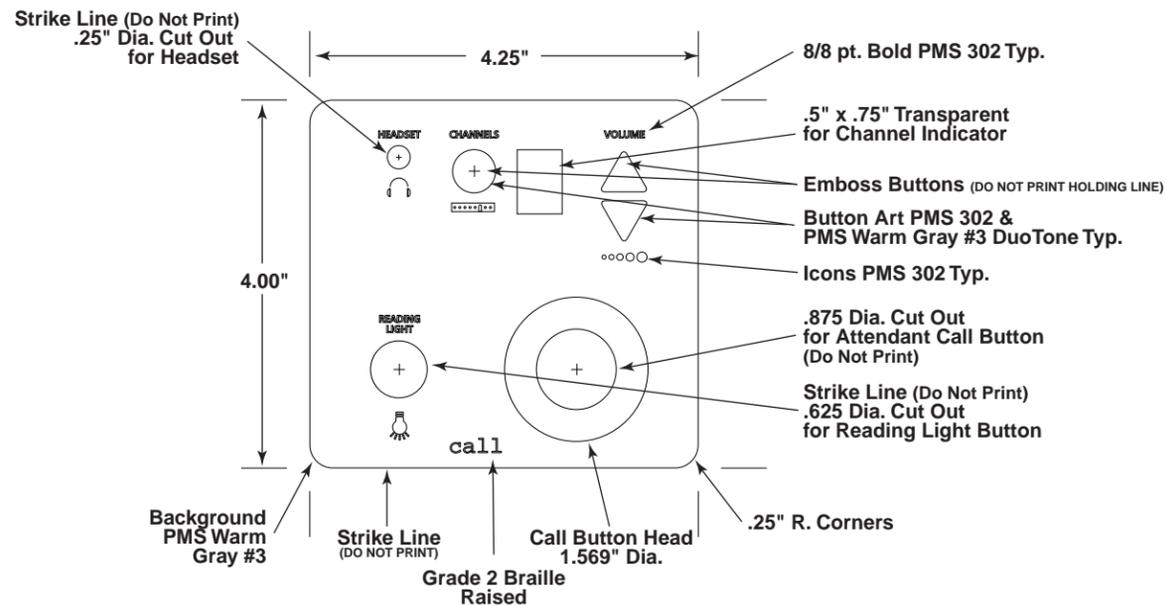


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SPECIFICATIONS:

ImageSize:	13.00" x 2.00"
Type:	Fruitger Black 24 pt., Bold 24, 14, 4pt., Regular 14/15 pt.
Text Color:	White and PMS 485
Art Color:	Black (Tints 85 lpi) and PMS 485
Background Color:	Black
Raised Features:	NA
Corner Radius:	1/4" (.25")
Bleed:	NA
Material:	3M 681-10 Reflective White
Finish:	9700 Series Inks w/Clear UV Overprint
Adhesive:	3M 468 or Equal
Application Tape:	Premask

For Application to Cars and Locomotives		
Standard Sign		
Title: Emergency Window Removal (Exterior)		
Sign No.:	AAMPS No.:	
1190HST	32 322 00145	
Sheet:	Revision:	Date:
na	B	4/7/99
Scale:	Approved:	
1/2		

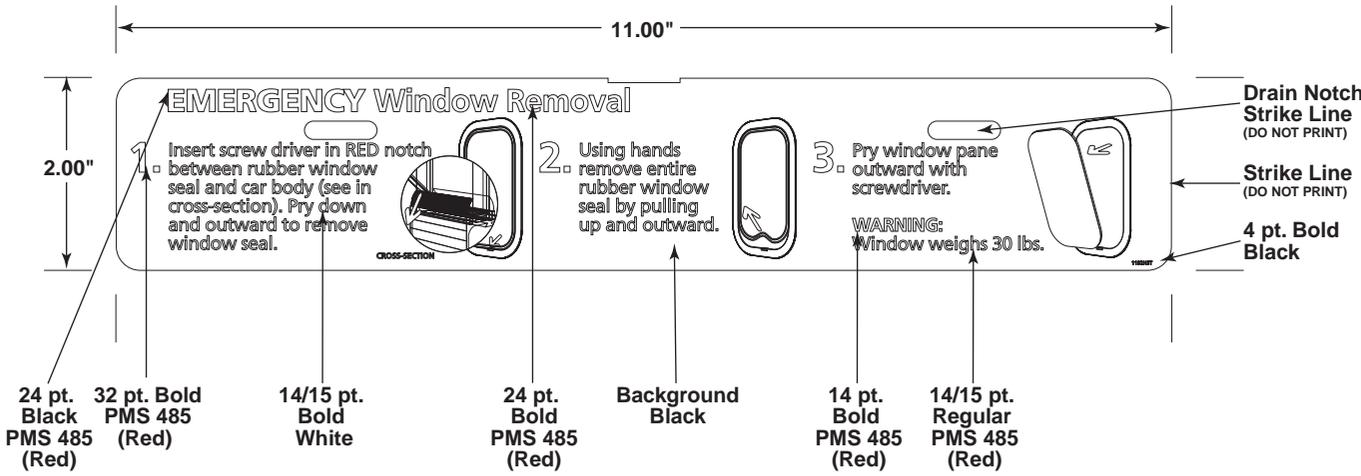


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SPECIFICATIONS:

Sign Size:	4.25" x 4.00"
Type:	Fruitger Bold 8/8 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Buttons, Grade 2 Braille
Corner Radius:	1/4" (.25")
Bleed:	NA
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives	
Title: ADA Tower Control Overlay	
Sign No.: 1191HST	AAMPS No.: 32 322 00146
Sheet: na	Revision: B
Scale: 1/2	Date: 8/26/99
Approved:	



Acela Express ONLY

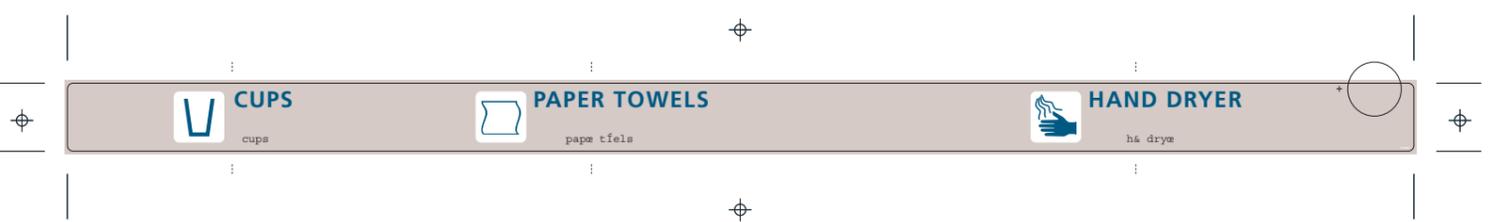
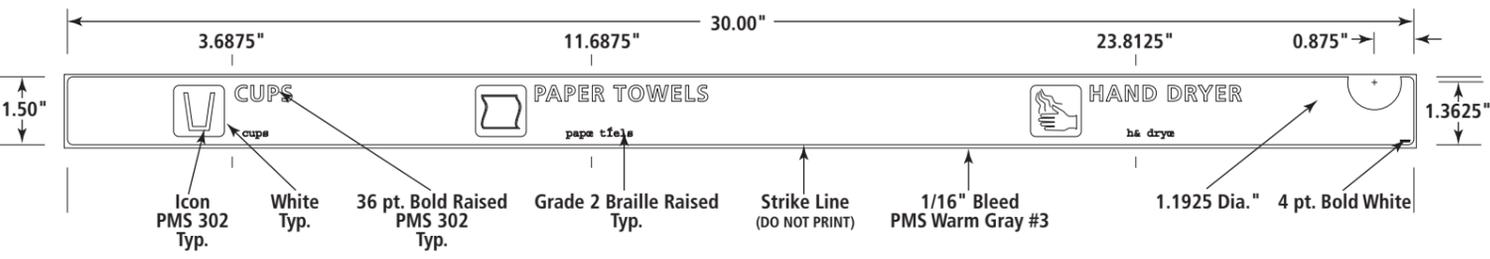


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SPECIFICATIONS:

Sign Size:	11.00" x 2.00"
Type:	Fruitger Black 24 pt., Bold 32, 14, 4pt., Regular 14/15 pt.
Text Color:	White and PMS 485 (Red)
Art Color:	Black (Tints 85 lpi) and PMS 485 (Red)
Background Color:	Black
Raised Features:	NA
Corner Radius:	1/4" (.25")
Bleed:	NA
Substrate:	7 mil 3M 681-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

		For Application to Cars and Locomotives
Standard Sign		
Title: Emergency Window Removal (Exterior)		
Sign No.:	1192HST	AAMPS No.: 32 322 00147
Sheet:	na	Revision: B Date: 8/9/99
Scale:	1/2	Approved:

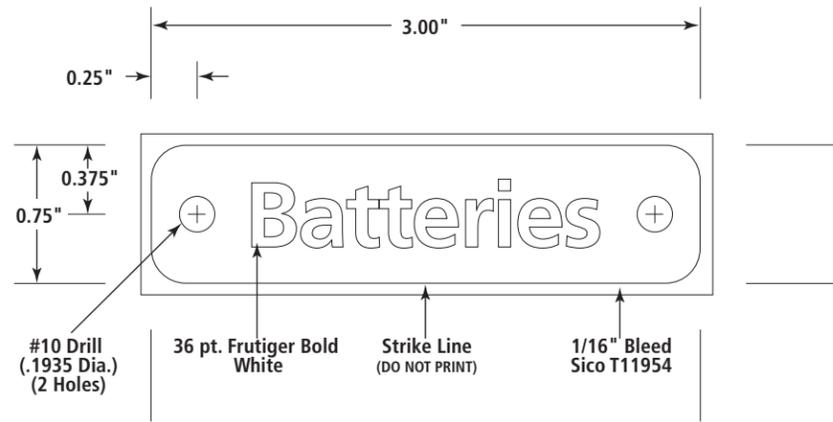


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SPECIFICATIONS:

Sign Size:	29.875 x 1.5"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives		
Title: <h3 style="text-align: center;">Cups, Paper Towel, Hand Dryer</h3>		
Sign No.:	AAMPS No.:	
1193HST	32 322 00148	
Sheet:	Revision:	Date:
na	B	9/10/99
Scale:	Approved:	
1/4		



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

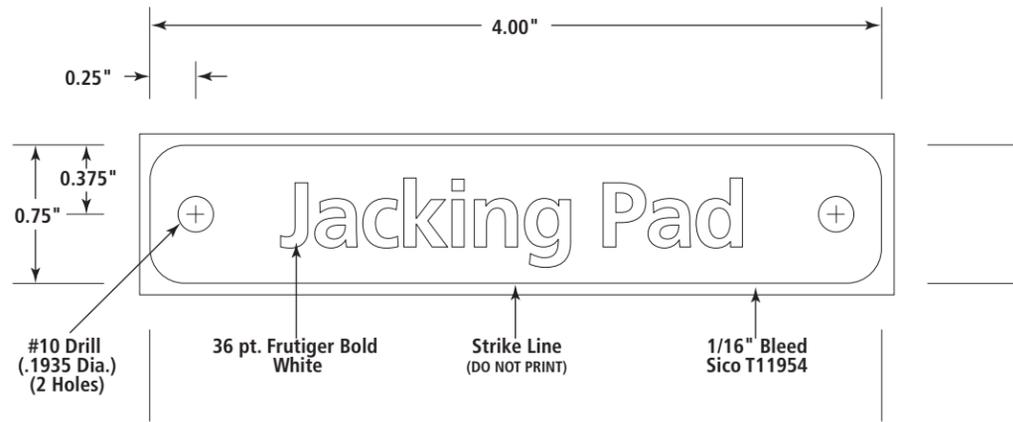


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SPECIFICATIONS:

Sign Size:	3.00" x 0.75"
Type:	Frutiger Bold, 36 pt.
Text Color:	White
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" – 0.05"
Corner Radius:	3/16" (.1875")
Bleed:	1/16" (.0625")
Substrate:	0.09" Stainless Steel 304
Finish:	Paint to Match Sico T11954 Full Gloss (Dark Gray)
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Batteries	
Sign No.: 1194HST	AAMPS No.: 32 322 00149
Sheet: na	Revision: A
Scale: Full	Date: 9/08/98
Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

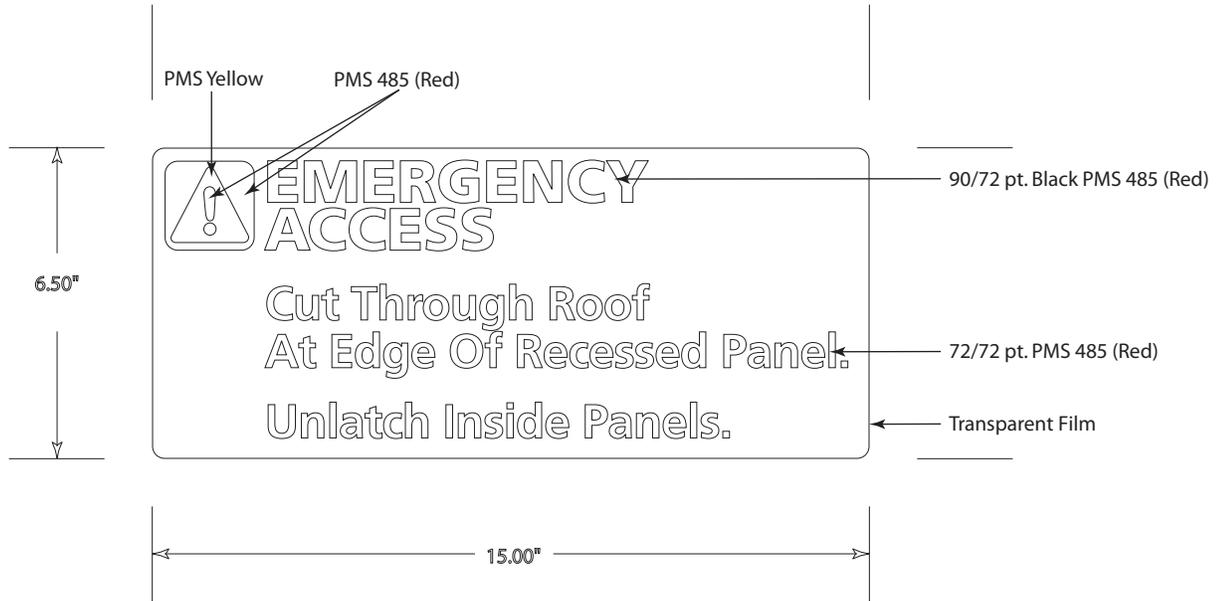


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SPECIFICATIONS:

Sign Size: 4.00" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Jacking Pad	
Sign No.: 1195HST	AAMPS No.: 32 322 00150
Sheet: na	Revision: A
	Date: 9/08/98
Scale: Full	Approved:



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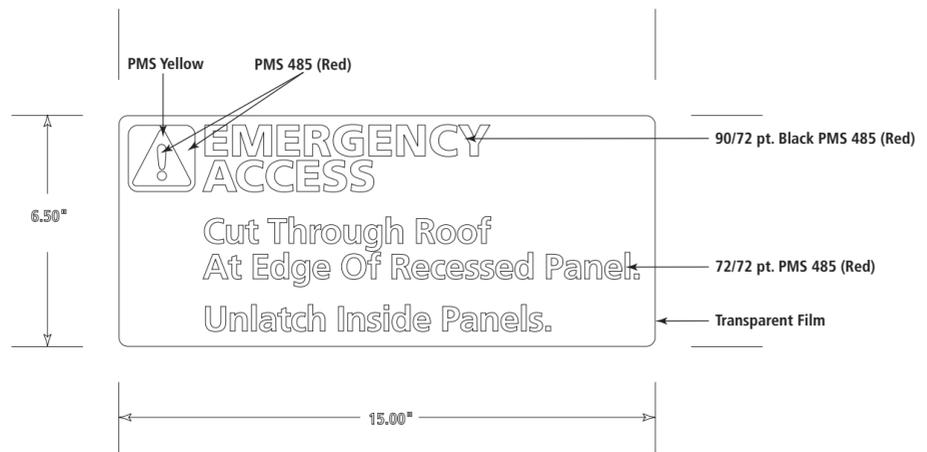
SPECIFICATIONS:

Sign Size:	15.00" x 6.50"
Type:	Frutiger Black 90/72 pt., Bolds 72/72 pt.
Text Color:	PMS 485
Icon Color:	PMS Yellow, PMS 485 (Red)
Background Color:	Transparent Film
Raised Features:	NA
Corner Radius:	1/4" (.25")
Bleed:	NA
Substrate:	3M 180-114 Scotchcal Transparent Film
Inks:	Match PMS with 3M 9700 Series Opaque Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

Amtrak® 
Standard Sign

For Application to Cars and Locomotives

Title: Emergency Access/Cut Through Here...		
Sign No.:	AAMPS No.:	
1196HST	32 322 00151	
Sheet:	Revision:	Date:
na	A	9/10/98
Scale:	Approved:	
1/4		



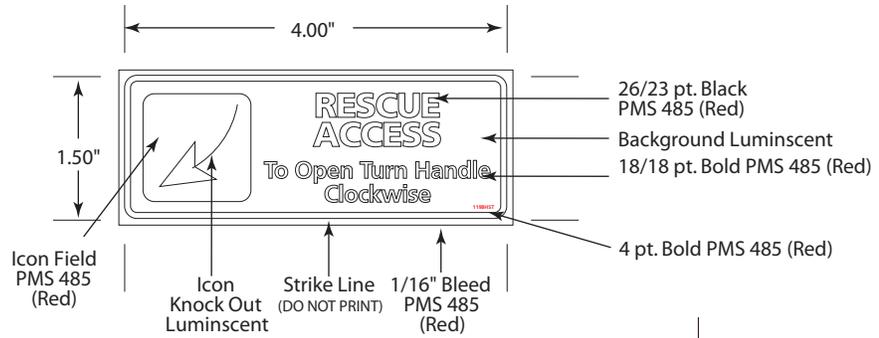
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SPECIFICATIONS:

Sign Size: 15.00" x 6.50"
 Type: Frutiger Black 90/72 pt., Bolds 72/72 pt.
 Text Color: PMS 485
 Icon Color: PMS Yellow, PMS 485 (Red)
 Background Color: Transparent Film
 Raised Features: NA
 Corner Radius: 1/4" (.25")
 Bleed: NA
 Substrate: 3M 180-114 Scotchcal Transparent Film
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

 For Application to Cars and Locomotives	
Title: Emergency Access/Cut Through Here...	
Sign No.: 1196HST	AAMPS No.: 32 322 00151
Sheet: na	Revision: A Date: 9/10/98
Scale: 1/4	Approved:

Amtrak® High Speed Trainset On-Board Signage Guidelines



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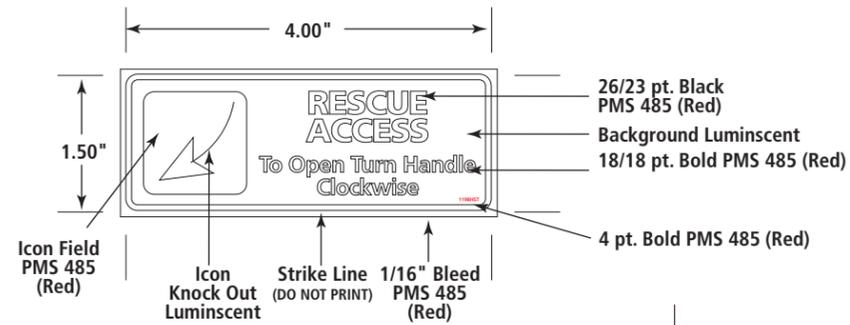
SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black 26/23, Bold 18/18, 4 pt.
 Text Color: PMS 485
 Icon Color: PMS 485
 Background Color: Luminscent
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: 3M 468
 Application Tape: Premask

Amtrak®
Standard Sign

For Application to Cars and Locomotives

Title: Rescue Access (Locomotive & Power Car)		
Sign No.:	AAMPS No.:	
1197HST	32 322 00152	
Sheet:	Revision:	Date:
na	A	10/06/98
Scale:	Approved:	
Full		



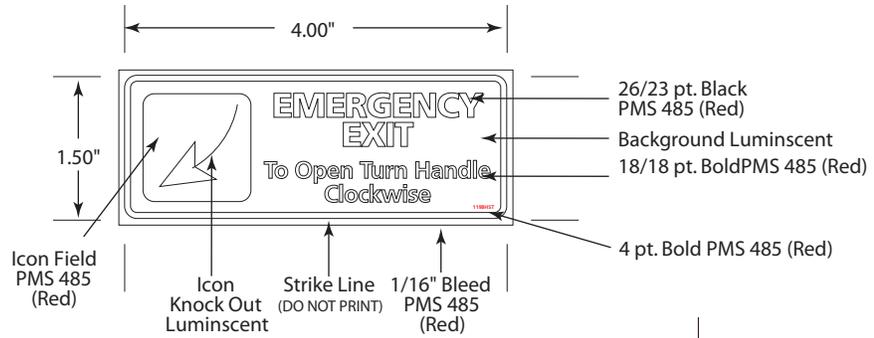
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SPECIFICATIONS:

Sign Size:	4.00" x 1.50"
Type:	Frutiger Black 26/23, Bold 18/18, 4 pt.
Text Color:	PMS 485
Icon Color:	PMS 485
Background Color:	Luminescent
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	3M 468
Application Tape:	Premask

 For Application to Cars and Locomotives		
Title: Rescue Access (Locomotive & Power Car)		
Sign No.:	AAMPS No.:	
1197HST	32 322 00152	
Sheet:	Revision:	Date:
na	A	10/06/98
Scale:	Approved:	
Full		

Amtrak® High Speed Trainset On-Board Signage Guidelines



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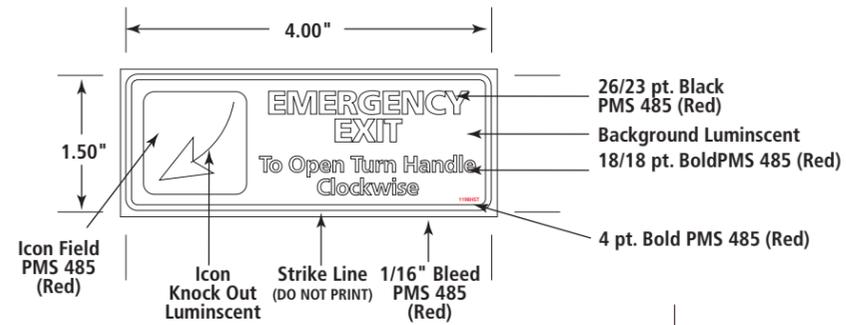
SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black 26/23, Bold 18/18, 4 pt.
 Text Color: PMS 485 (Red)
 Icon Color: PMS 485 (Red)
 Background Color: Luminscent
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: 3M 468
 Application Tape: Premask

Amtrak®
Standard Sign

For Application to Cars and Locomotives

Title: Emergency Exit (Locomotive Only)		
Sign No.:	AAMPS No.:	
1198HST	32 322 00153	
Sheet:	Revision:	Date:
na	A	10/06/98
Scale:	Approved:	
Full		

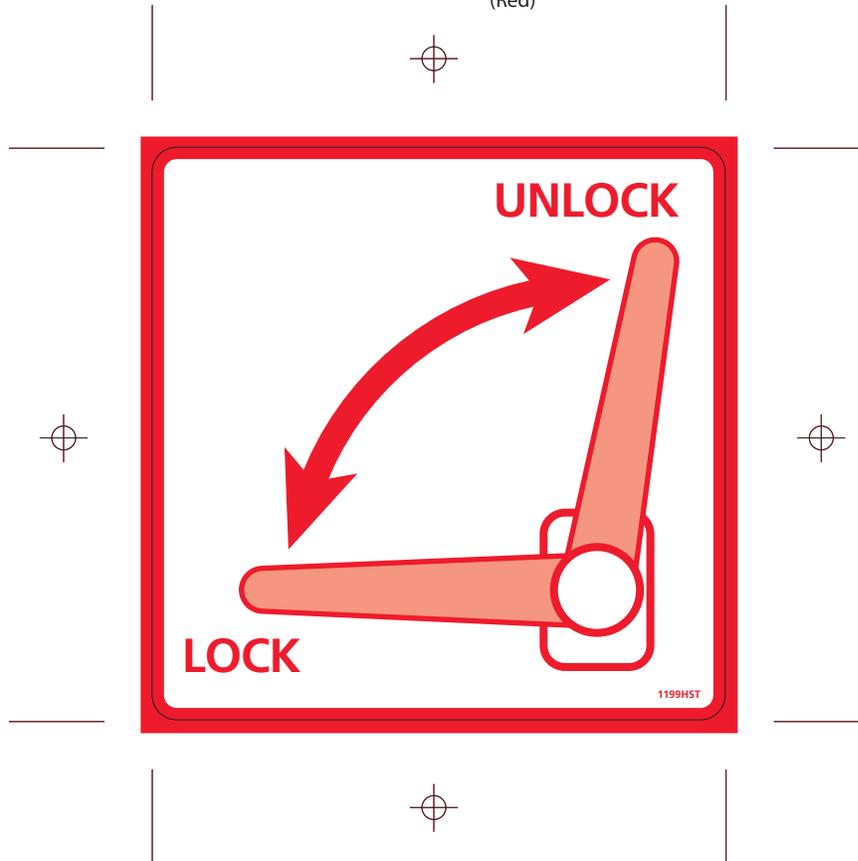
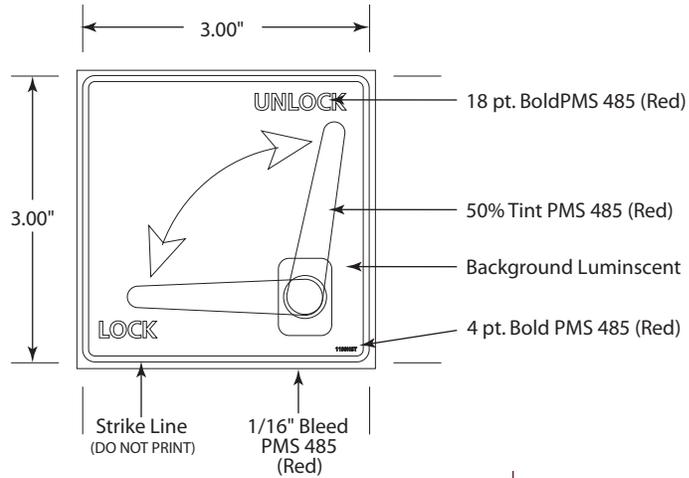


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black 26/23, Bold 18/18, 4 pt.
 Text Color: PMS 485 (Red)
 Icon Color: PMS 485 (Red)
 Background Color: Luminescent
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: 3M 468
 Application Tape: Premask

 For Application to Cars and Locomotives		
Title: Emergency Exit (Locomotive Only)		
Sign No.:	AAMPS No.:	
1198HST	32 322 00153	
Sheet:	Revision:	Date:
na	A	10/06/98
Scale:	Approved:	
Full		



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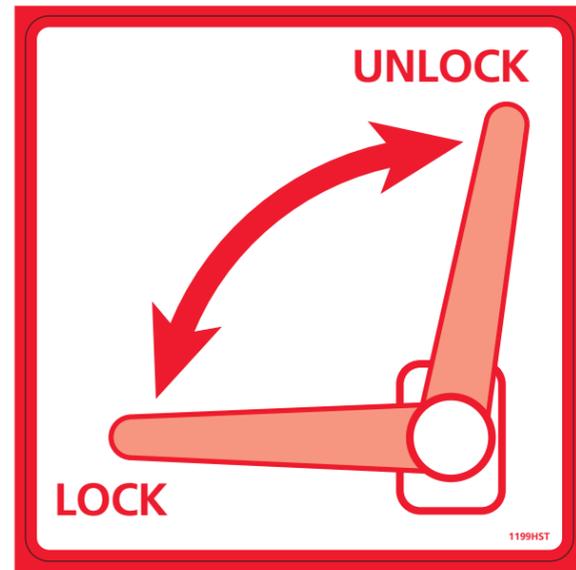
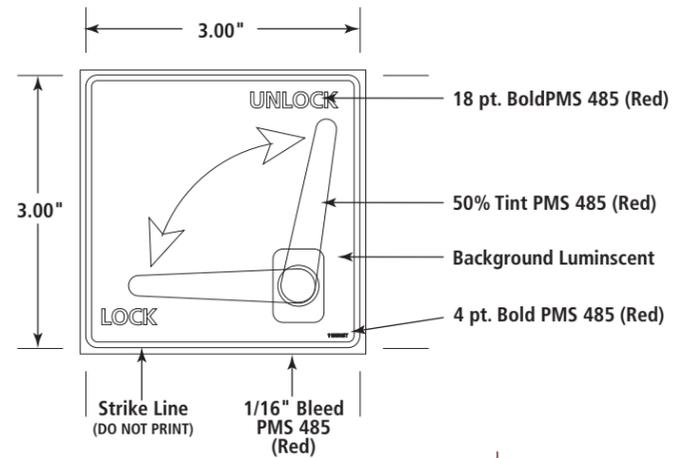
SPECIFICATIONS:

- Sign Size: 3.00" x 3.00"
- Type: Frutiger Bold 18, 4 pt.
- Text Color: PMS 485 (Red)
- Icon Color: PMS 485 (Red)
- Background Color: Luminescent
- Raised Features: NA
- Corner Radius: 1/8" (.125")
- Bleed: 1/16" (.0625")
- Substrate: 15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
- Inks: Match PMS with 3M 9700 Series Translucent Inks
- Finish: 3M 9730 Low Gloss Clear Overprint
- Adhesive: 3M 468
- Application Tape: Premask



For Application to Cars and Locomotives

Title: Lock/Unlock		
Sign No.:	AAMPS No.:	
1199HST	32 322 00154	
Sheet:	Revision:	Date:
na	A	9/10/98
Scale:	Approved:	
Full		

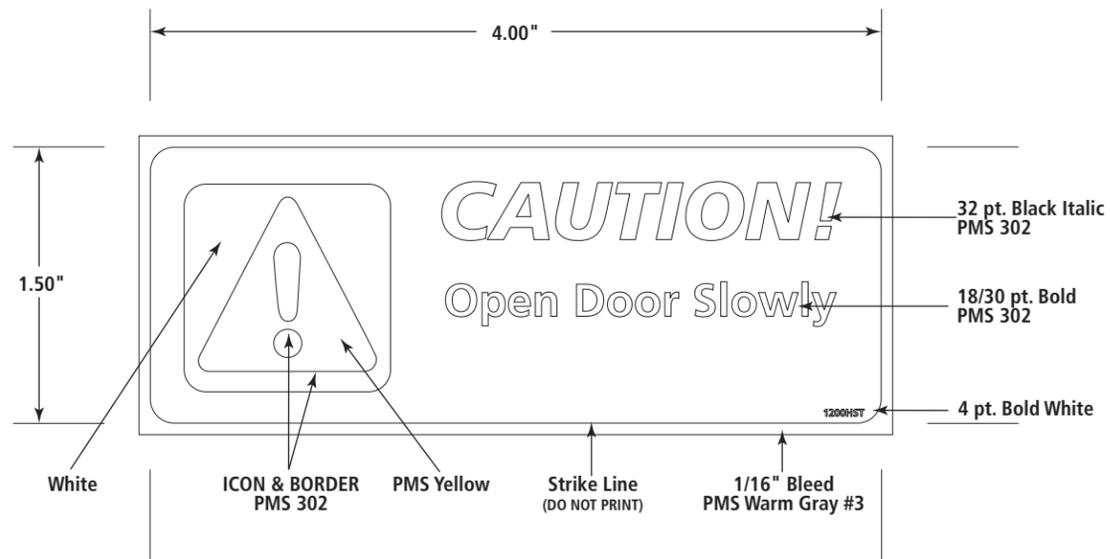


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SPECIFICATIONS:

Sign Size: 3.00" x 3.00"
 Type: Frutiger Bold 18, 4 pt.
 Text Color: PMS 485 (Red)
 Icon Color: PMS 485 (Red)
 Background Color: Luminescent
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 15 mil Polycarbonate, Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent Laminate
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: 3M 468
 Application Tape: Premask

 For Application to Cars and Locomotives	
Title: Lock/Unlock	
Sign No.: 1199HST	AAMPS No.: 32 322 00154
Sheet: na	Revision: A
Date: 9/10/98	
Scale: Full	Approved:



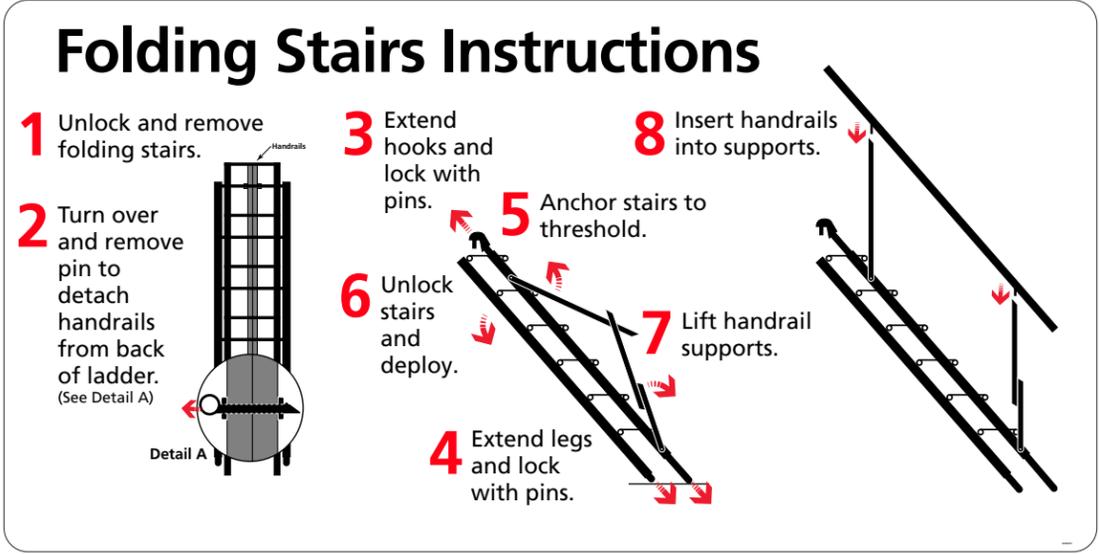
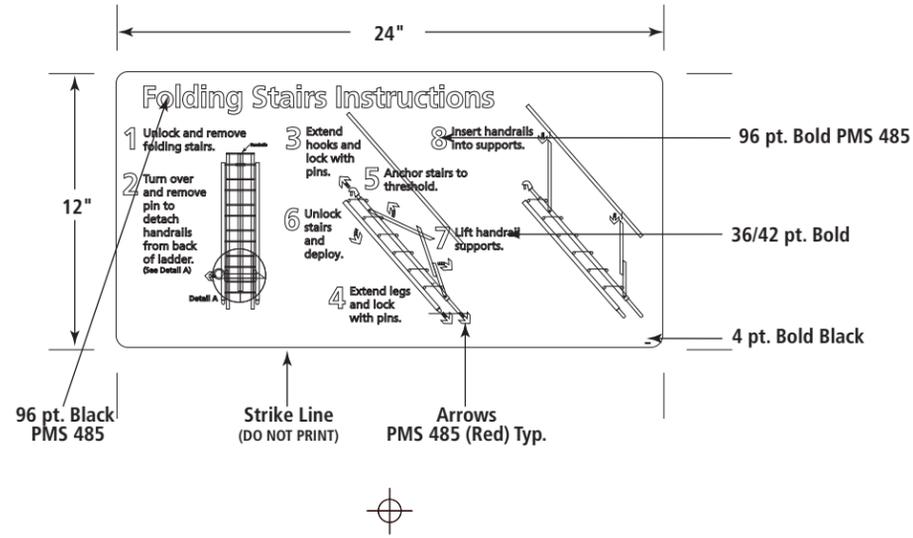
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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Black Italic 32 pt., Bold 18/30, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS Yellow
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: Caution! Open Door Slowly	
Sign No.: 1200HST	AAMPS No.: 32 322 00155
Sheet: na	Revision: A
Date: 9/16/98	
Scale: Full	Approved:

Acela Express ONLY

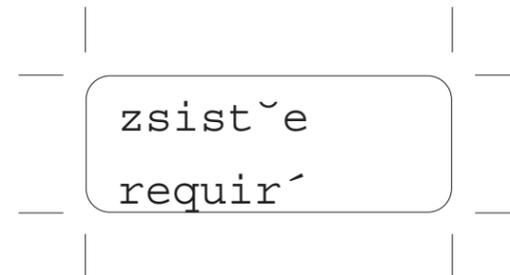
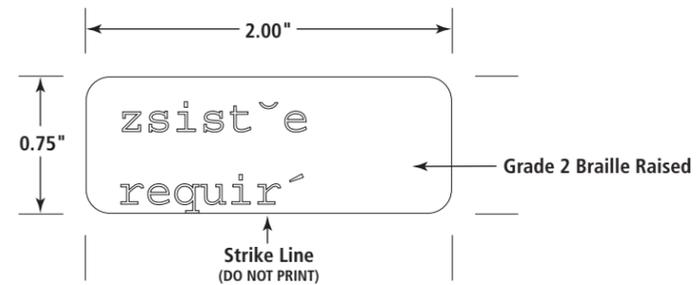


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SPECIFICATIONS:

Sign Size:	4.00" x 1.50"
Type:	Frutiger Bold 96, 36/42, 24, 4 pt.
Text Color:	Black
Art Color:	PMS485 and Black
Background Color:	White Reflective
Raised Features:	NA
Corner Radius:	1/2" (.5")
Bleed:	NA
Substrate:	7 mil 3M 680-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Opaque Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	SCPM-3

For Application to Cars and Locomotives		
Title: Acela Stepladder Instructions		
Sign No.:	AAMPS No.:	
1201HST	32 322 00156	
Sheet:	Revision:	Date:
na	D	9/3/99
Scale:	Approved:	
1/4		

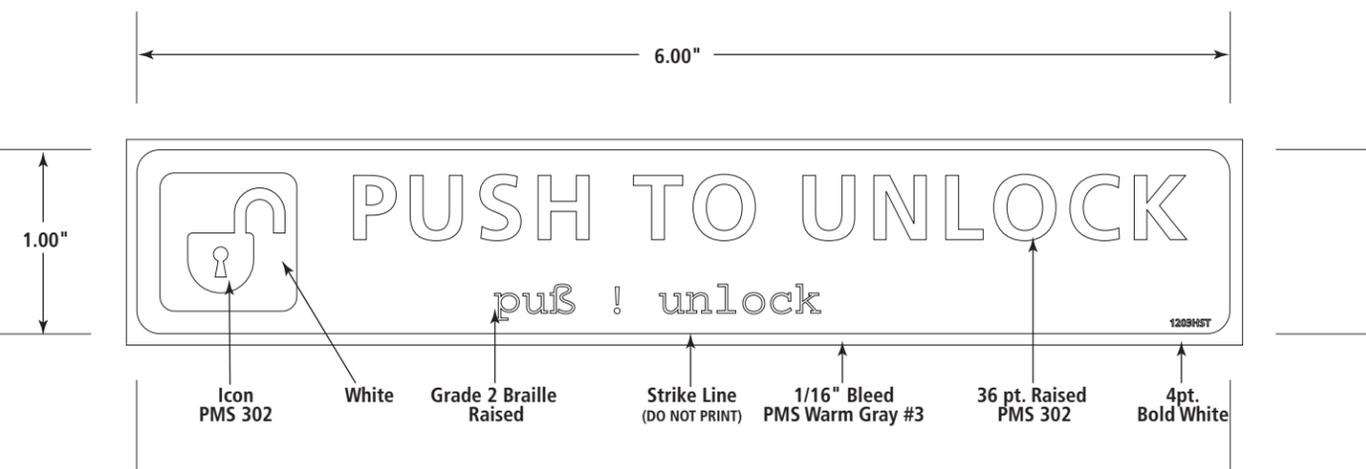


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SPECIFICATIONS:

Sign Size: 2.00" x 0.75"
 Type: NA
 Text Color: NA
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: NA
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal
 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Assistance Required (Braille)			
Sign No.:	Amms No.:		
1202HST	32 322 00157		
Sheet:	Revision:	Date:	
na	A	9/24/98	
Scale:	Approved:		
Full			

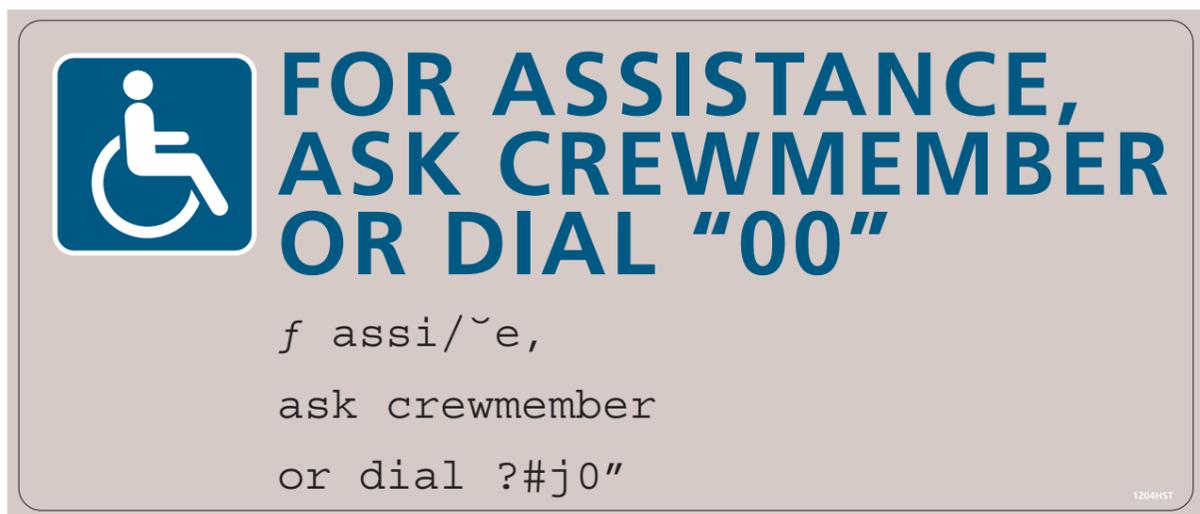
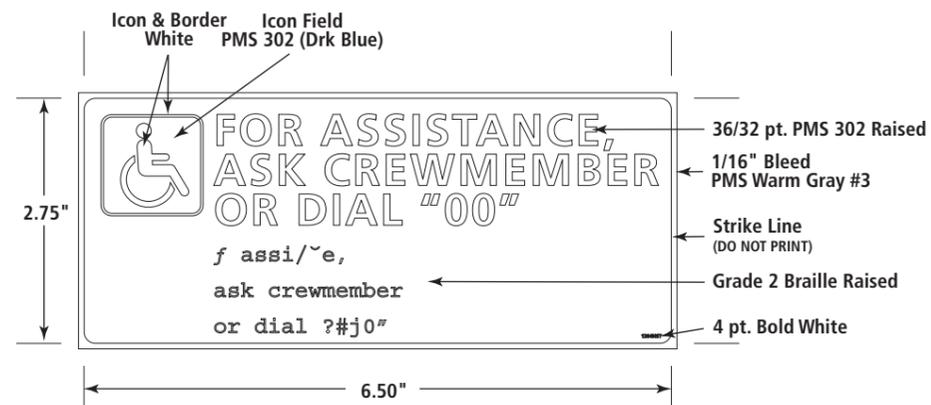


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SPECIFICATIONS:

Sign Size:	6.00" x 1.00"
Type:	Frutiger Bold 36 pt., 4 pt.
Text Color:	PMS 302
Icon Color:	PMS Yellow, PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: Push To Unlock		
Sign No.:	AAMPS No.:	
1203HST	32 322 00158	
Sheet:	Revision:	Date:
na	A	9/24/98
Scale:	Approved:	
Full		

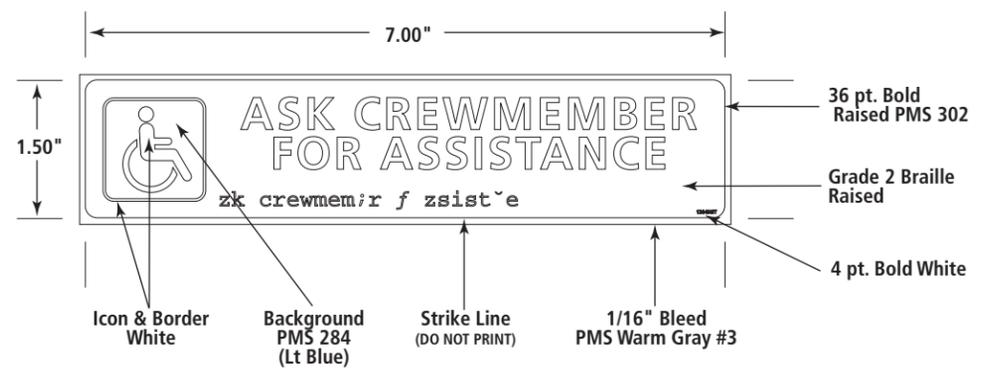


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SPECIFICATIONS:

Sign Size: 6.50" x 2.75"
Type: Frutiger Bold 36/32, 4 pt.
Text Color: PMS 302
Icon Color: PMS 302,
Background Color: PMS Warm Gray #3
Raised Features: Lettering, Grade 2 Braille
Corner Radius: 1/8" (.125")
Bleed: 1/16" (.0625")
Substrate: 10 mil PVF/PC Velvet/Matte
Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
Finish: NA
Adhesive: 3M 468
Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign		Title: Railfone Instructions	
Sign No.:	1204HST	AAMPS No.:	32 322 00159
Sheet:	na	Revision:	A
		Date:	4/15/99
Scale:	Full	Approved:	

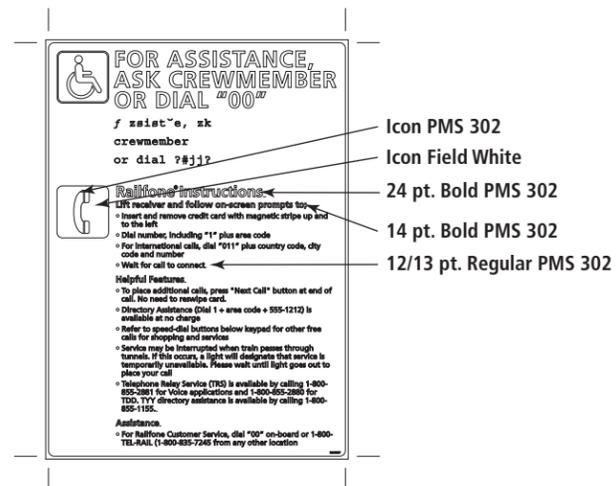
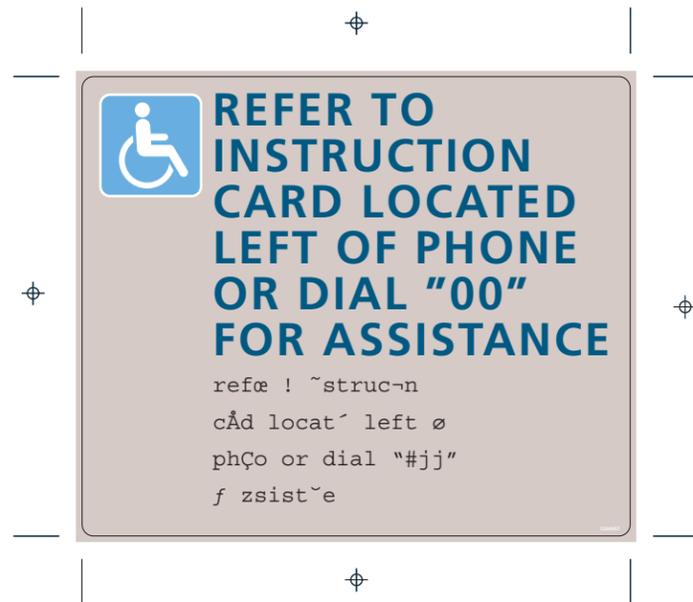
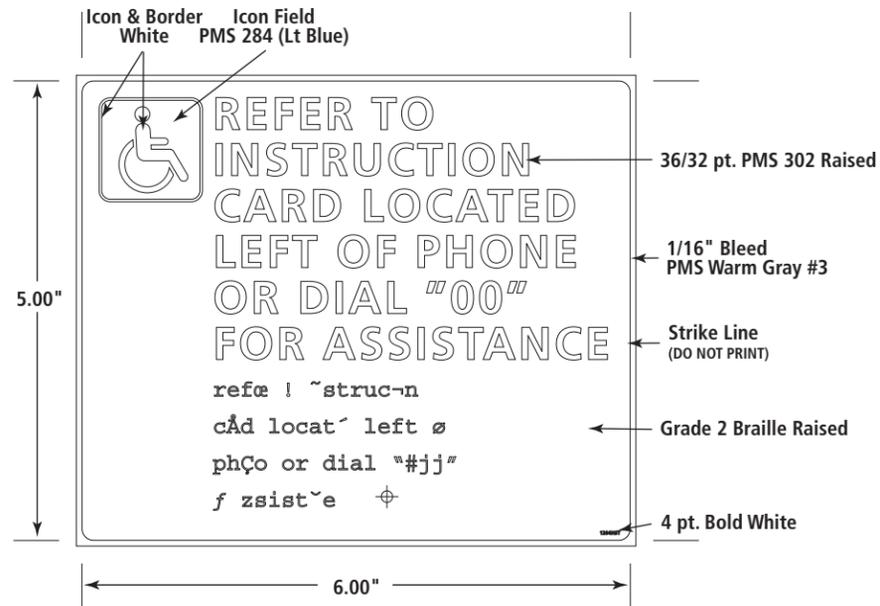


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SPECIFICATIONS:

Sign Size:	7.00" x 1.50"
Type:	Frutiger Bold 36, 4 pt.
Text Color:	PMS 302
Icon Color:	White, PMS 284 (Lt Blue)
Background Color:	PMS Warm Gray #3
Raised Features:	Text, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

For Application to Cars and Locomotives	
Title: Ask Crewmember For Assistance	
Sign No.: 1204HST	AAMPS No.: 32 322 00159
Sheet: na	Revision: A
Scale: 1/2	Date: 12/08/98
Approved:	

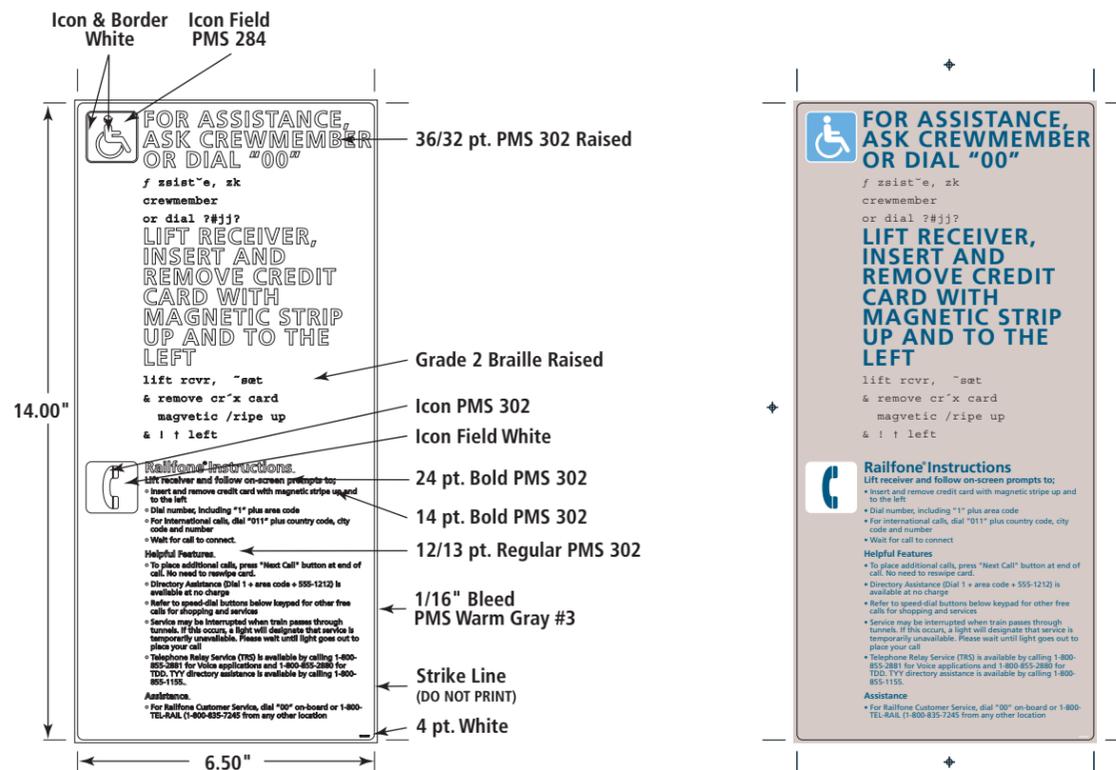


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SPECIFICATIONS:

Sign Size: 5.00" x 6.00"
 Type: Frutiger Bold 36/32, 4 pt.
 Text Color: PMS 302
 Icon Color: PMS 302, PMS 284 (Lt Blue), White
 Background Color: PMS Warm Gray #3
 Raised Features: Lettering, Grade 2 Braille
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil PVF/PC Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

For Application to Cars and Locomotives	
Title: RailFone Instructions	
Sign No.: 1204HST	AAMPS No.: 32 322 00159
Sheet: na	Revision: A
Scale: 1/2	Date: 12/08/98
Approved:	

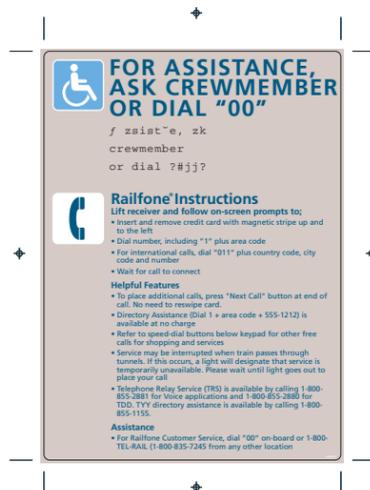
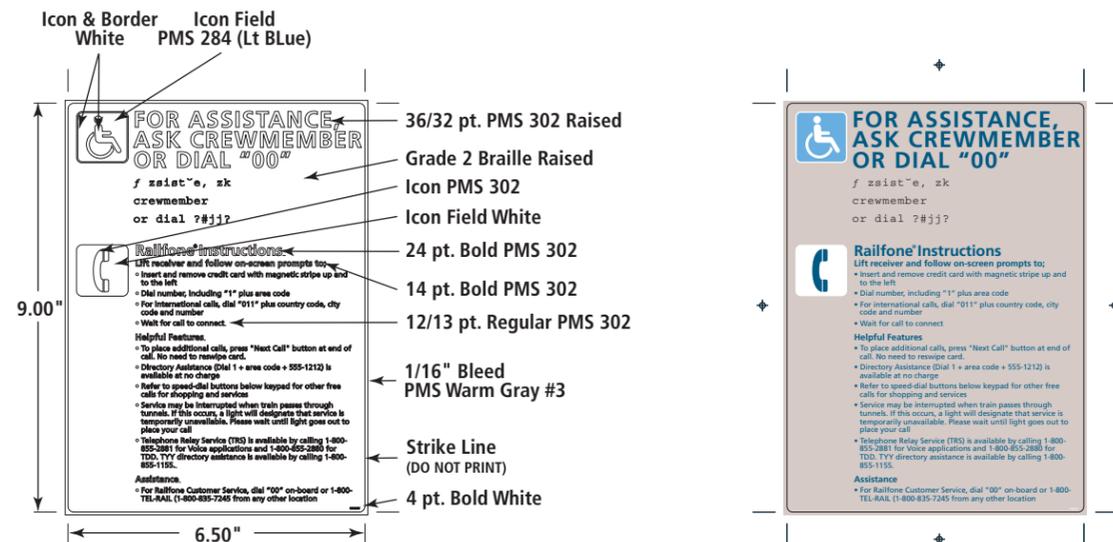


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SPECIFICATIONS:

Sign Size:	6.50" x 14.00"
Type:	Frutiger Bold 36/32 24, 14, 4 pt. Regular 12/13 pt.
Text Color:	PMS 302
Icon Color:	PMS 302, PMS 284, White
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: <h3>Railphone Instructions</h3>		
Sign No.:	AAMPS No.:	
1204HST	32 322 00159	
Sheet:	Revision:	Date:
na	A	12/08/98
Scale:	Approved:	
1/4		

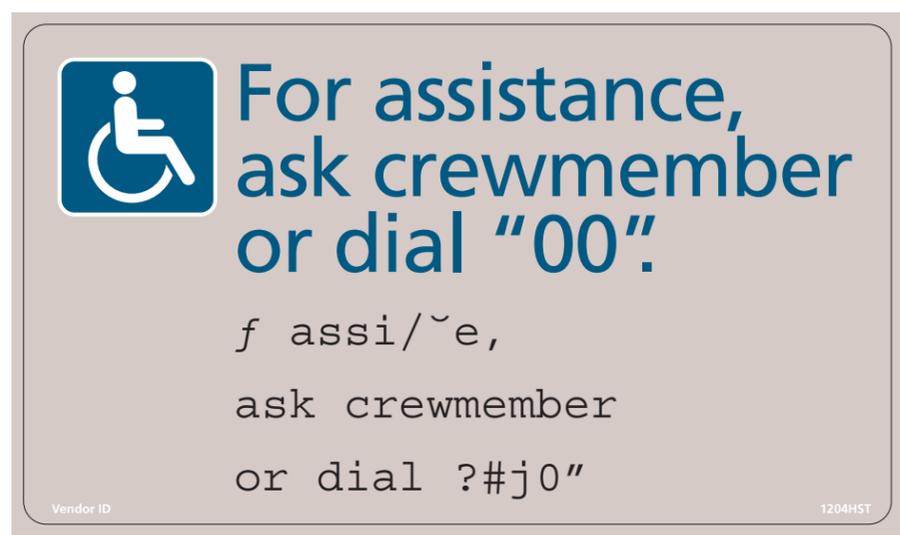
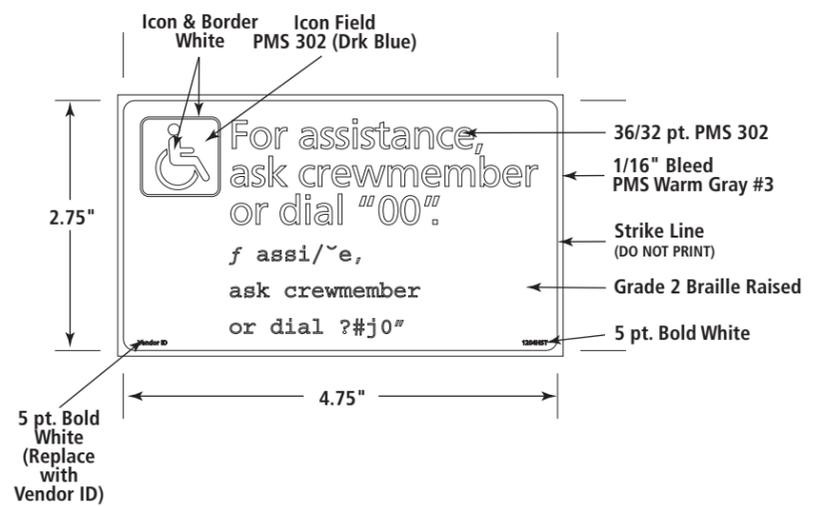


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SPECIFICATIONS:

Sign Size:	6.50" x 9.00"
Type:	Frutiger Bold 36/32 24, 14, 4 pt. Regular 12/13 pt.
Text Color:	PMS 302
Icon Color:	PMS 302, PMS 284 (Lt Blue), White
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Title: Railfone Instructions	
Sign No.: 1204HST	AAMPS No.: 32 322 00159
Sheet: na	Revision: A
Scale: 1/4	Date: 12/08/98
Approved:	

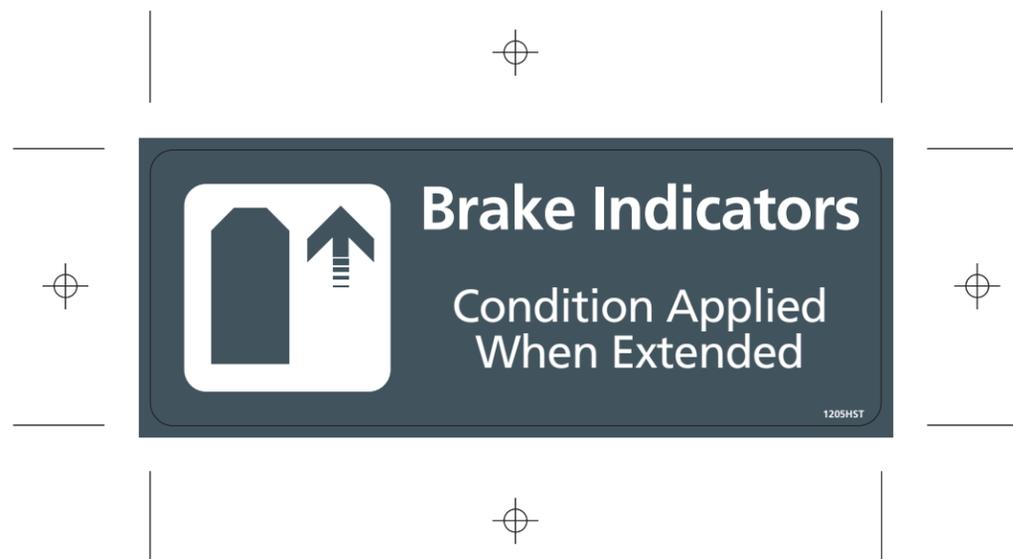
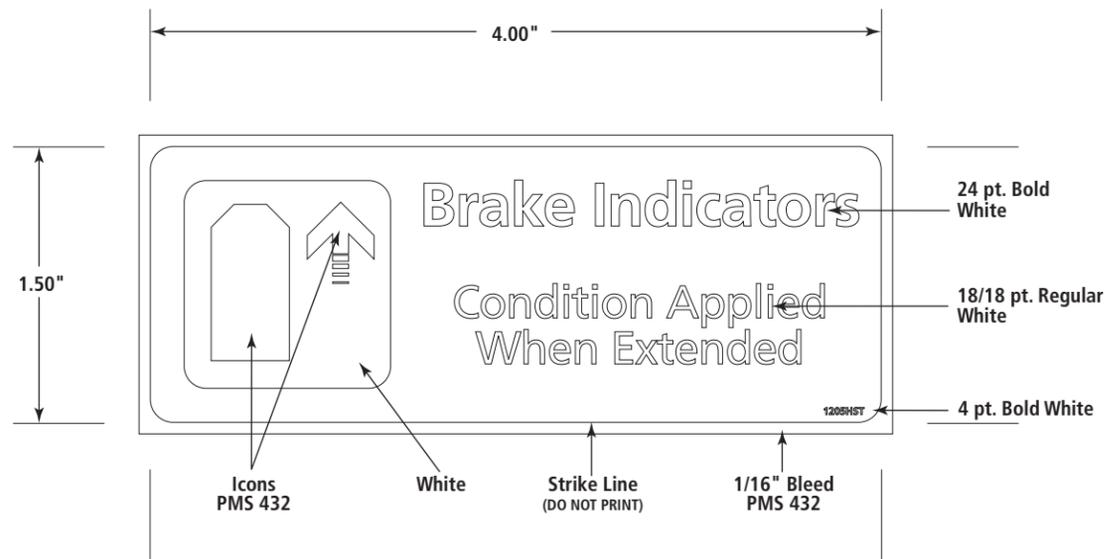


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SPECIFICATIONS:

Sign Size:	6.50" x 2.75"
Type:	Frutiger Bold 32/30, 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302,
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

		For Application to Cars and Locomotives
Title: Railfone Instructions		
Sign No.:	AAMPS No.:	
1204HST	32 322 00159	
Sheet:	Revision:	Date:
na	B	11/13/2000
Scale:	Approved:	
Full		

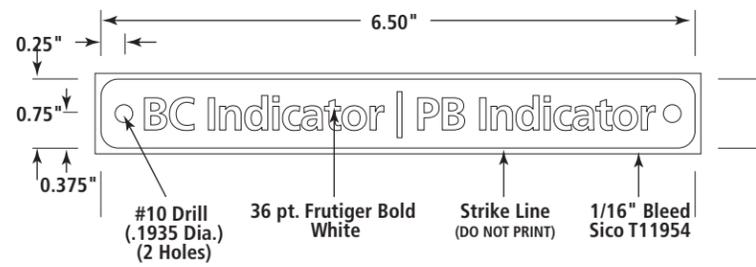


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SPECIFICATIONS:

Sign Size: 4.00" x 1.50"
 Type: Frutiger Bold 24, 4 pt., Regular 18/18 pt.
 Text Color: White
 Icon Color: Match PMS 432
 Background Color: Match PMS 432
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil 3M 181-10 Controltac
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Application Tape: SCPM-3

 For Application to Cars and Locomotives	
Title: Brakes Indicators/Condition Applied...	
Sign No.: 1205HST	AAMPS No.: 32 322 00160
Sheet: na	Revision: A
Date: 3/10/99	
Scale: Full	Approved:



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

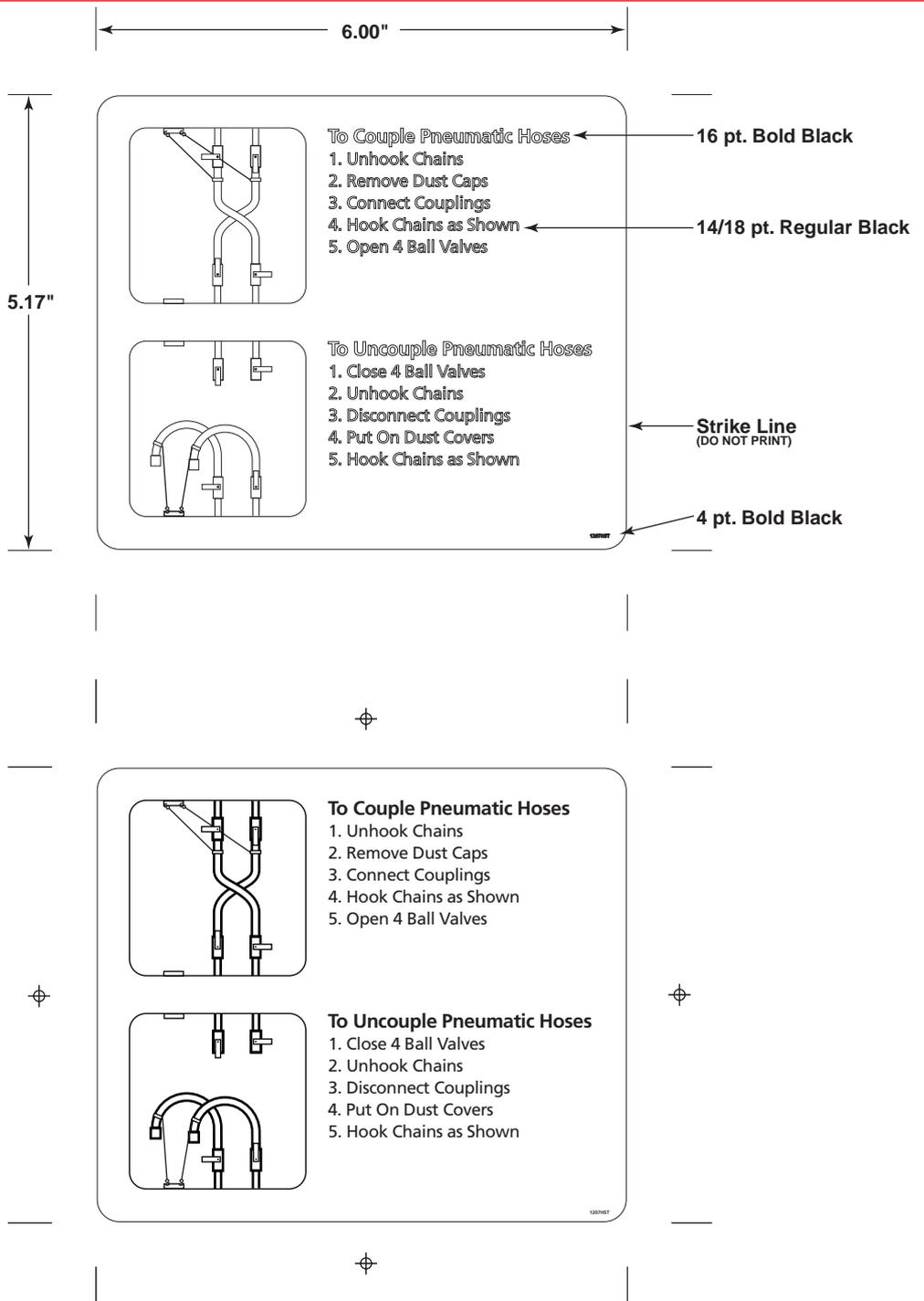


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SPECIFICATIONS:

Sign Size: 6.50" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Text Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

 For Application to Cars and Locomotives	
Title: BC & PB Indicator	
Sign No.: 1206HST	AAMPS No.: 32 322 00161
Sheet: na	Revision: A
Date: 12/07/98	
Scale: Full	Approved:



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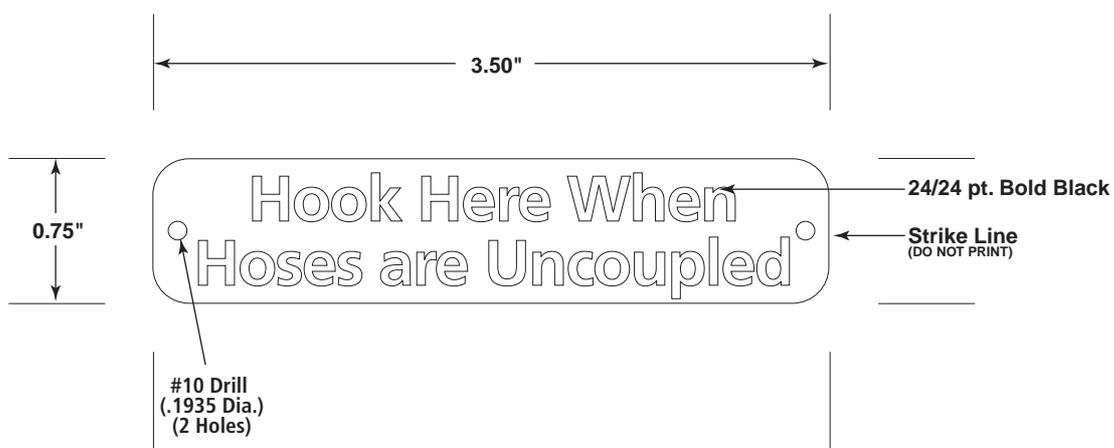
SPECIFICATIONS:

ImageSize:	6.00" x 5.17"
Type:	Fruitger Bold 24/24, 4 pt.
Text Color:	Black
Art Color:	Black
Background Color:	Reflective White
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	NA
Substrate:	7 mil 3M 680-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Application Tape:	SCPM-3



For Application to Cars and Locomotives

Title: Couple/Uncouple Instructions		
Sign No.:	AAMPS No.:	
1207HST	32 322 00162	
Sheet:	Revision:	Date:
na	A	1/29/99
Scale:	Approved:	
1/2		



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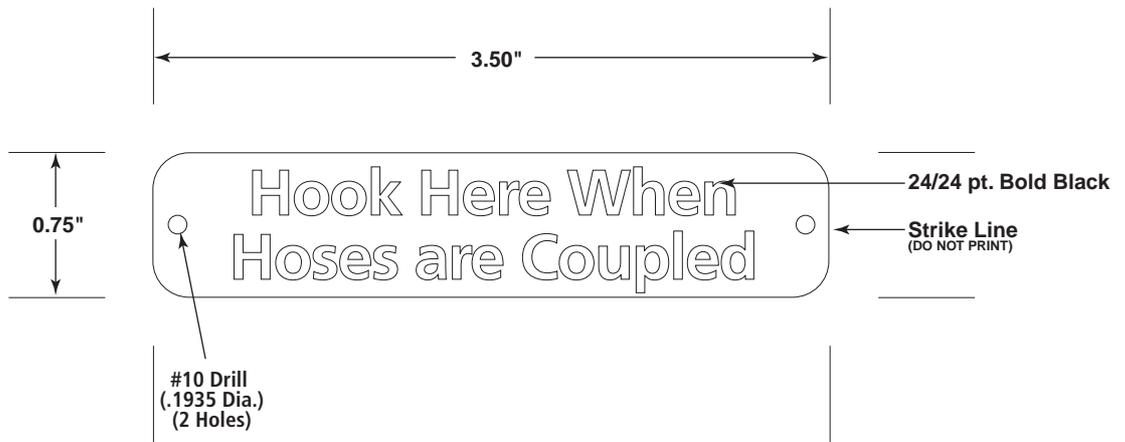
SPECIFICATIONS:

Sign Size:	3.50" x 0.75"
Type:	Fruitger Bold 24/24 pt.
Text Color:	Black Paint-Filled
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" -0.05"
Corner Radius:	3/16" (.1875")
Bleed:	NA
Substrate:	.09" Stainless Steel 304
Inks:	Black
Finish:	Mill Finish
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA



For Application to Cars and Locomotives

Title: Hook Here When Hoses Are Uncoupled		
Sign No.:	AAMPS No.:	
1208HST	32 322 00163	
Sheet:	Revision:	Date:
na	A	2/11/99
Scale:	Approved:	
Full		



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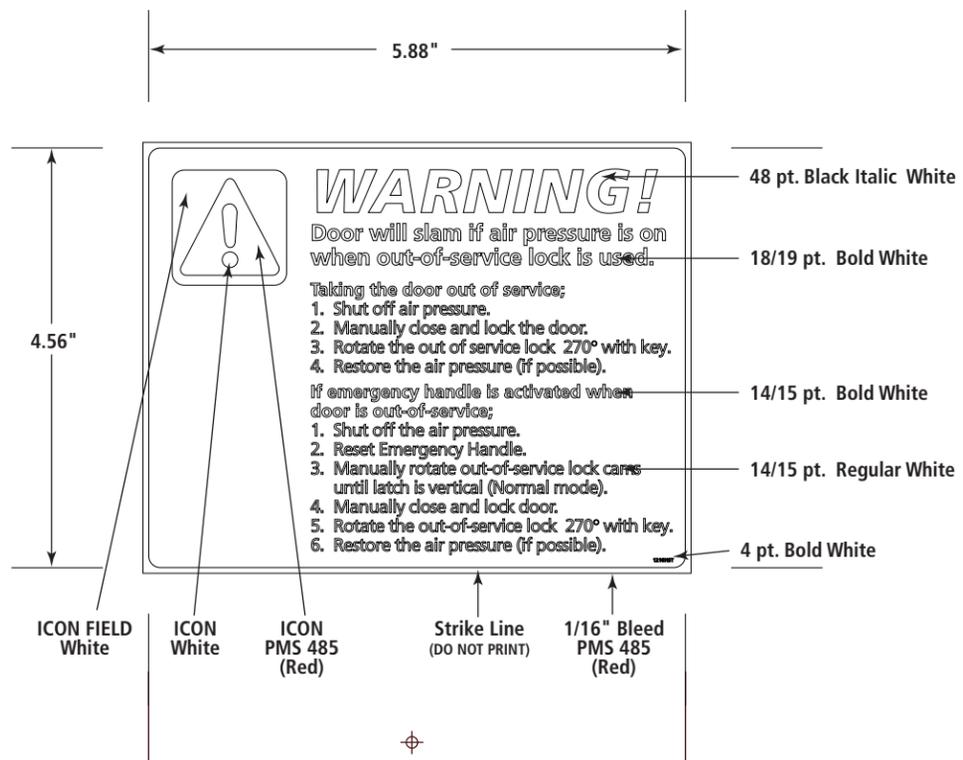
SPECIFICATIONS:

Sign Size:	3.50" x 0.75"
Type:	Fruitger Bold 24/24 pt.
Text Color:	Black Paint-Filled
Icon Color:	NA
Background Color:	NA
Raised Features:	Stamp Depth 0.04" -0.05"
Corner Radius:	3/16" (.1875")
Bleed:	NA
Substrate:	.09" Stainless Steel 304
Inks:	Black
Finish:	Mill Finish
Adhesive:	Revited and 3M 468 or Equal
Application Tape:	NA



For Application to Cars and Locomotives

Title: Hook Here When Hoses Are Coupled		
Sign No.:	AAMPS No.:	
1209HST	32 322 00164	
Sheet:	Revision:	Date:
na	A	2/11/99
Scale:	Approved:	
Full		

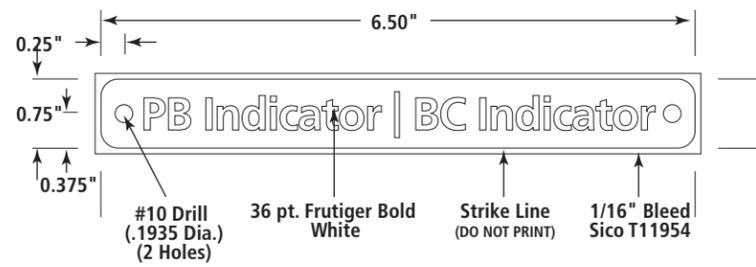


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SPECIFICATIONS:

Sign Size: 5.88" x 4.56"
 Type: Frutiger Black Italic 48 pt., Bold 18/19, 14/15, 4 pt., Regular 14/15 pt.
 Text Color: White
 Icon Color: PMS 485 (Red)
 Background Color: PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 7 mil 3M 681-10 Reflective White Vinyl
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

		For Application to Cars and Locomotives	
Standard Sign			
Title: Warning! Out-of-Service Instructions			
Sign No.:	1210HST	AAMPS No.:	32 322 00165
Sheet:	na	Revision:	D
		Date:	9/28/99
Scale:	1/2	Approved:	



PMS Cool Gray #10 Plate Prints with Sico T11954 Full Gloss (Dark Gray)

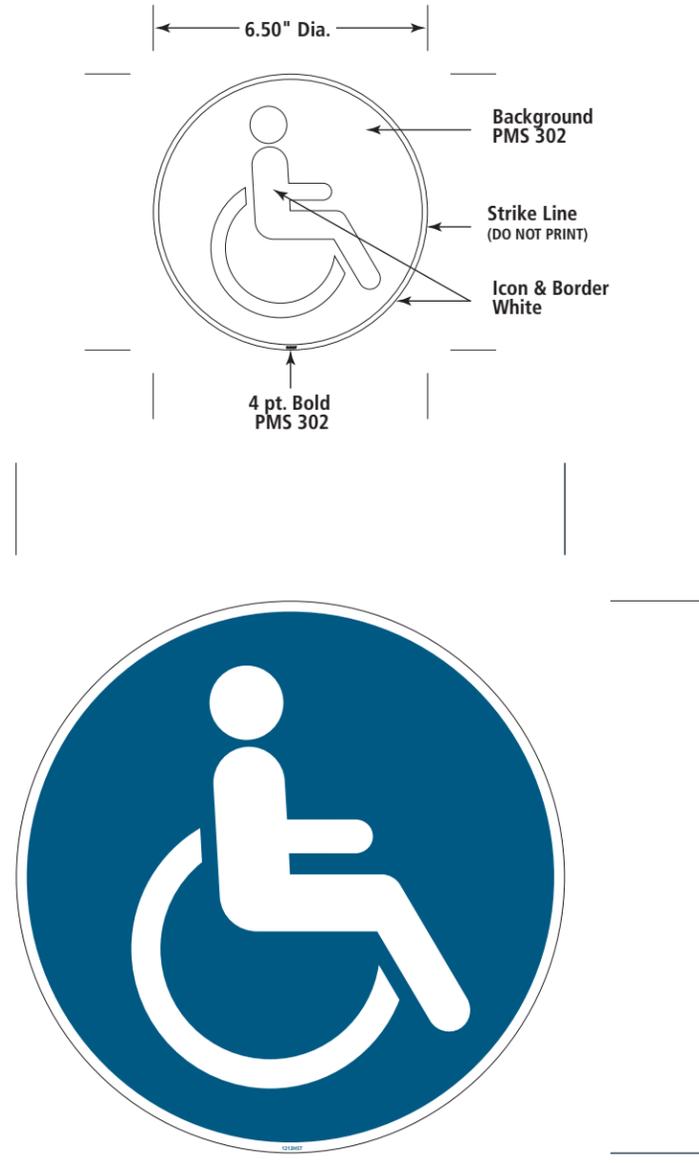


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SPECIFICATIONS:

Sign Size: 6.50" x 0.75"
 Type: Frutiger Bold, 36 pt.
 Text Color: White
 Icon Color: NA
 Background Color: NA
 Raised Features: Text Stamp Depth 0.04" – 0.05"
 Corner Radius: 3/16" (.1875")
 Bleed: 1/16" (.0625")
 Substrate: 0.09" Stainless Steel 304
 Finish: Paint to Match Sico T11954 Full Gloss (Dark Gray)
 Adhesive: Revited and 3M 468 or Equal
 Application Tape: NA

		For Application to Cars and Locomotives	
Title: PB & BC Indicator			
Sign No.:	1211HST	AAMPS No.:	32 322 00166
Sheet:	na	Revision:	A
		Date:	1/29/99
Scale:	Full	Approved:	

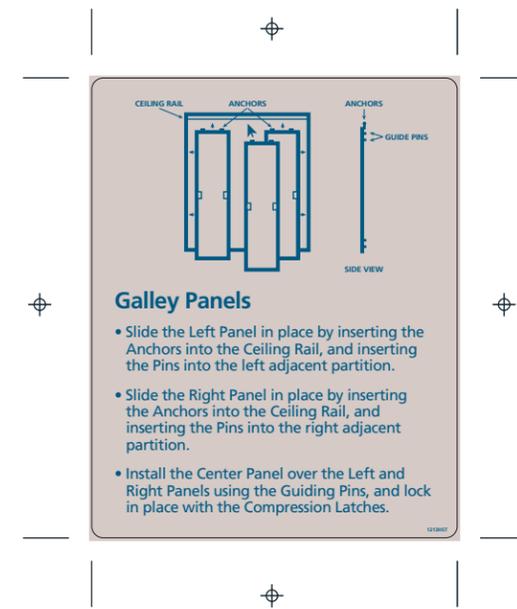
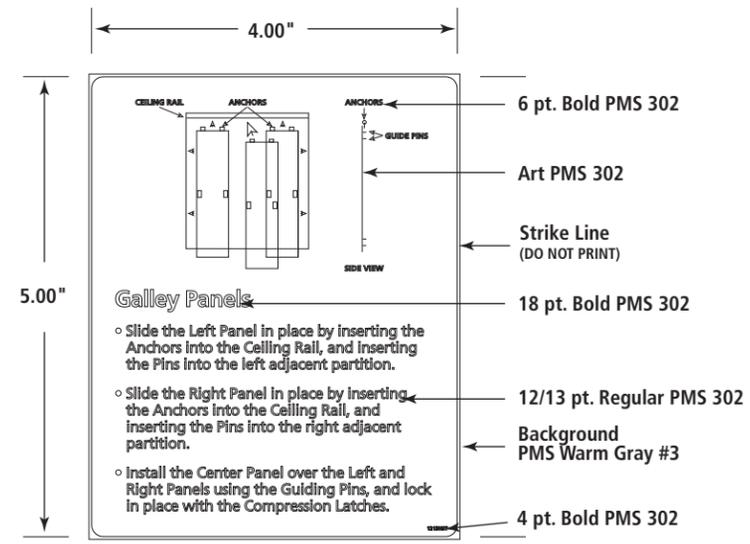


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SPECIFICATIONS:

Sign Size:	6.00" Dia.
Type:	Frutiger Bold 4 pt.
Text Color:	White
Icon Color:	White
Background Color:	PMS 302
Raised Features:	NA
Corner Radius:	NA
Bleed:	NA
Substrate:	7 mil 3M 681-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

		For Application to Cars and Locomotives	
Title: Accessible Decal (Exterior)			
Sign No.:	1212HST	AAMPS No.:	32 322 00167
Sheet:	na	Revision:	A
Scale:	1/2	Date:	4/7/99
		Approved:	

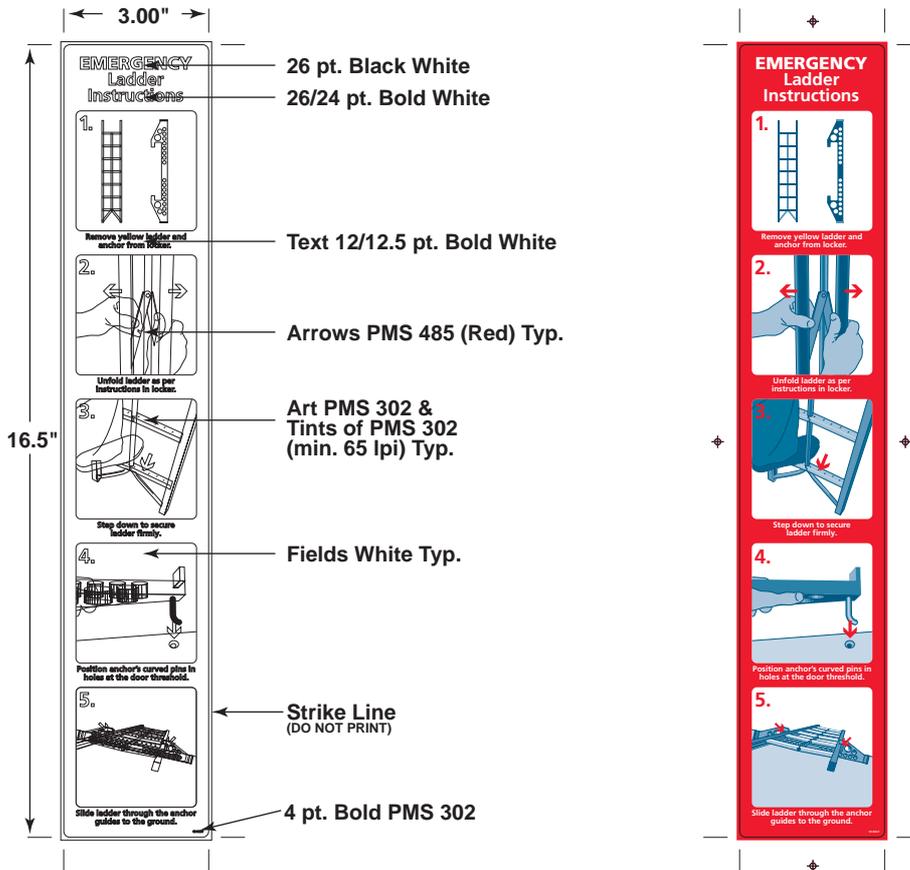


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SPECIFICATIONS:

- Sign Size: 4.00" x 5.00
- Type: Frutiger Bold 18, 6, 4 pt., Regular 12 pt.
- Text Color: PMS 302
- Icon Color: PMS 302
- Background Color: PMS Warm Gray #3
- Raised Features: NA
- Corner Radius: 1/8" (0.125")
- Bleed: 1/16" (0.06")
- Substrate: 10 mil Polycarbonate Velvet/Matte
- Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
- Finish: NA
- Adhesive: 3M 468
- Application Tape: Premask

		For Application to Cars and Locomotives
Standard Sign		
Title: Galley Panels		
Sign No.:	1213HST	AAMPS No.:
		32 322 00168
Sheet:	na	Revision:
		A
		Date:
		4/21/99
Scale:	1/2	Approved:

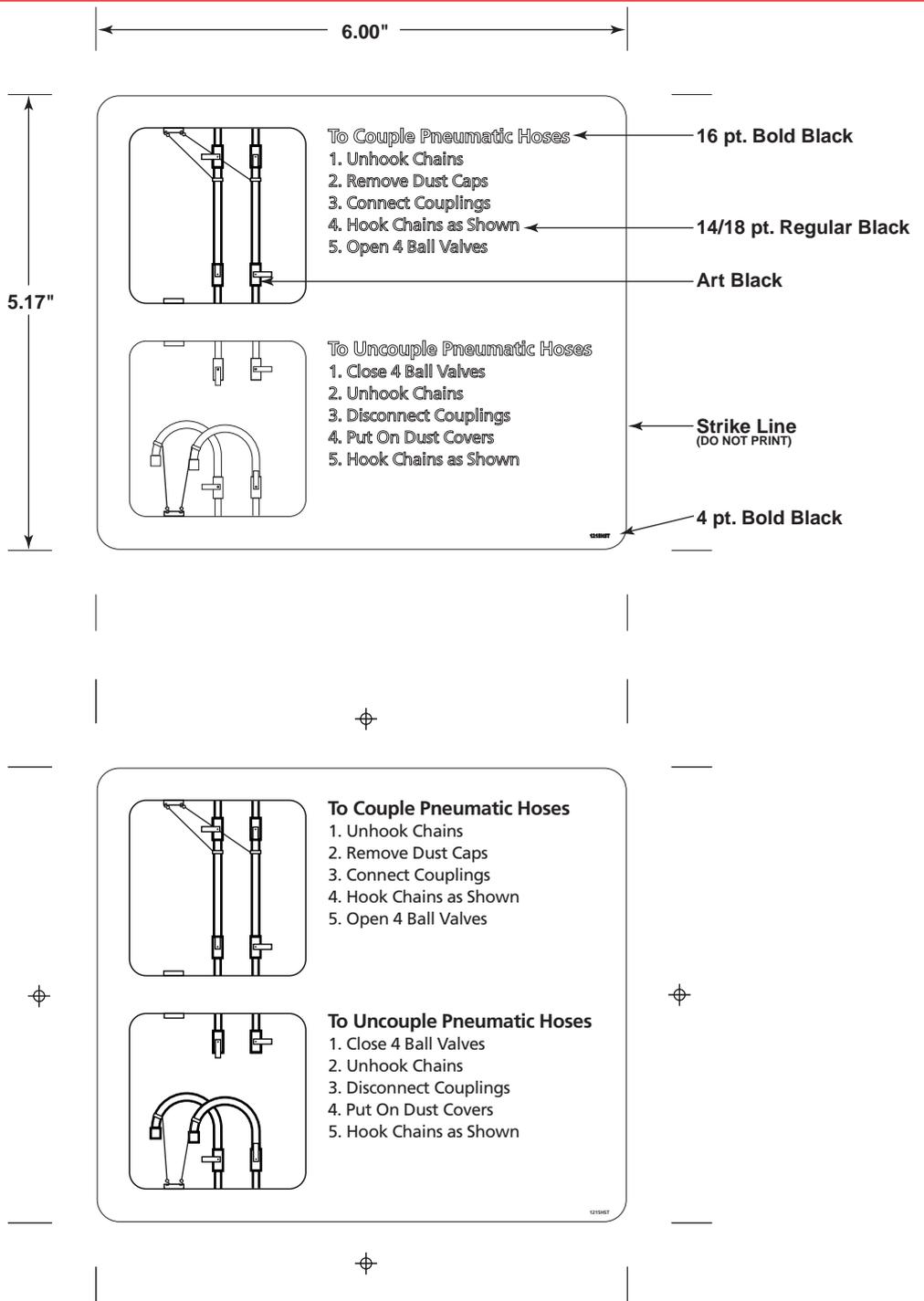


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SPECIFICATIONS:

- ImageSize: 3.00" x 16.5"
- Type: Fruitger Black 26 pt., Bold 26/24, 12/12.5 4 pt.
- Text Color: White
- Art Color: PMS 485 (Red), PMS 302 and Tints of PMS 302 (min. 65 lpi)
- Background Color: PMS 485 (Red)
- Raised Features: NA
- Corner Radius: 1/8" (.125")
- Bleed: NA
- Substrate: Polycarbonate, 10 mil
- Inks: Match PMS with 3M 9700 Series Inks
- Finish: Clear Overprint
- Application Tape: Premask

		For Application to Cars and Locomotives	
Standard Sign			
Title: Emergency Ladder Instructions			
Sign No.:		AAMPS No.:	
1214HST		32 322 00169	
Sheet:		Revision:	Date:
na		C	2/15/2000
Scale:		Approved:	
1/4			



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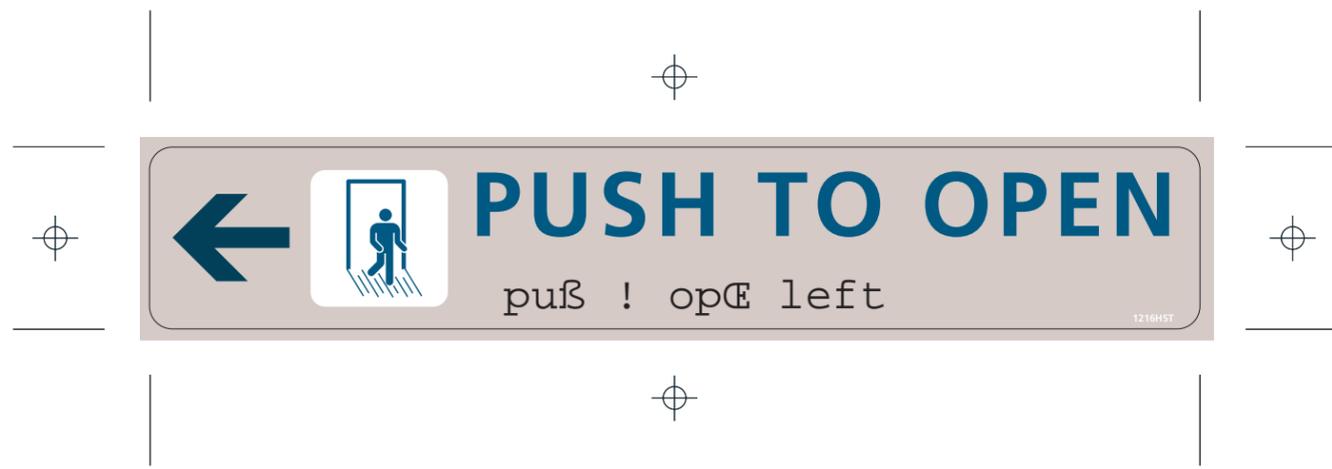
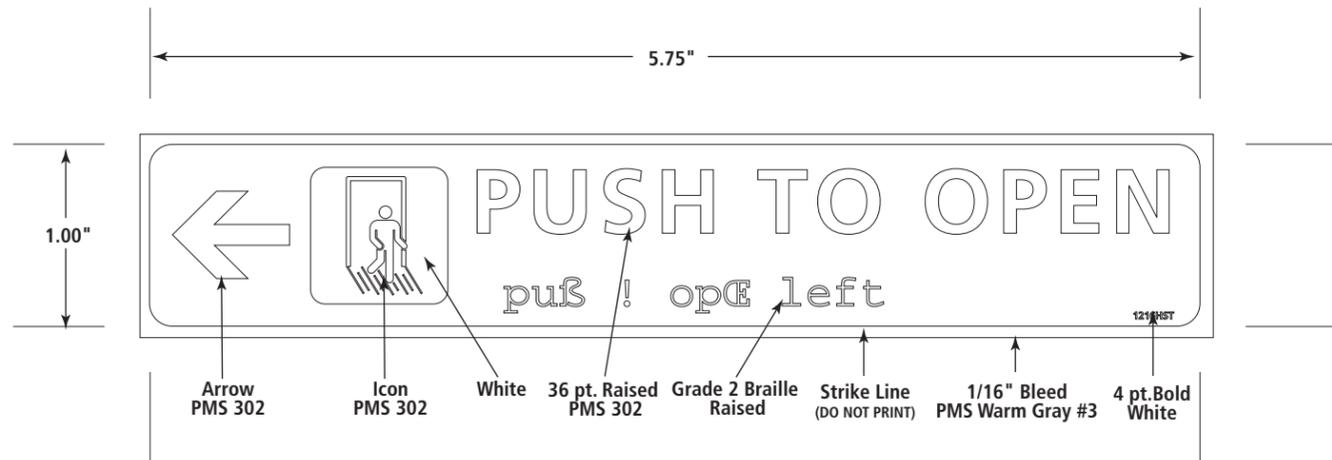
SPECIFICATIONS:

ImageSize:	6.00" x 5.17"
Type:	Fruitger Bold 24/24, 4 pt.
Text Color:	Black
Art Color:	Black
Background Color:	Reflective White
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	NA
Substrate:	7 mil 3M 680-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Application Tape:	SCPM-3



For Application to Cars and Locomotives

Title: Couple/Uncouple Instructions		
Sign No.:	AAMPS No.:	
1215HST	32 322 00170	
Sheet:	Revision:	Date:
na	A	8/26/99
Scale:	Approved:	
1/2		

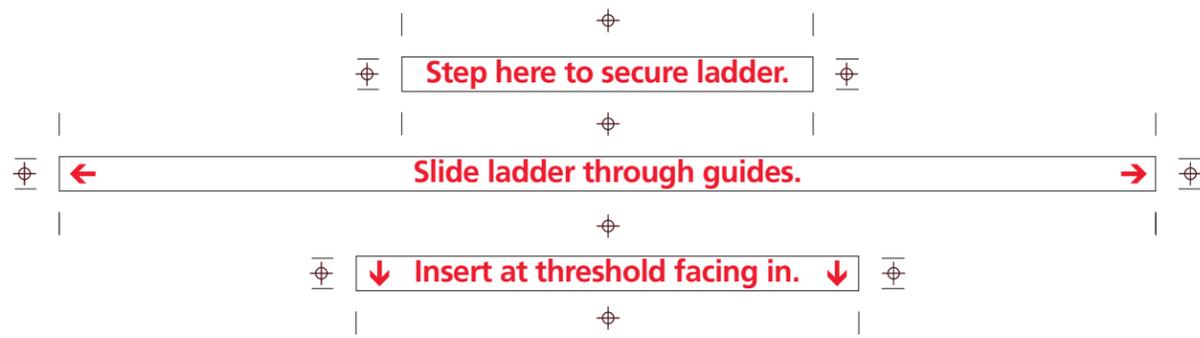
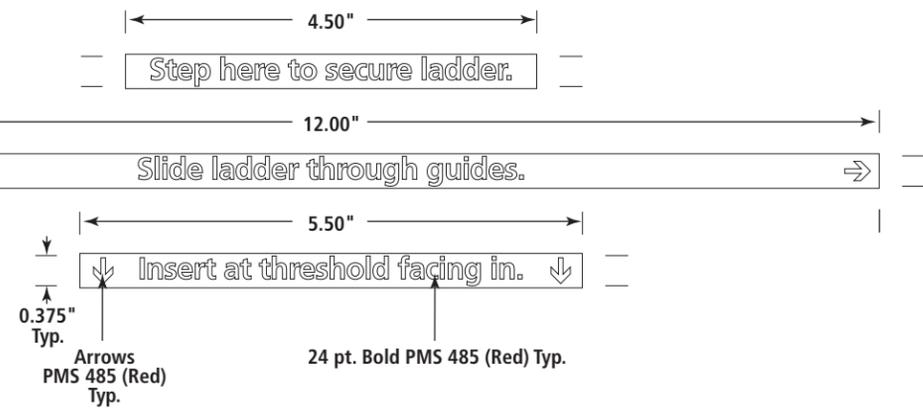


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SPECIFICATIONS:

Sign Size:	5.75" x 1.00"
Type:	Frutiger Bold 36 pt., 4 pt.
Text Color:	PMS 302
Icon Color:	PMS 302
Background Color:	PMS Warm Gray #3
Raised Features:	Lettering, Grade 2 Braille
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	10 mil PVF/PC Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives		
Title: Push To Open (Left Arrow)		
Sign No.:	AAMPS No.:	
1216HST	32 322 00171	
Sheet:	Revision:	Date:
na	A	8/26/99
Scale:	Approved:	
Full		

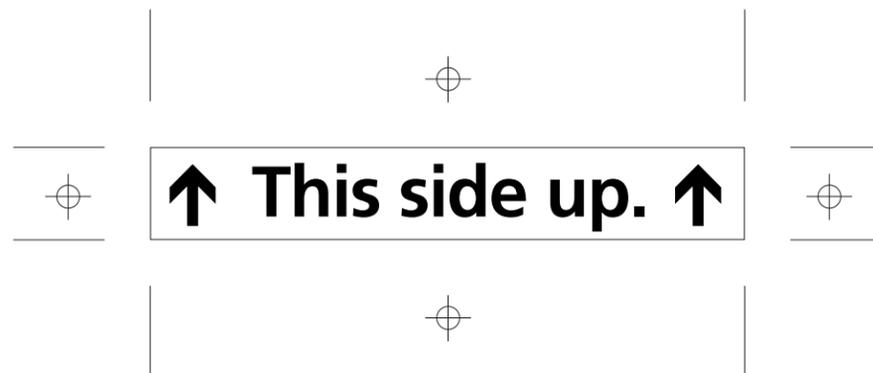
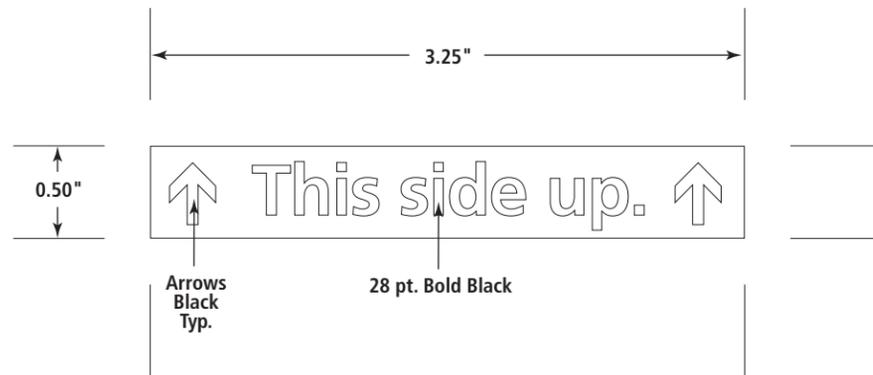


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SPECIFICATIONS:

Sign Size:	12.00" x 0.375", 5.50" x 0.375" & 4.5" x .375
Type:	Frutiger Bold 24, 4 pt.
Text Color:	PMS 485 (Red)
Icon Color:	NA
Background Color:	Transparent Film
Raised Features:	NA
Corner Radius:	NA
Bleed:	NA
Substrate:	3M 180-114 Scotchcal Transparent Film
Inks:	Match PMS with 3M 9700 Series Opaque Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

		For Application to Cars and Locomotives
Title: <h3 style="text-align: center;">Emergency Ladder Labels</h3>		
Sign No.:	1217HST	AAMPS No.:
		32 322 00172
Sheet:	na	Revision:
		B
		Date:
		9/22/99
Scale:	1/2	Approved:

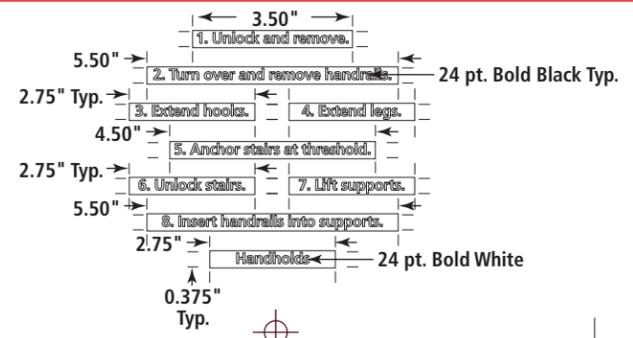


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SPECIFICATIONS:

Sign Size: 3.25" x 0.50"
 Type: Frutiger Bold 24 pt.
 Text Color: Black
 Icon Color: NA
 Background Color: Transparent Film
 Raised Features: NA
 Corner Radius: NA
 Bleed: NA
 Substrate: 3M 180-114 Scotchcal Transparent Film
 Inks: Match PMS with 3M 9700 Series Opaque Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: Included with Substrate
 Application Tape: Premask

 For Application to Cars and Locomotives	
Title: Emergency Ladder Labels	
Sign No.: 1217HST	AAMPS No.: 32 322 00172
Sheet: na	Revision: C
Scale: Full	Date: 1/6/2000
Approved:	



1. Unlock and remove.

2. Turn over and remove handrails.

3. Extend hooks.

4. Extend legs.

5. Anchor stairs at threshold.

6. Unlock stairs.

7. Lift supports.

8. Insert handrails into supports.

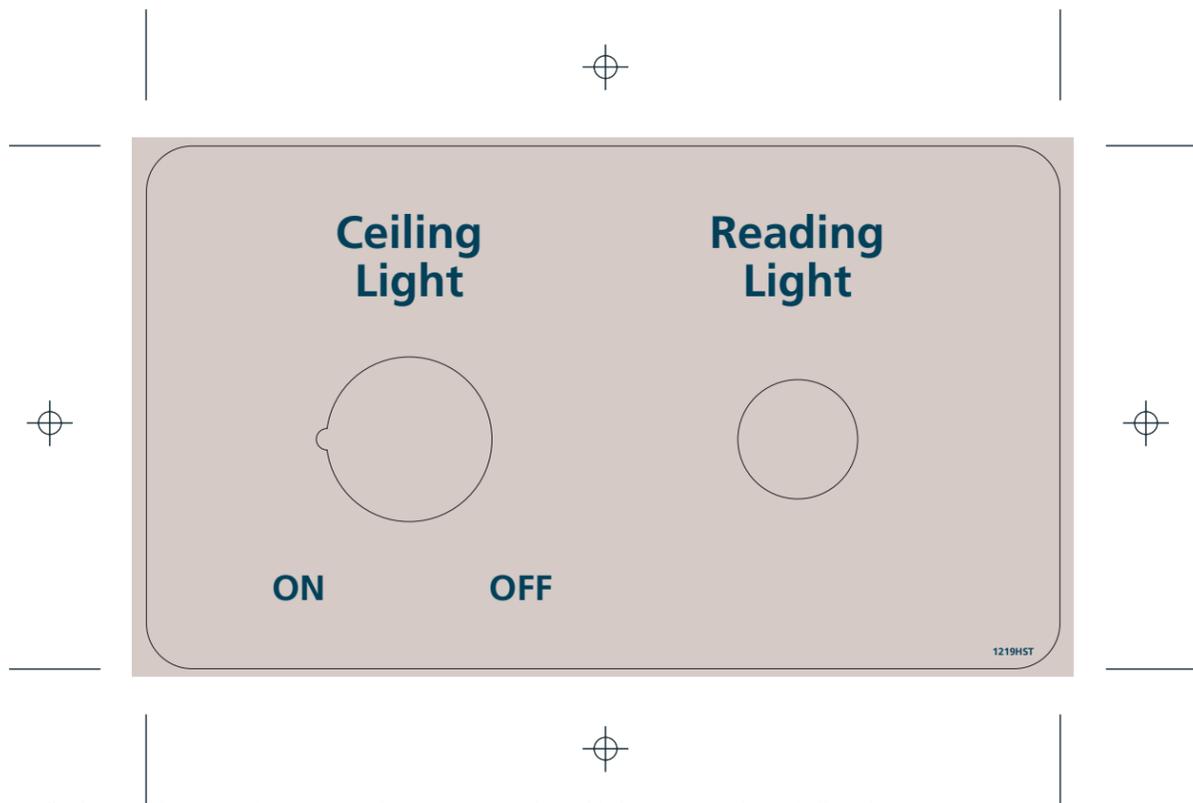
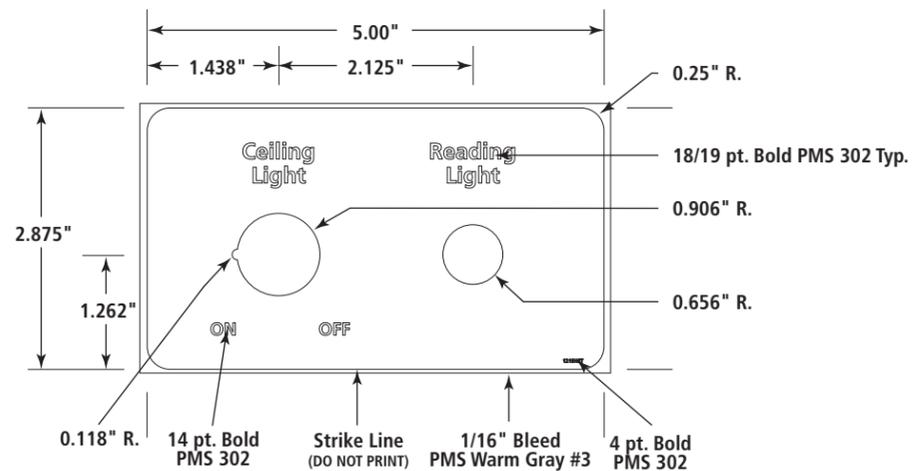
Handholds

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SPECIFICATIONS:

Sign Size:	5.50" - 2.75" x .375
Type:	FrutigerBold 24, 4 pt.
Text Color:	Black and White
Icon Color:	NA
Background Color:	Transparent Film
Raised Features:	NA
Corner Radius:	NA
Bleed:	NA
Substrate:	3M 180-114 Scotchlac Transparent Film
Inks:	Match PMS with 3M 9700 Series Opaque Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

For Application to Cars and Locomotives	
Title: Folding Stairs Labels	
Sign No.: 1218HST	AAMPS No.: 32 322 00173
Sheet: na	Revision: B
Date: 9/22/99	
Scale: Full	Approved:



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SPECIFICATIONS:

- Sign Size: 5.00" x 2.875"
- Type: Frutiger Bold 18/19, 14, 4 pt.
- Text Color: PMS 302
- Icon Color: NA
- Background Color: PMS Warm Gray #3
- Raised Features: NA
- Corner Radius: 1/4" (.25")
- Bleed: 1/16" (.0625")
- Substrate: 10 mil Polycarbonate Velvet/Matte
- Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
- Finish: NA
- Adhesive: 3M 468
- Application Tape: NA



For Application to Cars and Locomotives

Standard Sign

Title:

Ceiling and Reading Light Cover Plate

Sign No.:

1219HST

AAMPS No.:

32 322 00174

Sheet:

na

Revision:

A

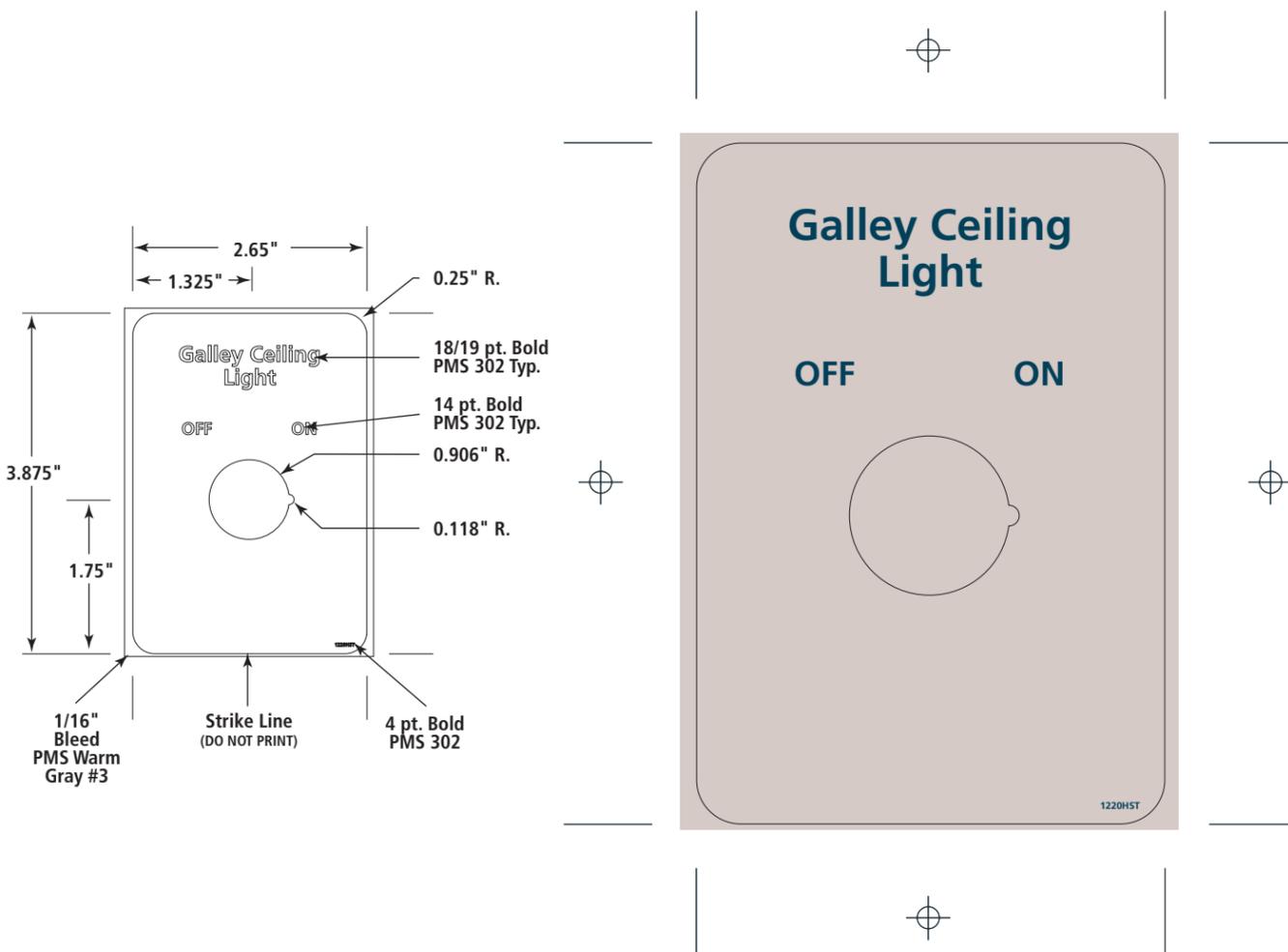
Date:

3/20/00

Scale:

Full

Approved:

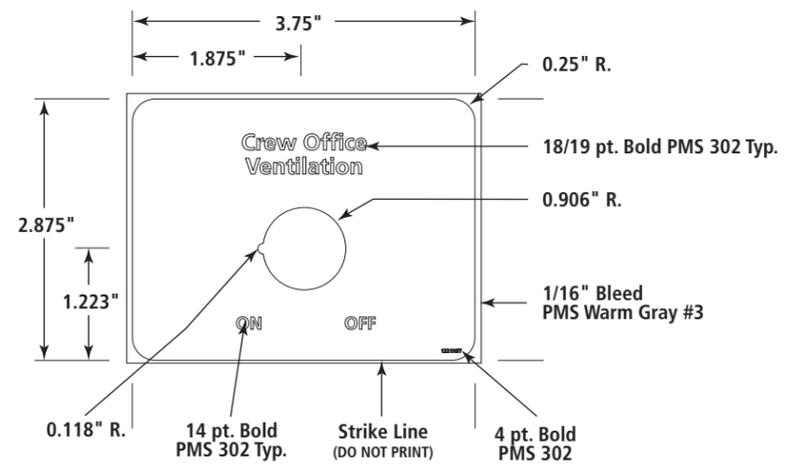


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SPECIFICATIONS:

Sign Size:	2.65" x 3.875"
Type:	Frutiger Bold 18/19, 14, 4 pt.
Text Color:	PMS 302
Icon Color:	NA
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/4" (.25")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives	
Standard Sign	
Title: Galley Ceiling Light Cover Plate	
Sign No.: 1220HST	AAMPS No.: 32 322 00175
Sheet: na	Revision: A
	Date: 3/20/00
Scale: Full	Approved:

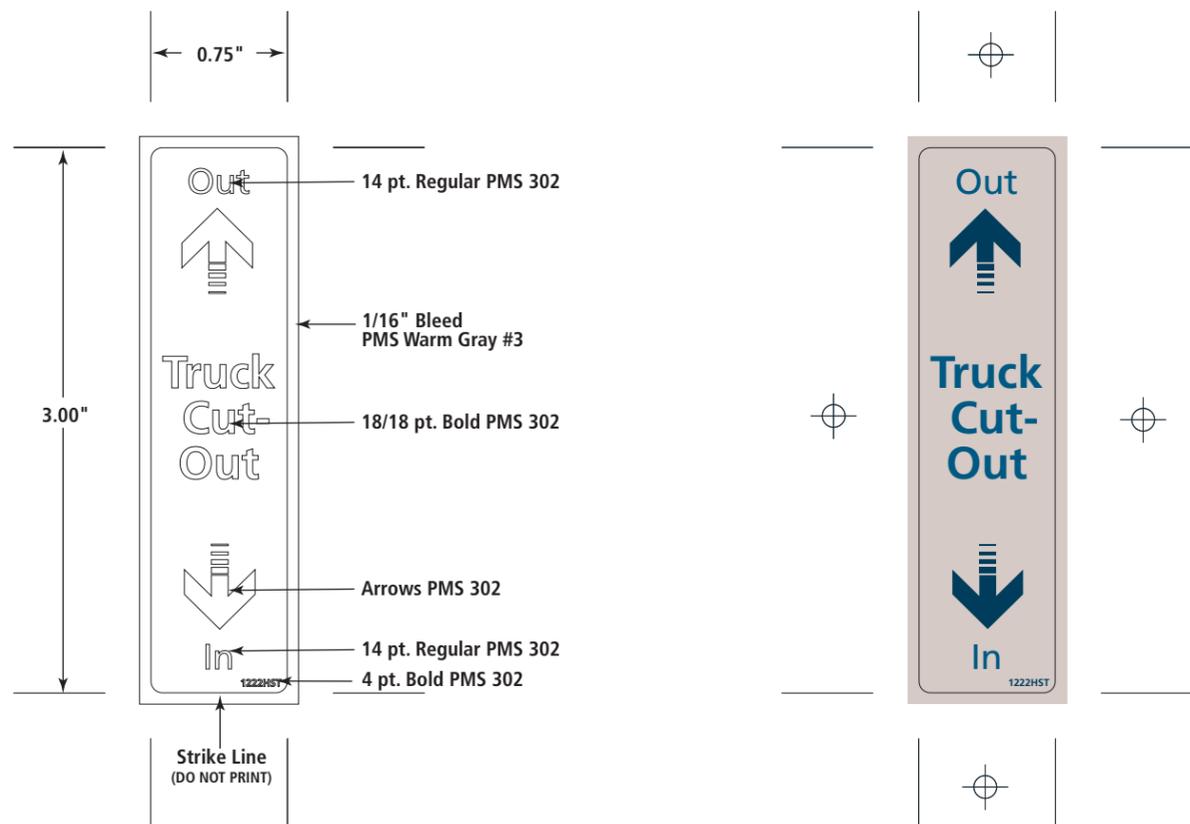


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SPECIFICATIONS:

Sign Size: 3.75" x 2.875"
 Type: Frutiger Bold 18/19, 14, 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/4" (.25")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives		
Title: Crew Office Ventilation Cover Plate		
Sign No.:	AAMPS No.:	
1221HST	32 322 00176	
Sheet:	Revision:	Date:
na	A	3/20/00
Scale:	Approved:	
Full		

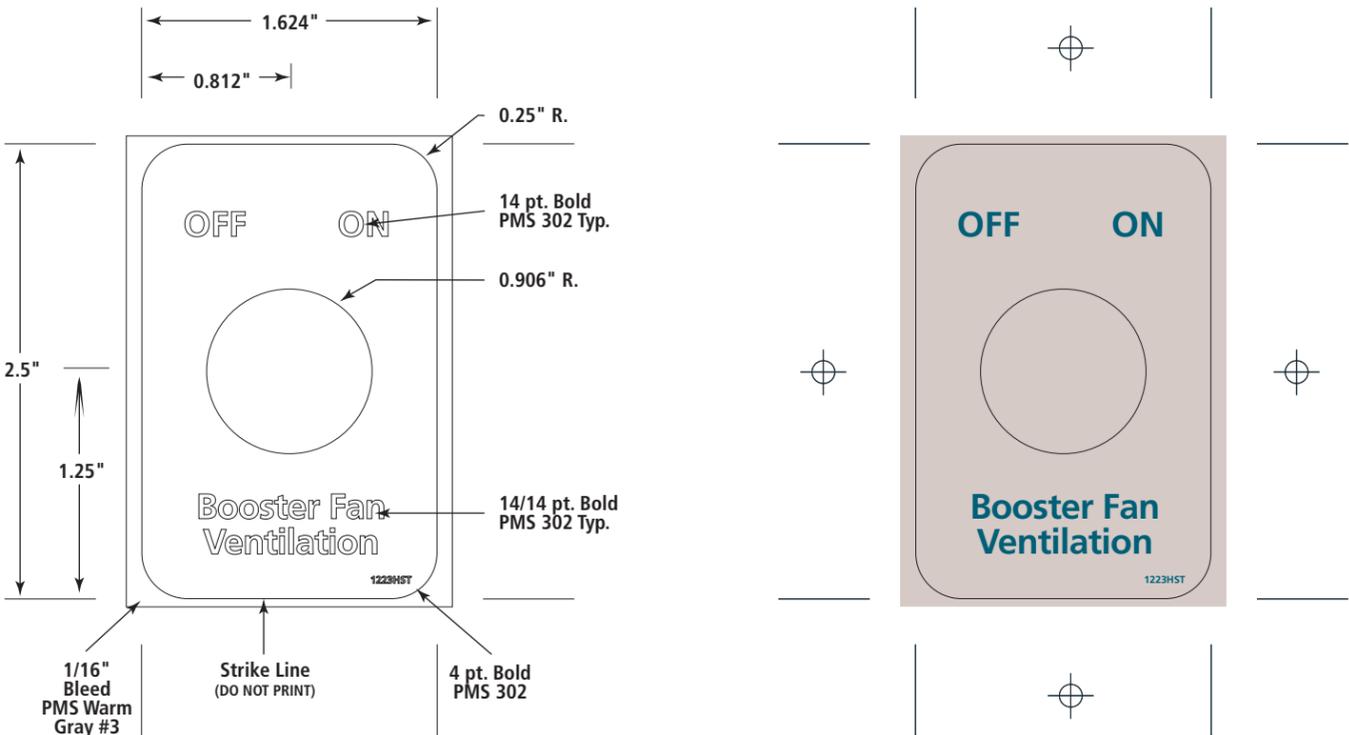


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SPECIFICATIONS:

Sign Size: 0.75" x 3.00"
 Type: Frutiger Bold 18, 4 pt., Regular 14. pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchlcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Truck Cut-Out			
Sign No.:	1222HST	AAMPS No.:	32 322 00177
Sheet:	na	Revision:	A
		Date:	6/12/2000
Scale:	Full	Approved:	

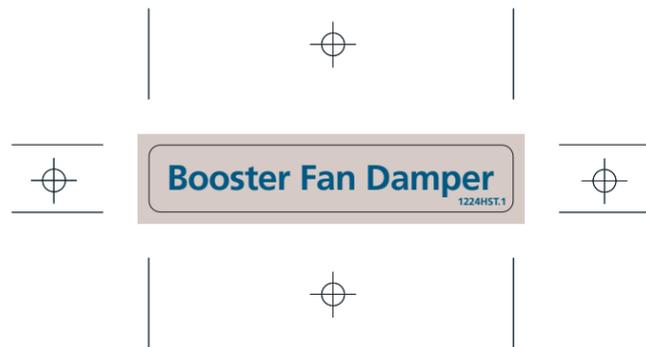
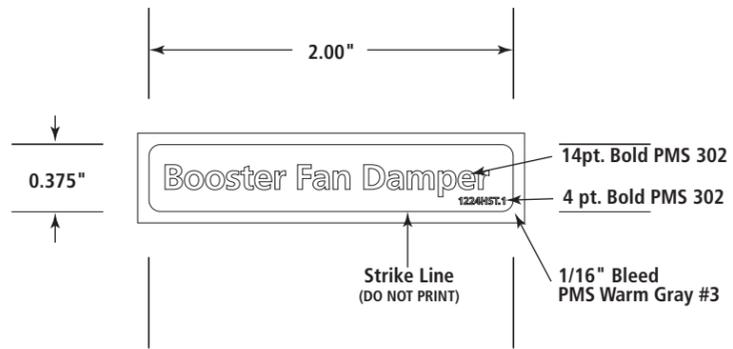


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SPECIFICATIONS:

Sign Size:	1.624" x 2.5"
Type:	Frutiger Bold 14/14, 4 pt.
Text Color:	PMS 302
Icon Color:	NA
Background Color:	PMS Warm Gray #3
Raised Features:	NA
Corner Radius:	1/4" (.25")
Bleed:	1/16" (.0625")
Substrate:	10 mil Polycarbonate Velvet/Matte
Inks:	Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
Finish:	NA
Adhesive:	3M 468
Application Tape:	NA

 For Application to Cars and Locomotives Standard Sign		
Title: Booster Fan Ventilation Cover Plate		
Sign No.:	AAMPS No.:	
1223HST	32 322 00178	
Sheet:	Revision:	Date:
na	B	11/21/2000
Scale:	Approved:	
Full		

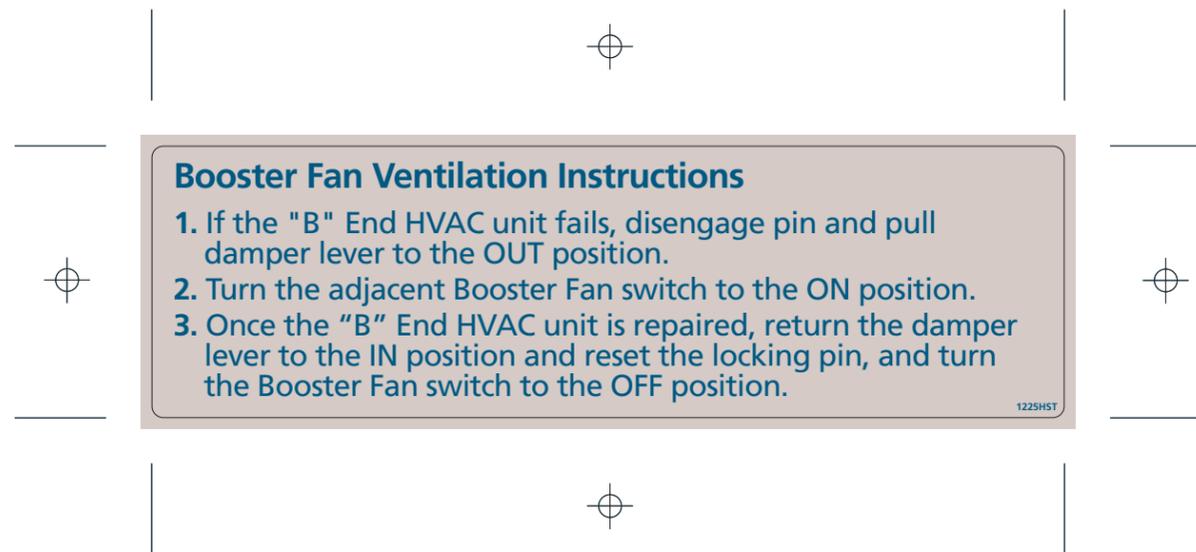
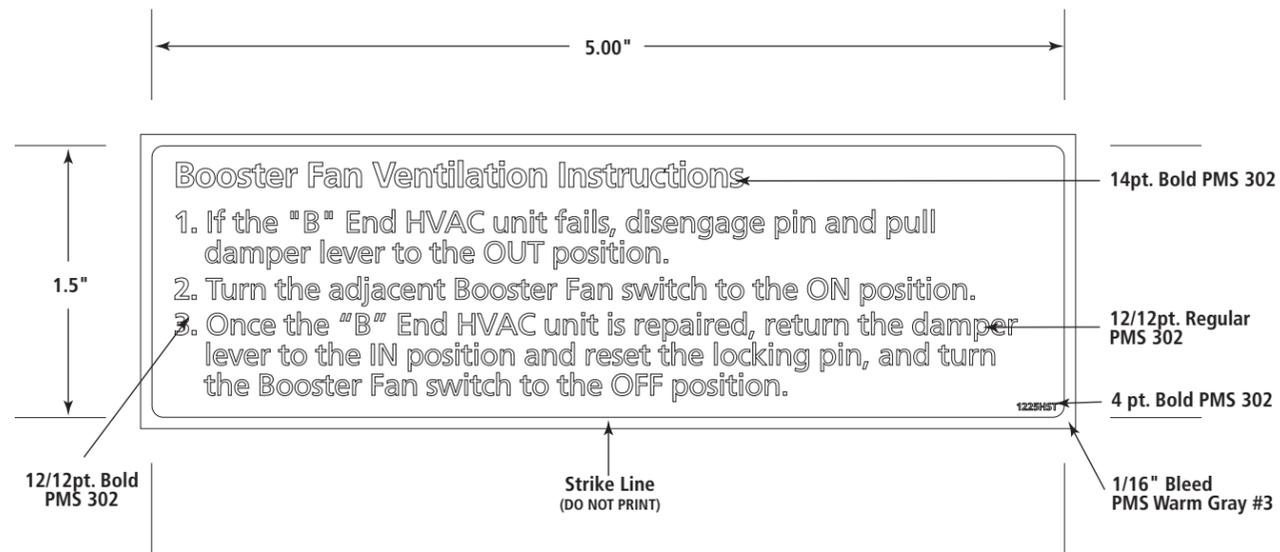


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SPECIFICATIONS:

Sign Size: 2.00" x 0.375"
 Type: Frutiger Bold 14 pt., 4 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Booster Fan Damper			
Sign No.:	1224HST	AAMPS No.:	32 322 00179
Sheet:	na	Revision:	B
		Date:	11/21/2000
Scale:	Full	Approved:	

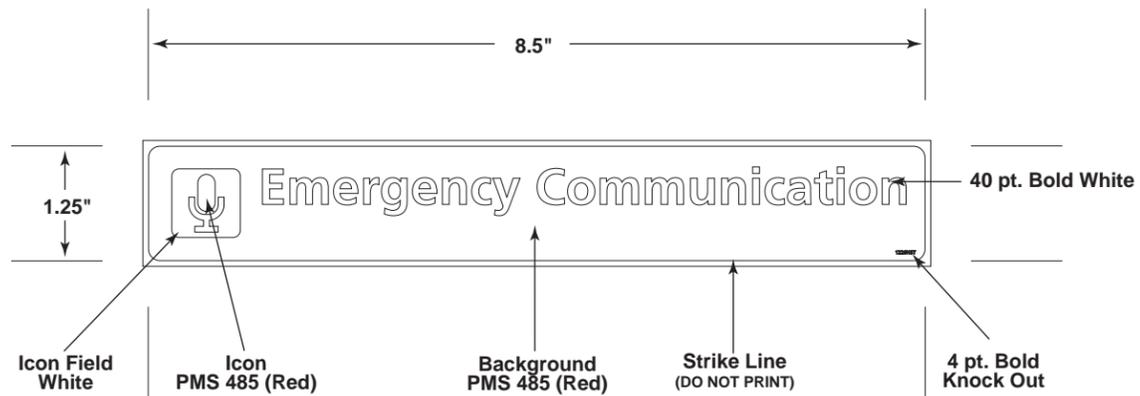


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SPECIFICATIONS:

Sign Size: 5.0" x 1.5"
 Type: Frutiger Bold 14, 12/12 pt., 4 pt., Regular 12/12 pt.
 Text Color: PMS 302
 Icon Color: NA
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/16" (.0625")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Booster Fan Ventilation Instructions			
Sign No.:	1225HST	AAMPS No.:	32 322 00180
Sheet:	na	Revision:	B
		Date:	11/21/2000
Scale:	Full	Approved:	

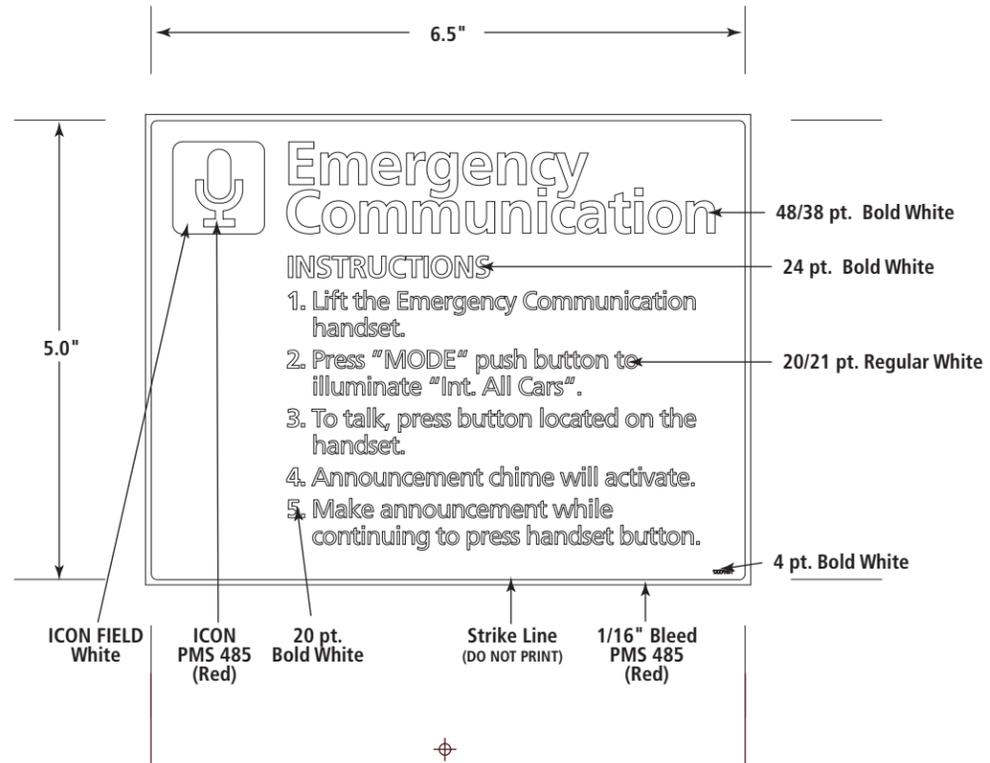


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SPECIFICATIONS:

Sign Size: 8.5" x 1.25"
 Type: Frutiger Bold 40, 4 pt.
 Text Color: White
 Icon Color: PMS 485 (Red), White
 Background Color: PMS 485 (Red)
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent laminate
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: 3M 468
 Application Tape: NA

Amtrak®		For Application to Cars and Locomotives
Standard Sign		
Title: Emergency Communication		
Sign No.:	Amms No.:	
1226HST	32 322 00181	
Sheet:	Revision:	Date:
1 of 1	B	7/13/2000
Scale:	Approved:	
Full		

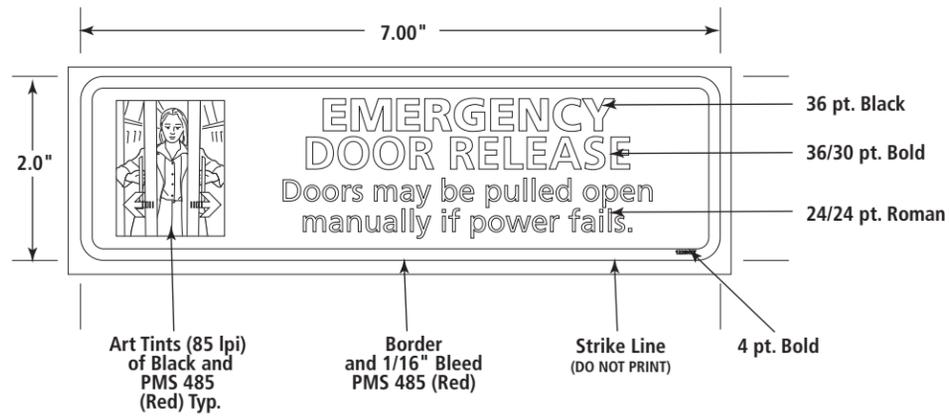


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SPECIFICATIONS:

Sign Size:	6.5" x 5.0"
Type:	Frutiger Bold 48/38, 24, 20, 4 pt., Regular 20/11 pt.
Text Color:	White
Icon Color:	PMS 485 (Red)
Background Color:	PMS 485 (Red)
Raised Features:	NA
Corner Radius:	1/8" (.125")
Bleed:	1/16" (.0625")
Substrate:	7 mil 3M 681-10 Reflective White Vinyl
Inks:	Match PMS with 3M 9700 Series Translucent Inks
Finish:	3M 9730 Low Gloss Clear Overprint
Adhesive:	Included with Substrate
Application Tape:	Premask

For Application to Cars and Locomotives		
Standard Sign		
Title: Emergency Communication Instructions		
Sign No.:	AAMPS No.:	
1227HST	32 322 00182	
Sheet:	Revision:	Date:
na	B	7/13/2000
Scale:	Approved:	
1/2		

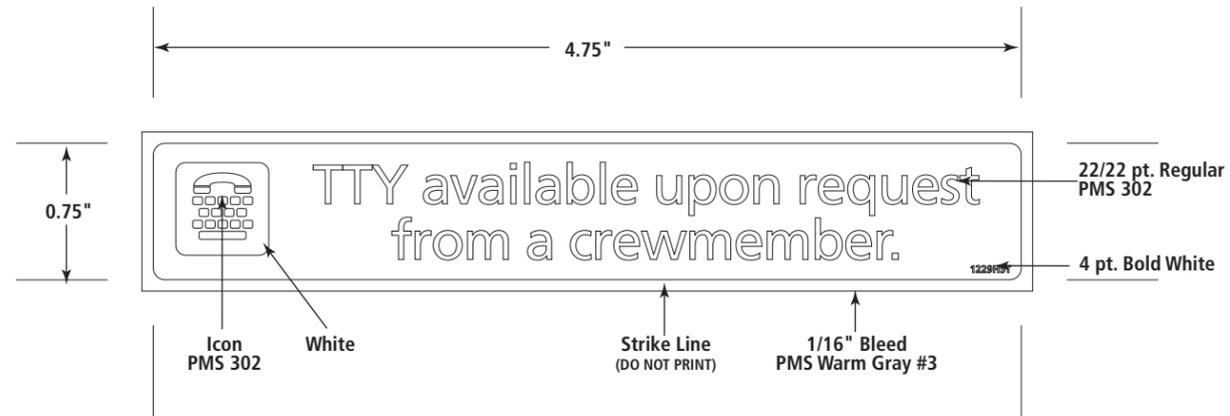


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SPECIFICATIONS:

Sign Size: 7.00" x 2.0"
 Type: Frutiger Black 36 pt., Bold 36/30, 4 pt., Roman 24/24 pt.
 Text Color: PMS 485 and Black
 Art Color: PMS 485 and Black with Tints of each (85 lpi)
 Background Color: Photoluminescent
 Raised Features: NA
 Corner Radius: 1/4" (.25")
 Bleed: 1/16" (.06")
 Substrate: 10 mil Polycarbonate Velvet/Matte w/Strontium Aluminate (SrAl) Photoluminescent laminate
 Inks: Match PMS with 3M 9700 Series Translucent Inks
 Finish: 3M 9730 Low Gloss Clear Overprint
 Adhesive: 3M 468
 Application Tape: NA

 For Application to Cars and Locomotives		
Title: Emergency Vestibule Door Instructions		
Sign No.:	Amms No.:	
1228HST	32 322 00183	
Sheet:	Revision:	Date:
1 of 1	C	10/31/2000
Scale:	Approved:	
1/2		



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SPECIFICATIONS:

ImageSize: 4.75" x 0.75"
 Type: Frutiger Bold 4 pt., Regular 22/22 pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA



Standard Sign

For Application to Cars and Locomotives

Title:

TTY Available Upon Request From...

Sign No.:

1229HST

AAMPS No.:

32 322 00184

Sheet:

na

Revision:

A

Date:

11/16/2000

Scale:

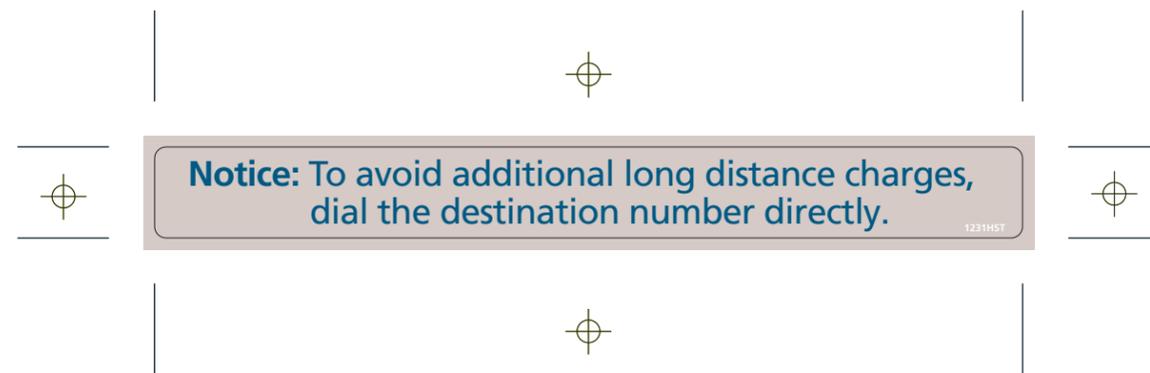
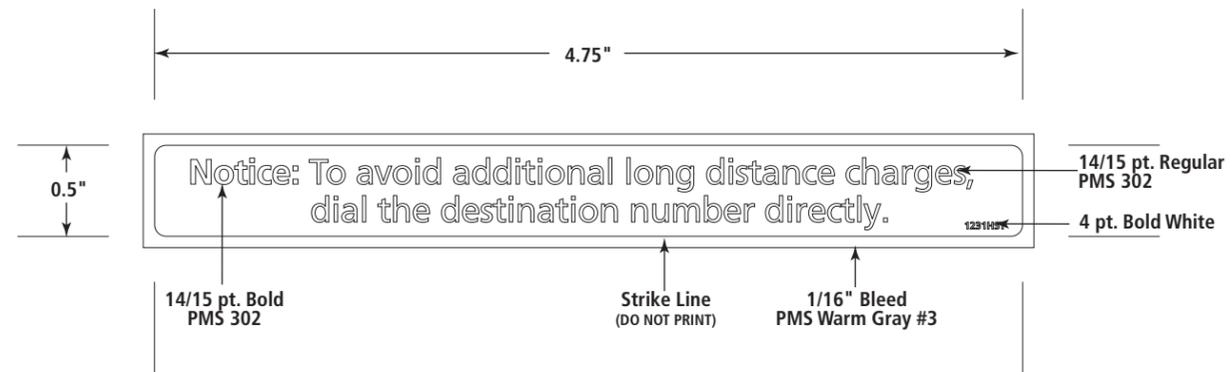
Full

Approved:



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 All dimensions are in millimeters unless otherwise specified. All dimensions are to the nearest millimeter unless otherwise specified.

SPECIFICATIONS		Amtrak	
Part No.	448-118	Product Code	For Application to Cars and Components
Rev.	001	Part Name	Safety Instructions & Reading Materials
Material	Aluminum	Part No.	1230KST
Color	White	Rev.	A
Finish	Matte	Date	11/8/2000
Notes	1. See Amtrak Standard Specification for Aluminum Signage.	Sheet	Full
Drawn	AM 418	Checked	
Checked	AM 418	Approved	
Addressed	AM 418		

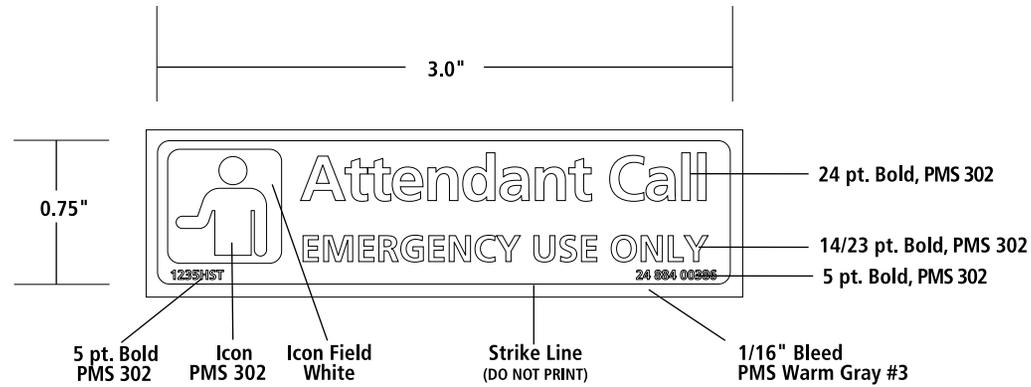


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SPECIFICATIONS:

ImageSize: 4.75" x 0.5"
 Type: Frutiger Bold 14/15 4 pt., Regular 14/15 pt.
 Text Color: PMS 302
 Icon Color: PMS 302
 Background Color: PMS Warm Gray #3
 Raised Features: NA
 Corner Radius: 1/8" (.125")
 Bleed: 1/16" (.0625")
 Substrate: 10 mil Polycarbonate Velvet/Matte
 Inks: Match PMS with subsurface 3M Scotchcal 9700 Series Opaque Inks
 Finish: NA
 Adhesive: 3M 468
 Application Tape: NA

		For Application to Cars and Locomotives	
Standard Sign			
Title: Notice: To Avoid Additional Long...			
Sign No.:	AAMPS No.:		
1231HST	32 322 00185		
Sheet:	Revision:	Date:	
na	A	11/21/2000	
Scale:	Approved:		
Full			



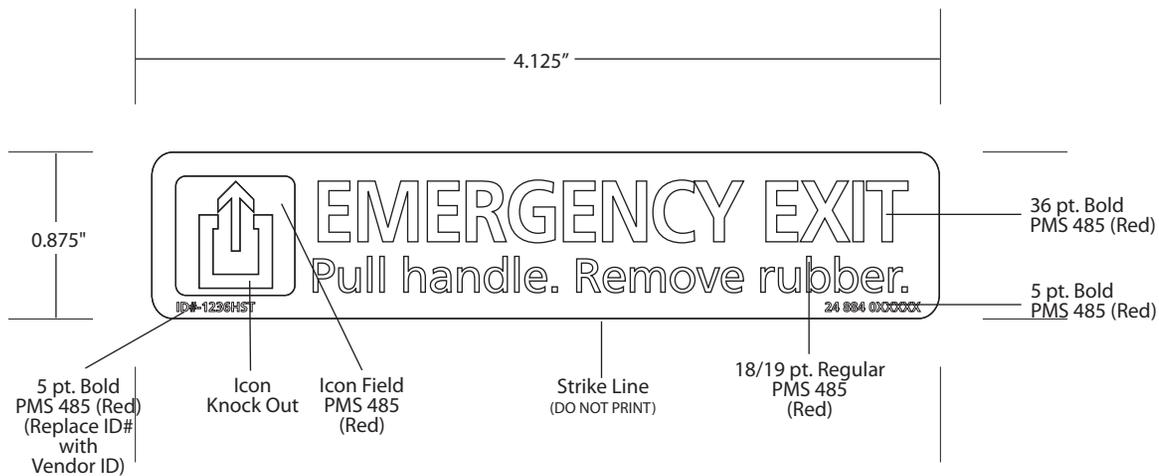
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SPECIFICATIONS:

Sign Size: 3.0" x 0.75"
Type: Frutiger Bold 24,14/23, 5 pt.
Text Color: PMS 302
Icon Color: PMS 302, White
Bckgrnd Color: PMS Warm Gray #3
Raised: NA
Corner Radius: 1/16" (0.06")

Bleed: 1/16" (0.06")
Substrate: 10 mil Vinyl Polycarbonate Velvet/Matte
Inks: Match PMS with subsurface printed 3M 9700 Series Opaque Inks
Adhesive: 3M 468
Premask: NA

 National Railroad Passenger Corporation	Drawn: C Rowe	Type: Sign	Title: Attendant Call	
	Checked: B Slaughter	Location: Interior		
Corporate Equipment Engineering & Mechanical	Approved: D Copland	Sheet: 1 of 1	AMMP: 24 884 00386	Scale: Full
Wilmington, DE	Approved for Issue: C Rowe	Date Issues: 10/30/2006	Drawing: 1235HST	Revision:



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SPECIFICATIONS:

Sign Size: 4.125" x 0.875"
 Type: Frutiger Bold 29, 5 pt., Regular 18 pt.
 Text Color: PMS 485 (Red)
 Icon Color: PMS 485 (Red), Knock Out
 Backgrnd Color: Knock Out
 Raised: NA
 Corner Radius: 1/8" (.13)

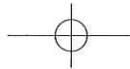
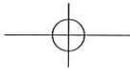
Bleed: NA
 Substrate: 10 mil Polycarbonate, Velvet/Matte High
 Performance Photoluminescence (HPPL)
 Inks: Match PMS with (sub)surface printed 3M 9700
 Series Translucent Inks
 Adhesive: 3M 468
 Premask: NA

 <small>National Railroad Passenger Corporation</small>	Drawn: J Skalski	Type: Sign	Title: EMERGENCY EXIT	
	Checked: B Slaughter	Location: Interior	Pull handle. Remove rubber.	
<small>Corporate Equipment Engineering & Mechanical</small>	Approved: B Slaughter	Sheet: 1 of 1	AMMP: X	Scale: Full
	Wilmington, DE	Approved for Issue: D Copland	Issue Date: 03/11/2008	Drawing: 1236HST
			Revision: Initial Release	

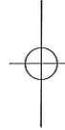
AT SEAT

To Place a Call:

1. Press RECALL, 5 and SEND; a Railfone® Service Representative will answer and ask you to provide:
 - Credit card number for payment
 - Phone number you wish to call.The Railfone Service Representative will then connect your call.
2. To hang up, press END or place the phone back in its holder.



— transparent film



100 black

CIRCUIT

To Place a Call:

1. Look for power indicator on the display (a black dot should be present, otherwise press the POWER key).
2. Dialing Instructions:
Refer to the Speed dial table
Enter RECALL; the two digit number; SEND
3. Press the END key or replace handset to terminate call.

clear film w/ adhesive

SO white
SO black

ADA—Americans with Disabilities Act of 1990 provides equal access and opportunities to all Americans with disabilities. The guidelines address, among other things, usage, legibility and the use of Braille in signs.

ADOBE—A major computer software company that specializes in graphic software.

ADOBE ILLUSTRATOR—A top-end graphic design program.

AMMPS—Amtrak Materials Management Parts System, a computerized parts inventory for tracking and ordering Amtrak parts.

BACKGROUND—Refers to the color behind all other colors up to the edges of a sign.

BASELINE—is the guideline for aligning the bottom of text (not including descenders) with the bottom of the icon field.

BLEED—The background color prints beyond the edge of the sign where the extra material is cut off.

CENTERLINE—Used to align text in the center of a sign or between the icon field and the edge of the sign.

COLOR SEPARATIONS—Every color is individually exposed to a separate piece of film. The film is used to burn the color plates on a press or in the case of signs, burn the screens.

CROP MARK—Horizontal and vertical lines used to trim the sign.

EMULSION—Light sensitive chemicals on one side of the film used in color separations.

DIE-CUT—Process used to cut signs to size.

DRAWING NUMBER—The internal

number created by the Engineering Mechanical Service Center when the signs are first created. The number can be found on the bottom right-hand corner of most signs and on every Specification Sheet. It is useful for cross-referencing with the AMMPS number for ordering signs.

FILM—Each color is exposed to a separate sheet of film, one color per each sheet of film. The film is used to burn the image into the screen or plate. Ink is applied and transferred to the desired media.

FLUSH LEFT/RIGHT—Alignment of text.

FRUTIGER—Is a specific, sans serif, type family consisting of several typefaces. The only acceptable type for the High Speed On-board Signage.

GRADE 2 BRAILLE—Braille consists consistently spaced of raised, imprinted dots, 18 points high and 28.8 points of leading (18/28.8), that make up the letters and numbers of the alphabet or contractions thereof for the use of visually impaired passengers.

HANG TEXT—Primary messages line up with the top edge of the icon field. Secondary text cap hang from the icon field center line.

ICON—International symbols and custom designed symbols used to aid non-English speaking and impaired passengers to understand sign messages.

ICON FIELD—All icons are placed inside a square box with rounded corners for increased legibility.

IMPRINTING—All Grade 2 Braille and raised letters are on all ADA signs.

GLOSSARY

KNOCK OUT—White ink is not typically used. Instead no ink is applied allowing the white substrate of the signs to show through.

LIVE SIGN AREA—On each Specification Sheet the actual sign can be color separated without all the specifications.

MATERIALS—Different substrates to make the signs.

NON-REPRO COLORS—The Specification sheets have several colors that are not reproduced when color separations are made. They are labeled as "Non-Repro".

NON-STANDARD SIZES—Sign not conforming to the "standard" sizes due to space limitations or other factor.

OVERPRINT—Colors that print on top of colors beneath them.

PMS—An abbreviation for the Pantone® Matching System, a universal standard for mixing inks to create solid colors.

PRIMARY MESSAGES—The initial words on each sign are the largest and the most important. Smaller text containing additional information may also be used in Secondary messages.

REGISTRATION MARKS—Each color separation has marks offset to the sides that align with the other color separations allowing for perfect registration of all the colors.

REVISION—Each Specification sheet has a letter and a date designating the creation sequence of the drawing. Later updates will have higher letters and more recent creation dates.

SCALE—Size of drawing proportionate to actual size. Noting the Scale is critical in adjusting the final color separations for final output.

SECONDARY MESSAGES—Following the initial message on some signs is additional information in smaller sizes.

SIGNAGE GUIDELINES—This Manual consists of Specification Sheets and Guidelines. The Guidelines are used for creating additional signs in the future.

SPECIFICATION SHEET—Complete description of signs including material and fabrication details.

SPOT COLORS—Individually mixed inks to produce the desired solid color as compared to the four process inks printing separately on press to produce the colors found in photography and other artwork.

STANDARD SIZES—Signs consist primarily of three standard sizes as determined by message, location and features.

STROKE LINE—Used to define the exact edge to die-cut the sign.

SUBSTRATE—The material the sign is made of.

TRAPPING—The process of spreading (expanding) or choking (tightening) touching colors so they overlap and eliminate any unintentional gaps between the colors.

TYPEFACE—Different styles of a text.

TYPE STYLES—Type families can be made of more than typeface family, ie. black, bold, italic and roman.

GLOSSARY